

2nd International Electronic Conference on Processes: Process Engineering - Current State and Future Trends (ECP 2023) (17-31 May 2023) CO-PYROLYSIS OF WASTE POLYSTYRENE FOAM AND MICROALGAE AT LOW TEMPERATURES Ebru Gizem Ormanci¹, Gamze Ozcakir^{2,*}, Ali Karaduman¹

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<u>Abstract</u>

Fossil fuel reserves have depleted. So, renewable and sustainable energy form an important issue. Microalgae as a third generation biomass can be an alternative carbon neutral fuel source. But its fuel quality is low. Co-pyrolysis is important technique to upgrade fuel quality of microalgae. In this study, we aimed to carry out pyrolysis of polystyrene and Spirulina sp. microalgae at low temperatures (350, 400, 450 °C). The experiments were done by using semi-batch reactor setup. Co-pyrolytic product yields were calculated. Composition of liquid products was enlightened by using GC-MS. As a result of the analysis, it was detected aromatic compounds like styrene, toluene in the co-pyrolytic liquid. Besides that it was observed co-pyrolysis was increased solid residue yield while it was decreased liquid and gas product yield.

Keywords: Polystyrene, plastic wastes, microalgae, biomass, pyrolysis

Introduction

Carbon neutral fuels have huge importance on the sustanability. Microalgae as an non-edible feedstock occur an alternative to the first generation biomass sources [1]. However, it has been known that the fuel which is obtained from microalgae pyrolysis has some disadvantages like high humidity and protein content. So co-pyrolysis with several materials like tires, plastics and bamboo waste seems the good way to obtain high quality fuel [2]. In this study, it was aimed to determine the effect of blending PS to SP feed on the liquid yield and composition compared to PS pyrolysis. The experiments were conducted several temperatures (350, 400, 450 °C) which were selected as possible as low.

Materials and Method



The plastic waste source, polystyrene (PS), was supplied as an electronic device package. Before the pyrolysis it was divided small pieces and dried in oven. The microalgae source, Spirulina (SP), was bought in powder form commercially.



Pyrolysis setup covers ceramic furnace, Nitrogen bottle, PID temperature controller, thermocouples, glass reactor and condensers. (Fig. 1) Before the experiments, setup was purged with nitrogen.



Product yields were calculated. Liquid products were analysed via GC-MS. Co-pyrolysis of SP and PS was done by adding equal amount of feedstock to the reactor.



Nitrogen bottle 2 Regulator 3 Needle valve 4 Flow meter 5 PID Temperature Controller
 Thermocouple for furnace 7 Thermocouple for reactor 8 Furnace and reactor system 9 Condenser
 Phase separator

Figure 1. Pyrolysis set up [3]

Results and Discussion



Figure 3. GC-MS chromatogram for the Liquid Product obtained from PS-Algae co-pyrolysis at 450 °C

Figure 2. Pyrolytic product distribution by weight for PS (left) and PS:Algae (right)

Table 1. Detecting components in the pyrolytic liquid products by GC-MS

PS	Temperature (°C)			PS + Algae	Temperature (°C)		
	350	400	450		350	400	450
Compound	Peak area, %			Compound	Peak area, %		
Benzene	0.5	0.85	0	Toluene	5.5	6.62	5.9
Toluene	9.25	3.5	6.6	Ethyl benzene	7.25	9.66	7.85
Ethyl Benzene	8.75	4.7	7.92	Styrene	24.8	26.89	26.7
Styrene	46.7	16.05	29	Phenol	0	1.2	0.9
Methyl styrene	24.15	9.5	10.6	Methyl styrene	9.45	14	10.65
Other	10.75	65.45	46	Other	51.22	43	49.04

<u>References</u>

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