



Proceedings Paper Thermal properties of expanded amaranth seed oil

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Abstract: The study presents the results of analysed amaranth oil. The aim of the research was to 10 determine the physicochemical properties of the oil, in particular its thermal properties. The oil ob-11 tained from expanded amaranth seeds was tested. The obtained results proved the good oil re-12 sistance to oxidation. Three peaks present on the DSC melting curves of amaranth oil, were con-13 nected with the presence of low-melting triacyloglicerols with polyunsaturated fatty acids (first 14peak) and medium-melting fraction rich in triacyloglicerols with monounsaturated and saturated 15 fatty acids (second and third peaks). The composition of fatty acids in the studied amaranth oil 16 showed a high content of essential fatty acids. 17

Keywords: amaranth; amaranth oil; thermal properties

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1. Introduction

Amaranth was present both in the culture and in the cuisine of the peoples of South 21 America already in pre-Columbian times [1]. This pseudocereal is valued for its high con-22 tent of vitamins, calcium and iron. It is used to produce bread and other bakery products, 23 which are mainly intended for people suffering from celiac disease. The fat content of 24 amaranth seeds is about 6-8%. The most abundant fatty acids are: stearic, palmitic, oleic 25 and linoleic acids. These seeds are also a very good source of tocopherols, squalene and 26 phytosterols. The oil obtained from amaranth, due to its health properties, is recom-27 mended for the elderly, pregnant women, as well as people with skeletal diseases [2]. 28

Thermal analysis is a term describing a set of research methods used to determine 29 changes in the physical properties of a sample under the influence of temperature [3]. The 30 basic parameters determined by these techniques are: melting temperature, decomposi-31 tion temperature, crystallization temperature, temperature of polymorphic transfor-32 mations and specific heat [4]. Differential Scanning Calorimetry (DSC) consists in meas-33 uring the difference in the rate of heat flow to or from the sample and the reference. Both 34 the sample and reference are subjected to controlled temperature changes [5]. Isothermal 35 tests and polythermal tests can be used [6]. Differential scanning calorimetry is used in 36 the case of: testing the degradation of fat as a result of oxidation, determining the fat solid 37 phase index [4]. In pressure differential scanning calorimetry (PDSC), the experiment is 38 conducted under increased pressure of gases such as air or oxygen. In the isothermal 39 mode, the sample is heated from room temperature to the desired temperature, and then 40 maintained at a given temperature and pressure until an exothermic reaction occurs [7]. 41

Thermal properties of oils are a very important distinguishing feature of their quality 42 and stability.

The aim of the study was to analyse the properties of fat extracted from extruded 44 amaranth seeds by thermal methods. 45

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2.1. Extraction using the Soxhlet apparatus
10 g of amaranth were weighed, wrapped in a filter paper thimble, and then placed
in a Soxhlet apparatus. 150 ml of hexane was used as the solvent. After cooling the ex-
tracted oil, about 3 g of a drying agent, (MgSO ₄) was added to the flask. The sample was
additionally dried with nitrogen. The weight of the oil obtained from the tested sample
was converted to fat content in 100 g of the product [8].

Sp. z o.o., net weight: 110g. The studied material was oil extracted from amaranth.

The raw material was NaturAvena expanded amaranth, manufacturer: NaturAvena

2.2. Determination of oil melting characteristics

2. Materials and Methods

The analysis was performed using a TA DSC Q200 differential scanning calorimeter. 56 Before the test, the sample was stored in refrigerated conditions. 3-4 mg of oil were 57 weighed and sealed in hermetic aluminum vessels. The samples were cooled to -80°C and 58 then heated to 80 °C at heating rate of 5 °C/min. The determination was performed in three 59 repetitions [9]. 60

2.3. Determination of oil oxidation time

The analysis was performed using a TA PDSC Q20 pressure differential scanning calorimeter. Prior to testing, the sample was stored under refrigeration conditions. The oil was weighed in the amount of 3-4 mg into an open aluminum vessel. The samples were 64 then heated from room temperature to 120 °C, 130 °C and 140 °C. The stated temperatures 65 were maintained until an exothermic reaction occurred. For each temperature, the analy-66 sis was performed in three repetitions [10]. 67

2.4. Determination of oil crystallization temperature

The analysis was performed using a TA DSC Q200 differential scanning calorimeter. 69 Prior to the analysis, the sample was stored under refrigeration conditions. 3-4mg of oil 70 were weighed and sealed in hermetic aluminum vessels. The samples were cooled from 71 20 °C to -80 °C at heating rate of 2°C/min. The experiment was performed in three repetitions [11]. 73

2.5. Determination of fatty acid composition

2g of oil was mixed with 2ml of hexane and 2 ml of methanol solution of potassium 75 hydroxide. The mixture was then stored in a thermostat at 40°C for 20 minutes. After this 76 time, the sample was analysed. The analysis was performed using a gas chromatograph 77 type YL6100 GC. To determine the composition of fatty acids, a BPX-70 capillary column 78 with an internal diameter of 0.22 mm, a film thickness of 0.25 μ m and a length of 60 m 79 was used. The chromatograph was equipped with a flame-ionization detector FID. The 80 initial temperature of 60 °C was maintained for 5 min and then it was increased by 81 10 °C min-1 to 180 °C; by 3 °C min-1 from 180 to 230 °C and then kept at 230 °C for 82 15 min. The result of the analysis was retention time compared with the standard [12]. The 83 assay was performed in duplicate 84

3. Results and Discussion	85
3.1. Melting profile	86
Figure 1. shows the melting characteristics of amaranth oil.	87

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Figure 1. Melting characteristics of amaranth oil.

Based on the melting profile, it can be seen, that in the case of amaranth oil endother-90 mic transformations occured. In the curve course three characteristic peaks can be ob-91 served (Fig.1). The peak at -22.32°C was characteristic for low-melting triacylglycerols, the 92 so-called oleins. This value of melting temperature coresponds to the presence of polyun-93 saturated fatty acids, such as for example linoleic fatty acid, which was detected in the 94 amount of 34.65% (Tab.1). Low-melting fractions require much longer cooling time than 95 high-melting fractions to solidify [13]. The low-melting triacylglycerols contain short-96 chain and medium-chain fatty acids, which are responsible for the temperature of fat melt-97 ing. At -7.34°C, a peak characterizing monounsaturated fatty acids occurred. In amaranth 98 seed oil, this peak was mainly characterized by the presence of oleic acid. The oleic fat 99 content in amaranth oil was about 18.05% (Tab. 1). The peak at 2.57°C was the result of 100 the saturated fatty acids presence in the oil. In amaranth oil, the most abundant saturated 101 acids were: stearic acid and palmitic acid (Tab. 1). Comparing obtained results with stud-102 ies of other fats, it can be stated, that the characteristic melting temperature of cocoa butter 103 is much higher and amounts to about 20.49°C [11]. In the case of palm oil melting, peaks 104can be observed at the following temperatures: 3.46°, 7.57°C and 25.23°C [6]. The differ-105 ences in melting characteristics of various oils and fats are mainly due to their individual 106 fatty acids profiles. 107

3.2. Oil oxidation time at different temperature

Figure 2 shows the curve of amaranth oil oxidation at temperature 120; 130 and 109 140°C.



Figure 2. The curve of amaranth oil oxidation at temperature 120; 130 and 140°C.

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Based on the curve course, it can be observed, that an exothermic reaction took place 113 in amaranth oil at 120°C. The oil was oxidized after 42.70 minutes (Fig. 2). Comparing this 114 result with data available in the literature, it can be concluded that this oil was more re-115 sistant to oxidation than many other cold-pressed oils. Linseed oil analyzed under the 116 same conditions oxidized after about 17.82 minutes due to its high linolenic acid C18:3 117 content, which makes it prone to oxidation [14], hemp oil - after 18.91 minutes, and poppy 118 seed oil - after 22.86 minutes. In the case of rapeseed oil, the oxidation time was 60.62 119 minutes. In the case of pumpkin oil, the oxidation induction time was much longer and 120 amounted to 71.01 minutes [15]. The analysis carried out at the temperature of 130°C (Fig. 121 2) showed an increase in the rate of the oil oxidation process. Taking the average value of 122 the oxidation time at 120°C as 42.70 minutes and the average value of the oxidation time 123 at 130°C as 17.53 minutes, it appears that the time of oil oxidation increased by 58.9%. 124 According to the Van't Hoff rule, an increase in the reaction temperature by 10°C results 125 in a 2-4 times faster reaction [16]. 126

The analysis carried out at 140°C (Fig. 2) showed an increase in the rate of the oxida-127 tion process. The mean value of the three repetitions was 7.44 minutes. Oil oxidation time 128 at 140°C decreased by 57.6% compared to the process carried out at 130°C and by 82.6% 129 compared to the analysis carried out at 120°C. Also in this case, the Van't Hoff rule was 130 preserved [16]. In the case of testing the oxidation time of amaranth oil, the oxidation time 131 at 130°C increased 2.5 times compared to the analysis at 120°C. The oxidation time tested 132 at 130°C increased 2.4 times compared to the oxidation time at 140°C. 133

3.3. Oil crystallization temperature

Figure 3 shows the DSC curve of amaranth oil crystallization.





The length of the fatty acid chain and the presence of double bonds directly affect the 138 behavior of the fat during crystallization. In the crystallization diagram of amaranth seed 139 oil two characteristic peaks can be observed (Fig. 3). They correspond to the exothermic 140 reactions of low-melting and high-melting fatty acids [11]. The peak at an average tem-141 perature of -12.87°C corresponded to the crystallization reaction of the low-melting frac-142 tion. This fraction consisted of short-chain, medium-chain and monounsaturated fatty ac-143 ids, such as for example oleic fatty acid (Tab. 1). At average temperature of -7.24°C, a peak 144 was present, characterizing the crystallization of the high-melting fraction. It consists 145 mainly of saturated fatty acids [17]. The low-melting fraction of amaranth oil includes 146 oleic acid. The high-melting fraction, on the other hand, contains such acids as palmitic 147 acid and stearic acid [18]. 148

3.3. Fatty acid composition

Table 1. Fatty acid composition of expanded amaranth seed oil.

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Fatty acid	Precentage (%)
Linoleic C18:2 n-6c	34.65 ± 0.07
Oleic C18:1 n-9c	18.05 ± 0.07
Palmitic C16:0	15.05 ± 0.21
Docozadiene C22:2 n-6	8.85 ± 0.07
Stearic C18:0	3.10 ± 0.0
Others	20.20 ± 0.14

Values represent means ± standard deviations.

The fatty acid that occurred in the largest amount in amaranth oil was linoleic acid 153 (Table 1). The obtained results were consistent with the literature, according to which the most abundant fatty acids in amaranth seeds are: linoleic, stearic, palmitic and oleic fatty 155 acids [2]. According to Ratusz and Wirkowska [18], the content of linoleic acid in amaranth oil was 49.7%, oleic acid 25.9%, and palmitic acid 16.1%. 157

4. Conclusions

On the DSC melting curves of amaranth oil, 3 peaks occurred, corresponding to: fatty 159 acids of the low-melting fraction, monounsaturated fatty acids and saturated fatty acids. 160 PDSC analysis of the oil showed its good resistance to oxidation compared to poppy seed 161 oil or hemp oil. However, the oxidation time was definitely shorter than that of rapeseed 162 oil or pumpkin seed oil. Two peaks were visible on the curve obtained as a result of crys-163 tallization temperature analysis: the first characterized the low-melting fraction of the oil, 164 the second - the high-melting fraction. The low-melting fraction consisted of short-chain, 165 medium-chain and monounsaturated fatty acids. The high-melting fraction included 166 mainly saturated fatty acids. 167

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