

# Soft, Comfortable Polymer Dry Electrodes for High Quality ECG and EEG Recording

Yun-Hsuan Chen <sup>1,2</sup> ([Yun-Hsuan.Chen@imec.be](mailto:Yun-Hsuan.Chen@imec.be)) ,

Maaïke Op de Beeck <sup>1</sup>, Luc Vanderheyden <sup>3</sup>, Evelien Carrette <sup>4</sup>, Vojkan Mihajlovic <sup>5</sup>,

Kris Vanstreels <sup>1</sup>, Bernard Grundlehner <sup>5</sup>, Stefanie Gadeyne <sup>4</sup>, Paul Boon <sup>4</sup>, Chris Van Hoof <sup>1,2</sup>

<sup>1</sup> imec, Heverlee, Belgium, <sup>2</sup> KU Leuven, Leuven, Belgium,

<sup>3</sup> Datwyler Sealing Solutions, Alken, Belgium, <sup>4</sup> UGent, Gent, Belgium,

<sup>5</sup> Holst Centre/ imec-nl, Eindhoven, the Netherlands



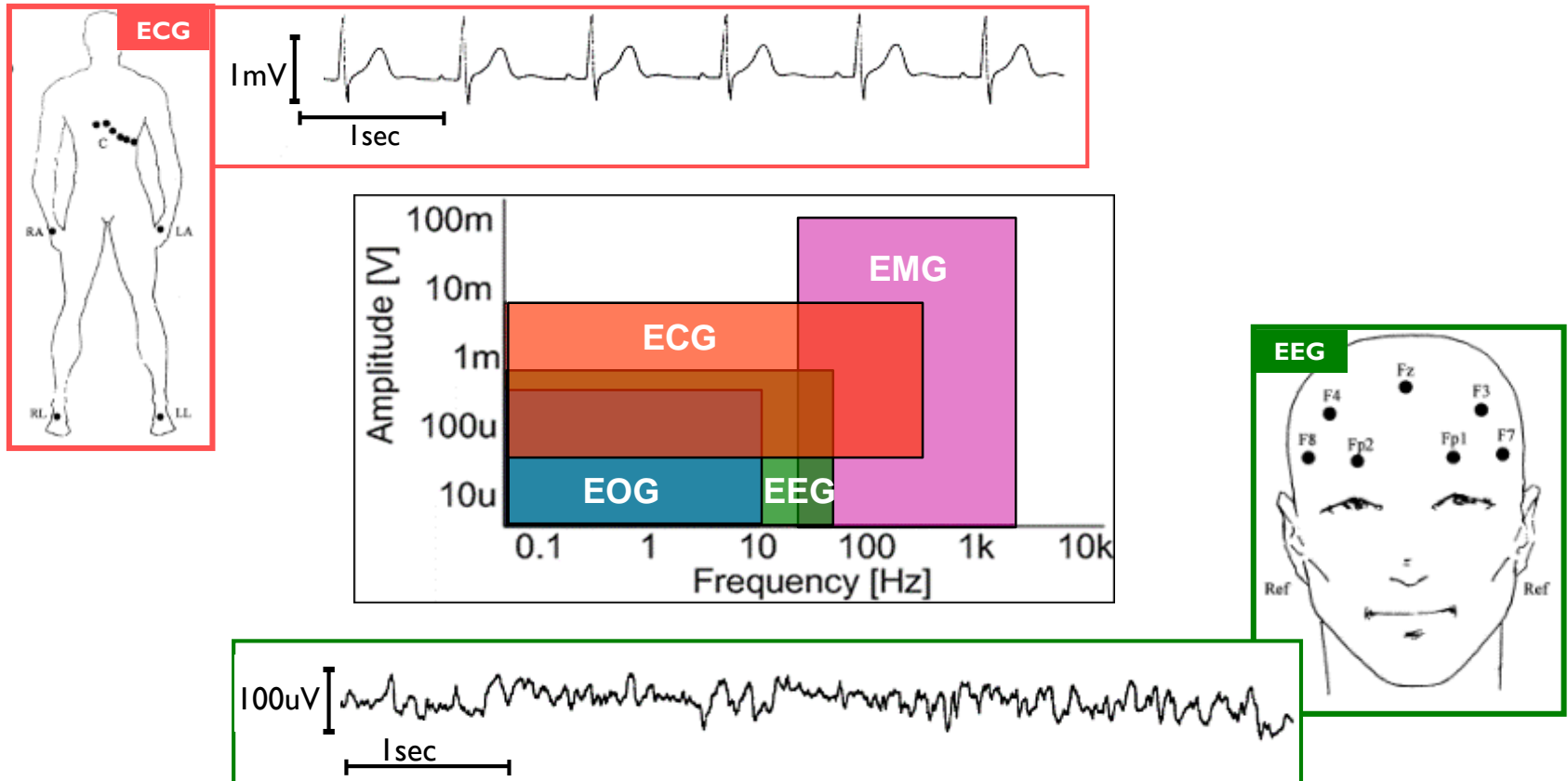
28/05/2014

# Outline

- **Biopotential signals**
- **Dry electrodes**
  - ◇ Motivation
  - ◇ Types
- **Polymer-based dry electrodes**
  - ◇ Materials and shape
  - ◇ Impedance measurements
  - ◇ ECG monitoring
  - ◇ EEG monitoring
- **Conclusions**

# Main Types of Biopotential Signals

- The frequency and amplitude distribution are different for each biopotential signal.
- in this work: focus on recording of ECG & EEG signals.



# Motivation: why dry electrodes are needed?



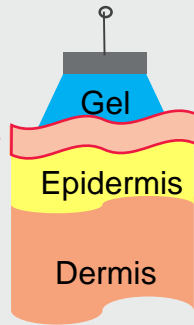
	Conventional Wet-gel electrodes	Dry electrodes
preparation	<ul style="list-style-type: none"> <li>• abrasive gel</li> <li>• cleaning by alcohol</li> <li>• use conductive gel</li> </ul>	No need for preparation
Set-up	<ul style="list-style-type: none"> <li>• expertise needed</li> <li>• time consuming</li> </ul>	<ul style="list-style-type: none"> <li>• easier</li> <li>• faster</li> </ul>
Long-term usage	signal degradation due to gel drying	no signal degradation
User comfort	<ul style="list-style-type: none"> <li>• irritation</li> <li>• discomfort when cleaning gel after use</li> </ul>	depends on design and material

# Types of Electrodes

## Wet Contact



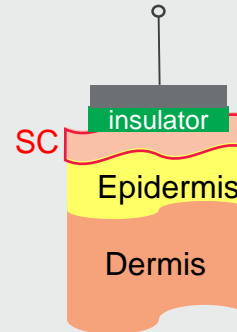
10-40  $\mu\text{m}$   
Stratum  
Corneum (SC)  $\rightarrow$   
high impedance



Gel:  
Reduce  
electrode-skin  
impedance  
and motion  
artifact

## Dry Non-contact

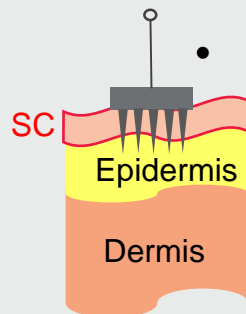
### Capacitive



- Extremely sensitive to motion artifact
- signal very small  $\rightarrow$  active electrodes (pre-amplification) and shielding needed
- safe

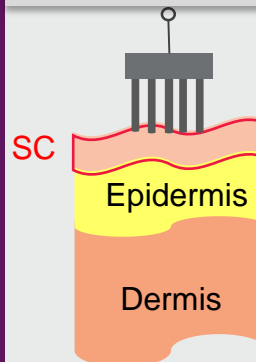
## Dry Contact

### Invasive



- biomedical safety issue  $\rightarrow$  biocompatible materials needed  $\rightarrow$  more expensive fabrication


### Non-invasive



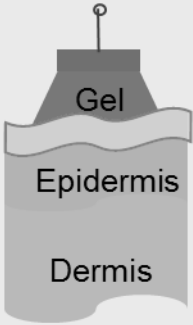
- high impedance (electrode-SC layer)
- prone to motion artifact
- active electrodes needed for weaker biopotential signals

# Types of Electrodes

## Wet Contact




10-40  $\mu\text{m}$  Stratum Corneum (SC)  $\rightarrow$  high impedance

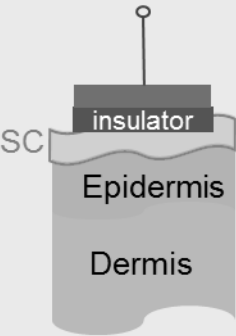


**Gel:**  
Reduce electrode-skin impedance and motion artifact

## Dry Non-contact Capacitive

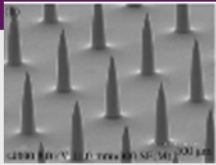
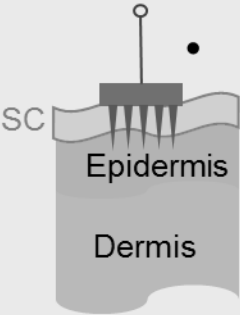


Labels: Snap Connector, Amplifier, Active Shield (inner layer), Sensing Plate (bottom)



- Extremely sensitive to motion artifact
- signal very small  $\rightarrow$  active electrodes (pre-amplification) and shielding needed
- safe

## Invasive


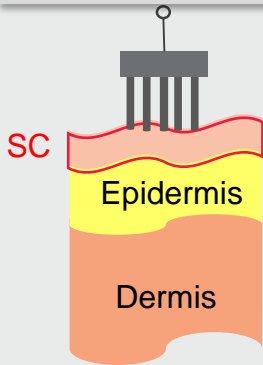



- biomedical safety issue  $\rightarrow$  biocompatible materials needed
- $\rightarrow$  more expensive fabrication

## Dry Contact

**Topic of this paper.**

### Non-invasive

- high impedance (electrode-SC layer)
- prone to motion artifact
- active electrodes needed for weaker biopotential signals

# Commercially Available Dry Contact Electrodes

- **Flat foam electrodes**

Conductive material or with conductive coating layer  
→ suitable for hairless position (forehead)

- **Metal electrodes**

Hard → uncomfortable

- **Metal electrodes + spring**

Complex → expensive

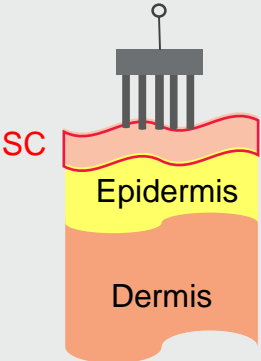

→ **polymer-based electrodes are presented**

- ◇ **flexible**

- ◇ **comfortable**

**Dry Contact**

Non-invasive



- high impedance (electrode-SC layer)
- prone to motion artifact
- active electrodes needed for weaker biopotential signals

# Soft and Flexible Polymer-Based Dry Electrodes

- **Non-conductive polymer electrodes + coating: coating flakes off**
- **Conductive polymer electrodes: comfortable + stable**



**Conductive polymer:  
EPDM rubber + additives**



For conductivity

For other properties

(mechanical, molding, de-molding...)



**Various  
pin configurations  
are investigated.**



# Electrodes Characterization

- **Impedance**

**Lower impedance → higher signal quality**

- **Mechanical properties**

**hardness and elastic modulus are defined**

- **ECG & EEG monitoring**

**compare correlation, coherence and signal to noise ratio of signals recorded using wet and polymer dry electrodes**

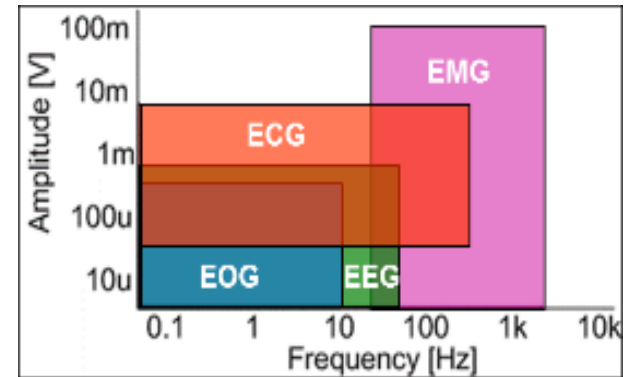
# Electrodes Characterization: Impedance

- Impedance sweep through frequency

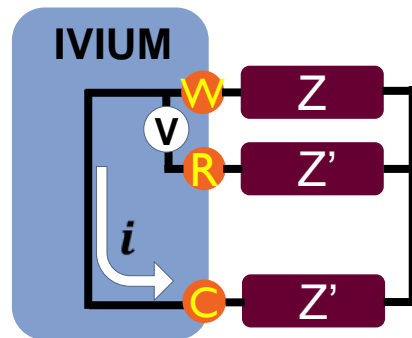
normalized value at 10 Hz will be shown

Surface normalization since impedance decreases with larger contact area

frequency distribution of ECG & EEG


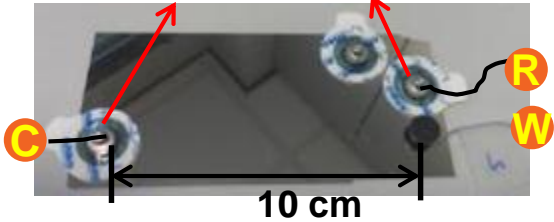
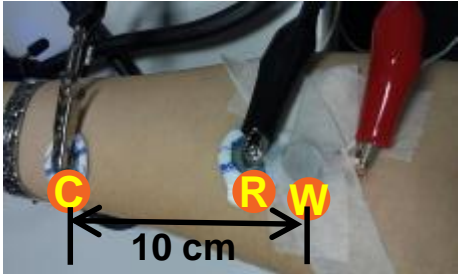


- measurement equipment: **IVIUM**  
potentiostat with built-in impedance analyzer



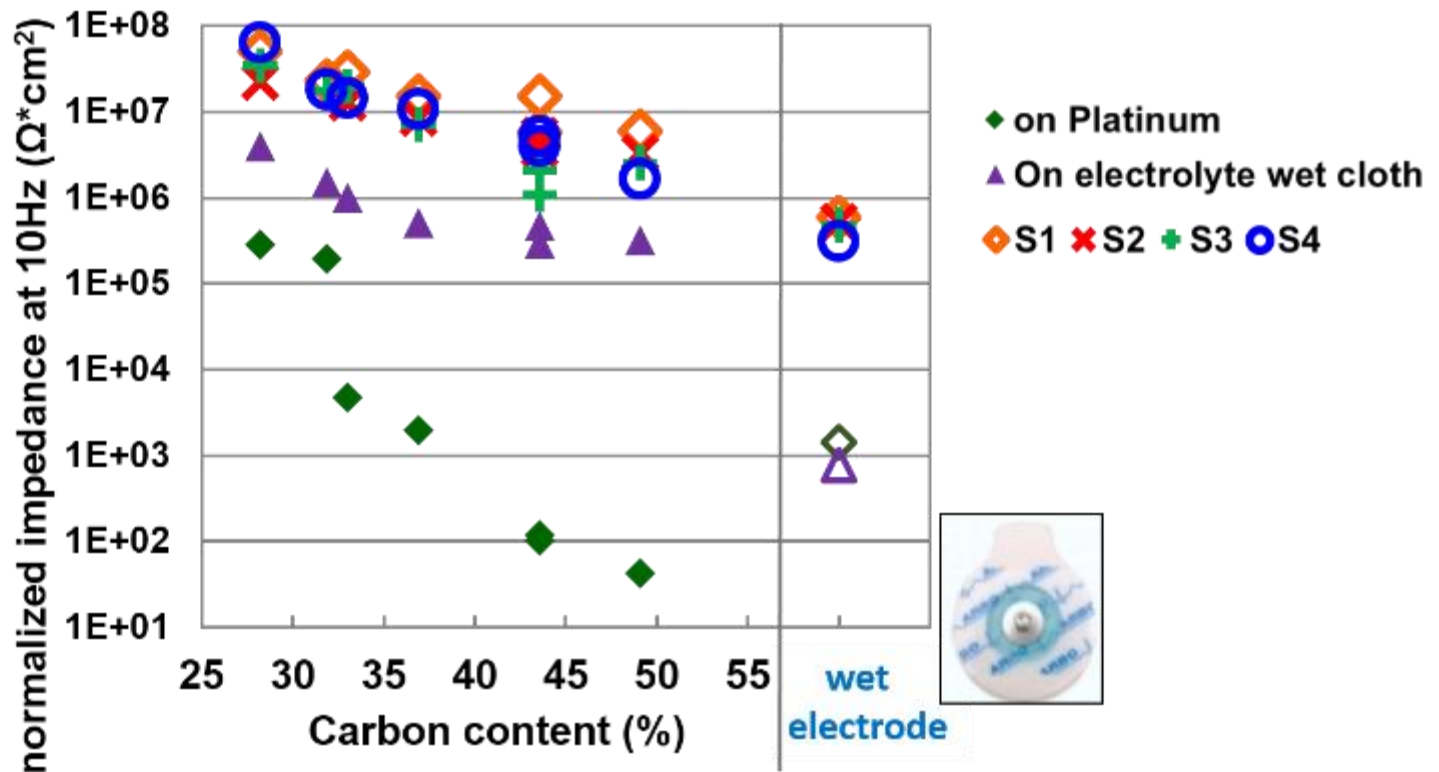
- standard wet electrodes as reference (R) and counter (C) electrodes
- impedance of working electrode (W) is calculated by the voltage and current acquired by IVIUM

# Impedance Measurements

Back to back	Phantom (Pt metal film and electrolyte wet cloth)	human test subjects (on forearm)
Material impedance	Material / phantom impedance	Material / skin impedance
characterization	For Reproducibility	Variation between subjects
	<p><i>Z'</i>: standard wet gel electrodes</p> 	

**Optimization of additive composition: by impedance measurements. Results of various additive compositions will be discussed further.**

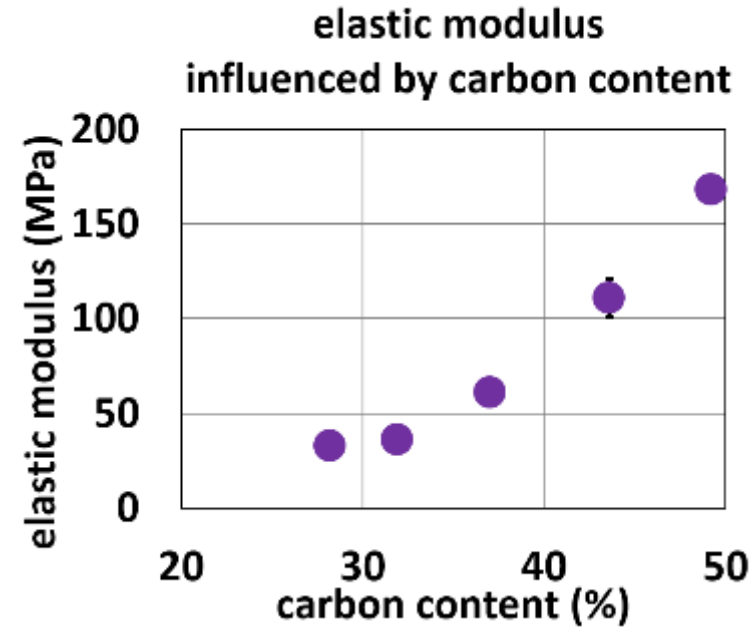
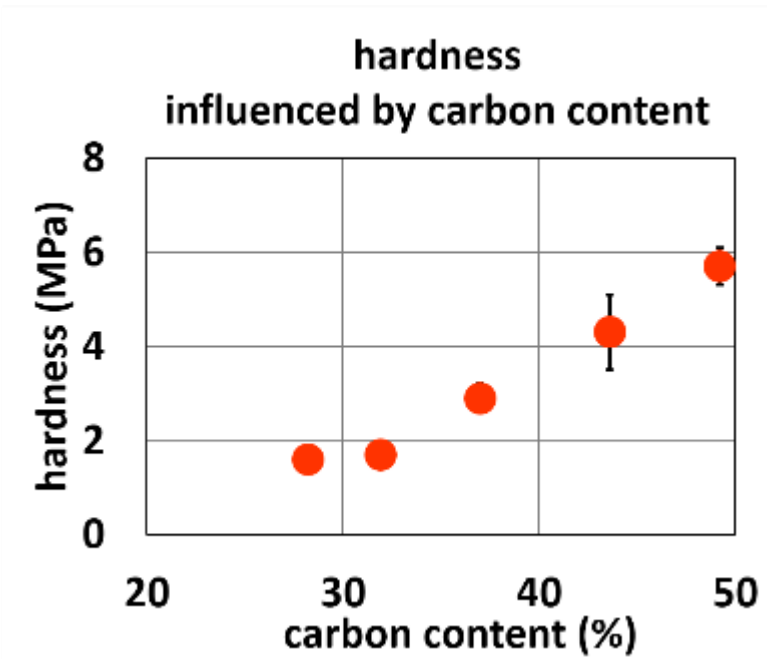
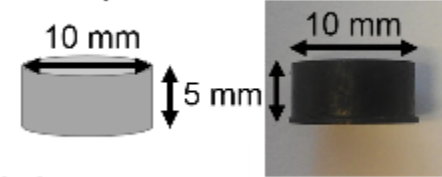
# Impedance Influenced by Conductive Additives (Carbon)



- impedance decreases with higher carbon content
- Impedance of electrode with ~50% carbon content is 10-fold higher than conventional wet electrode

# Mechanical Properties

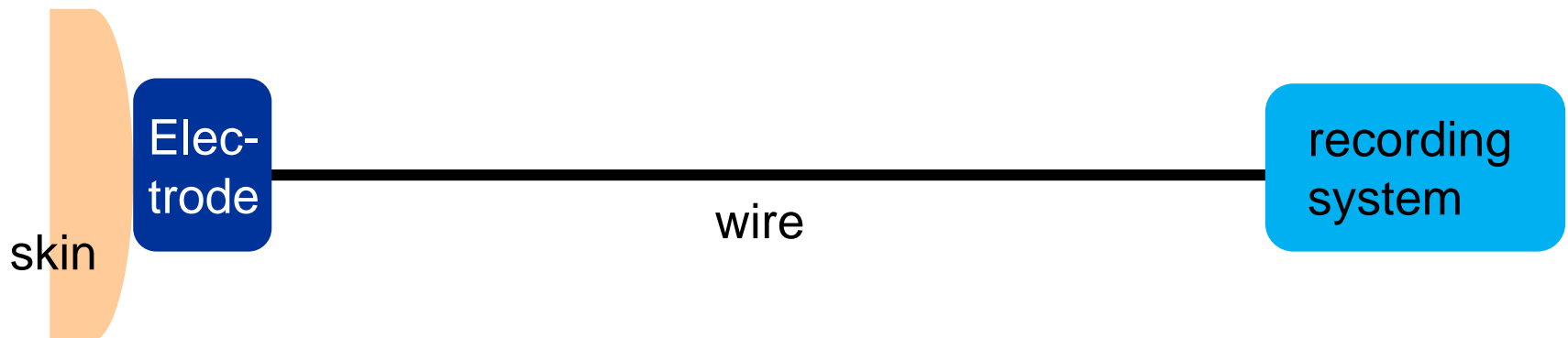
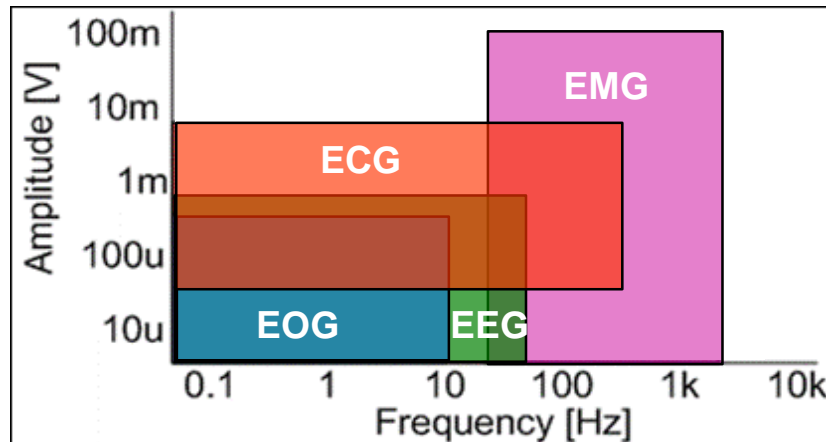
polymer test cylinder



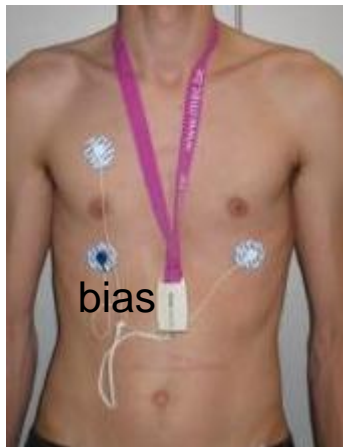
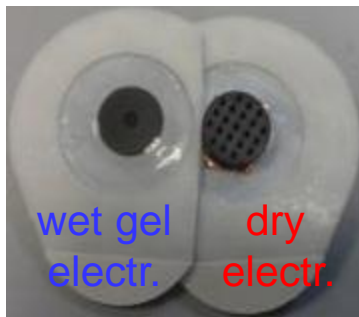
- Hardness and elastic modulus both increase with increasing carbon content in the polymer electrodes
- Electrodes with ~ 45% of carbon are sufficiently hard for support when mounting into EEG recording systems and offer still sufficient patient comfort during monitoring

# Electrode Characterization: ECG Monitoring

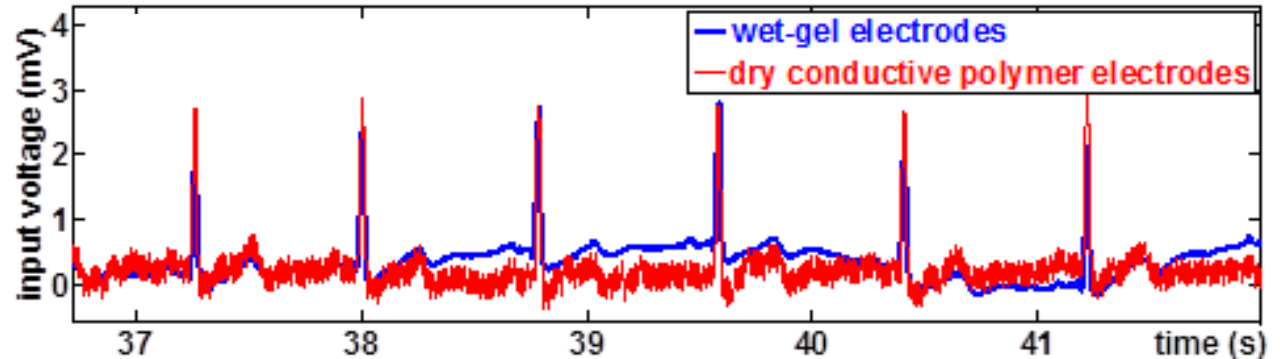
- Stronger signals
  - passive electrode is OK



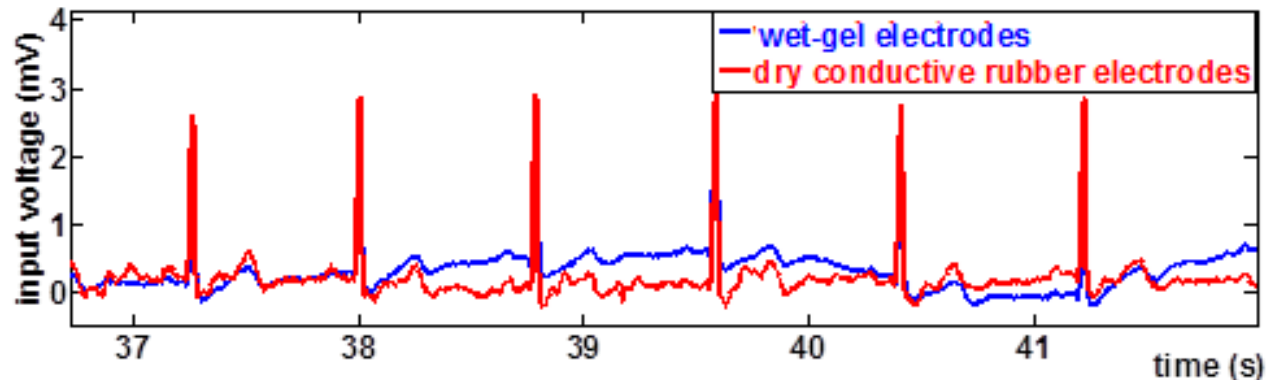
# ECG Monitoring on Chest



## No filtering



## With 50Hz filter

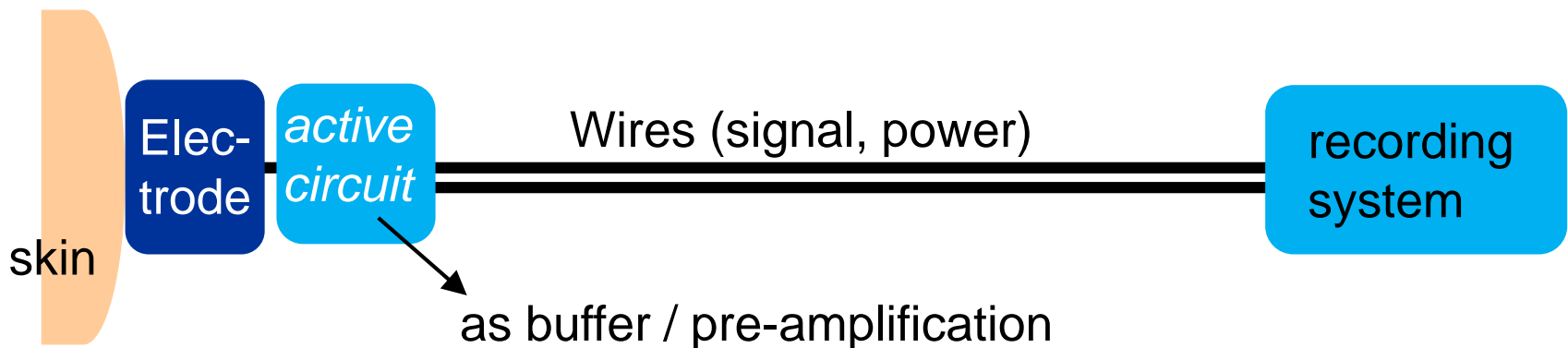
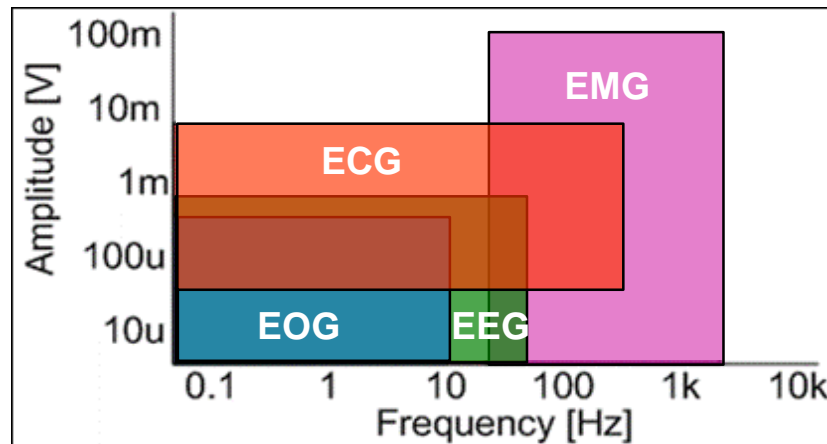


- signals from both electrode types are similar
- R peaks can be easily detected

# Electrode Characterization: EEG Monitoring

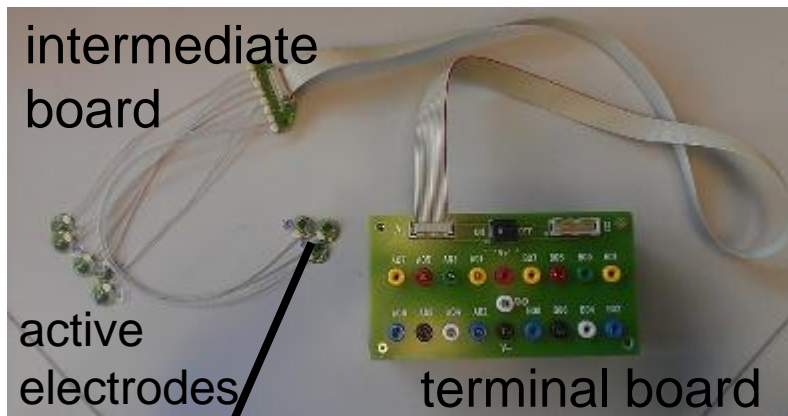
- Weaker signals

→ active electrodes are needed





# EEG Monitoring with Clinical System

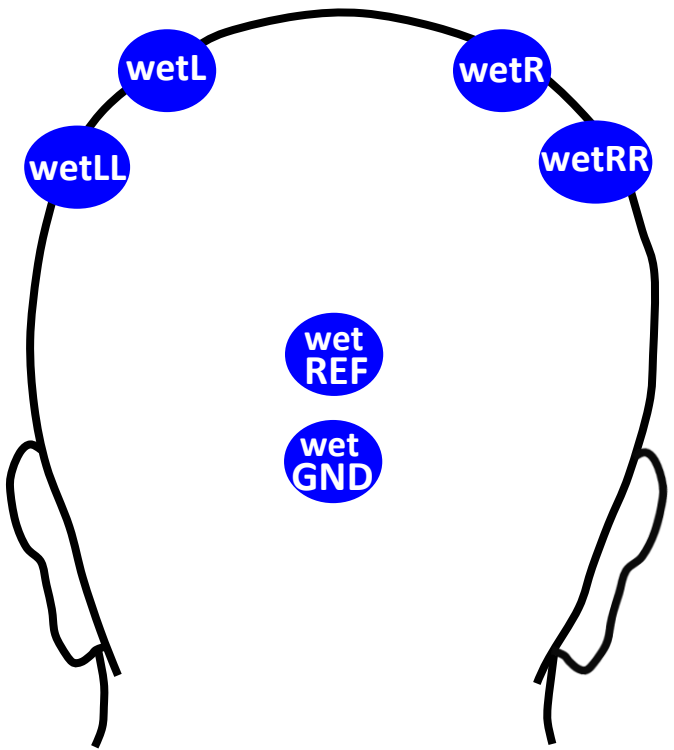
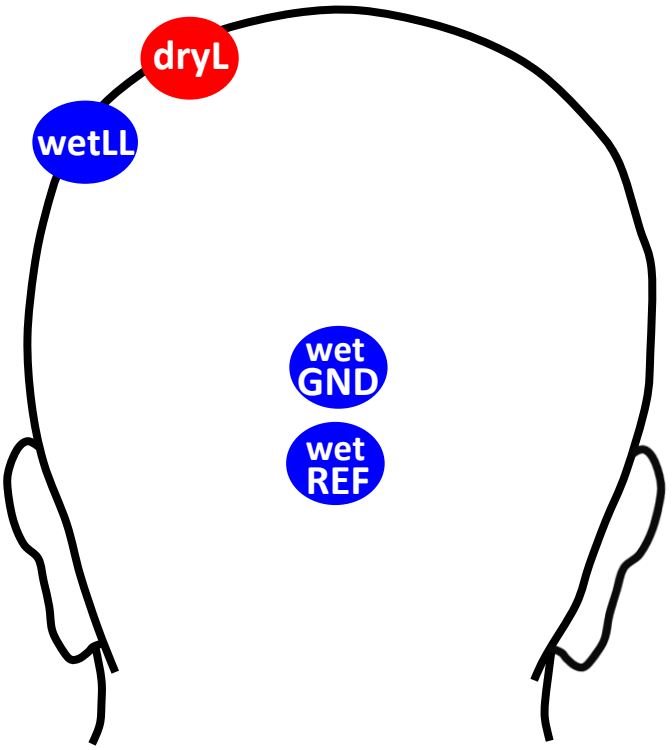


active electrodes used as buffer/ pre-amplification



clinical system used for signals recording

# Location of electrodes for EEG monitoring

Reference recording	Dry electrode recording
	
<p>Look for typical signal correlation for wet electrodes, check influence of electrode distance on signal correlation</p>	<p>Compare signal correlation between wet and dry electrode with typical correlation for 2 wet electrodes</p>

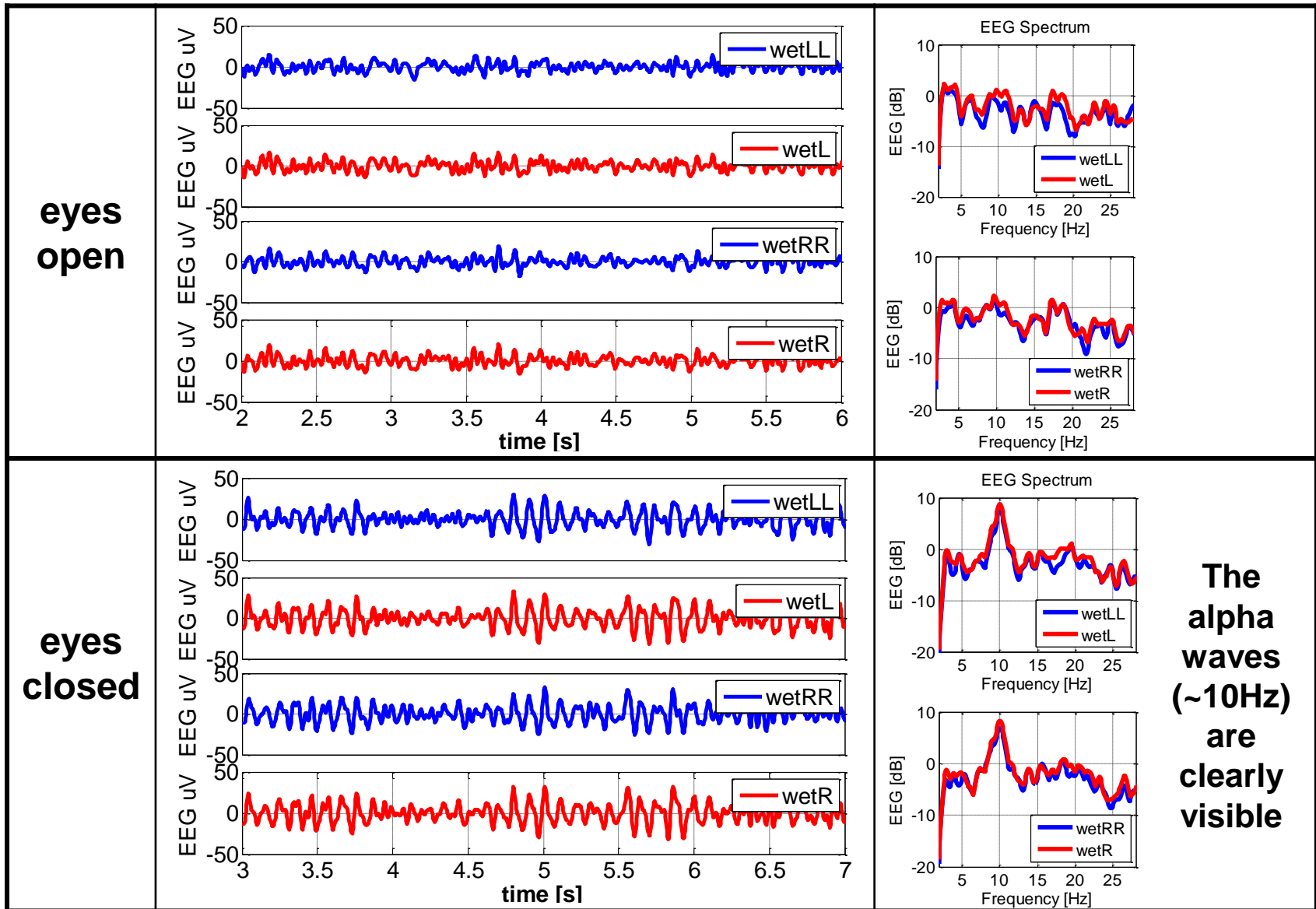
# Signal analysis

- **Filter**
  - ◇ Chebyshev typell Bandpass 2-30 Hz filter was applied forward and backwards on the data to eliminate distortion
- **Pearson's product moment correlation (correlation)**
  - ◇ quantify the similarity between the recordings as they provide information on the time coupling and wave morphology
- **Coherence (at alpha wave range: 8-13 Hz)**
  - ◇ the stability of the similarity by looking at the frequency content
- **Signal to noise ratio (SNR)** (PSD = power spectrum density)

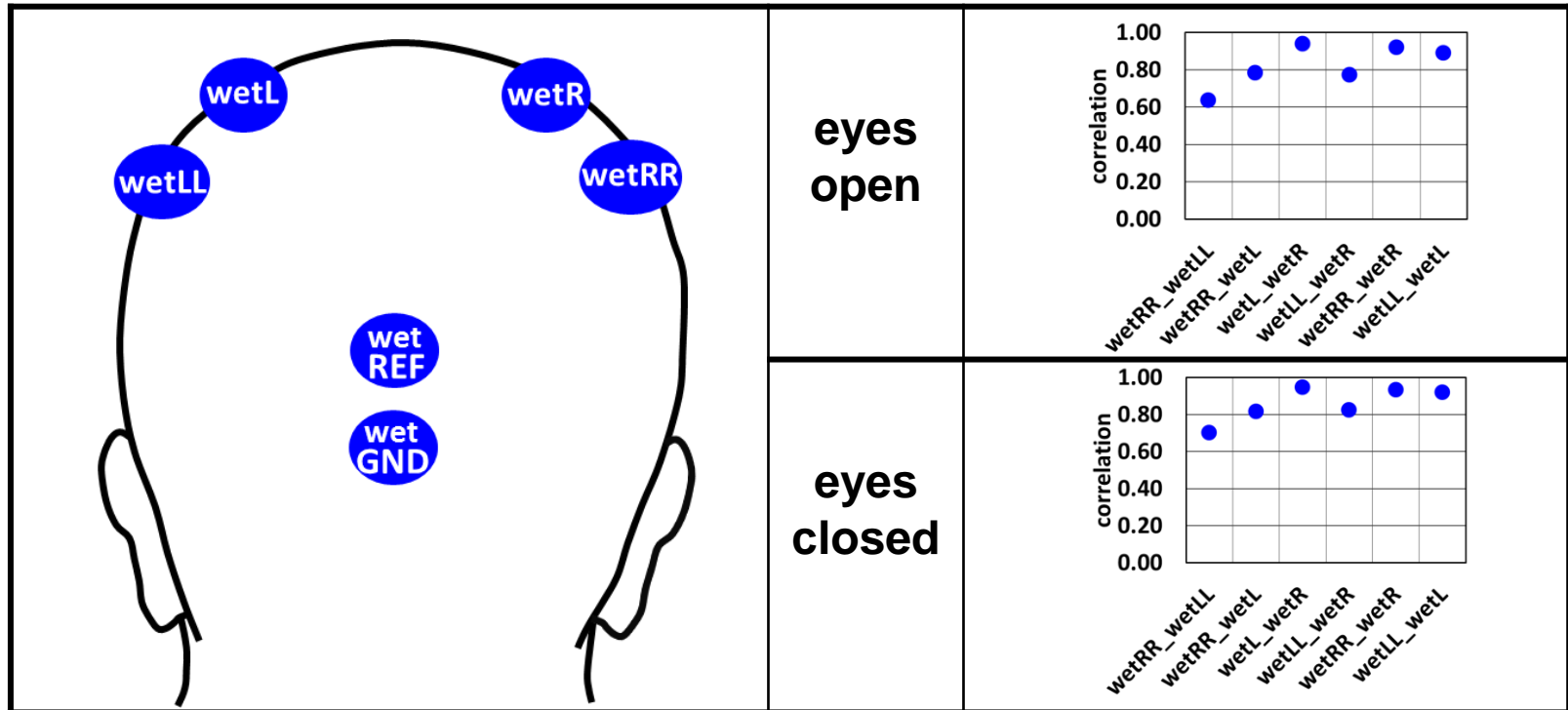
$$SNR = \frac{\text{mean}(PSD_{\text{band of interest}})}{\text{mean}(PSD_{\text{signal band}-\text{band of interest}})} = \frac{\text{mean}(PSD_{(8-13Hz)})}{\text{mean}(PSD_{(2-30Hz)-(8-13Hz)})}$$

SNR is typically calculated by comparing recordings with open and closed eyes. The 'frequency band of interest' corresponds to EEG frequencies of alpha waves present when eyes are closed (between 8 and 13Hz).

# Reference EEG recording (wet electrodes only)

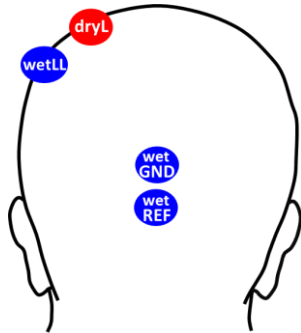


# Correlation of reference recording (wet electr. only)

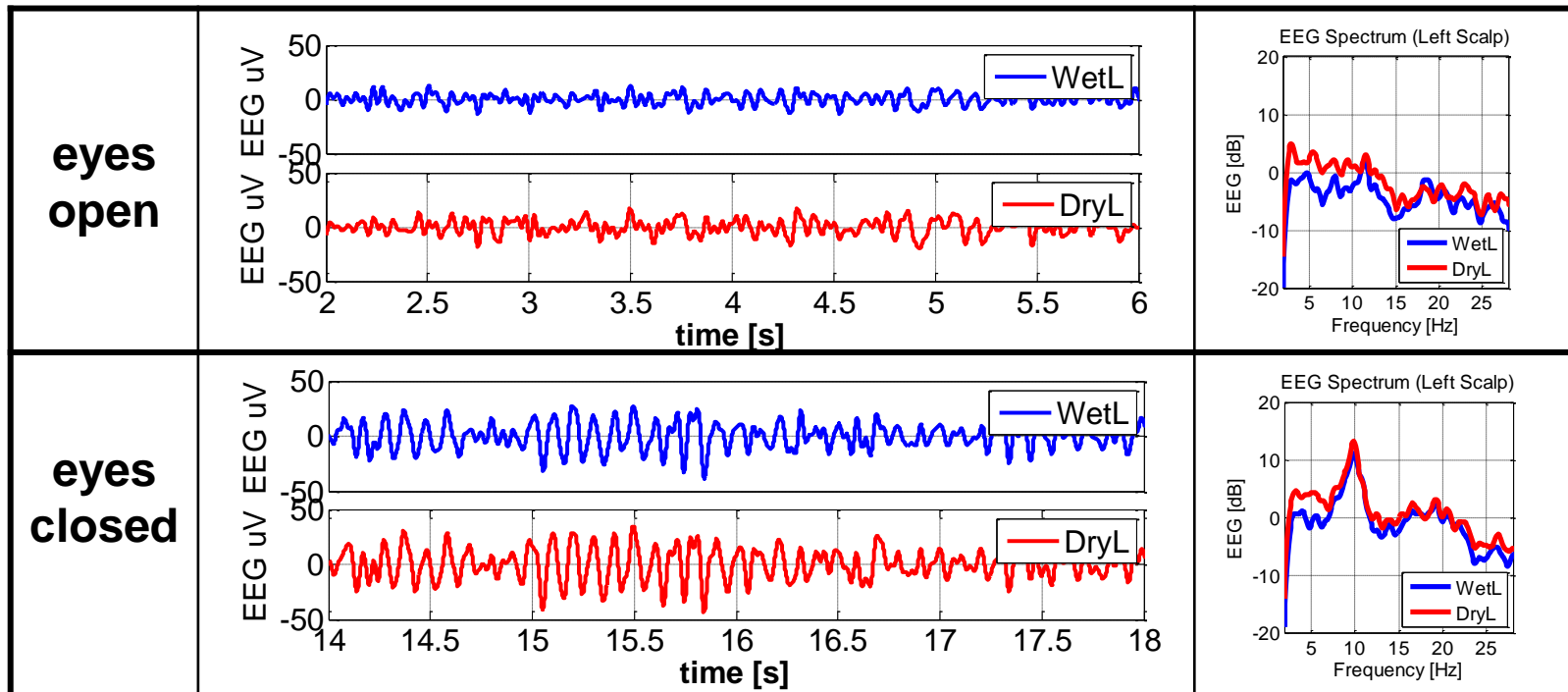


- Correlation of electrodes placed at shorter distance is higher than that of electrodes placed at longer distance.
- Correlation of electrodes next to each other is around 0.9
- Impossible to have two signals from the same position  
→ correlation of 1 is not expected

# EEG monitoring: dry electrode recording

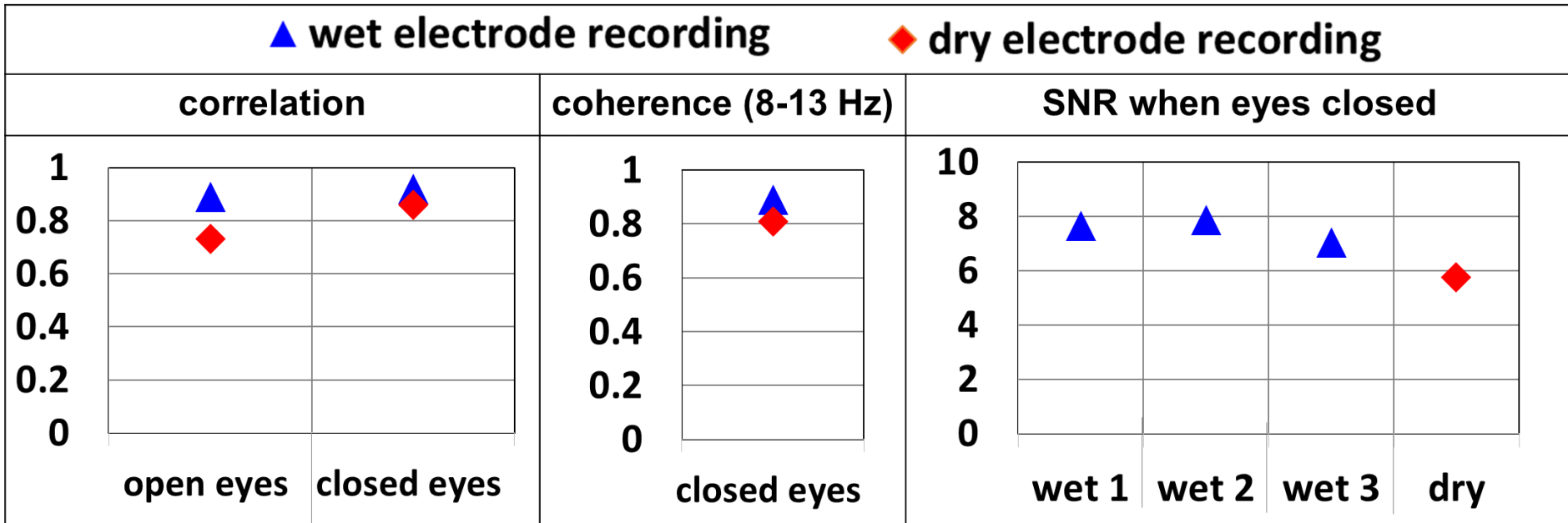


Polymer dry electrode was mounted at the same location as wetL, now called dryL



➤ The alpha waves present when subject's eyes are closed can be clearly be detected for both wet and dry electrodes.

# EEG monitoring: signal analysis



➤ correlation and coherence of wetLL and dryL signals are close to that of wetLL and wetL signals.

➤ The SNR of polymer dry electrode when eyes closed are slightly lower than wet electrode.

# Conclusions (1)

- **Soft and flexible conductive polymer-based dry electrodes were fabricated.**
- **Shapes and composition optimization was done by impedance measurement and nano-indentation test.**
  - ◇ **Impedance of the polymer electrode with ~50% carbon content is 10-fold higher than conventional wet electrode.**
  - ◇ **The hardness and elastic modulus increase with increasing carbon content.**





# Conclusions (2)

- **These polymer electrodes have strong potential to be good alternatives of conventional wet electrodes.**
  - ◇ **All subjects reported that these polymer-based dry electrodes are more comfortable than the conventional wet ones as well as the hard metal dry ones.**
  - ◇ **ECG and EEG signals acquired from the polymer dry electrodes are very promising.**
    - **Very high quality of ECG signal recording using polymer dry electrodes, R peaks of ECG signal can be easily detected.**
    - **In EEG signals, an active electrode configuration is used.**
      - **the correlation and coherence of wet-dry electrodes are similar to that of wet-wet electrodes.**
      - **alpha waves can be easily detected using dry electrodes, proving a high SNR**

A large, abstract graphic of purple smoke or ink swirling downwards from the top left corner of the page.

**ASPIRE  
INVENT  
ACHIEVE**



imec.com