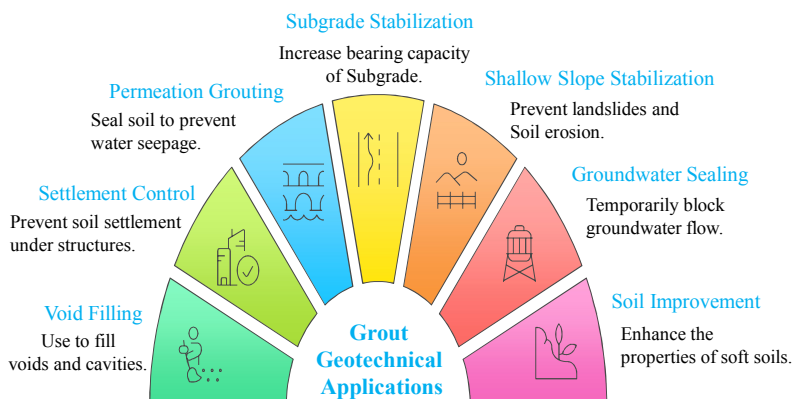


ENGINEERING PROPERTIES OF WASTE CEMENT-BASED GROUTS FOR
GEOTECHNICAL APPLICATIONSMd Shamim Hasan^{1*}, A.B.M. Amrul Kaish^{1*}, Aizat Mohd Taib¹, Jacob Lim Lok Guan¹Department of Civil Engineering, Faculty of engineering & Built Environment,
Universiti Kebangsaan Malaysia, 43600 UKM Bangi, Selangor, Malaysia*Corresponding email: p137345@siswa.ukm.edu.my, amrul.kaish@ukm.edu.my

INTRODUCTION & AIM

Waste cement, particularly shelf-life-expired (SLE) cement, presents a sustainable alternative binder for geotechnical grouting, reducing environmental impact and minimizing the excessive consumption of manufactured cement. Grout materials are widely used in geotechnical applications for:

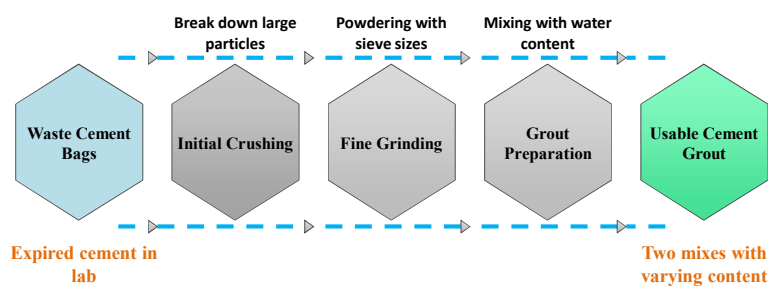


This study aims to evaluate the mechanical and fresh properties of SLE-cement-based grouts for geotechnical applications requiring moderate structural intensity.

MATERIALS COLLECTION & RESEARCH DESIGN



Recycling Waste Cement into Grout



Important Considerations

Marsh Flow Cone (Efflux time ≤ 35 sec)
Compressive Strength (10–15 Mpa)
Flexural Strength (15–20% of CS)
Prism Mould (160mmX40mmX40mm)

Test Standards ϕ_{80}

Fluidity (ASTM C939, EN 445, EN 447)
Fresh Density (C138, EN 445)
Compressive Strength (ASTM C349)
Flexural Strength (ASTM C348)

Experimental Design

Cement Type
Waste OPC

W/C Ratio
M1 (0.5)
M2 (0.6)

RESULTS & DISCUSSION



Flowability



Bulk Weight



Compressive Strength



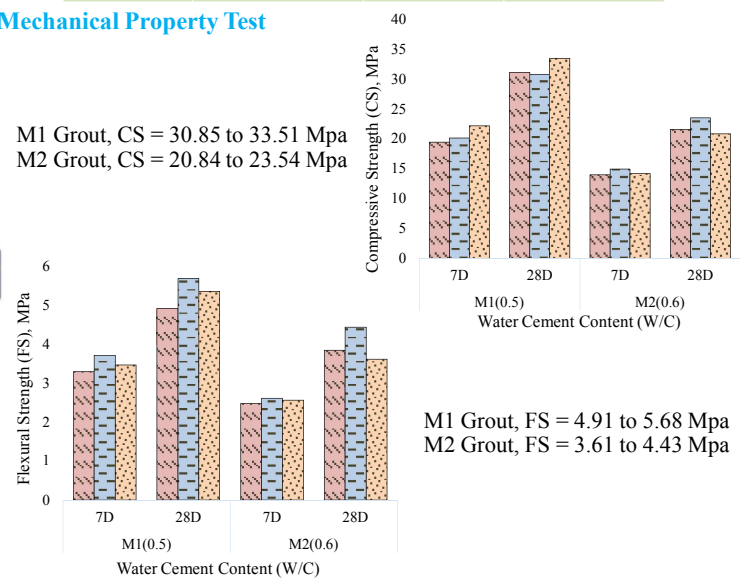
Flexural Strength

Fresh Property Test

Mix type	Water-cement ratio (W/C)	Flowability time (sec)	Fresh density (g/cm ³)
M1	0.5	37.73	1.88
M2	0.6	18.67	1.72

Mechanical Property Test

M1 Grout, CS = 30.85 to 33.51 Mpa
M2 Grout, CS = 20.84 to 23.54 Mpa



CONCLUSION

- SLE cement is viable in cementitious grout for moderate-strength geotechnical applications
- M1 (0.5) mixes achieved better CS & FS results than M2 (0.6). However, M2 (0.6) are comparatively more Suitable and Cost-Effective.
- Fresh Properties results are satisfactory for Injectable Grout in Soil Improvement.
- Reduction in raw cement demand and waste generation, which supports SDG 11 (Sustainable Cities & Communities) and SDG 12 (Responsible Consumption & Production).

FUTURE WORK / REFERENCES

Future Plan

- Long-Term Durability Studies
- Field Trials in Low Permeability Silty Sands through Grout Injection.

References

- Sha, F., Bu, M., Fan, R., Yang, N., & Zhang, L. (2024). Development and application of novel microfne cement-based grout. *Case Studies in Construction Materials*, 20, e03167.
- Liu, G., Zhao, M., Wang, T., Connolly, D. P., Cai, Y., Jiang, J., & Bai, W. (2023). Permeation grouting of low-permeability silty sands with colloidal silica. *Case Studies in Construction Materials*, 19, e02327.
- Perez-Garcia, F., Rubio-Cintas, M. D., Parron-Rubio, M. E., & Garcia-Manrique, J. M. (2020). Advances in the analysis of properties behaviour of cement-based grouts with high substitution of cement with blast furnace slags. *Materials*, 13(3), 561.