

# Preparation and Identification of BaFe<sub>2</sub>O<sub>4</sub> Nanoparticles by the Sol-Gel Route and Investigation of Its Microwave Absorption Characteristics at Ku-Band Frequency using Silicone Rubber Medium

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**Abstract:** In the last decade, spinel structures have been widely explored due to widespread applications in the antibacterial nanocomposites, memory devices, catalysts, photocatalysts, high frequency devices, and electromagnetic absorbing materials. In this study, BaFe<sub>2</sub>O<sub>4</sub> spinel structure were synthesized through the sol-gel method using low sintering temperature and identified by vibrating sample magnetometer (VSM), X-ray powder diffraction (XRD), Fourier transform infrared (FT-IR), field emission scanning electron microscopy (FE-SEM), and vector network analyzer (VNA) analysis. Results showed that uniform and pure crystal structure of BaFe<sub>2</sub>O<sub>4</sub> nanoparticles have been prepared based on the sol-gel method. Finally, BaFe<sub>2</sub>O<sub>4</sub> nanoparticles were blended by silicone rubber to characterize microwave absorption properties of the nanocomposite at ku-band frequency. According to the VNA results, BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite with 1.75 mm thickness absorbed more than 94.38% of microwave irradiation along the ku-band frequency and the maximum reflection loss of the BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite was 51.67 dB at 16.1 GHz.

## 1. Introduction

The magnetic materials of normal spinel ferrites with general chemical formula MFe<sub>2</sub>O<sub>4</sub> have various application owing to type of M cation that M is the divalent metal cation (M<sup>2+</sup>= Ba<sup>2+</sup>, Sr<sup>2+</sup>, Co<sup>2+</sup>, Mg<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>, Mn<sup>2+</sup>, and etc.). The intrinsic properties of the BaFe<sub>2</sub>O<sub>4</sub> nanoparticles such as: high magnetic saturation and coercivity, high chemical and mechanical resistance, and high curie temperature have indicated it as a good candidate for microwave devices, radar absorbent materials, permanent magnets, drug deliveries, photocatalytic catalysts, credit cards, and etc. The methods of synthesizing spinel ferrites have large effect on its properties and applications. In the recent decade, extensive researches have been done to improve synthesis methods, which increase crystal purity, decrease size, and control morphology of nanostructures. Diverse methods have been used to prepare of BaFe<sub>2</sub>O<sub>4</sub> nanoparticles such as: spray pyrolysis, co-precipitation, microemulsion, ball milling, and hydrothermal [1–3]. The crystallinity, size, and shape of nanostructures are the most influential factors on the properties of nanomaterials [4]. Most of methods require a high calcination temperature about 800-1000 °C [2,5,6]. In this research, single-phase of ferrite nanoparticles was prepared by the sol-gel method with a low sintering temperature. Moreover, microwave absorption of the BaFe<sub>2</sub>O<sub>4</sub> nanoparticles were investigated using silicone rubber polymeric matrix.

## 2. Experimental

### 2.1. Materials and Instruments

Barium nitrate from Sigma-Aldrich and citric acid, iron (III) nitrate nonahydrate, and ammonia solution were purchased from Merck. Silicone rubber was obtained from ELASTOSIL® M4503. Wacker RTV-2.

Tescan Mira2 presented SEM micrograph of the nanoparticles. The crystal structure of nanostructures was investigated using Philips X'Pert MPD instrument, operated on 40 mA and 40 kV current with Co tube and the wave length of  $\lambda = 1.78897 \text{ \AA}$ . Shimadzu 8400 S FT-IR revealed chemical structure of the sample. The magnetic hysteresis loop was obtained using IRI Kashan VSM. Microwave absorption properties were investigated by Agilent technologies, E8364A.

### 2.3. Synthesis of $\text{BaFe}_2\text{O}_4$ Nanoparticles

Barium ferrite nanoparticles were prepared by the conventional sol-gel method. Firstly, metal salts and citric acid with stoichiometric ratios were dissolved in distilled water and then, pH of the solution was risen until alkaline medium by the ammonia solution. Finally, the solution was dried and calcined at 450 or 650°C for 4h to compare the results.

### 2.4. Preparation of $\text{BaFe}_2\text{O}_4$ /Silicone Rubber Nanocomposite

The  $\text{BaFe}_2\text{O}_4$  nanoparticles were blended with silicone resin and then hardener was added with 20 Wt. % to mold  $\text{BaFe}_2\text{O}_4$ /silicone rubber nanocomposite and study microwave absorption of the nanocomposite.

## 3 Results and Discussion

### 3.1. Phase Identification Analysis

Figure 1 depicts the XRD patterns of the samples synthesized by the sol-gel method and calcined at 450 or 650 °C for 4 h. The pattern of  $\text{BaFe}_2\text{O}_4$  calcined at 650 °C exhibits that all the obtained peaks correspond with JCPDS number of [00-046-0113]. The XRD patterns indicate that by enhancing the calcination temperature from 450 to 650 °C, the  $\text{BaCO}_3$  (JCPDS: [00-005-0378]) crystalline phases were disappeared and pure phase of  $\text{BaFe}_2\text{O}_4$  nanoparticles has been synthesized. The size of the  $\text{BaFe}_2\text{O}_4$  nanoparticles was 10.2 nm based on the Scherrer equation.

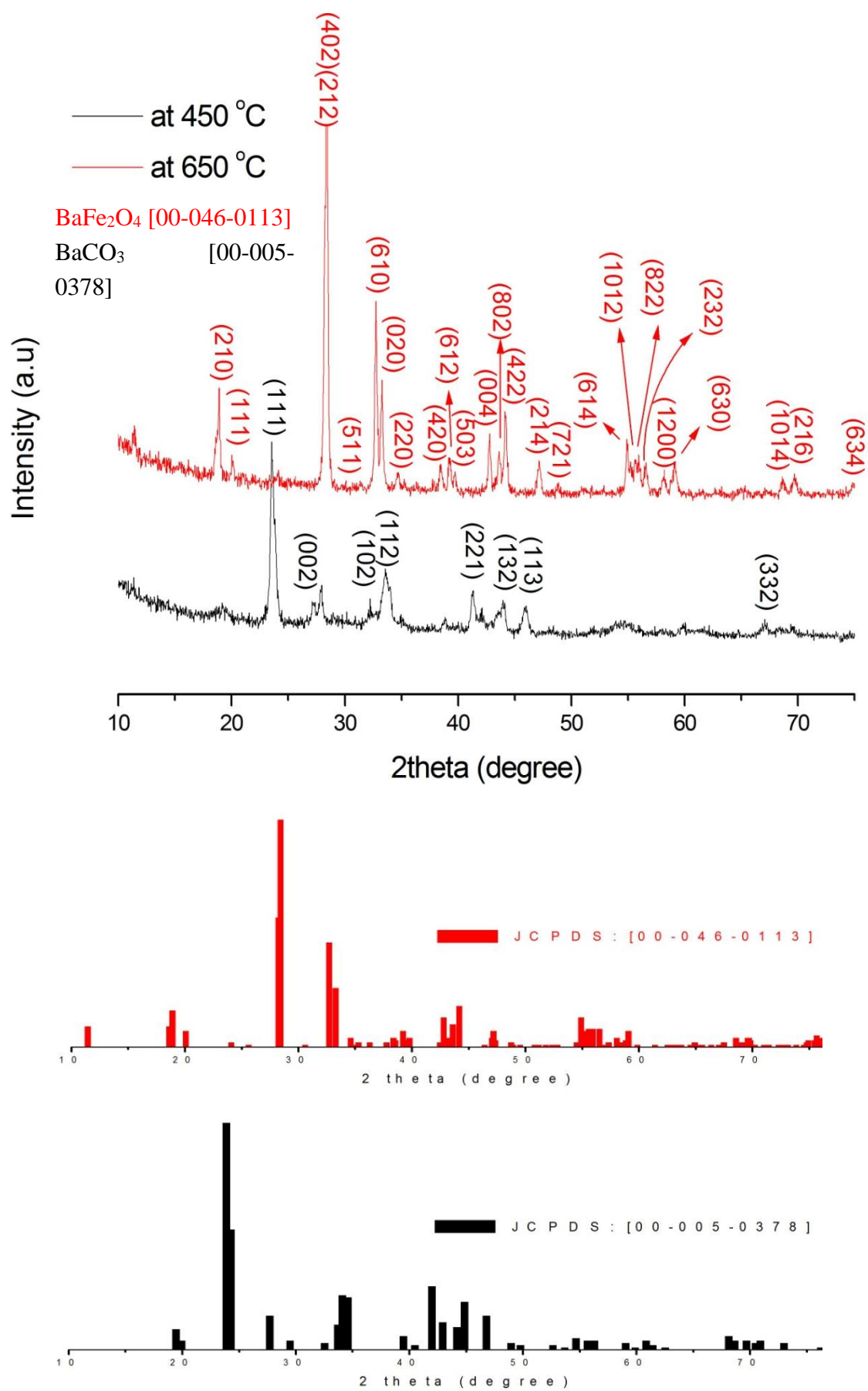
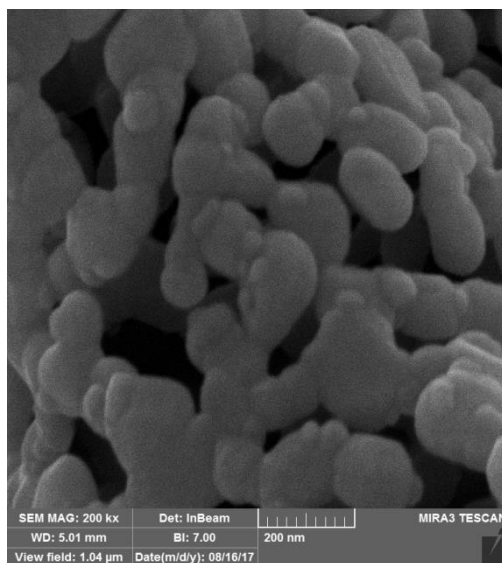


Figure 1. XRD patterns of BaFe<sub>2</sub>O<sub>4</sub> nanoparticles calcined at 450 or 650 °C.

### 3.2. FE-SEM Morphology

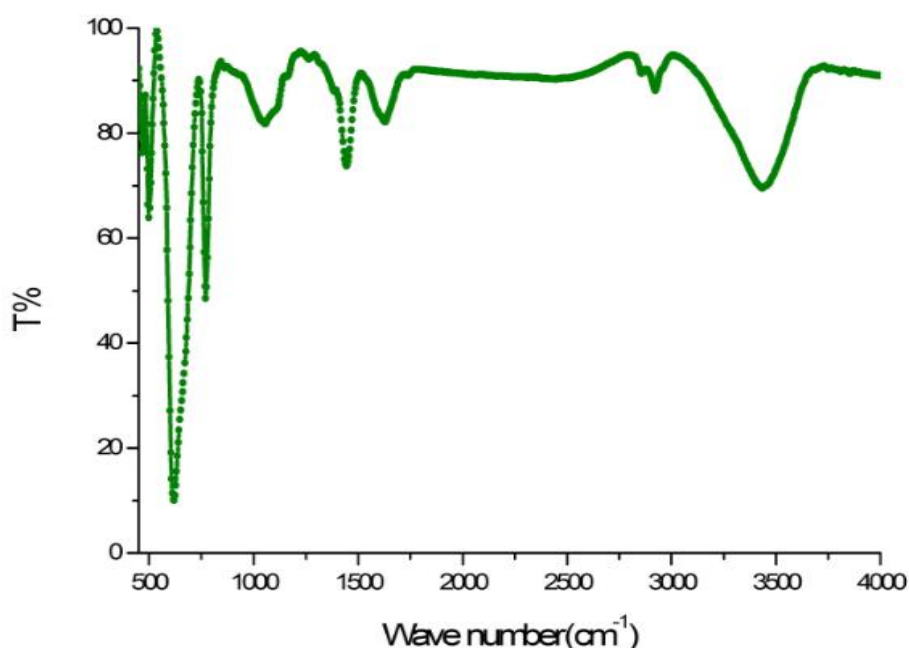
The morphology of  $\text{BaFe}_2\text{O}_4$  nanostructures at  $650\text{ }^\circ\text{C}$  was investigated using FE-SEM micrograph as shown in the Figure 2.  $\text{BaFe}_2\text{O}_4$  nanoparticles have a poly crystalline structure with average size about 70 nm.



**Figure 2.** FE-SEM micrograph of  $\text{BaFe}_2\text{O}_4$  nanoparticles.

### 3.3. FT-IR Spectroscopy

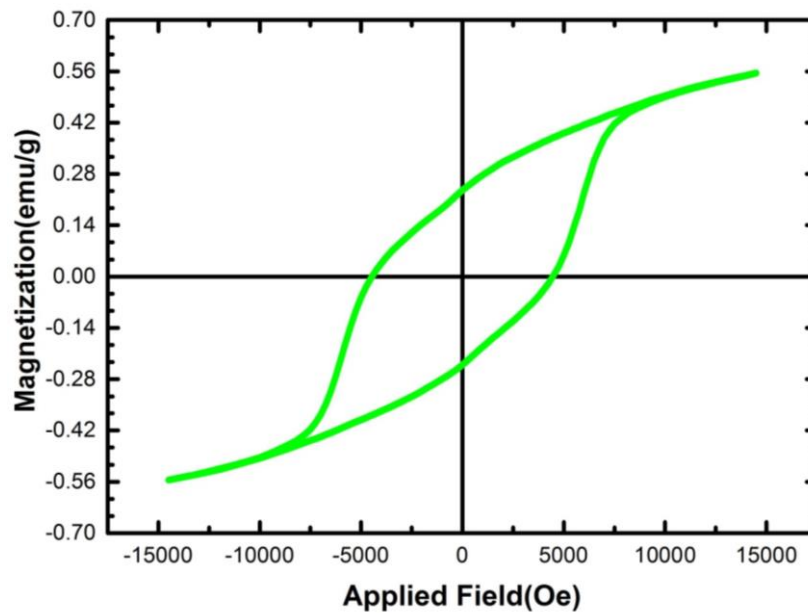
The FT-IR analysis is used to determine the structure and measurement of chemical species. According to the result showed in Figure 3, the peaks at  $497.12$ ,  $618.30$ , and  $764.16\text{ cm}^{-1}$  are related to stretching vibrations of  $\text{Ba}^{2+}\text{-O}^{2-}$  and  $\text{Fe}^{3+}\text{-O}^{2-}$  in the octahedral and tetrahedral sites as well as the peaks at  $1053.63$  and  $1111.98\text{ cm}^{-1}$  are associated to vibrations of M-O-M (M=  $\text{Ba}^{2+}$  or  $\text{Fe}^{3+}$ ) in the finger print region corresponded to orthorhombic crystalline structure of prepared  $\text{BaFe}_2\text{O}_4$  nanoparticles[2,7,8]. The peak at  $1630.34\text{ cm}^{-1}$  and broadband absorption at  $3434.51\text{ cm}^{-1}$  are assigned to the bending and stretching vibration of O-H bond associated to adsorbed water as well as remained hydroxyl functional groups on the surface of the nanoparticles[5,6].



**Figure 3.** FT-IR spectrum of  $\text{BaFe}_2\text{O}_4$  calcined at  $650\text{ }^\circ\text{C}$ .

### 3.4. Magnetic Properties

Magnetic properties of the BaFe<sub>2</sub>O<sub>4</sub> nanoparticles were explored using VSM, operated at 25 Hz frequency,  $-15 < \text{kOe} < 15$  field, and room temperature. The result demonstrated that saturation magnetization ( $M_s$ ), remanent magnetization ( $M_r$ ), and coercivity ( $H_c$ ) were 0.5 emu/g, 0.2 emu/g, and 4471.0 Oe, respectively (Figure 4.). Numerous researchers have investigated magnetic parameters of M-type BaFe<sub>12</sub>O<sub>19</sub> nanoparticles, exhibiting  $M_s = 41, 54.97, \text{ and } 75.54$  emu/g as well as  $H_c = 5450, 4964.5 \text{ and } 2800$  Oe [9-12], showing more paramagnetic properties in comparison to synthesized BaFe<sub>2</sub>O<sub>4</sub> nanoparticles.



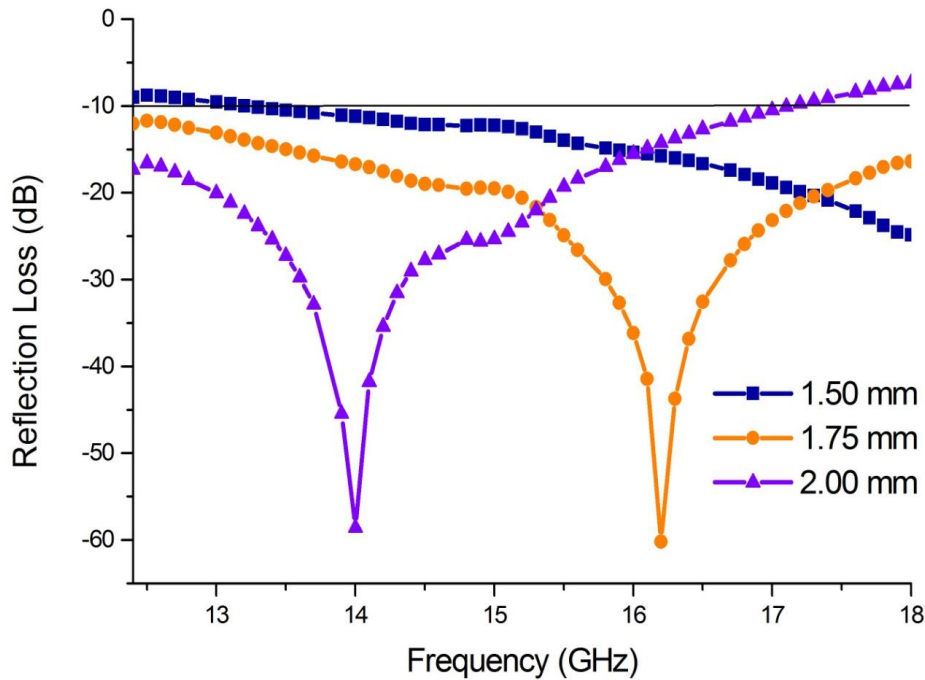
**Figure 4.** The hysteresis loop of BaFe<sub>2</sub>O<sub>4</sub> calcined at 650 °C.

### 3.5. Microwave Absorption Properties

The transmission line theory equation indicates that microwave absorption properties of the materials are generally related to permittivity and permeability of the absorbers [13-16]. According to results, BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite with 1.75 mm thickness absorbed more than 94.38% of microwave irradiation at ku-band frequency and the maximum reflection loss of the BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite was 51.67 dB at 16.1 GHz (Fig. 5.). Table 1 exposes comparison of presented study with some previously published researches. Broadband and intense microwave absorption of the BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite are originated from proper impedance matching, multiple scattering, and interfacial polarization led to more microwave attenuation[17-20].

**Table 1.** Comparison of presented study with some previously published researches.

Particles	Max RL (dB)	Diameter (mm)	Absorption bandwidth (GHz) < -10 dB	Ref.
BaFe <sub>12</sub> O <sub>19</sub> /Fe <sub>3</sub> O <sub>4</sub>	33.6	2.5	1.3	[21]
CoFe <sub>2</sub> O <sub>4</sub>	14	3	2	[22]
BaFe <sub>12</sub> O <sub>19</sub> /CoFe <sub>2</sub> O <sub>4</sub>	10	5	-	[23]
BaFe <sub>12</sub> O <sub>19</sub>	16.1	3	3.8	[24]
BaCu <sub>0.5</sub> Mg <sub>0.5</sub> ZrFe <sub>10</sub> O <sub>19</sub>	9	2.1	-	[25]
BaFe <sub>12</sub> O <sub>19</sub>	7	2.5	-	[11]
Ba <sub>0.25</sub> Sr <sub>0.75</sub>	3.6	4	-	[26]
Fe <sub>11</sub> (Ni <sub>0.5</sub> Mn <sub>0.5</sub> )O <sub>19</sub>	10.7	3	-	[12]
Ba <sub>0.2</sub> Sr <sub>0.2</sub> La <sub>0.6</sub> MnO <sub>3</sub>	22.36	2	2.67	[4]
BaFe <sub>2</sub> O <sub>4</sub>	51.67	1.75	<5.6	Presented study

**Figure 5.** The Reflection losses of BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite at various thicknesses.

#### 4. Conclusions

The obtained results demonstrated that BaFe<sub>2</sub>O<sub>4</sub> nanoparticles were prepared through the sol-gel method using low sintering temperature as well as confirmed that the heat treatment has a significant effect on the crystal purity of the nanostructures. According to the XRD patterns, phase impurities of nanoparticles disappeared when temperature was enhanced. The FE-SEM micrograph exhibited uniform morphology for BaFe<sub>2</sub>O<sub>4</sub> nanostructures. The FT-IR curve approved metal-oxide bonds of BaFe<sub>2</sub>O<sub>4</sub> nanoparticles have been synthesized at the low temperature. Finally, VNA results illustrated that maximum reflection loss of BaFe<sub>2</sub>O<sub>4</sub>/silicone rubber nanocomposite was 51.67 dB at 16.1 GHz as well as the nanocomposite absorbed more than 94.38% of microwave irradiation along the ku-band frequency with a thickness of 1.75 mm. The results introduce BaFe<sub>2</sub>O<sub>4</sub> nanoparticles as a promising microwave absorbing material.

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