



1 Article

2 Monoclinic zirconium oxide nanostructures having 3 tunable band gap synthesized under extremely non- 4 equilibrium plasma conditions

5 Onkar Mangla¹ and Savita Roy^{1,*}

6 ¹ Physics Department, Daulat Ram College, University of Delhi, Delhi-110007, India;

7 onkarmangla@gmail.com; savitaroy64@gmail.com

8 * Correspondence: savitaroy64@gmail.com; Tel.: +91-9810629598

9 Academic Editor: name

10 Received: date; Accepted: date; Published: date

11 **Abstract:** Zirconium oxide (ZrO_2) being a wide and direct band gap semiconductor used for
12 fabrication of optoelectronic devices. ZrO_2 based optoelectronic devices span wide optical range
13 depending on the band gap of ZrO_2 material. The band gap of ZrO_2 can be tuned by fabricating it to
14 nanoscale. In this paper, we synthesized the ZrO_2 nanostructures on quartz substrate using ZrO_2
15 ions produced by the ablation of ZrO_2 pellet due to high temperature, high density and extremely
16 non-equilibrium argon plasma in a modified dense plasma focus device. Uniformly distributed
17 monoclinic ZrO_2 nanostructures of average dimension ~ 14 nm have been obtained as found from
18 X-ray diffraction and Scanning electron microscopy studies. The monoclinic phase of ZrO_2
19 nanostructures is further confirmed from photoluminescence (PL) and Raman spectra. PL spectra
20 show peaks in ultra-violet (UV), near-UV and visible regions with tunable band gap of
21 nanostructures. Similar tunability of band gap has been observed from absorption spectra. The
22 obtained structural, morphological and optical properties are correlated to investigate the potential
23 applications of ZrO_2 nanostructures in optoelectronic devices.

24 **Keywords:** Nanocrystalline materials; Zirconium oxide; Synthesis; Luminescence; Energy band
25 gap.
26

27 1. Introduction

28 Zirconium oxide (ZrO_2) is an interesting semiconducting material having wide band gap, which
29 is being studied extensively to explore its fundamental properties for making high efficient devices.
30 The band gap of ZrO_2 decreases on increasing the processing temperature, which makes it more
31 conductive and hence it can be used in applications-oriented research. ZrO_2 has high melting point,
32 high mechanical and thermal resistance, high dielectric constant and low electrical conductivity. ZrO_2
33 is also chemically stable with excellent hardness and biocompatibility, which render it as a suitable
34 candidate to be used for chemical, optical, dielectric and mechanical applications [1-3]. ZrO_2 has
35 potential to be used in making fuel cells [4], protective coatings for mirrors [3] and optoelectronic
36 devices [5]. ZrO_2 possess high dielectric constant, which makes it an ideal candidate for replacement
37 of conventional gate oxide in field effect transistors in the future generation nanoelectronic devices.

38 The physical properties of the ZrO_2 are influenced significantly by its crystal structure. ZrO_2
39 exists in three polymorphic phases depending upon the growth temperature i.e. monoclinic (exists at
40 low temperatures below 1150 °C and it is a thermodynamically stable phase), tetragonal (exists at
41 intermediate temperatures within the range of 1150-2370 °C) and cubic (exists a very high

42 temperature greater than 2370 °C) [6]. The monoclinic crystal structure being the thermodynamically
43 stable phase fulfills the stability requirement of ZrO₂ based nanoelectronic devices. ZrO₂ when
44 fabricated at nanoscale results in emission peaks at short-wavelength typically in UV region, which
45 have applications in making read heads of compact discs (CDs) and increasing storage density of
46 CDs [7,8]. In addition, the band gap of ZrO₂ can be tuned at nanoscale which increases the
47 applications and also the efficiency of fabricated devices.

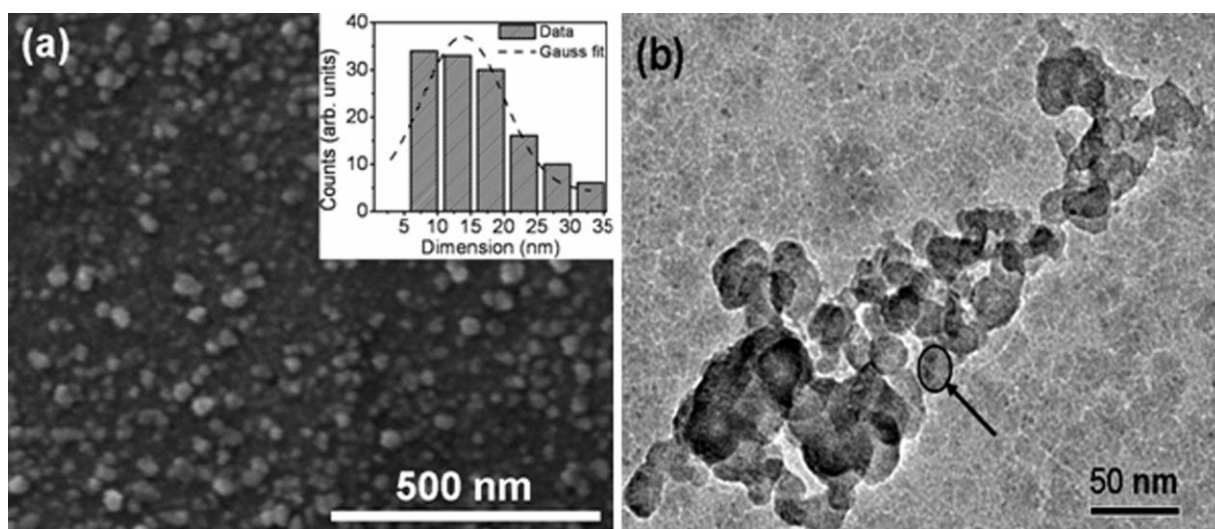
48 ZrO₂ nanostructures have been fabricated in variety of morphologies such as nanoparticles [9],
49 nanobars [10], nanobelts [11], nanowires [12] and nanotubes [13]. The fabrication of these different
50 morphologies of ZrO₂ nanostructures are mainly by the chemical methods. However, the chemical
51 methods have used several precursors and other reacting agents which ultimately induces the
52 impurity in nanostructures making them unqualified for fabricating high efficient devices. Plasma-
53 assisted methods overcome the disadvantages of the chemical methods in the fabrication of
54 nanostructures. Moreover, the fabrication of ZrO₂ nanostructures using a plasma-assisted methods
55 has not yet reported in the literature. Thus, it is necessary to study the properties of ZrO₂
56 nanostructures when fabricated using a plasma-assisted technique.

57 This paper reports the synthesis of ZrO₂ nanostructures on quartz substrate using the material
58 ions produced due to the ablation of ZrO₂ pellet by the hot, dense and extremely non-equilibrium
59 argon plasma generated in a modified dense plasma focus (DPF) device. The properties of ZrO₂
60 nanostructures such as morphological, structural and optical have been studied and discussed in
61 comparison with the earlier reports.

62 2. Results and Discussion

63 Figure 1a shows the scanning electron microscopy (SEM) image of deposited sample, indicating
64 formation of uniformly distributed ZrO₂ nanostructures having surface density ~ 4100
65 nanostructures/μm². The size distribution of ZrO₂ nanostructures is shown in inset of Figure 1a and
66 the peak of Gaussian profile in histogram gives average dimension of nanostructures ~ 14 nm.
67 Transmission electron microscopy (TEM) image shown in Figure 1b confirms the formation of
68 nanostructures with morphology similar to that obtained in SEM results. However, it is difficult to
69 estimate the size distribution from TEM image thus a typical nanostructure with dimension ~ 15 nm
70 is shown by arrow in Figure 1b. The morphology and dimension of nanostructures obtained from
71 TEM results is in good agreement with that obtained from SEM results.

72



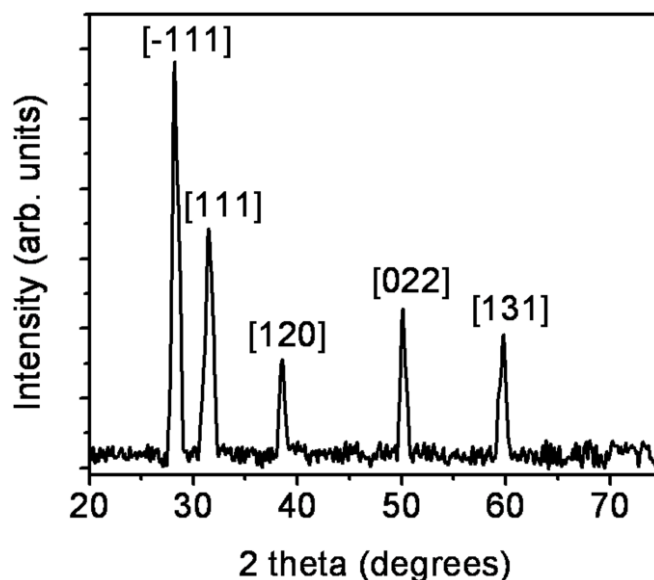
73
74 **Figure 1.** (a) SEM image (inset show size distribution) and (b) TEM image of ZrO₂ nanostructures.
75

76 In order to investigate the crystalline phase of ZrO₂ nanostructures, X-ray diffraction (XRD)
77 studies have been carried out. XRD pattern shown in Figure 2 have crystalline diffraction peaks at 2θ
78 values of 28.2°, 31.5°, 38.5°, 50.1° and 59.8° corresponding to [-111], [111], [120], [022] and [131] planes,

79 respectively of monoclinic ZrO₂ (ICDD File No. 37-1484). The grain dimension is found from Debye
80 Scherrer's equation

$$81 \quad D = \frac{0.9\lambda}{\beta \cos\theta}, \quad (1)$$

82



83

84

Figure 2. XRD pattern of ZrO₂ nanostructures.

85

86 where D is grain dimension in nm, λ is wavelength in nm, β is full width at half maxima (FWHM) in
87 radians and θ is angle of diffraction corresponding to peak. The grain dimension has been found for
88 each peak of XRD pattern individually and the average has been taken. The average grain dimension
89 is found to be about 14 nm, which is in good agreement with the dimension of nanostructures
90 obtained from SEM and TEM results. The length of dislocation per unit volume i.e. dislocation
91 density (δ) depends upon grain dimension (D) as

$$92 \quad \delta = \frac{1}{D^2}, \quad (2)$$

93 In addition, the strain (ϵ) produced in the film or nanostructures due to presence of such dislocations
94 can be calculated using the relation

$$95 \quad \epsilon = \frac{\beta \cos\theta}{4}, \quad (3)$$

96 The obtained values of 2θ , θ , β , D, δ and ϵ have been summarized in Table 1. The average strain
97 produced in nanostructures is $\sim 2.5 \times 10^{-3}$ indicating good quality of deposited nanostructures.

98

99

Table 1. Structural parameters of ZrO₂ nanostructures obtained from XRD pattern.

| 2θ (°) | θ (°) | β (radians) | D (nm) | δ ($\times 10^{-3}$ nm ⁻²) | ϵ ($\times 10^{-3}$) |
|---------------|--------------|-------------------|--------|--|---------------------------------|
| 28.2 | 14.1 | 0.01166 | 12 | 6.94 | 2.83 |
| 31.5 | 15.75 | 0.01307 | 11 | 8.26 | 3.14 |
| 38.5 | 19.25 | 0.00865 | 17 | 3.46 | 2.04 |
| 50.1 | 25.05 | 0.00936 | 16 | 3.91 | 2.12 |
| 59.8 | 29.9 | 0.01089 | 15 | 4.44 | 2.36 |

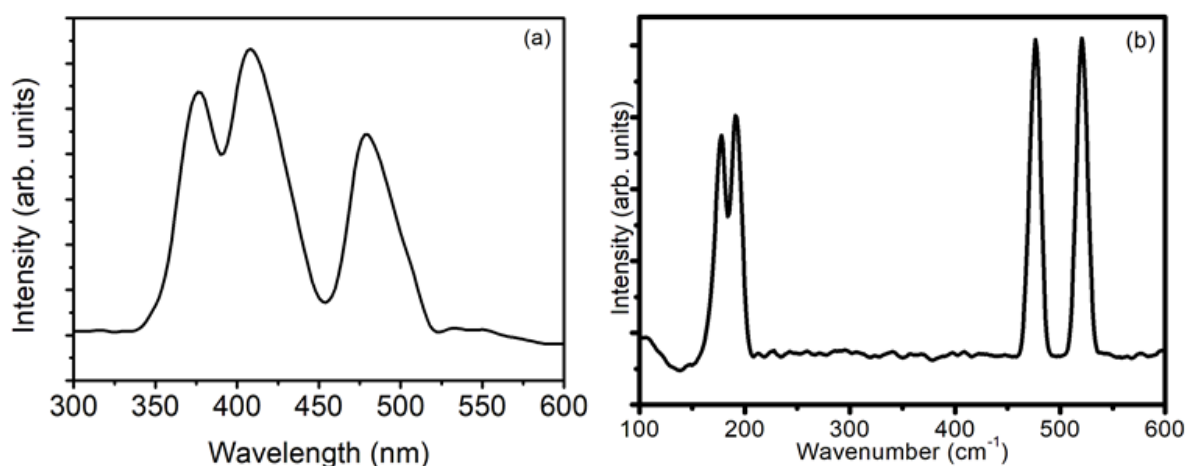
100

101 The monoclinic structure of ZrO₂ nanostructures has been confirmed using photoluminescence
102 (PL) and Raman spectra. The PL spectrum shown in Figure 3a has peaks at 376 nm (3.29 eV), 408 nm
103 (3.04 eV) and 478 nm (2.59 eV). The peak obtained at 376 nm lies in UV region and it arises due to
104 presence of oxygen vacancies in the nanostructures. These oxygen vacancies make the extrinsic states
105 between valence band and conduction band yielding radiative transition at energy lower than band

106 gap of ZrO_2 (~ 5 eV). The decrease in energy of this radiative transition is also associated with the size
 107 and crystal quality of nanostructures which ultimately shift the emission spectra. Similar peaks near
 108 376 nm have also been observed by several researchers [8, 14-16] for ZrO_2 nanostructures. In the
 109 present experiment, ZrO_2 get ionized into zirconium and oxygen ions which subsequently upon
 110 reaching the substrate recombine to form ZrO_2 nanostructures. However, in the process of
 111 recombination several oxygen-oxygen atoms recombine to form oxygen gas molecule which is lost
 112 from the material yielding oxygen vacancy in ZrO_2 nanostructures.

113 The PL peak at 408 nm lies in near-UV region and it arises due to transition from mid-gap trap
 114 state to valence band. The mid-gap trap states are formed mainly due to surface defects such as
 115 dislocations which are prominent in smaller dimension nanostructures. Similar peak has been
 116 observed in literature [14,17,18] by other researchers for ZrO_2 nanostructures. On the other hand,
 117 peak at 478 nm is characteristic peak of monoclinic ZrO_2 [19]. The monoclinic phase of ZrO_2 obtained
 118 in PL spectra is in confirmation with that obtained in XRD results. PL spectra reported in most of the
 119 earlier research papers [8, 14-16,18,19] consists only one broad band arise from defect states such as
 120 oxygen vacancies. The ZrO_2 nanostructures deposited in the present experiment using high fluence
 121 ions in modified DPF device have multiple peaks in PL spectra lying mainly in UV and near-UV
 122 regions. The observation of multiple peaks in PL spectra of nanostructures is due to tuning of band
 123 gap of ZrO_2 by the action of highly energetic and high fluence ions. This tuning of band gap and
 124 emission in UV, near-UV and visible regions render the deposited ZrO_2 nanostructures suitable
 125 candidate for optoelectronic device applications. Moreover, the use of plasma-assisted method such
 126 as modified DPF device results in multiple peaks in PL spectra, which render these ZrO_2
 127 nanostructures to be used in wide optical range for fabrication of optoelectronic devices. On the other
 128 hand, in chemical methods the optical range of optoelectronic devices is narrow due to single broad
 129 band in PL spectra. This shows the clear advantages of plasma-assisted method i.e. modified DPF
 130 over chemical methods for making ZrO_2 nanostructures more viable to be used in device applications.

131 The monoclinic phase of ZrO_2 nanostructures obtained from PL and XRD results is further
 132 confirmed from Raman spectra. The Raman spectra shown in Figure 3b have peaks at 178, 189, 476
 133 and 520 cm^{-1} which all are attributed to monoclinic phase of ZrO_2 [15,18,20].
 134



135
 136 **Figure 3.** (a) PL spectra and (b) Raman spectra of ZrO_2 nanostructures.
 137

138 The band gap of nanostructures has been tuned as obtained from PL results and to ascertain the
 139 value of band gap, absorption spectra has been taken which is shown in Figure 4a. It shows a peak at
 140 292 nm which arise due to transition from valence band to conduction band [8,14,18]. As the ZrO_2
 141 nanostructures have monoclinic structure thus the transition involved in this peak is mainly due to
 142 Zr^{3+} ions in the interstitial [21]. Tauc plot given in Figure 4b gave the band gap of nanostructures \sim
 143 2.67 eV. Hence the ZrO_2 nanostructures have tuned band gap which lies in the region of observed PL
 144 peaks. The tunability of band gap also suggests possible applications of nanostructures in
 145 enhancement of solar cell efficiency.

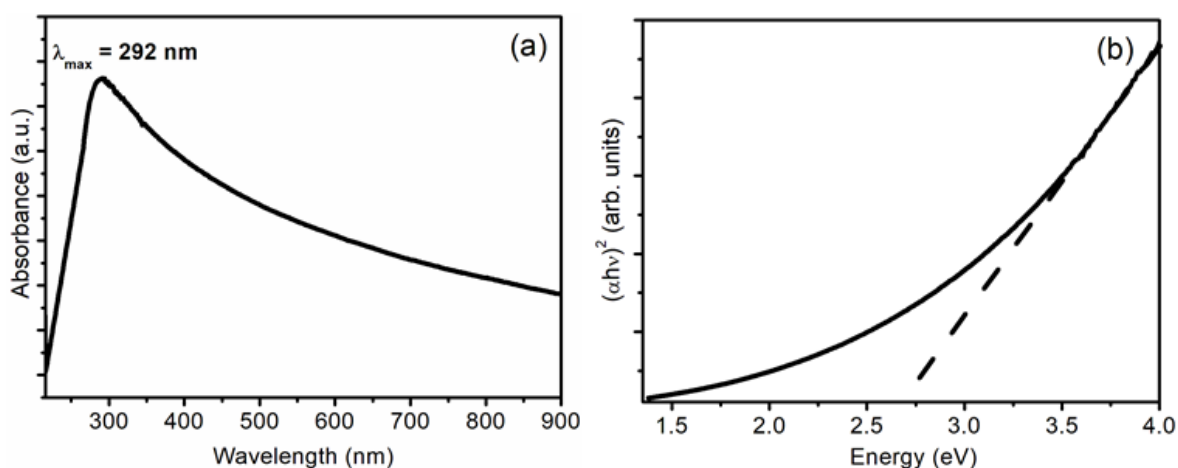


Figure 4. (a) Absorption spectra and (b) Tauc plot of ZrO₂ nanostructures.

146
147

148 3. Materials and Methods

149 ZrO₂ nanostructures were synthesized on quartz substrate in the modified DPF device. The
 150 target used for deposition was ZrO₂ pellet, which was made using ZrO₂ powder (99.99% pure) by
 151 compressing it to a pressure of 10 MPa and subsequently sintered them at a temperature of 800 °C
 152 for 6 hours. The quartz substrates were cleaned ultrasonically and were placed at an optimum
 153 distance of 5.0 cm from anode top. Two bursts of focused plasma were used for deposition of ZrO₂
 154 nanostructures. The process of formation of high temperature, high density and extremely non-
 155 equilibrium argon plasma on the top of anode along with the modifications to DPF device for
 156 nanofabrication have been reported in earlier literature [22,23]. The focused argon plasma formed at
 157 top of modified anode ablates ZrO₂ pellet and ablated material ions move vertically upward in
 158 fountain like structure and get deposited on quartz substrates. The obtained samples were analyzed
 159 to study their morphological, structural and optical properties using different characterization
 160 techniques. The surface morphology was studied using SEM and TEM on Environmental scanning
 161 electron microscope model Quanta 200 FEI and transmission electron microscope model FEI G²
 162 Tecnai, respectively. Structural properties were studied using XRD pattern taken on D8 DISCOVER
 163 X-ray diffractometer having Cu K α radiation of wavelength 1.54 Å. The room-temperature PL was
 164 done on Fluorolog (HORIBA JOBIN-YVON) spectrofluorophotometer using 270 nm (4.59 eV)
 165 excitation wavelength from a xenon flash lamp. Raman spectra were measured on in-Via Reflex
 166 (Renishaw) spectrometer equipped with Ar-Ne laser. Absorption spectra were taken on Perkin Elmer
 167 Lambda 35 ultra violet-visible (UV-VIS) spectrophotometer in absorption mode.

168 4. Conclusions

169 ZrO₂ nanostructures have been fabricated using material ions in the modified DPF device. The
 170 nanostructures have uniform distribution with average dimension of ~ 14 nm. ZrO₂ nanostructures
 171 have monoclinic phase, possess nanograins and have low strain obtained from XRD pattern. UV and
 172 near-UV peaks are obtained in PL spectra due to defects and dislocations. PL and Raman spectra
 173 confirm the monoclinic phase of ZrO₂ nanostructures. ZrO₂ nanostructures have tunable band gap
 174 obtained from PL and absorption studies. The optical band gap so obtained from PL and absorption
 175 spectra suggest possible applications of nanostructures in optoelectronic devices and efficiency
 176 enhancement of solar cells.

177 **Acknowledgments:** Authors are thankful to the University Science Instrumentation Center (USIC), Delhi
 178 University for providing characterization facilities.

179 **Author Contributions:** Both the authors conducted the study, analyzed the data and drafted the manuscript.
 180 Both the authors approved the final version.

181 **Conflicts of Interest:** The authors declare no conflict of interest.

182 **References**

- 183 1. Garvie, R.C.; Hannink, R.H.; Pascoe, R.T. Ceramic steel. *Nature* **1975**, *258*, 703-704.
- 184 2. Wilk, G.D.; Wallace, R.M.; Anthony, J.M. High- κ gate dielectrics: Current status and materials properties
185 considerations. *J. Appl. Phys.* **2001**, *89*, 5243-5275.
- 186 3. Zhang, Q.; Shen, J.; Wang, J.; Wu, G.; Chen, L. Sol-gel derived ZrO₂-SiO₂ highly reflective coatings. *Int. J.*
187 *Inorg. Mater.* **2000**, *2*, 319-323.
- 188 4. Koch, T.; Ziemann, P. Zr-silicide formation during the epitaxial growth of Y-stabilized zirconia films on
189 Si(100) and its avoidance by ion beam assisted deposition at a reduced temperature. *Appl. Surf. Sci.* **1996**,
190 *99*, 51-57.
- 191 5. Wang, X.; Zhai, B.; Yang, M.; Han, W.; Shao, X. ZrO₂/CeO₂ nanocomposite: Two step synthesis,
192 microstructure, and visible-light photocatalytic activity. *Mater. Lett.* **2013**, *112*, 90-93.
- 193 6. Gao, P.; Meng, L.J.; dos Santos, M.P.; Teixeira, V.; Andritschky, M. Study of ZrO₂-Y₂O₃ films prepared by
194 rf magnetron reactive sputtering. *Thin Solid Films* **2000**, *377*, 32-36.
- 195 7. Huang, M.H.; Mao, S.; Feick, H.; Yan, H.; Wu, Y.; Weber, E.; Russo, R.; Yang, P. Room-temperature
196 ultraviolet nanowire nanolasers. *Science* **2001**, *292*, 1897-1899.
- 197 8. Cao, H.Q.; Qiu, X.Q.; Luo, B.; Liang, Y.; Zhang, Y.H.; Tan, R.Q.; Zhao, M.J.; Zhu, Q.M. Synthesis and Room-
198 Temperature Ultraviolet Photoluminescence Properties of Zirconia Nanowires. *Adv. Funct. Mater.* **2004**, *14*,
199 243-246.
- 200 9. Dwivedi, R.; Maurya, A.; Verma, A.; Prasad, R.; Bartwal, K.S. Microwave assisted sol-gel synthesis of
201 tetragonal zirconia nanoparticles. *J. Alloys Compd.* **2011**, *509*, 6848-6851.
- 202 10. Espinoza-Gonzalez, R.A.; Diaz-Droguett, D.E.; Avila, J.I.; Gonzalez-Fuentes, C.A.; Fuenzalida, V.M.
203 Hydrothermal growth of zirconia nanobars on zirconium oxide. *Mater. Lett.* **2011**, *65*, 2121-2123.
- 204 11. Jiang, C.; Wang, F.; Wu, N.; Liu, X. Up- and Down-Conversion Cubic Zirconia and Hafnia Nanobelts. *Adv.*
205 *Mater.* **2008**, *20*, 4826-4829.
- 206 12. Dong, W.-S.; Lin, F.-Q.; Liu, C.-L.; Li, M.-Y. Synthesis of ZrO₂ nanowires by ionic-liquid route. *J. Colloid*
207 *Interface Sci.* **2009**, *333*, 734-740.
- 208 13. Zhao, J.; Wang, X.; Zhang, L.; Hou, X.; Li, Y.; Tang, C. Degradation of methyl orange through synergistic
209 effect of zirconia nanotubes and ultrasonic wave. *J. Hazard. Mater.* **2011**, *188*, 231-234.
- 210 14. Kumari, L.; Li, W.Z.; Xu, J.M.; Leblanc, R.M.; Wang, D.Z.; Li, Y.; Guo, H.; Zhang, J. Controlled
211 Hydrothermal Synthesis of Zirconium Oxide Nanostructures and Their Optical Properties. *Cryst. Growth*
212 *Des.* **2009**, *9*, 3874-3880.
- 213 15. Ling, X.; Li, S.; Zhou, M.; Liu, X.; Zhao, Y.; Shao, J.; Fan, Z. Annealing effect on the laser-induced damage
214 resistance of ZrO₂ films in vacuum. *Appl. Opt.* **2009**, *48*, 5459-5463.
- 215 16. Salavati-Niasari, M.; Dadkhan, M.; Davar, F. Pure cubic ZrO₂ nanoparticles by thermolysis of a new
216 precursor. *Polyhedron* **2009**, *28*, 3005-3009.
- 217 17. Liang, J.; Deng, Z.; Jiang, X.; Li, F.; Li, Y. Photoluminescence of Tetragonal ZrO₂ Nanoparticles Synthesized
218 by Microwave Irradiation. *Inorg. Chem.* **2002**, *41*, 3602-3604.
- 219 18. Kumari, L.; Du, G.H.; Li, W.Z.; Vennila, R.S.; Saxena, S.K.; Wang, D.Z. Synthesis, microstructure and optical
220 characterization of zirconium oxide nanostructures. *Ceram. Int.* **2009**, *35*, 2401-2408.
- 221 19. Lai, L.-J.; Lu, H.-C.; Chen, H.-K.; Cheng, B.-M.; Lin, M.-I.; Chu, T.-C. Photoluminescence of zirconia films
222 with VUV excitation. *J. Elect. Spectrosc. Relat. Phenom.* **2005**, *144-147*, 865-868.
- 223 20. Kumari, L.; Li, W.Z.; Wang, D.Z. Monoclinic zirconium oxide nanostructures synthesized by a
224 hydrothermal route. *Nanotechnol.* **2008**, *19*, 195602 (7 pp).
- 225 21. Mikhailov, M.M.; Verevkin, A.C. The Variation of Band Gap Width in Zirconium Oxide Powders on
226 Grinding. *Russ. Phys. J.* **2004**, *47*, 600-604.
- 227 22. Mangla, O.; Srivastava, M.P. GaN nanostructures by hot dense and extremely non-equilibrium plasma and
228 their characterizations. *J. Mater. Sci.* **2013**, *48*, 304-310.
- 229 23. Mangla, O.; Roy, S.; Ostrikov, K. Dense Plasma Focus-Based Nanofabrication of III-V Semiconductors:
230 Unique Features and Recent Advances. *Nanomater.* **2016**, *6*, 4 (13 pp).

