



Analysis of preload effect in the axisymmetric damped steel wire using ultrasonic guided wave monitoring

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Introduction:

- ✓ Guided ultrasonic wave propagation characteristics in the axisymmetric prestressed viscoelastic waveguide for acoustic emission (AE) monitoring - semi-analytical finite element (SAFE) method is studied broadly.
- ✓ In this research, the development and results of a method to calculate the characteristics of guided waves in a wire, with the motivation of applications to AE monitoring is presented.
- ✓ The axisymmetric SAFE method is used to study wave properties of a cylindrical waveguide, especially, a high strength steel wire.
- ✓ This study considers the impact of two common factors, structural damping, and initial tensile stress, on the propagation characteristics.
- ✓ A mode suitable for cable AE monitoring is carefully chosen - longitudinal wave modes in the high-frequency region show their potential

A SAFE method for undamped waveguide

The mathematical framework for an infinitely long, axisymmetric waveguide immersed in a vacuum is represented using the semi-analytical method

$$\mathbf{u} = [u_r \quad u_\theta \quad u_z]^T$$

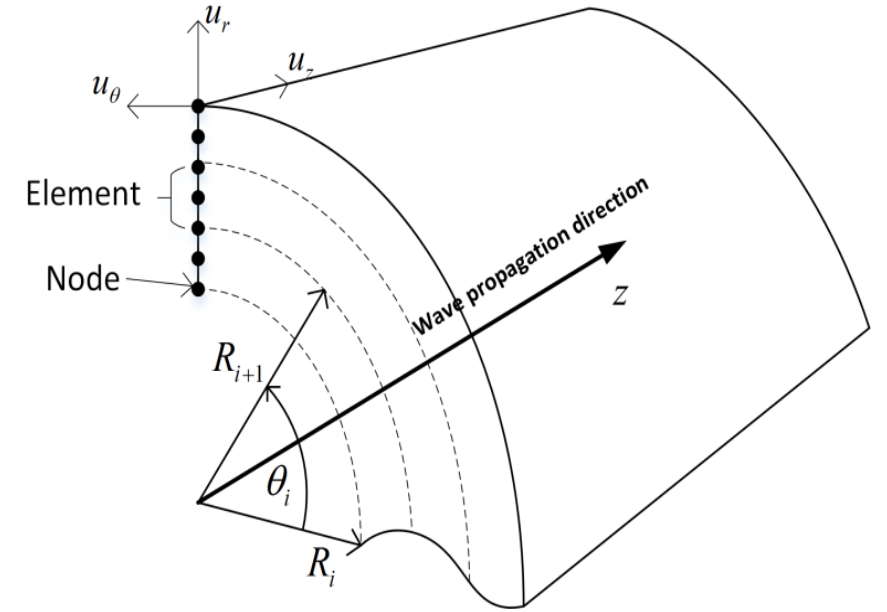
$$\boldsymbol{\varepsilon} = [\varepsilon_r \quad \varepsilon_\theta \quad \varepsilon_z \quad \gamma_{r\theta} \quad \gamma_{\theta z} \quad \gamma_{zr}]^T$$

$$\boldsymbol{\sigma} = [\sigma_r \quad \sigma_\theta \quad \sigma_z \quad \tau_{r\theta} \quad \tau_{\theta z} \quad \tau_{zr}]^T$$

$$\mathbf{u}^j = \begin{bmatrix} N_1(r, \theta) & N_2(r, \theta) & N_3(r, \theta) \end{bmatrix} \begin{bmatrix} \bar{U}_1^j \\ \bar{U}_2^j \\ \bar{U}_3^j \end{bmatrix} \exp(ikz - i\omega t)$$

$$N_m(r, \theta) = \begin{bmatrix} N_m(r) \cos(n\theta) & & \\ & N_m(r) \sin(n\theta) & \\ & & iN_m(r) \cos(n\theta) \end{bmatrix}$$

SAFE model



$$\bar{\mathbf{U}}_m^j = [U_{rm} \quad U_{\theta m} \quad U_{zm}]^T$$

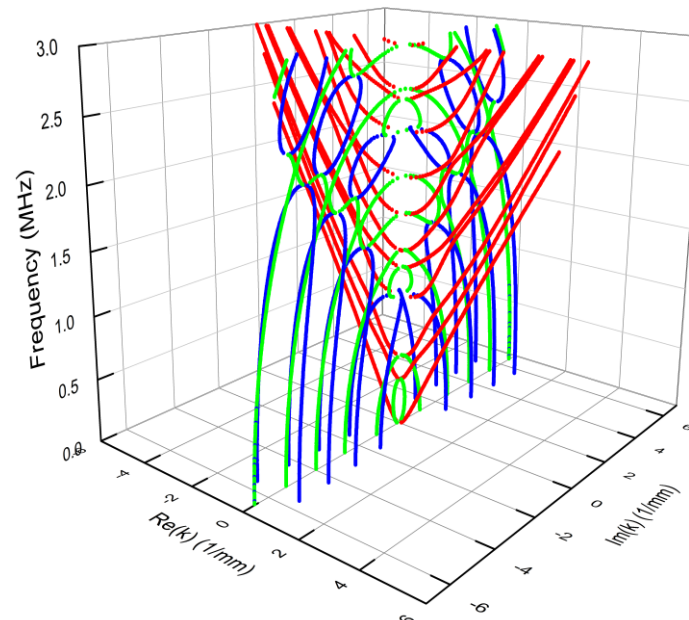
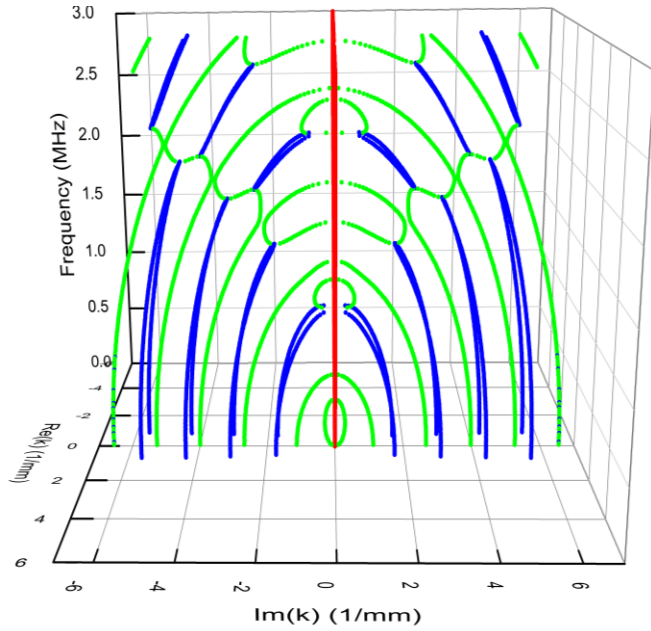
$$\boldsymbol{\varepsilon}^j = [\mathbf{B}_1 \quad \mathbf{B}_2 \quad \mathbf{B}_3] \bar{\mathbf{U}}^j \exp(ikz - i\omega t)$$

Wavenumber-frequency curve analysis for undamped waveguide

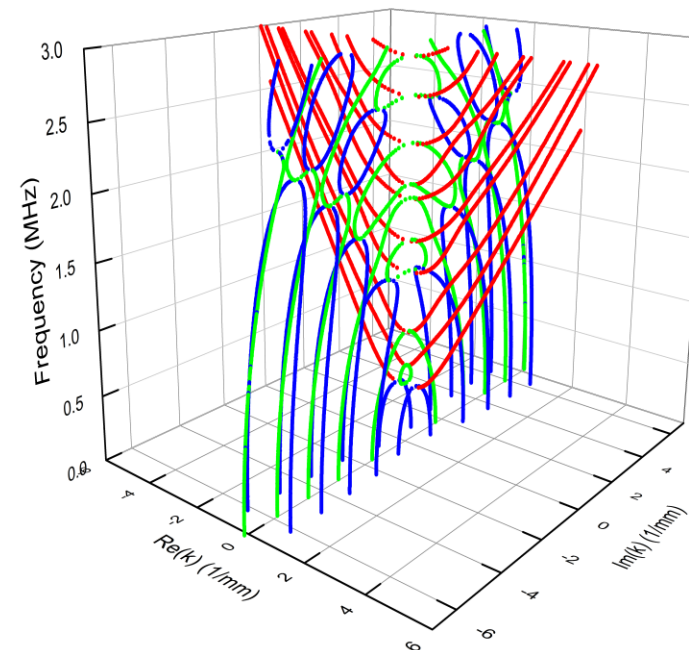
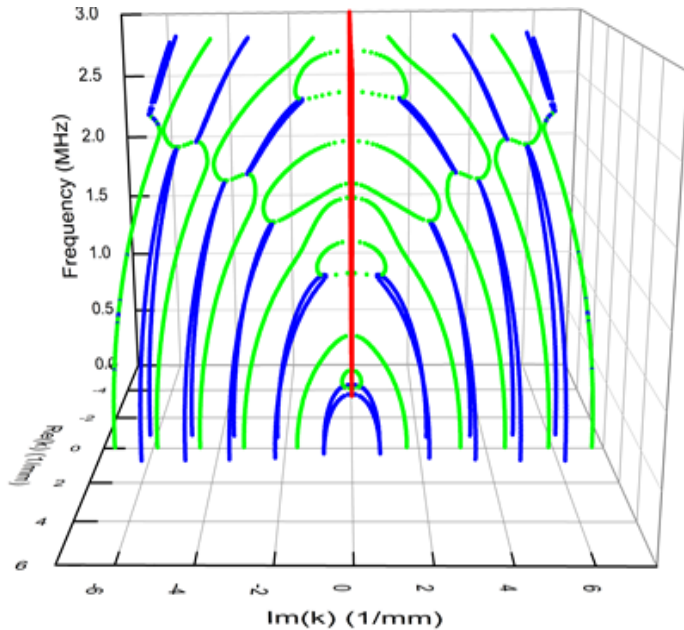
- The solution of transcendental equations and the general semi-analytic method is used to obtain the wavenumber-frequency curve in the positive wavenumber domain.
- In this research, high-strength steel wire with a diameter of 5 mm is considered for numerical investigations.

Young's Modulus, E (MPa)	Density, ρ (kg/m ³)	Poisson's ratio, ν	Diameter, d (mm)	Longitudinal wave velocity, C_L (m/s)	Shear wave velocity, C_S (m/s)
2×10^5	7850	0.3	5	5856.4	3130.4

Complex $k - \omega$ curves for undamped waveguide

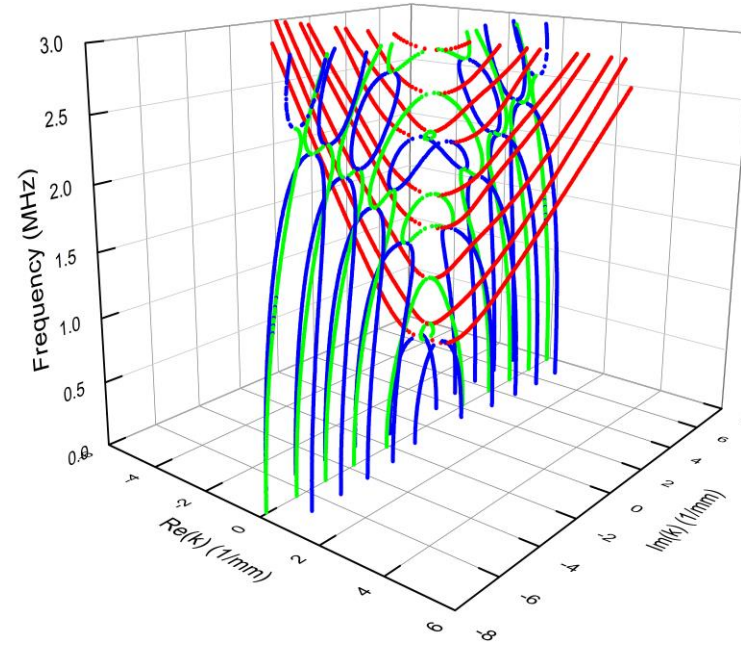
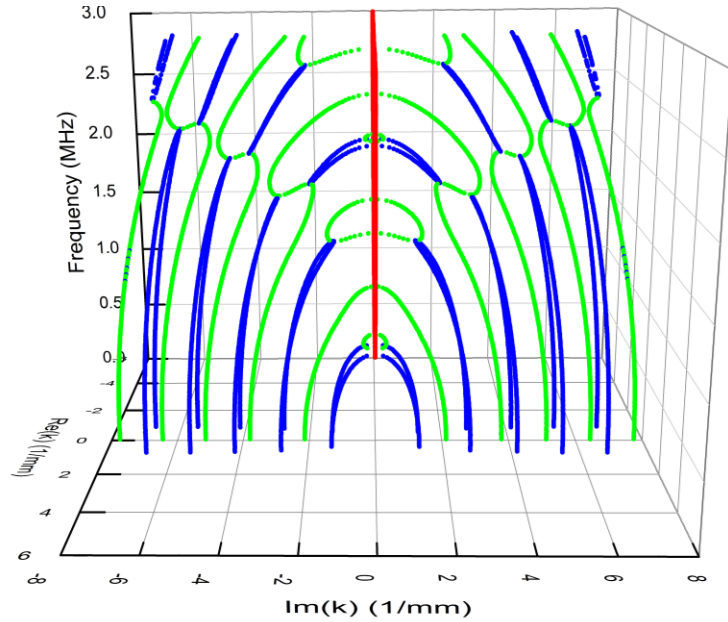


$F(1, m)$ mode complex $k - \omega$ curve

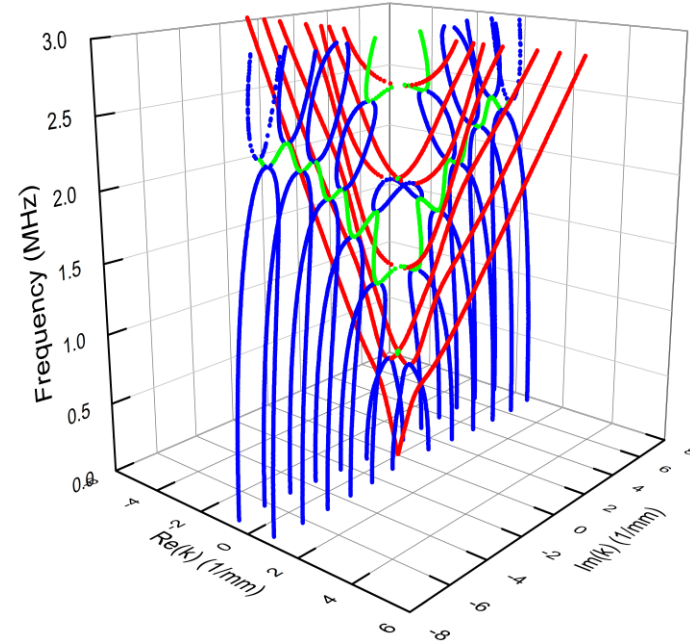
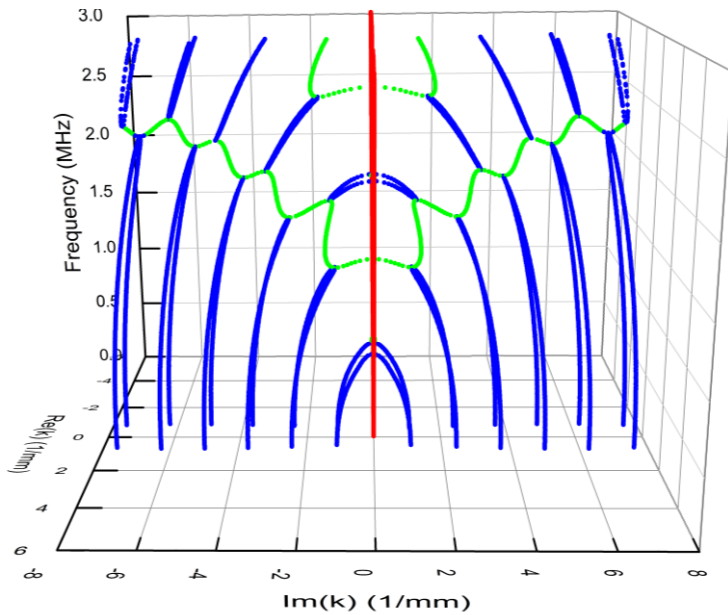


$F(2, m)$ mode complex $k - \omega$ curve

Complex $k - \omega$ curves for undamped waveguide

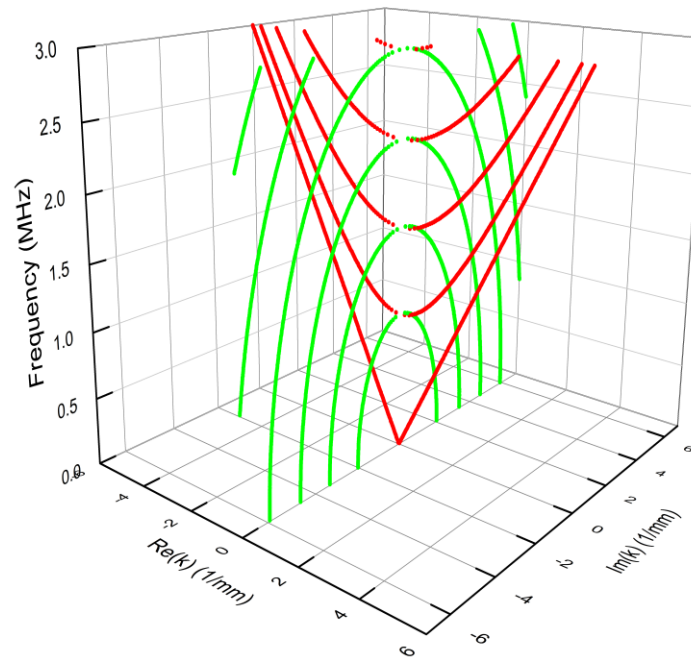
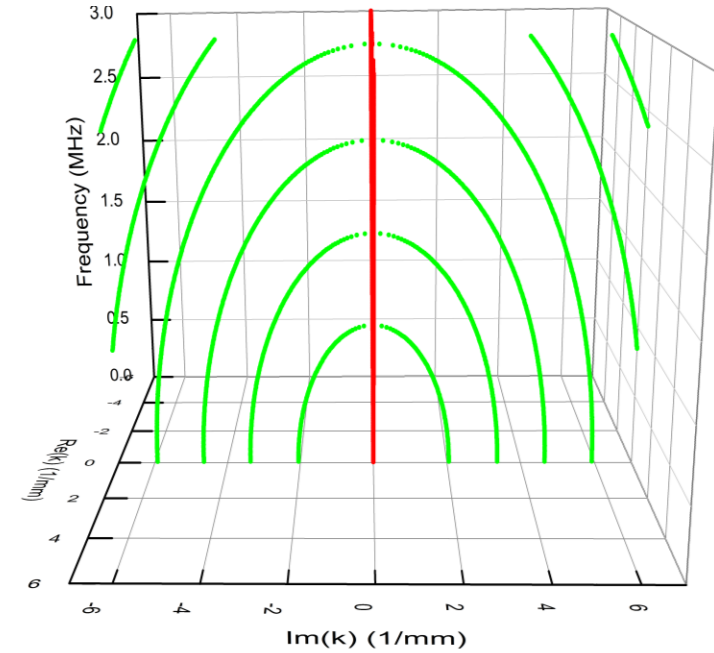


$F(3, m)$ mode complex $k - \omega$ curve



$L(0, m)$ mode complex $k - \omega$ curve

Complex $k - \omega$ curves for undamped waveguide



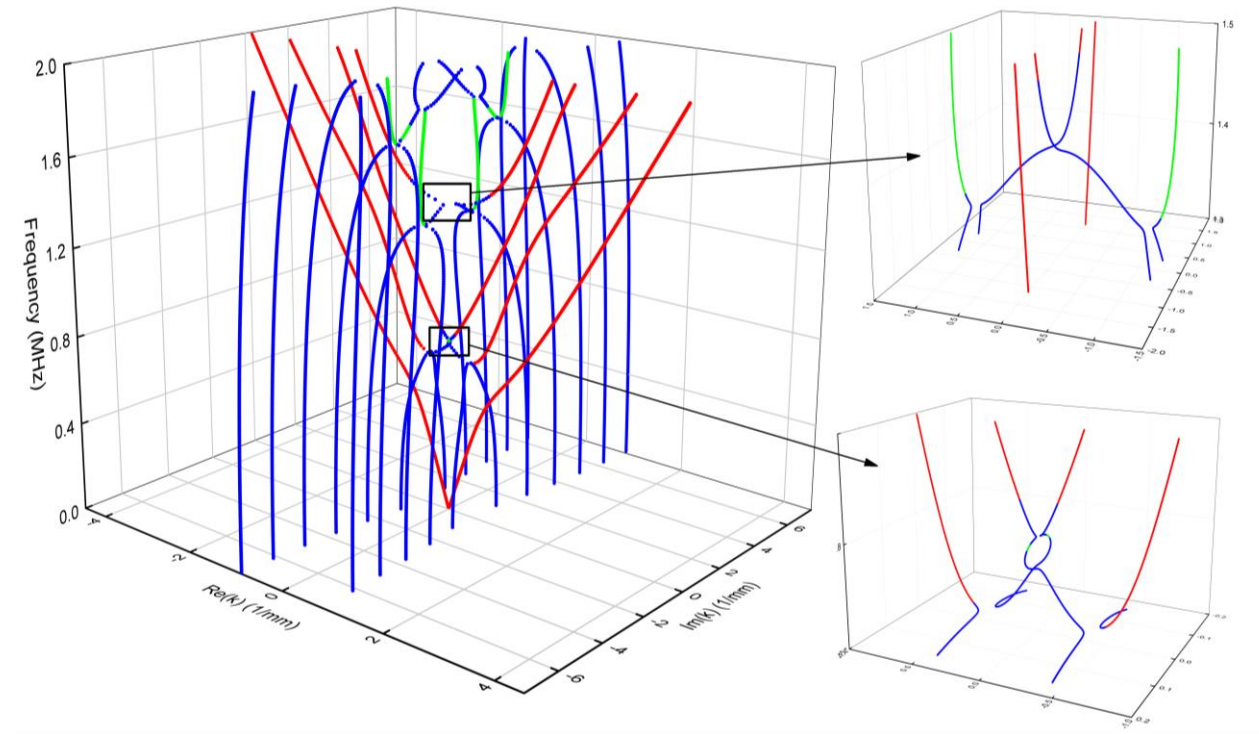
$T(0,m)$ mode complex $k - \omega$ curve

A SAFE method for damped waveguide

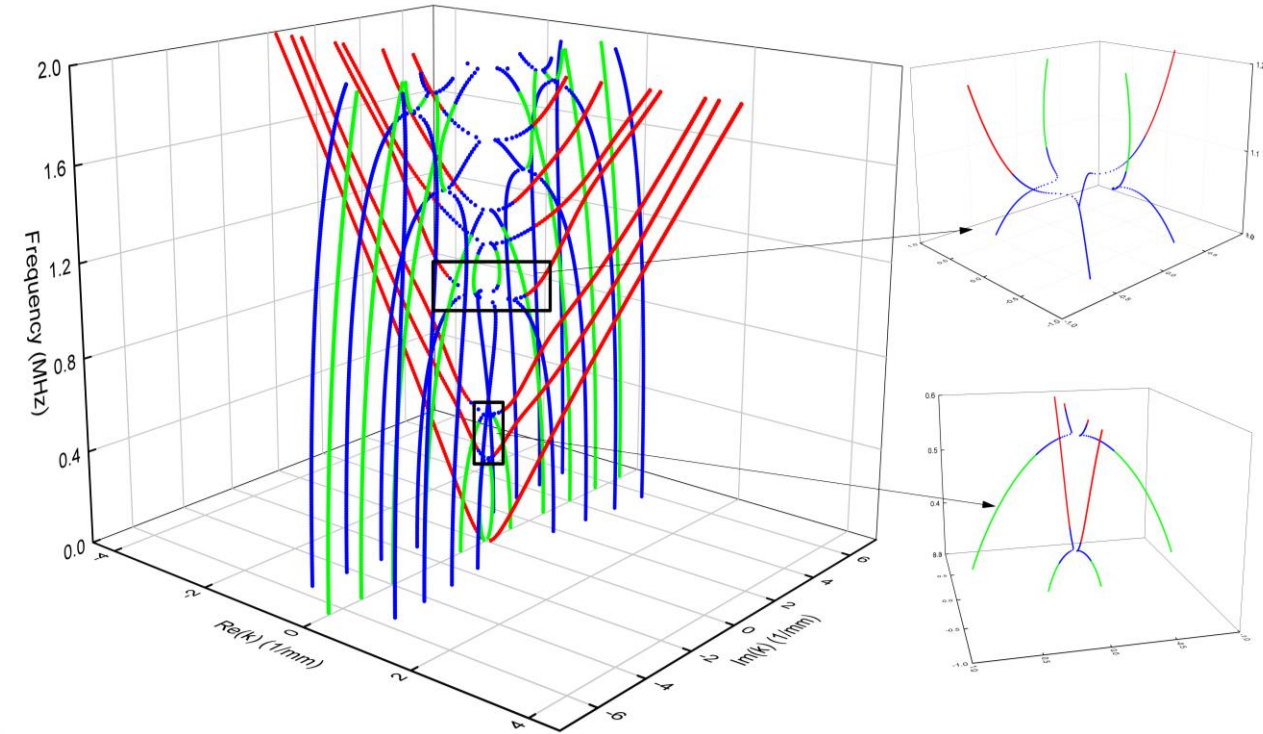
For time-harmonic wave, a linear viscoelastic material model can be simulated by including the imaginary component in the material stiffness matrix

$$\mathbf{D} = \mathbf{D}' - i\mathbf{D}''$$

Complex $k - \omega$ curve for damped waveguide



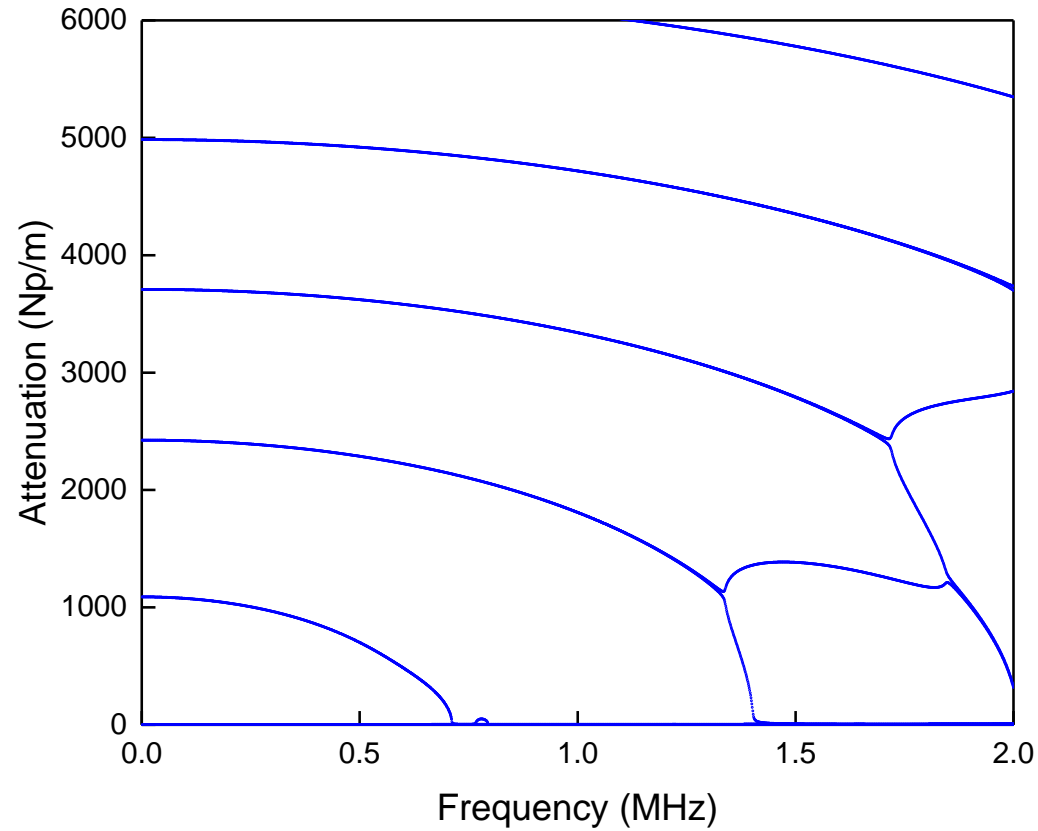
$L_d(0, m)$



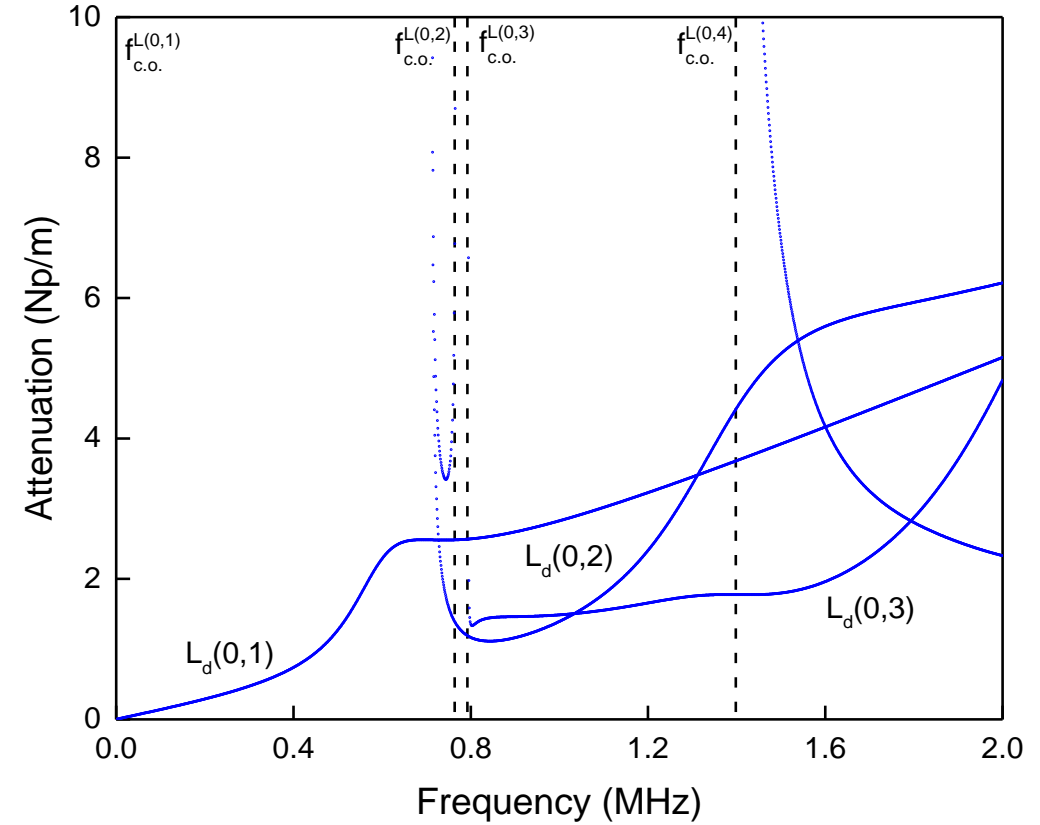
$F_d(1, m)$

Attenuation curve

$$L_d(0,m)$$



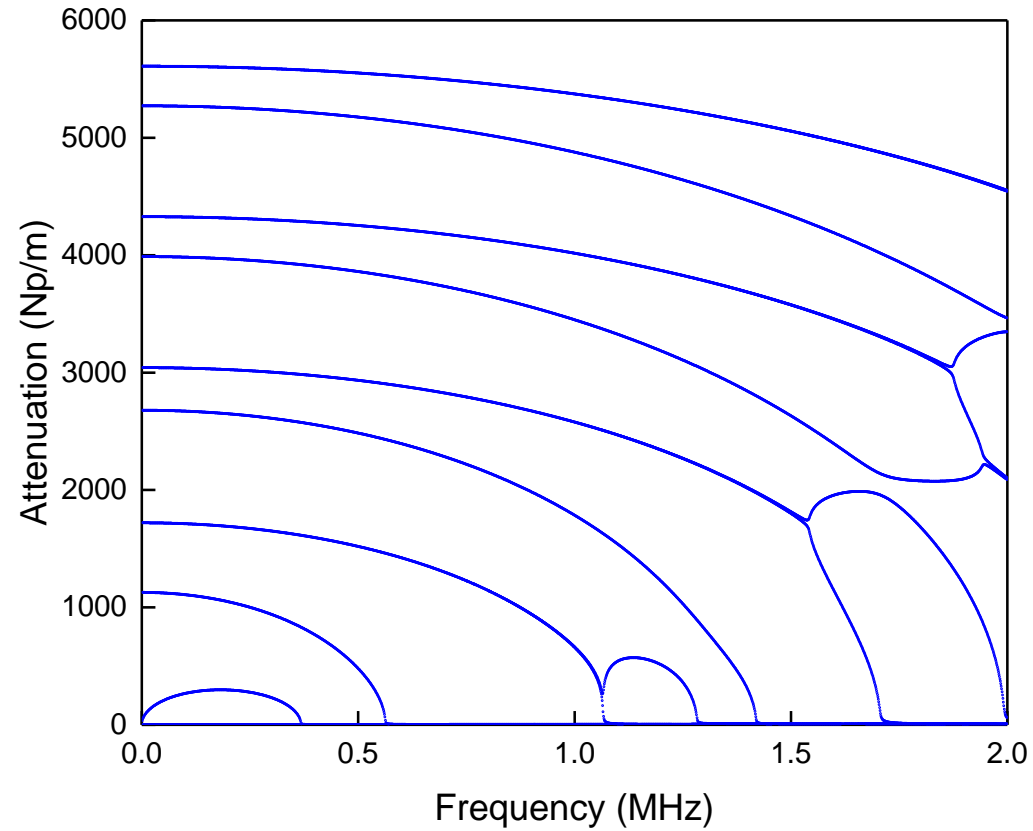
(a) higher value attenuation (0-6000 Np/m)



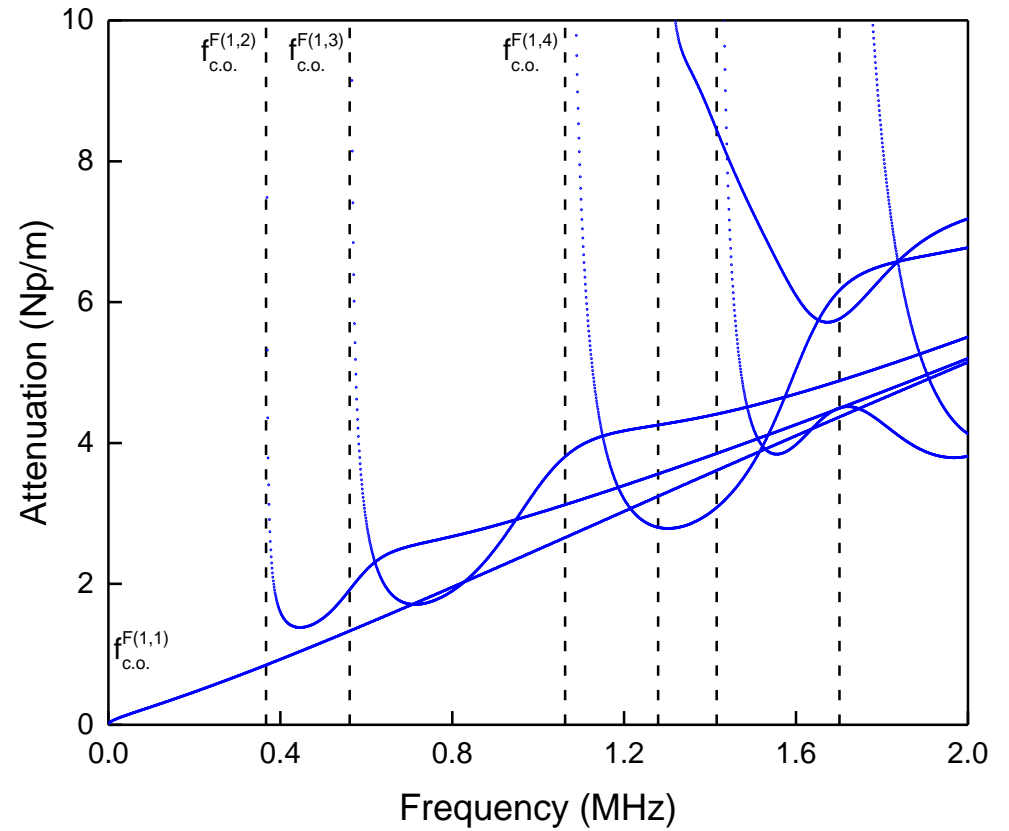
(b) lower value attenuation (0-10 Np/m)

Attenuation curve

$$F_d(1, m)$$



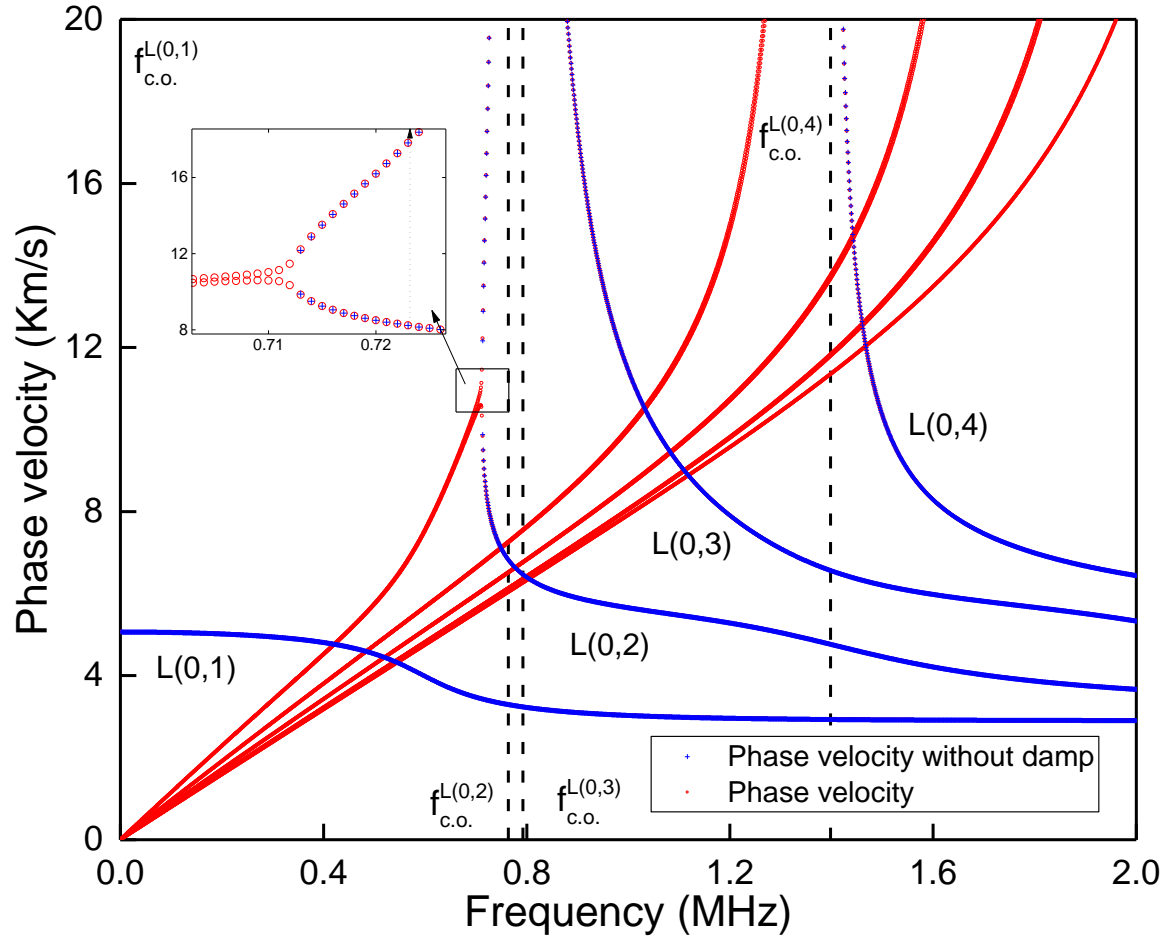
(a) higher value attenuation (0-6000 Np/m)



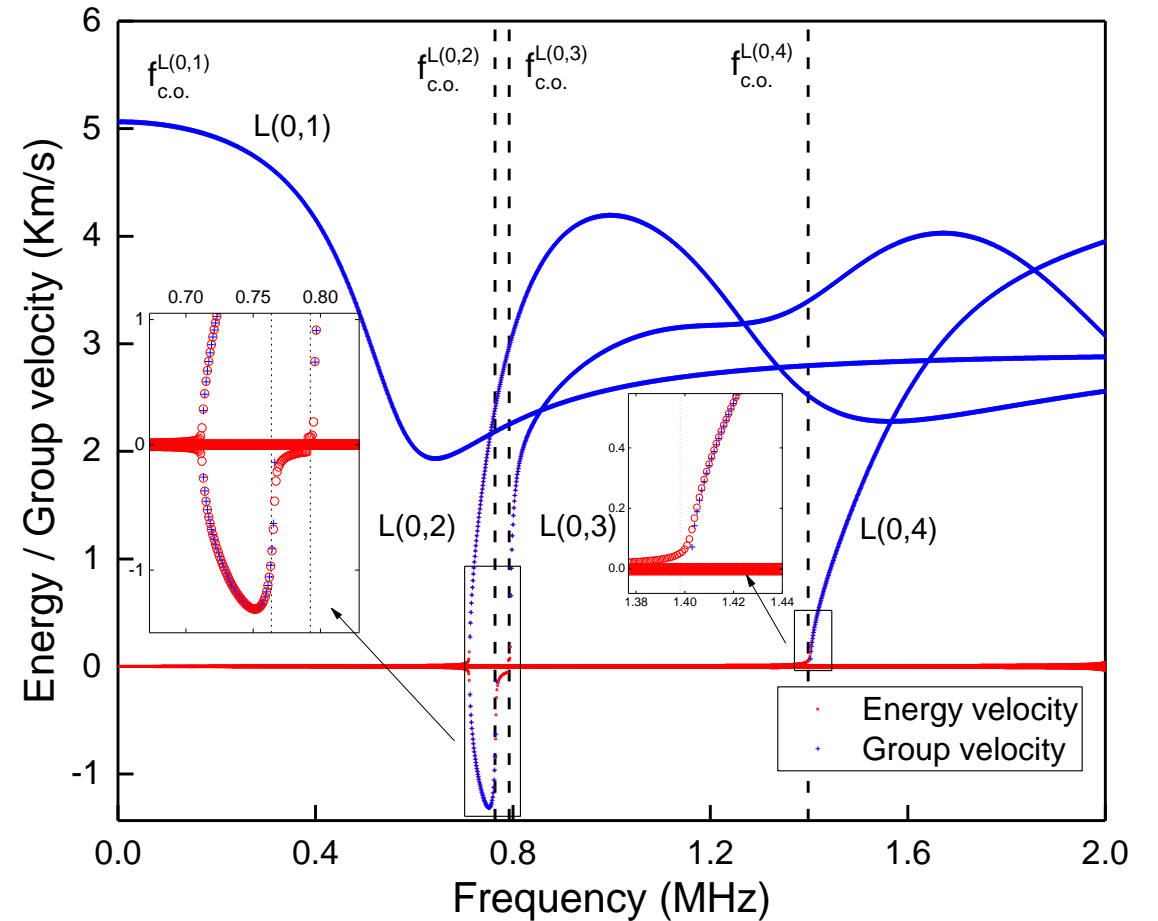
(b) lower value attenuation (0-10 Np/m)

$L(0,m)$ & $L_d(0,m)$ Modal dispersion curves

(a) Phase velocity curve

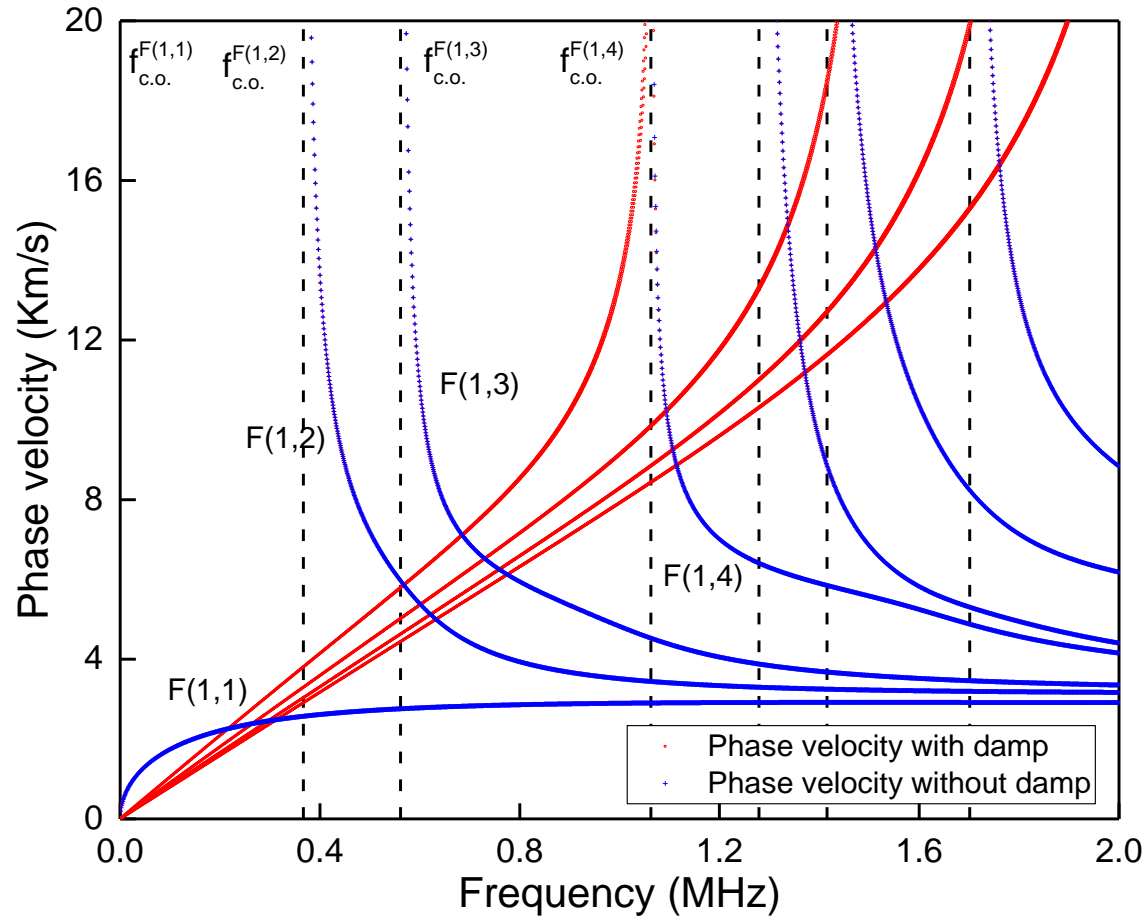


(b) Energy and Group velocity curve

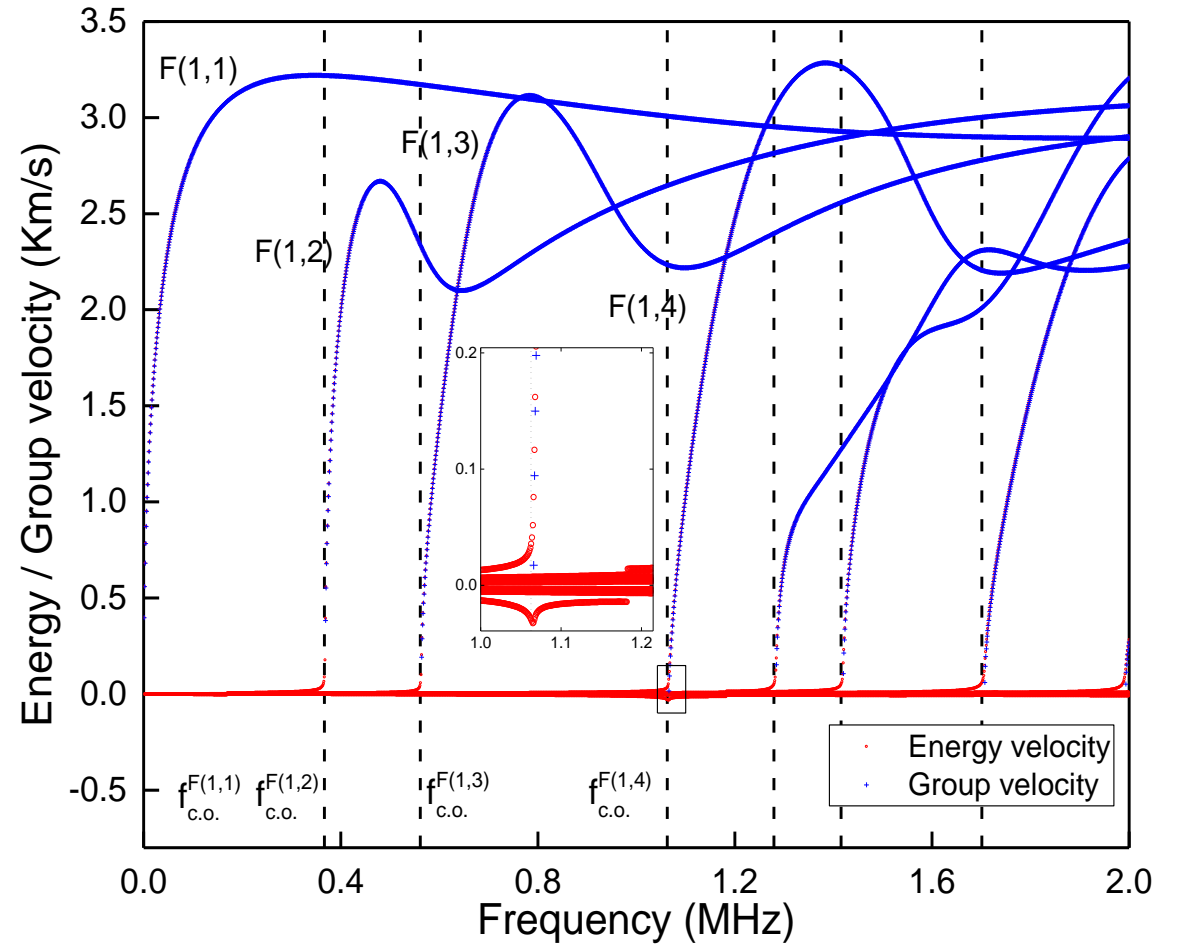


$F(1,m)$ & $F_d(1,m)$ Modal dispersion curves

(a) Phase velocity curve



(b) Energy and Group velocity curve



Influence of initial tensile stress on energy velocity and attenuation

The first equilibrium state is that a single wire is subjected to axial tension to achieve static balance, and the corresponding static virtual work equation is

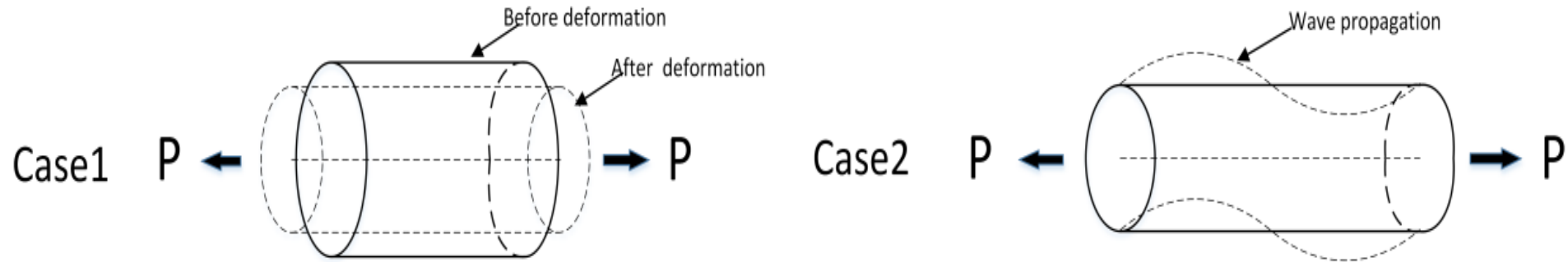
$$\int_V \delta \boldsymbol{\varepsilon}_1^T \boldsymbol{\sigma}_0 dV = \int_V \delta \mathbf{u}_1^T \mathbf{P} dV$$

$$\int_V \delta \mathbf{E}_2^T (\boldsymbol{\sigma} + \boldsymbol{\sigma}_0) dV + \int_V \delta \mathbf{u}_2^T (\rho \ddot{\mathbf{u}}) dV = \int_V \delta \mathbf{u}_2^T \mathbf{P} dV$$

$$\int_V \delta \mathbf{e}_2^{zT} \boldsymbol{\sigma}_0^z dV = \int_V \delta \left(\frac{1}{2} \left[\left(\frac{\partial u_r}{\partial z} \right)^2 + \left(\frac{\partial u_\theta}{\partial z} \right)^2 + \left(\frac{\partial u_z}{\partial x} \right)^2 \right] \right) \boldsymbol{\sigma}_0^z dV$$

$$\int_{V_j} \delta \mathbf{e}_2^{zT} \boldsymbol{\sigma}_0^z dV = \delta \bar{U}^{jT} \int_{V_j} k^2 (\mathbf{N}^{T*} \mathbf{N}) \boldsymbol{\sigma}_0^z dV \bar{U}^j$$

Two equilibrium states for establishing the virtual work equation



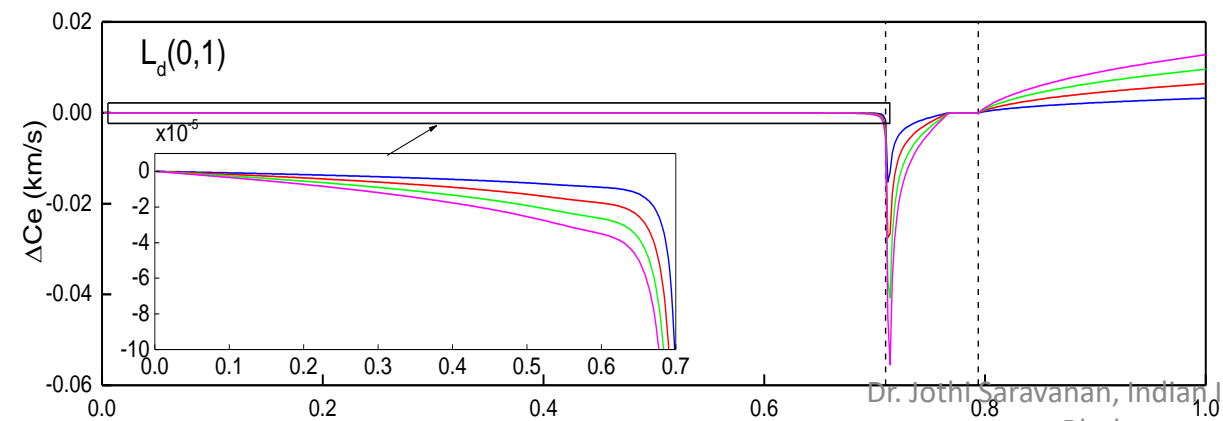
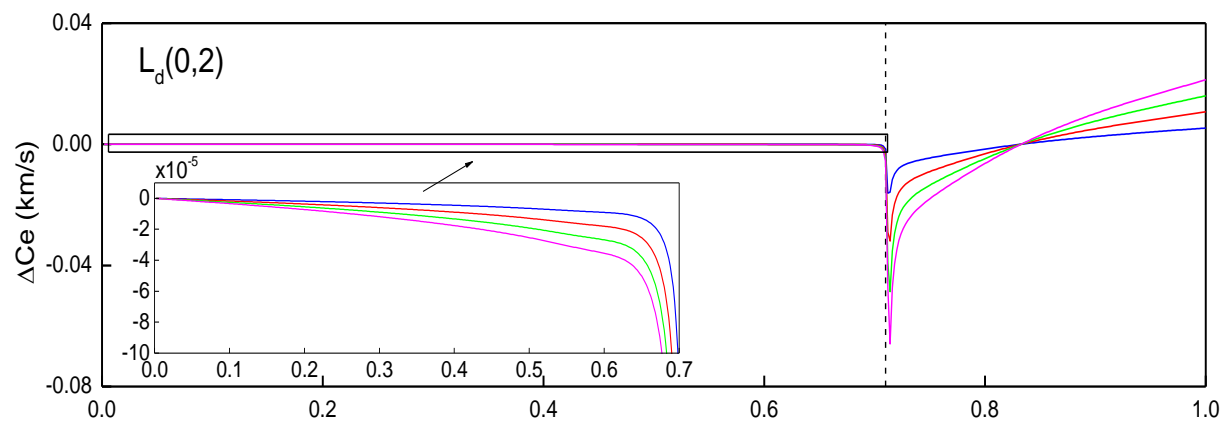
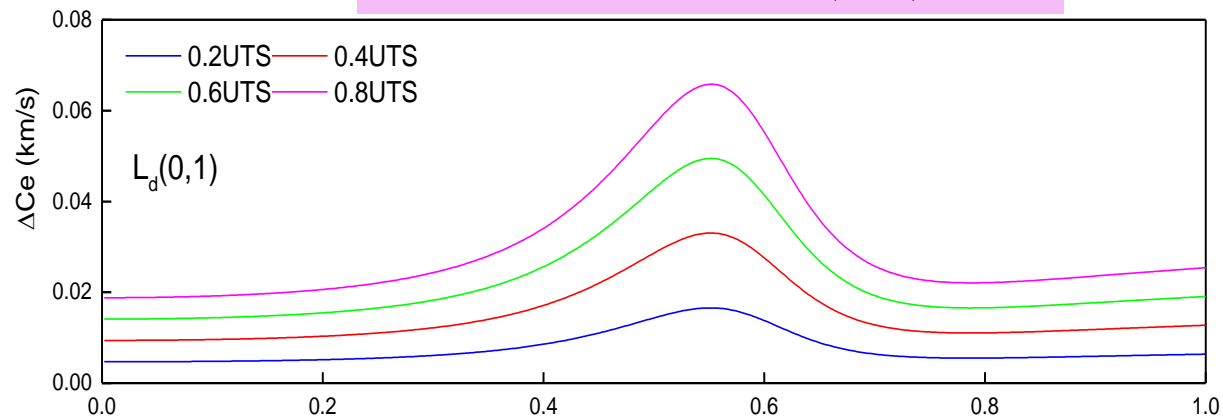
The semi-analytical frequency equation containing the initial stress matrix has

$$\left[\mathbf{K}_1 + k\mathbf{K}_2 + k^2 (\mathbf{K}_3 + \mathbf{K}_0) - \omega^2 \mathbf{M} \right]_M \mathbf{U} = 0$$

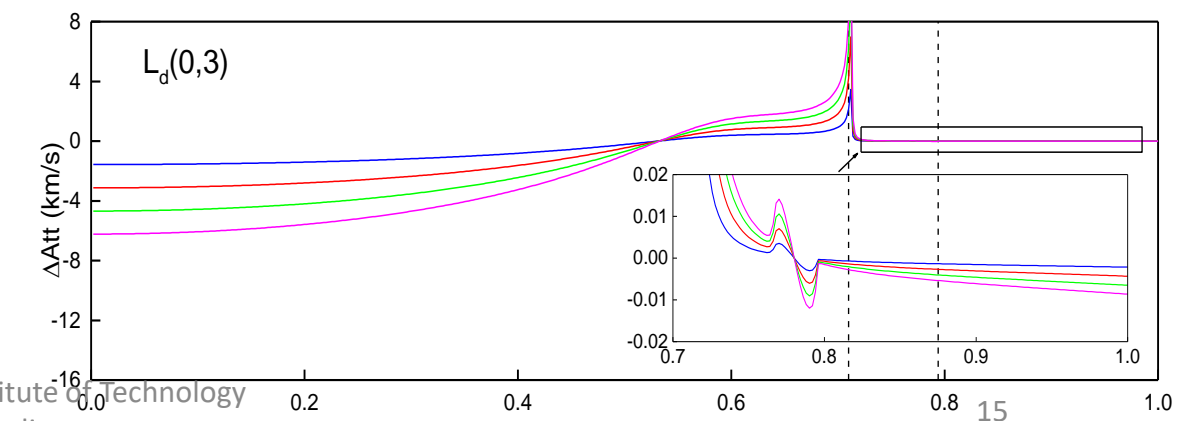
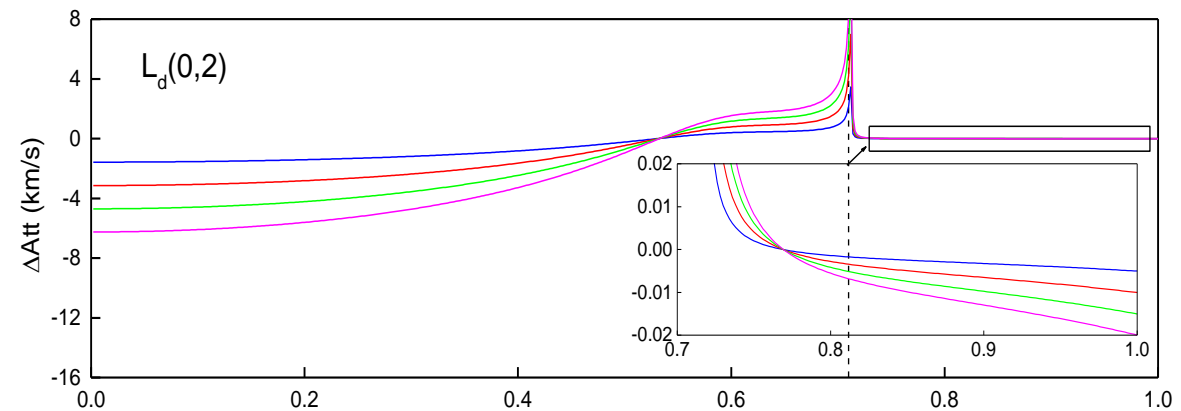
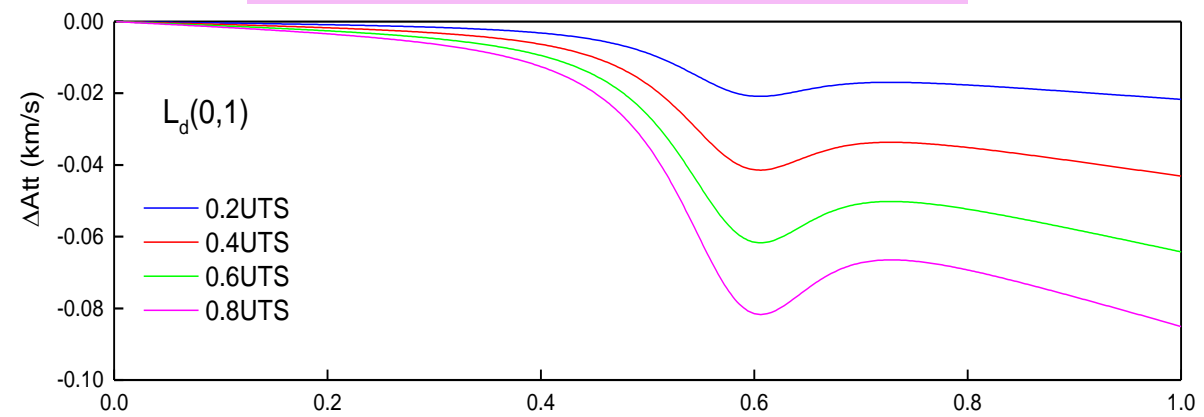
Numerical investigation

- Influence of tensile stress on energy velocity and attenuation is discussed
- The ultimate tensile stress (UTS) of high-strength steel wire is 1860 MPa, and the stress on the cable is generally 0.3 ~ 0.4 of the UTS.
- The comparative analysis of initial stress uses 0.0, 0.2, 0.4, 0.6, and 0.8 times the UTS values to explore the effect of stress on wave propagation characteristics.

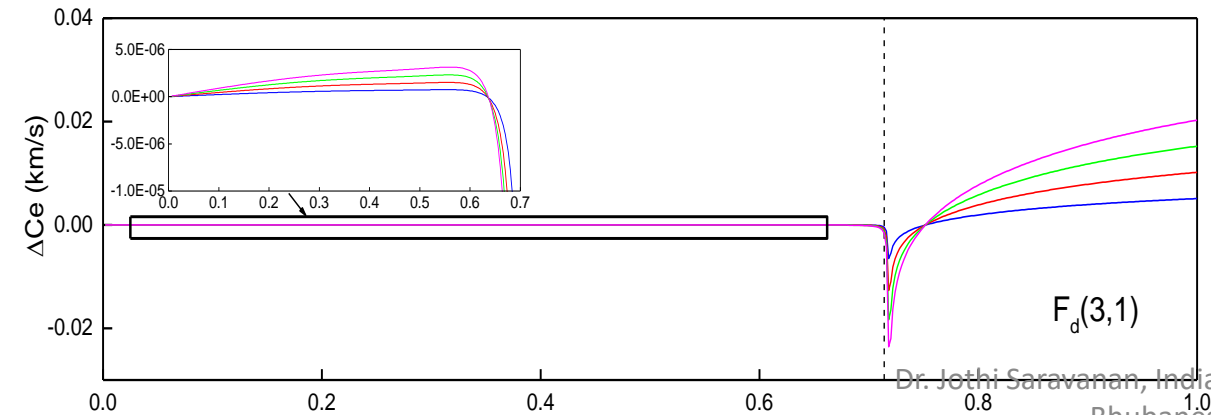
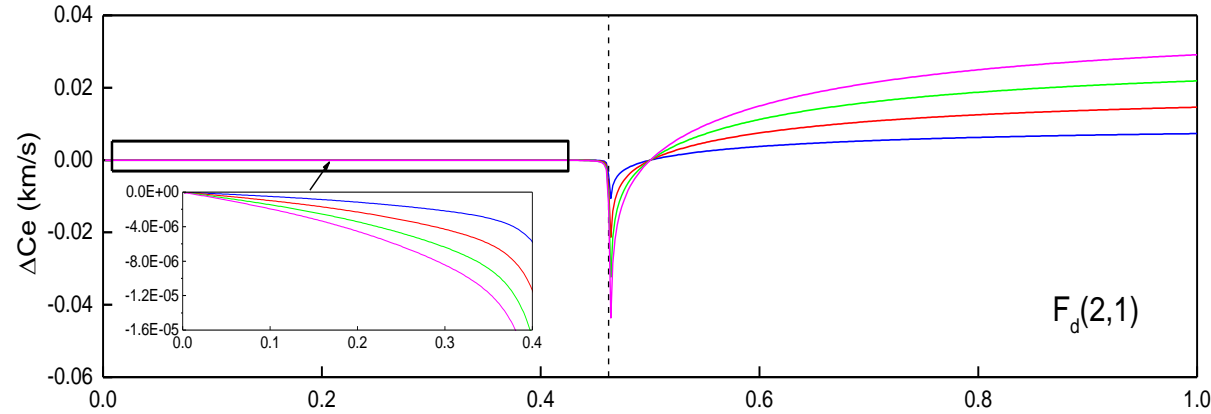
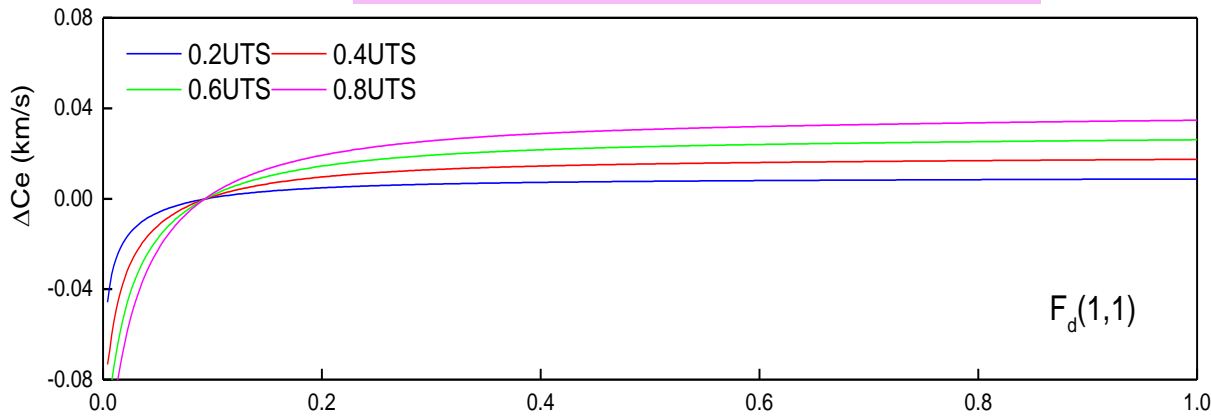
(a) ΔC_e variation for $L_d(0,m)$ mode



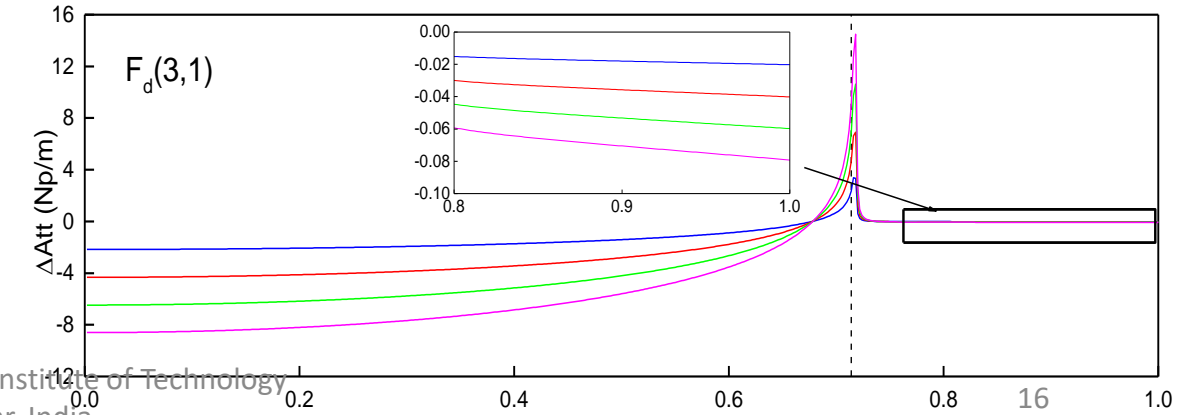
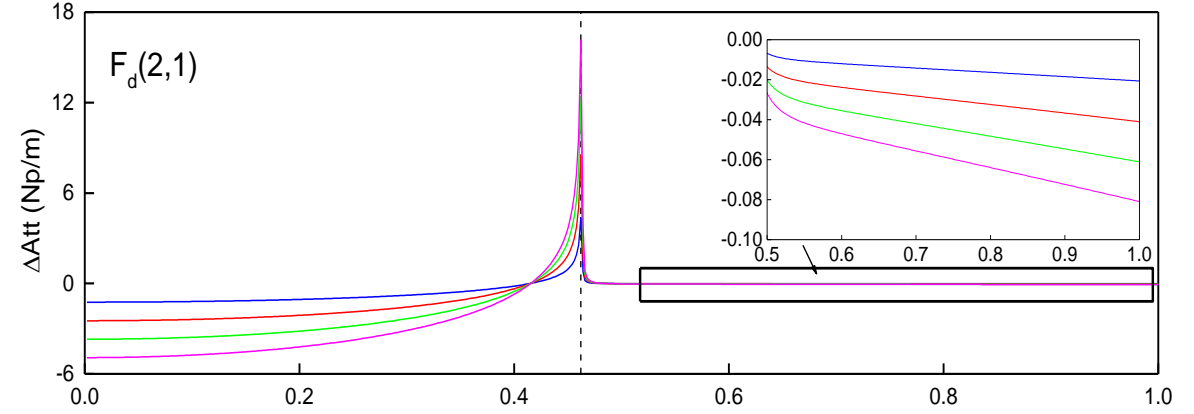
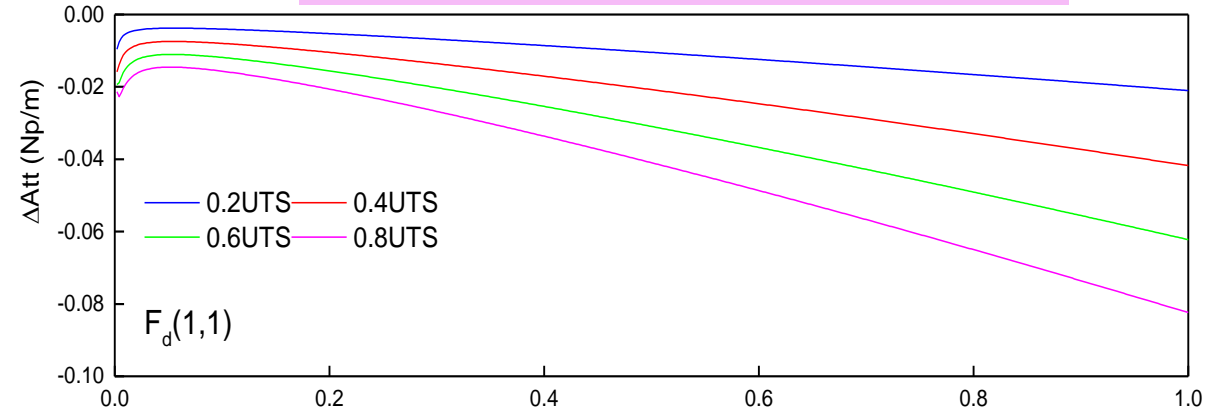
(b) ΔAtt variation for $L_d(0,m)$ mode



(c) ΔC_e variation for $F_d(n,1)$ mode

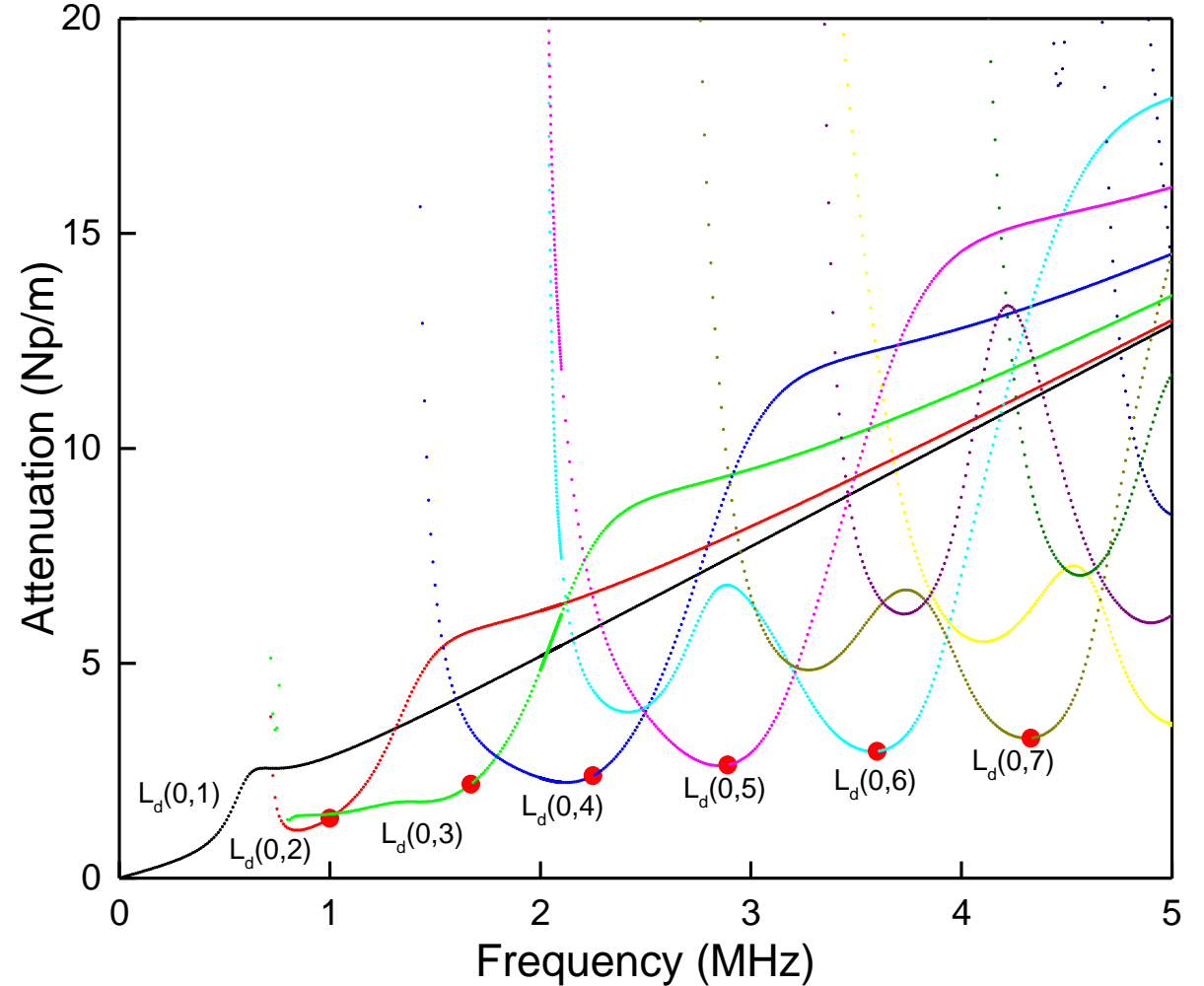
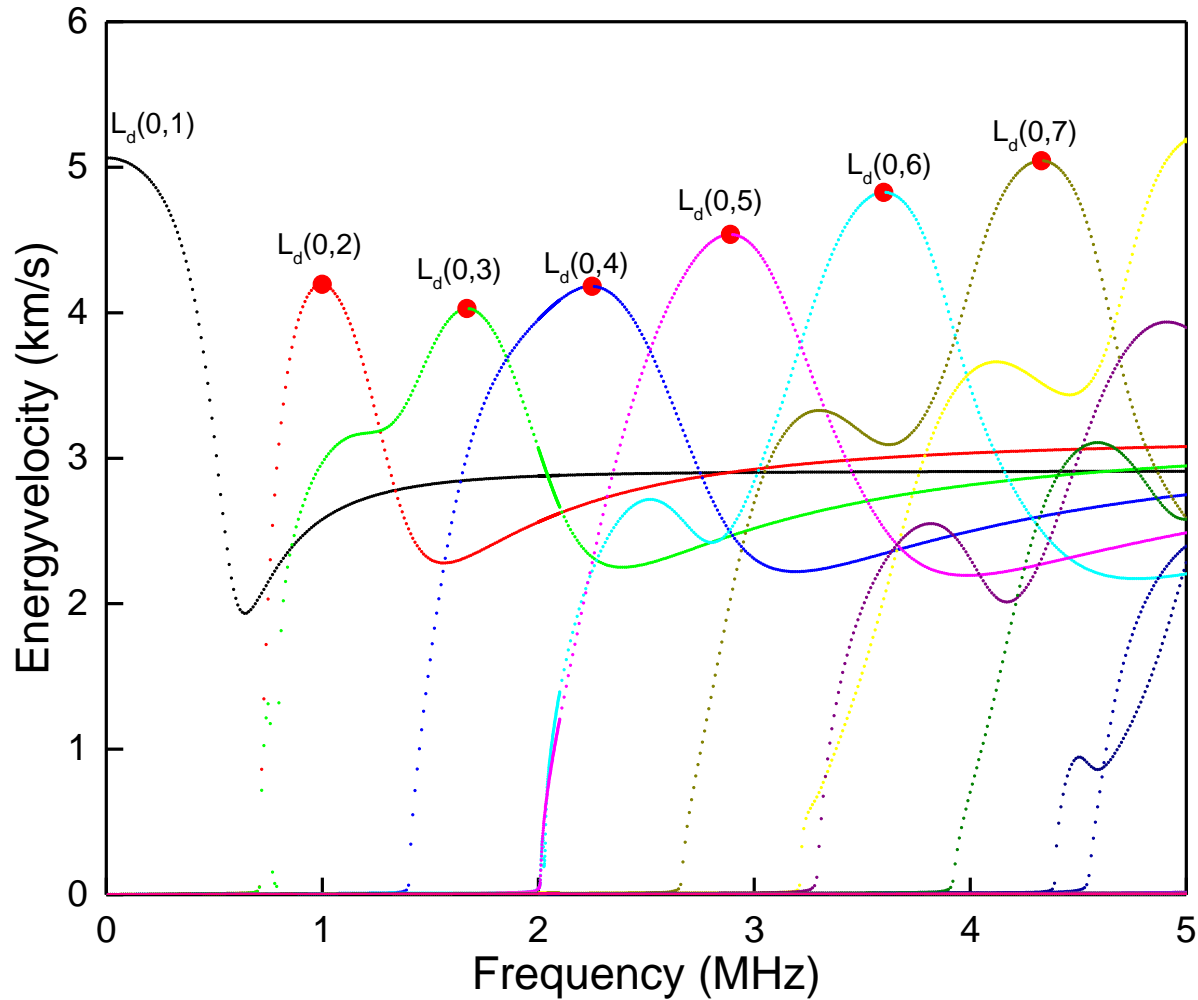


(d) ΔAtt variation for $F_d(n,1)$ mode

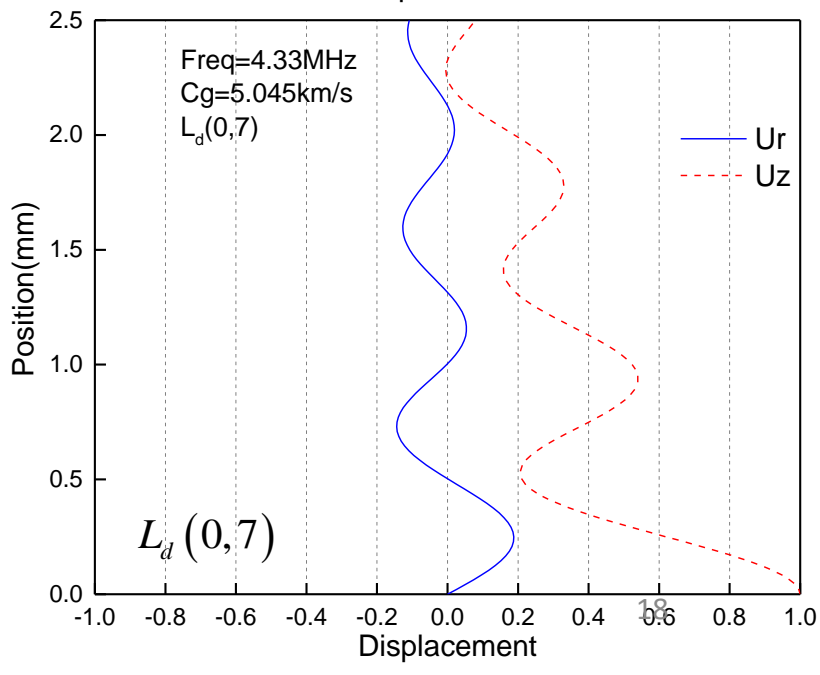
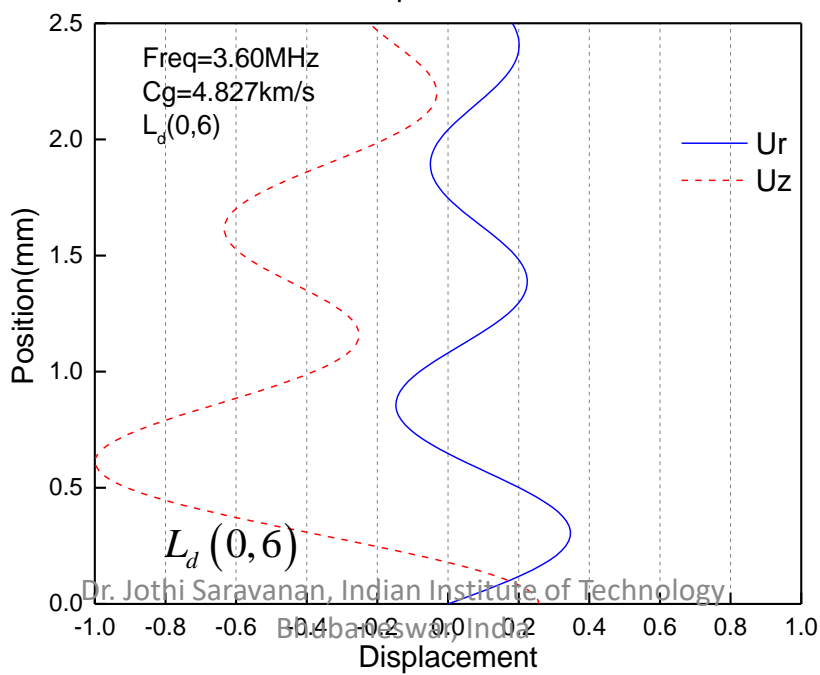
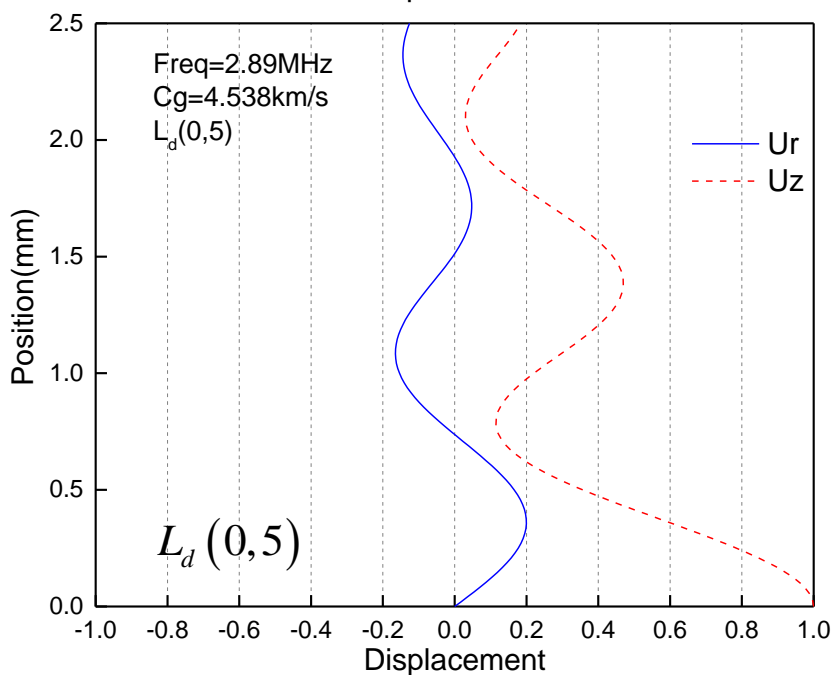
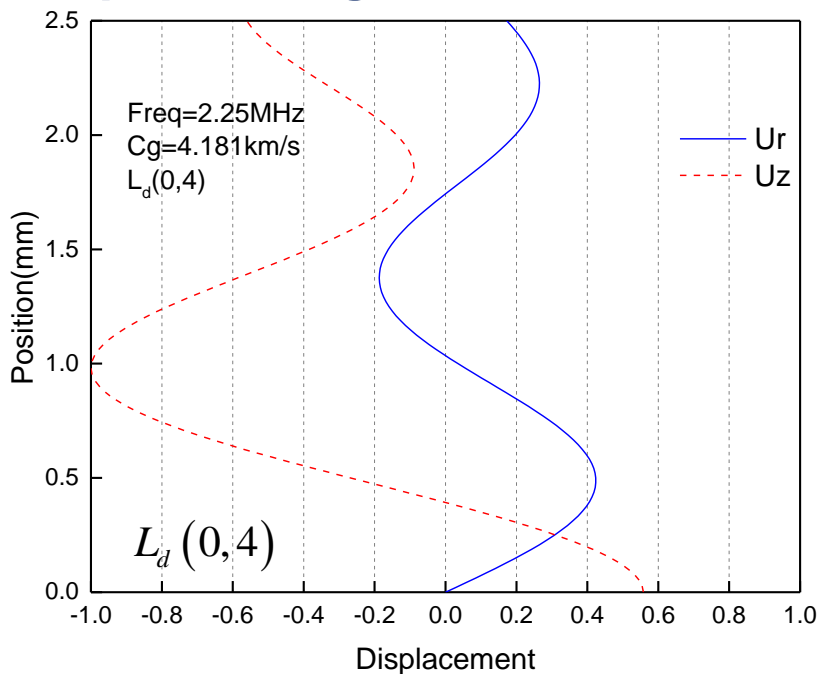
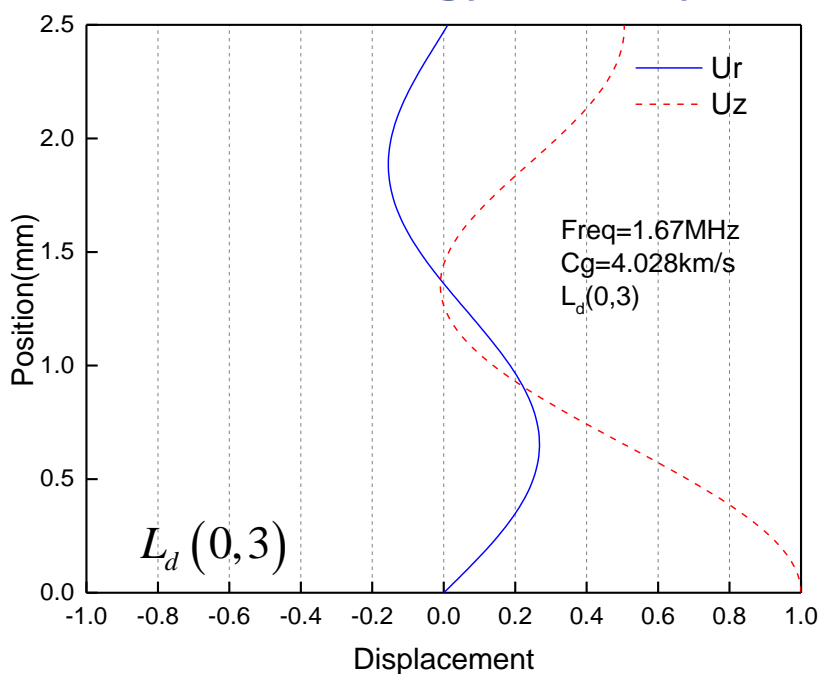
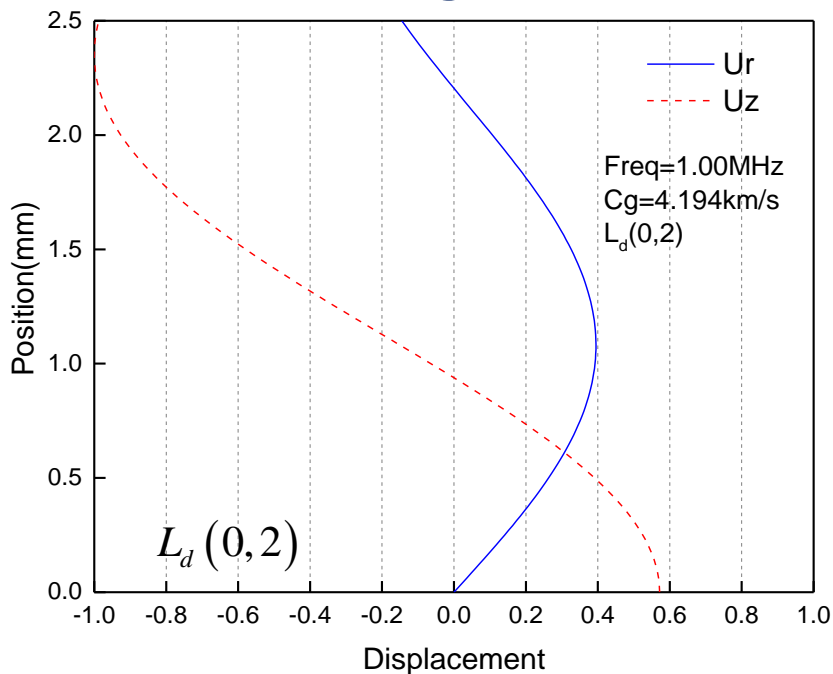


Modal selection for AE monitoring

Longitudinal mode dispersion curve for damped waveguide



Longitudinal mode at maximum energy velocity for damped waveguide



Conclusions

- ✓ A method to calculate the characteristics of guided waves in a steel wire, with the motivation of applications to **Acoustic Emissions (AE) monitoring**.
- ✓ The **initial tensile stress** can be calculated and analyzed by the **semi-analytical** stiffness matrix in the form of a geometric stiffness matrix.
- ✓ Without considering the effects of other stress fields and other deformation, the 0.2, 0.4, 0.6, and 0.8 times, UTS are analyzed for the **effect of initial stress** conditions.
- ✓ It can be found that for propagating waves above the cut-off frequency, the **initial tensile stress** can slightly **increase the energy velocity** and **reduce the attenuation factor**.
- ✓ The **longitudinal wave modes** considered in the high-frequency region are suitable for **AE monitoring** as it has **low attenuation factor** and relatively small external surface vibration.

Thank you for your kind attention