



Strain Sensor Based on the Biological Nanomaterial

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We investigated prototype of the strain sensor based on the layers of the bionanomaterial contained bovine serum albumin (BSA - matrix), and multi-walled carbon nanotubes (MWCNT - filler). The aqueous dispersion of 25 wt.% BSA/0.3 wt.% MWCNT was applied by screen printing on flexible polyethylene terephthalate substrates. After drying layers by the laser irradiation (~ 970 nm) various parameters of layers were controlled, i.e. resistance *R*, bending angle θ , number of cycles n, measurement time, etc. One measurement cycle corresponded to a change within the range $\theta \approx \pm 150^{\circ}$. The layers of BSA/MWCNT bionanomaterial were de mentions: $(15 \div 20) \text{ mm} \times (8 \div 10) \text{ mm} \times (0.5 \div 1.5) \mu m$. The dependences of resistance *R* on the bending angle θ were similar for all layers: at $\theta = \pm 30^{\circ}$, the *R*(θ) curves represented approximately linear dependences (with an error of $\leq 10\%$); beyond this range, the dependences became nonlinear. The following quantitative values were obtained for the investigated strain sensor: specific conductivity ~ 1 ÷ 10 S/m, linear strain sensitivity ~ 160, bending sensitivity $1.0 \div 1.5\%$ /deg. These results are high. The examined layers of the bionanomaterial BSA/MWCNT as a strain sensor is of a particular interest for medical practice. In particular strain sensors can be implemented by applying a water dispersion of nanomaterials to human skin using a 3-D printer for monitoring: movements (arms, blinking) and detection of signs of pathology (dysphagia, respiratory diseases, angina, et. al.).