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## Abstract Biopolymer-based hydrogels for 3D bioprinting \*

Ahmed Fatimi 1,2,\*, Oseweuba Valentine Okoro 3, Amin Shavandi 3

- <sup>1</sup> Department of Chemistry, Polydisciplinary Faculty, Sultan Moulay Slimane University, P.O.BOX 592 Mghila, Beni-Mellal 23000, Morocco
- <sup>2</sup> Biological Engineering Laboratory, Faculty of Sciences and Technologies, Sultan Moulay Slimane University, P.O.BOX 523 Mghila, Beni-Mellal 23000, Morocco
- <sup>3</sup> BioMatter Unit, École polytechnique de Bruxelles, Université Libre de Bruxelles (ULB), 1050 Brussels, Belgium; oseweubaokoro@gmail.com (O.V.O.); amin.shavandi@ulb.be (A.S.)
- \* Correspondence: a.fatimi@usms.ma
- Presented at the 2<sup>nd</sup> International Online Conference on Polymer Science Polymers and Nanotechnology for Industry 4.0 (IOCPS 2021), 1 – 15 November 2021; Available online: https://iocps2021.sciforum.net/.

Abstract: Three-dimensional (3D) bioprinting is an emerging technology that could be used in the 13 generation of 3D cellular structures for tissue engineering applications. The interest in this technol-14 ogy is due to its capacity to enable the fabrication of precise 3D constructs composed of biomaterials 15 laden with living cells, biomolecules and nutrients. The process involving the deposition of cell-16 laden biomaterials or bioinks on a substrate is referred to as bioprinting. This bioprinting process 17 can be used in the fabrication of living tissues and functional organs suitable for transplantation into 18the human body. Notably, the viability of utilising a bioink for bioprinting is dependent on its func-19 tionality, mechanical properties, printability and biocompatibility. The bioink must also be able to 20 provide cells with a stable environment for attachment, proliferation and differentiation. To pro-21 mote the sufficiency of bioinks in 3D bioprinting, several researchers have investigated pathways 22 to enhance ink properties to meet bioprinting requirements, with several synthetic and natural hy-23 drogels developed. These hydrogels are matrices made up of a network of hydrophilic polymers 24 that absorb biological fluids. They can be created from a large number of water-soluble biopolymers 25 including proteins and polysaccharides. The 3D structure of these hydrogels is due to the presence 26 of structural crosslinks that are maintained the environmental fluid. The elasticity of these structures 27 and the presence of a large amount of water enable the hydrogel to adequately mimic biological 28 tissues. Recognising the importance of hydrogels in 3D bioprinting and its potential wide range of 29 tissue engineering applications, the current study therefore investigated major physicochemical pa-30 rameters that may affect the printability and biocompatibility of biopolymer-based hydrogels. Ap-31 proaches employed in maintaining structural integrity of the hydrogel, via the application of cross-32 linking methods were comprehensively discussed with explorations of the status of the formulation 33 and use of biopolymer-based hydrogels for 3D bioprinting, also presented. 34

Keywords: 3D bioprinting; hydrogels; biopolymers; bioinks.

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**Citation:** Fatimi, A.; Okoro, O.V.; Shavandi, A. Biopolymer-based hydrogels for 3D bioprinting. *Mater. Proc.* **2021**, *3*, x. https://doi.org/10.3390/xxxxx

Published: date

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