

Abstract

Bituminous interlayers thermomechanical behaviour under small shear strain loading cycles with 2T3C apparatus: Hollow Cylinder and Digital Image Correlation⁺

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1. Introduction: A road/airport pavement is a multi-layered structure generally composed of several 11 layers of bituminous materials, cement-bound materials on unbound granular materials. In the de-12 sign phase, the different bituminous layers are considered perfectly bonded and therefore expected 13 to work as a unique structure throughout the service life of the pavement. However, due to envi-14 ronmental, traffic and/or material-related conditions, the quality of the bond varies in time. The 15 layers in the structure tend to work more and more independently with degrading bonding capac-16 ity, which induces a reduction of the pavement life. Therefore, the mechanical behavior of the inter-17 face between bituminous layers has been recently studied with original approaches. There were 18 tests developed to focus on the interface study, for example Ancona shear testing research and anal-19 ysis device at the Marche Polytechnic University [1-3], the shear-torque fatigue testing device at the 20 University of Limoges [4-5] and other tests [6]. Most of the studies on this topic present several 21 limits. One or few loading configurations can be applied to the sample (for example, pure shear of 22 the interface) and studies focus only on the interface strength. Moreover, stress and strain fields 23 within the sample are not homogenous, therefore not allowing investigating the intrinsic mechani-24 cal behaviour of the interface. In this study, the 2T3C ("Torsion, Traction/Compression sur Cylindre 25 Creux" in French, Torsion, Traction/Compression on Hollow Cylinder) apparatus developed at 26 ENTPE is used to investigate the behaviour of a bituminous interface under shear loading and small 27 strain cycles. 28

2. 2T3C apparatus: The device consists of different basic parts: (1) a servo-hydraulic press capable 29 of imposing axial and shear loading (cyclic or monotonic) on a hollow cylindrical specimen, 30 equipped with a thermal chamber controlling the temperature; (2) four cameras gathered by pairs 31 used to perform digital image correlation (DIC) analysis, in order to determine the three-dimen-32 sional strain field in upper and lower layers and calculate the relative displacements at the interface 33 between different layers; (3) several displacement sensors around the specimen to control its global 34 deformation: one pair of noncontact sensors to control displacements in the vertical direction, and 35 another pair to control torsional displacement. The sample has a total height of 125 mm, an outer 36 radius of 86 mm and an inner radius of 61 mm. The small thickness of the cylindrical wall of the 37 sample allows considering quasi-homogeneous strain and stress fields. 38

3. Material and experimental procedure: The sample tested in this study is composed of two dif-39 ferent bituminous layers (classically used in France as base and surface layers) with an interface in 40 between made of a tack coat (bitumen emulsion). The sample was cored from a slab produced by 41 successive compaction of the two layers using a wheel compactor. The sample was tested at 0°C, 42 10°C, 20°C, 30°C and 40°C by applying sinusoidal torsion at 5 different frequencies, 0.01, 0.03, 0.1, 43 0.3 and 1Hz. The global shear strain amplitude applied was 200µm/m, while normal stress was 44 maintained at 0MPa during the test. The two pairs of cameras were placed in two opposite sides of 45 the sample and each camera took 50 photos per loading cycle (but 35 photos per loading cycle at 46 the loading frequency of 1Hz). A specific analysis [7,8] was developed at ENTPE to compute the 47 strains in both layers and the displacement gap at the interface. 48

4. Results: The complex shear moduli $G_{\theta z}^*$ of the two bituminous mixtures (upper and lower layers) 49 were obtained. Since Time Temperature Superposition Principle is validated for them, master 50

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curves are plotted at 20°C (Fig.1a for the norm and Fig.1b for the phase angle). Corresponding shift 1 factors are plotted on Fig.1c. As the two mixtures, also the interface show a viscoelastic behaviour. 2 Its complex shear stiffness $K_{\theta z}^*$, defined as the ratio of shear stress amplitude over the torsional 3 displacement amplitude at the interface, could then be determined. This interface parameter exhibits similar evolution with temperature and frequency as the viscoelastic parameter $G_{\theta z}^*$. It is then 5 possible to plot its master curves (norm and phase angle), which are also shown on Fig.1. 6



Figure 1: Master curves at 20°C and shift factors of complex shear moduli of upper and lower layer

and complex shear stiffness of the interface (a, norm; b, phase angle; c, shift factors)

5. Discussion: The viscoelastic behavior of a multilayered sample composed of two mixtures, as well as their interface, was successfully investigated using the 2T3C apparatus. The DIC technology allows determining a displacement gap at the interface as low as 1-2µm. These results show the potential of the device and the carried-out analysis.

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