



Abstract 1 Improving pavement sustainability through integrated design, 2 construction, asset management, LCA and LCCA ⁺ 3 John Harvey 1* 4 ¹ University of California Pavement Research Center, Davis, California, USA; jtharvey@ucdavis.edu 5 Correspondence: e-mail@e-mail.com; Tel.: (optional; include country code; if there are multiple correspond-6 7 ing authors, add author initials) + Presented at the title, place, and date. 8 Keywords: pavement, asphalt, asset management, life cycle cost analysis, life cycle assessment 9 10 11 Author Contributions: This presentation was prepared by John Harvey 12 Funding: This research was funded by the California Department of Transportation, Partnered 13 Pavement Research Center contracts 2012 through 2023. 14 Acknowledgments: The author would like to thank colleagues at the University of California Pave-15 ment Research Center, the California Department of Transportation, and the Federal Highway Ad-16 ministration Sustainable Pavements Task Group. 17 Conflicts of Interest: The goals and work plans for the work presented were developed in collabo-18 ration with the project funders. authors declare no conflict of interest. 19 1. Improving the sustainability of pavements requires action across all stages of the full life cycle of the pavement: 20 Materials extraction 21 Materials processing 22 Materials transportation 23 Construction 24 Use 25 End of Life 26 Proposed solutions that do not look at the complete life cycle of the pavement, and do not consider the full system (all interactions 27 of the pavement with other systems in each stage) may result in less than optimal positive outcomes and create the risk of negative 28 unintended consequences. Negative unintended consequences means that the proposed solution make actually go backwards from 29 sustainability goals. 30 The focus of most efforts in pavement have focused on materials, which is only one part, albeit an important one, of the steps in the 31 project delivery process where changes can be made to improve sustainability. Proposed solutions must be found in every stage of 32 infrastructure delivery: 33 Planning (if new) 34 Pavement management to select project (if PMR&R) 35 Conceptual design (Scoping) 36 Design (PS&E) 37 Construction 38

•	Monitor	r performance	1
Finally,	new app	proaches for improving pavement sustainability do not change anything until they are completely implemented,	2
meaning	neaning that the change is now embedded in policies, specifications, guidance, tools, and is part of every practitioner's everyday		3
practice	practice. The steps of moving from an idea to complete implementation are:		4
•	Concep	tual idea	5
	0	Feasibility analysis using life cycle assessment (LCA) and life cycle cost analysis (LCCA) quantify expected out-	6
		comes and cost/benefit, and other assessment of the proposed change to assess which ideas are most promising	7
		to move forward	8
• Research		9	
	0	Reassessment as the idea is developed using LCA and LCCA to better calculate its potential for beneficial out-	10
		comes and the cost per unit of beneficial outcome	11
•	Develop	pment	12
	0	Creating the databases, validated models, tools, policies, specifications, and training	13
Implementation		14	
	0	Getting approval for implementation, making the changes in all information that is part of the project delivery	15
		process, training all users; and supporting users in their daily practice	16
• Feedback		ck	17
	0	This process above should have feedback for continuous improvement, and new concepts should be developed	18
		as the current ones are being implemented	19
2. Resea	. Research and development are advancing pavement structural and materials design technologies, and methods for modeling		
perform	performance and cost and environmental impacts. However, many of these advances are not well integrated when implemented and		
advance	advances in part of the pavement project delivery process and network management system may not be recognized or considered in		22
other pa	other parts. This presentation summarizes the overall vision and milestones completed to date for creating and implementing an		23
integrat	ntegrated systems approach and continuous improvement process for the pavement enterprise in California, including structural		24
design,	design, materials specifications, construction specifications, network pavement asset management, life cycle cost analysis,		
environ	environmental life cycle assessment, and prioritization of policies for achieving state-wide environmental goals.		
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