5th International Electronic Conference on Applied Sciences, 04-06 December 2024





Synthesis and characterization of reduced graphene oxide from pomegranate peels, banana peels, cotton wastes and corn leaves

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# **1. INTRODUCTION**

Agricultural wastes are produced in large quantities every year worldwide. Therefore, using them to create valuable goods is vital to achieve environmental sustainability. In order to meet the increasing demand while keeping production costs low, a variety of waste from carbon sources are now being aimed to be converted into important nanomaterials. The present research focuses on the use of different biomasses as a carbon source for the production of reduced graphene oxide (rGO) using ferrocene as a catalyst. Ferrocene is an orange-colored organometallic compound which creates extensive structural changes in carbon materials, promoting the oxidation of porous carbon to graphene-like formations with sp<sup>2</sup> hybridization, as expected for rGO. In this study, 4 different biomasses were used, specifically banana and pomegranate peels, corn leaves and cotton wastes. Through the use of the ferrocene as catalyst, and the pyrolysis process, the production of rGO was achieved.

### **2. EXPERIMENTAL**



### **3. RESULTS**



### **Morphological characterization**



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	15kV	X950	20µm		14 40 SE	

The SEM images of rGOs similar layered morphology with some which variations can influence the properties of rGO. They all show large, irregular, layered flakes, indicating a highly exfoliated structure.

Su	Surface characterization					
Material	S <sub>BET</sub> (m²/g)	P <sub>v</sub> (cm³/g)	PSD (nm)			
rGO_banana peels	78.79	0.012	72.28			
rGO_pomegranate peels	34.86	0.046	57.36			
rGO_cotton wastes	12.52	0.020	71.84			
rGO_corn leaves	26.70	0.040	65.04			



(d)



Figure 3. SEM images of rGO derived from a) pomegranate peels, b) banana peels, c) corn leaves, d) cotton wastes and e) mix of all

## **4. CONCLUSIONS**

In this investigation, rGOs derived from different biomasses were successfully produced, as shown by the characterizations analyzed above. The functional groups of all rGO samples are comparable, according to FTIR analysis, although peak intensity varies depending on the natural source, which may have an impact on the rGO's characteristics and uses. XRD variations in peak intensity suggest differences in crystallinity due to the biomass source, which also influences the material's properties.

### rGO\_mix of all 18.00 0.030 75.02

rGO derived from banana peels provides the largest surface area making it ideal for adsorption and catalytic applications, while rGO from pomegranate peels represent the highest pore volume and the smallest pore size, which make it suitable for more selective applications.

### ACKNOWLEDGEMENT

We acknowledge support of this work by the project "Advanced Nanostructured Materials for Sustainable Growth: Green Energy Production/Storage, Energy Saving and Environmental Remediation" (TAEDR-0535821) which is implemented under the action "Flagship actions In interdisciplinary scientific fields with a special focus on the productive fabric" (ID 16618), Greece 2.0 – National Recovery and Resilience Fund and funded by European Union NextGenerationEU.





Funded by the **European Union NextGenerationEU**