

Industrial Catalytic Production Process of Erythromycin

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INTRODUCTION & AIM

What is Erythromycin?

- Erythromycin is an antibiotic discovered in 1949. Is it produced by *Saccharopolyspora erythraea* and is used as an alternative to penicillin, particularly in case of allergy. It has improved stability, delivery, and potential antiviral applications, including COVID-19 treatment.

Erythromycin OVERVIEW

Why should we discuss it?

- The need for optimized industrial production is essential. Erythromycin's synthesis advances through catalysis, purification, and sustainability. It is used in treating respiratory, skin and systemic infections.

Erythromycin IMPORTANCE

What is the purpose of the study?

- Refining fermentation and enzymatic processes, lead to optimization of industrial synthesis. Catalytic performance and economic efficiency are boosted. Metabolic bottlenecks in the biosynthetic pathway are overcome.

Erythromycin AIM

METHOD

Production

- Yield and cost-effectiveness is enhanced due to optimization of pH, temperature, and nutrients with the *Saccharopolyspora erythraea* HOE107 strain.
- All the targeted modifications increase methylmalonyl-CoA, relieving TCA cycle bottlenecks and all in all enhancing efficiency.

Catalytic System

- Structural Analysis: Cytochrome's P450eryF's 3D structure-haem orientation and substrate pocket geometry essential for 6S-hydroxylation of 6 DEB are revealed through analytical techniques (Figures 1,2).
- Enzyme Optimization: Targeted modifications enhance catalytic turnover and specificity, improving production efficiency.

Purification

- Isolation erythromycin A is achieved by advanced crystallization methods (antisolvent, evaporative, reactive), reducing contaminants.
- This boosts purity and reduces processing costs.

Waste

- Sustainability is ensured through hydrolysis of fermentation residues that reduces chemical oxygen demand.

RESULTS & DISCUSSION

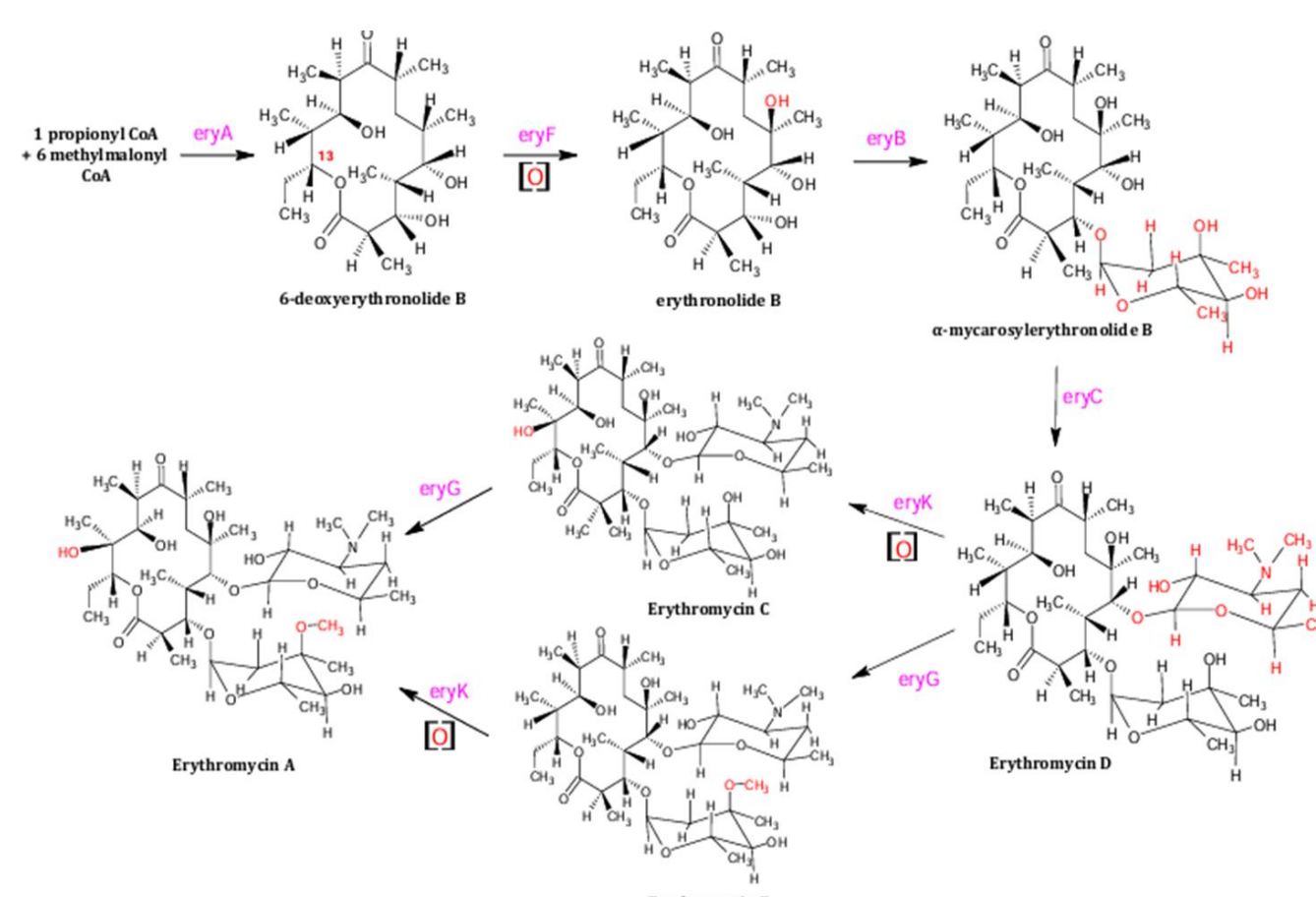


Figure 2: Catalytic process of erythromycin A via two different means (the oxidation reaction is displayed using [O]). The catalysts of all reactions are depicted in pink, and all transformations are marked in red.

Catalytic Mechanism

P450eryF converts 6-DEB into erythronolide B, a key erythromycin precursor.

Yield & Efficiency Modifications and waste management enhance production.

By-Products

By-product erythromycin B and especially toxic C require removal.

Challenges in Purification

Erythromycin A is separated from the toxic by-products. Three crystallization methods-antisolvent, evaporative, and reactive.

Genetic Engineering Strategies

Genetic tailoring in *Saccharopolyspora erythraea* can deactivate genes that reduce erythromycin production.

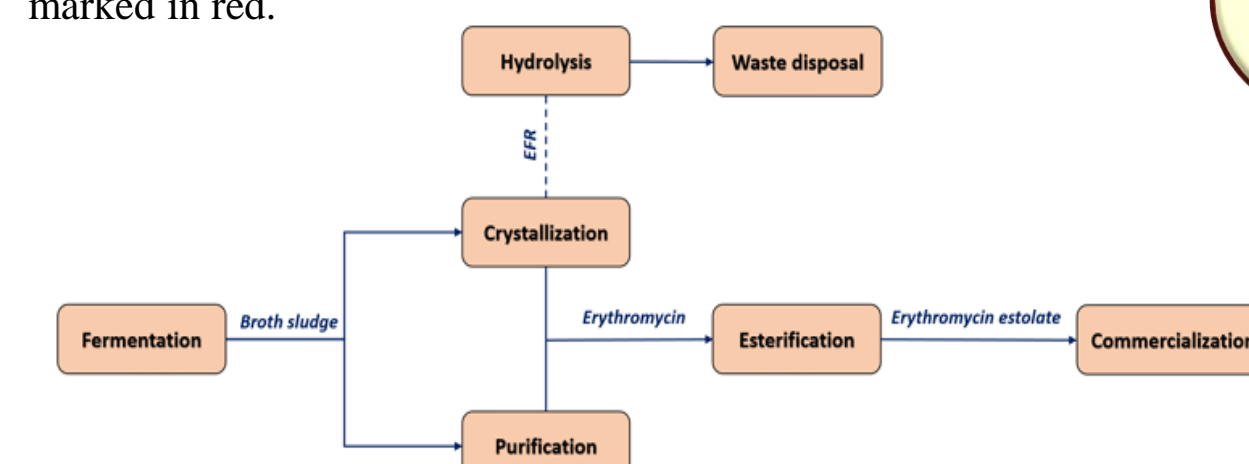


Figure 3: Flow chart of erythromycin production.

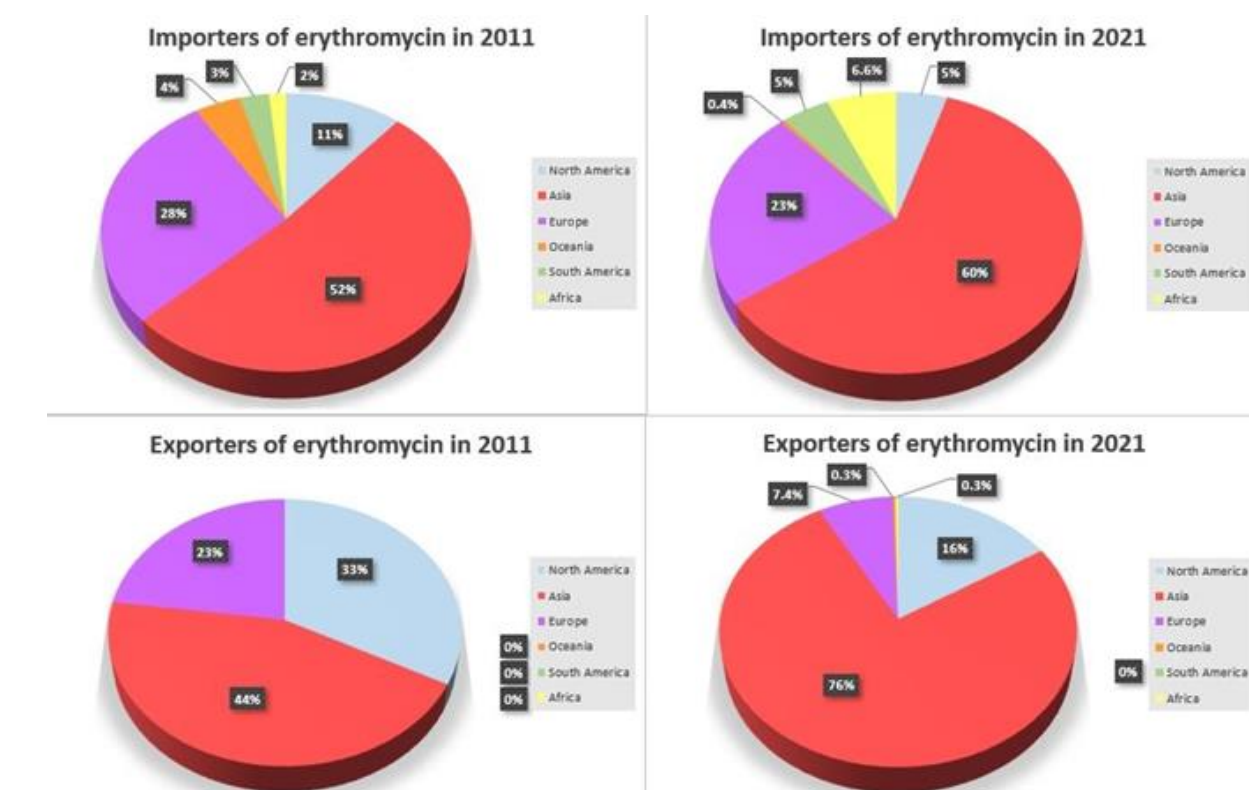


Figure 4: Importers and exporters of erythromycin throughout the years 2011–2021

CONCLUSION

- Saccharopolyspora erythraea* and genetic tailoring optimize metabolism.

- Mutant strains improve synthesis by suppressing the activation of the TCA cycle.

Industrial Production

Metabolic Engineering

Purification

Medical Use

- Novel purification techniques improve costs, yield, and sustainability.

- Lifesaving for penicillin-allergic patients and drug delivery.

FUTURE WORK / REFERENCES

Improve the efficiency of industrial production.

Reduce by-products and waste. impact

Expand medical applications

Guengerich, F.P. Cytochrome P450 Enzymes. Am. Sci. 1993, 81, 440–447.

OMURA, T. Recollection of the Early Years of the Research on Cytochrome P450. Proc. Jpn. Acad. Ser. B Phys. Biol. Sci. 2011, 87, 617–640

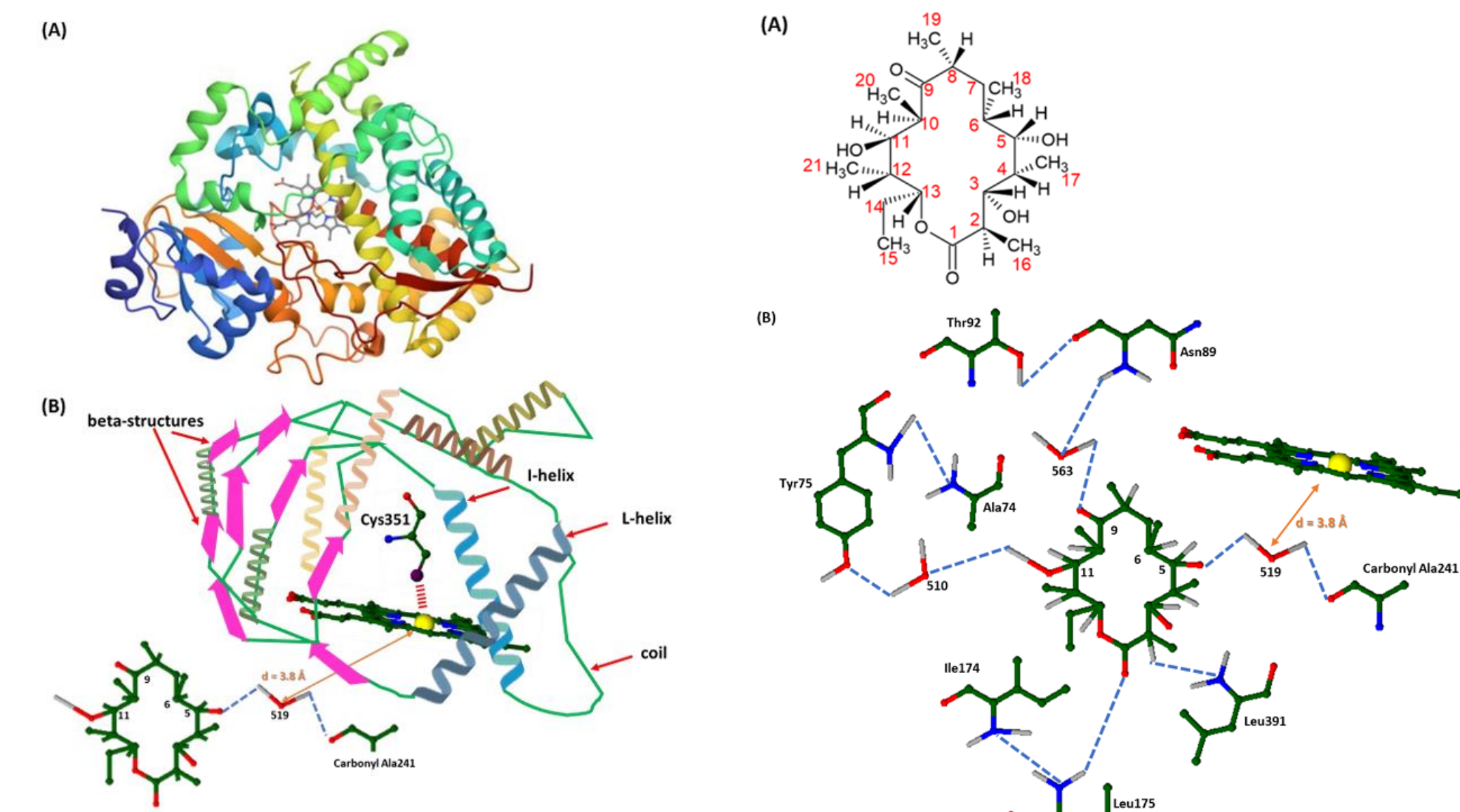


Figure 1: (A) Cytochrome P450eryF general 3D structure (downloaded by the RCSB PDB (Protein Data Bank)). (B) The alpha/beta structure of cytochrome P450eryF in detail. In figure (A), alpha helices are represented by ribbons of different colors on the right side, while beta-structures with coils on the left are depicted with orange arrows.

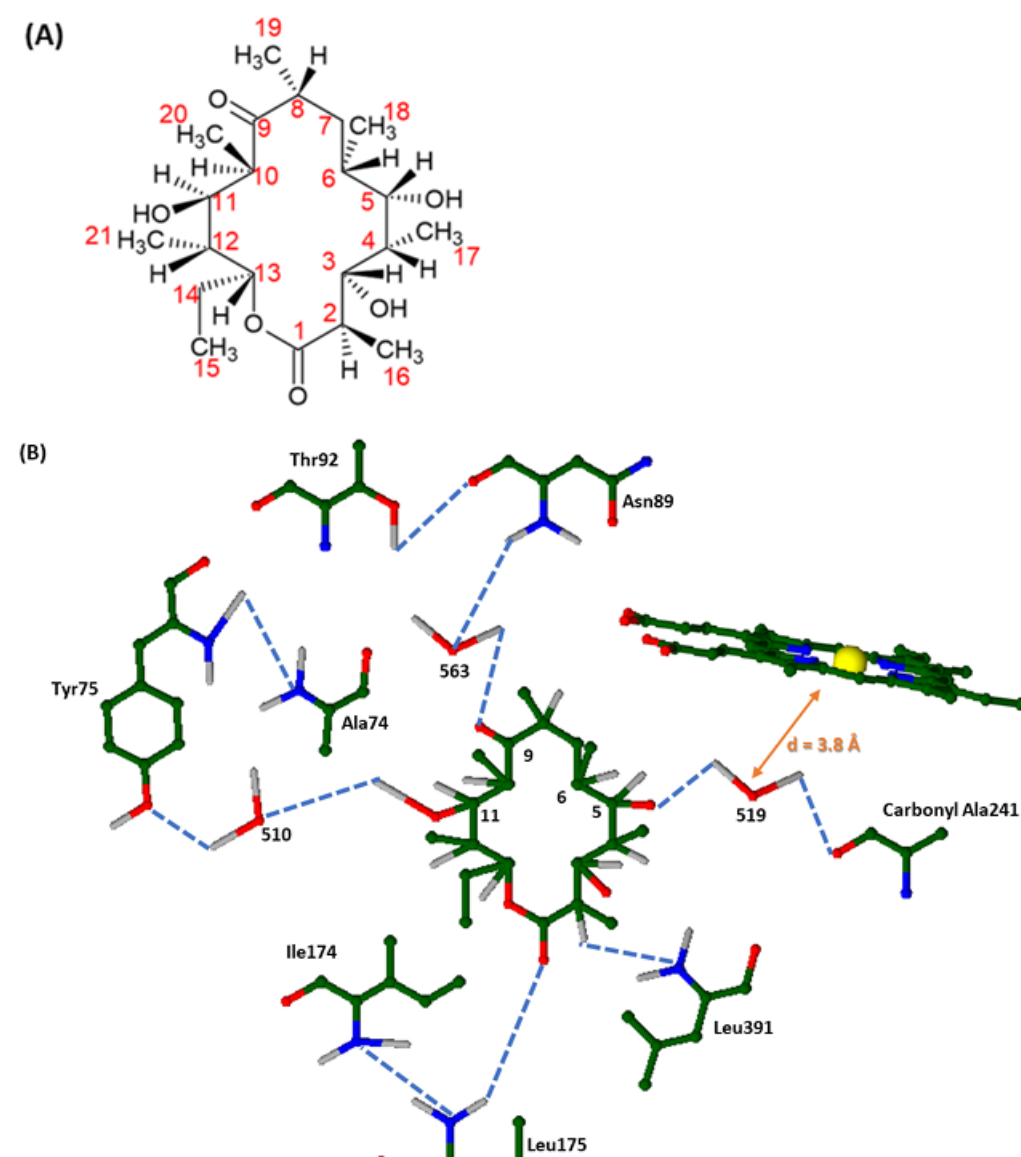


Figure 2: P450eryF substrate, 6-deoxyerythronolide, and numbering system. (B) 6-DEB in the active site. Red = oxygen, blue = nitrogen, green = carbon, yellow = iron (II). Cyan dashed lines show hydrogen bonds. Water molecules Wat510, Wat519, and Wat563 play roles, with Wat519 possibly being the proton donor in O₂ cleavage (3.8 Å from iron).