## The 4th International Online Conference on Materials

03-05 November 2025 | Online



## Synthesis for obtaining Natural Deep Eutectic Solvents (NADES) and their Physicochemical Characterization

Adriana R. Machado 1,2, Carolina Cassoni 2, Gonçalo Sá 1, João Nunes1,3, Manuela Pintado 2

- 1 Associação CECOLAB Collaborative Laboratory towards Circular Economy, Business Centre, Rua Nossa Senhora da Conceição, 2, Oliveira do Hospital 3405-155, Portugal
- 2 Universidade Católica Portuguesa, CBQF Centro de Biotecnologia e Química Fina Laboratório Associado, Escola Superior de Biotecnologia, Rua Diogo Botelho 1327, Porto 4169-005, Portugal
- 3 Association BLC3 Technology and Innovation Campus, R&D Unit Centre Bio, Rua Nossa Senhora da Conceição, 2, Oliveira do Hospital **3405-155**, Portugal

### **HBA**

hydrogen bond acceptor

# **NADES**

**HBD** 

hydrogen bond donor (HBD)

In this work, preliminary analyses were conducted to evaluate the influence of the synthesis method on the physicochemical properties of NADES.

80 °C/ 2 h.



& DISCUSSION

RESULTS



N1 (CA: Gly, 1:3 M) N2 (ChCl: Ur, 2:1 M) N3 (ChCl: CA, 1:1 M)

N4 (ChCl: Gly, 1:1 M)



20% (w/w) water

Four NADES systems composed of : choline chloride (ChCl), urea (Ur), citric acid (CA), and glycerol (Gly).

Properties assessed included:

- ▶ pH,
- electrical conductivity,
- density;
- refractive index (RI).

Electrical conductivity was higher in NADES synthesized via agitation x ultrasound, notably in:

N2: suggesting enhanced ionic mobility.

Ultrasound-assisted synthesis generally yielded NADES with greater density, as observed in;

> N1 and N4: potentially due to improved molecular packing.

**Table 1.** Physicochemical characterization of NADES

Agitation					Ultrasound				
									Density(ρ)g.c
NADES	рН	conductivity(mS/cm)	RI(%)	density(ρ)g.cm-3	NADES	рН	Conductivity (mS/cm)	RI(%)	m-3
1	<b>1,67</b>	3,34	1,360	1,084	1	1,68	0,552	1,361	1,155
2	6,24	<mark>37,7</mark>	1,476	1,145	2	7,55	<mark>16,43</mark>	1,428	1,093
3	1,00	1,41	1,429	1,203	3	0,41	15,67	1,419	1,177
4	<mark>6,96</mark>	16,44	1,423	1,138	4	6,32	20,3	1,419	1,154

### CONCLUSION

These findings indicate that mechanical agitation favors higher conductivity, whereas ultrasound may promote greater homogeneity and compactness. Therefore, the choice of synthesis method should be tailored to the targeted physicochemical profile for specific applications.

### REFERENCES

Nazir, F., Nazir, A., Javed, S., & Abid, H. A. (2023). Synthesis and characterization of natural deep eutectic solvents as green extractants for isolation of bioactive flavonoids from Amaranthus viridis. Sustainable Chemistry and Pharmacy, 33, 101058.

#### **Acknowledgments:**



Missão Interface within the PRR-Plano de Recuperação e Resiliência (RE-C05-i02-Missão Interface-nº 01/C05-i02/2022), Base Funding for Collaborative Laboratories under the PRR (Plano de Recuperação e Resiliência), and funded by the European Union Next Generation EU.

-BEIRALMA Project (MPr-2023-8) The project has received financial support from operation no. 21356, operation code COMPETE 2030-FEDER -02225200