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## Soft conductive silicone composites based on carbon nanotubes modified with ferrocenyl-containing polysiloxanes

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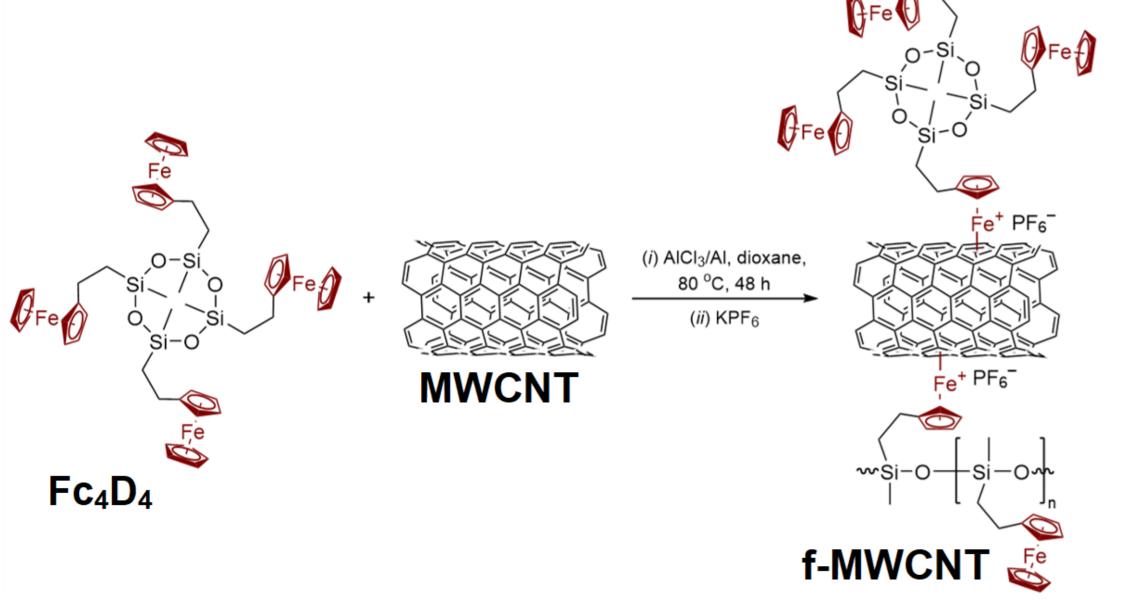
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### INTRODUCTION & AIM

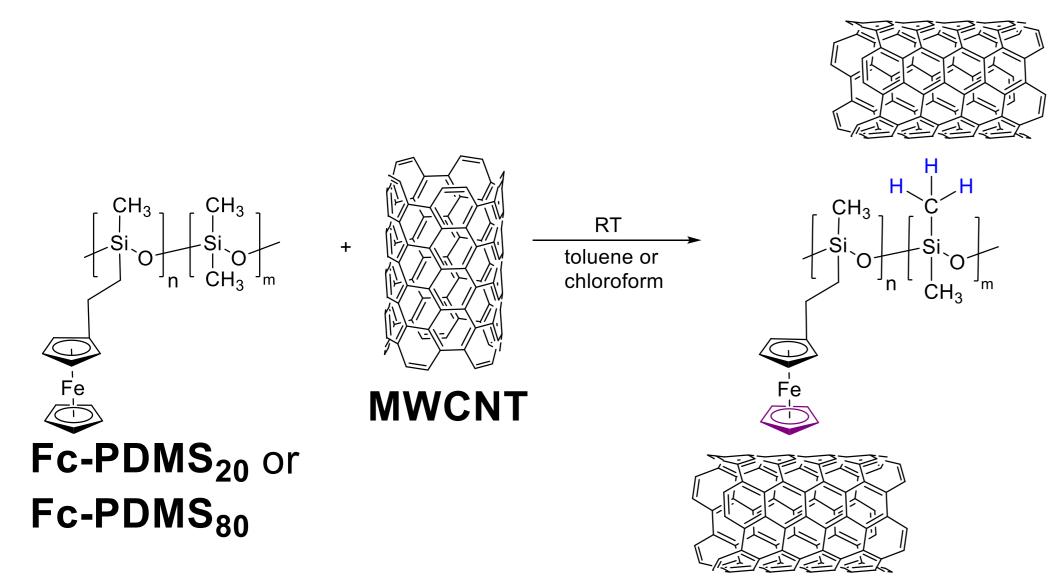
Soft, flexible and conductive silicone composites reinforced with carbon nanotubes (CNT) are widely used in different fields [1]. Usually, non-modified carbon fillers demonstrate poor distribution in polymer matrices resulting in deterioration of composite properties. Better distribution of CNT in polymer matrix are usually achieved *via* functionalization of the CNT surface with polymers. Among polymers, ferrocenyl-containing polysiloxanes can be used due to the unique properties of polysiloxanes and their ability to interact with CNT surface as well as the presence of redox-active moieties allowing the use the resulting material for sensing technologies, energy storage devices, etc. [2]. Thus, we used two different approaches to modify CNT with ferrocenyl-containing polysiloxanes.

### **METHOD**

Ferrocenyl-containing (poly)siloxanes bearing 100 mol.% of ferrocenyl groups were grafted to the CNT surface *via* covalent ligand exchange reaction [2].



Simultaneously CNT were modified by ferrocenyl-containing polysiloxanes containing 20 and 80 mol.% of ferrocenyl groups (Fc-PDMS<sub>20</sub> and Fc-PDMS<sub>80</sub>) [3].



The successful modification of MWCNT was confirmed by Raman and X-Ray photoelectron spectroscopy [2,3].

### **RESULTS & DISCUSSION**

### Covalent modification of MWCNT for the preparation of soft conductive silicone composites

Specific resistivity ( $R_{\rm spec}$ ) at different frequencies ( $10^0$ – $10^6$  Hz) was measured for pure PDMS Sylgard<sup>TM</sup> 184 and its composites with f-MWCNT (100 mol.% of ferrocenyl groups) at 5 and 10 wt.%. Incorporation of 5 wt.% of f-MWCNT allowed to obtain composite with  $R_{\rm spec}$  2·10<sup>12</sup> Ohm·cm compared to 7·10<sup>13</sup> of pure PDMS. Higher concentration (10 wt.%) of modified MWCNT resulted in  $R_{\rm spec}$  8·10<sup>8</sup> Ohm·cm in the obtained composite. Good distribution of MWCNT was demonstrated by scanning electron microscopy in composites with modified MWCNT [2].

### Non-covalent modification of MWCNT for composites

We also prepared silicone composites containing 5 wt.% MWCNT modified with ferrocenyl-containing polysiloxanes (Fc-PDMS<sub>20</sub> and Fc-PDMS<sub>80</sub>)  $R_{spec}$  of composites with MWCNT/Fc-PDMS<sub>20</sub> and MWCNT/Fc-PDMS<sub>80</sub> was equal to  $1\cdot10^7$  and  $5\cdot10^8$  Ohm·cm, respectively [3].



Photographs of the soft conductive silicone composites

### CONCLUSION

Thus, modified with ferrocenyl-containing polysiloxanes MWCNT can be used for conductive silicone composites preparation, which are in demand in the fields of soft electronics and biomedicine.

Additionally, modified MWCNT can be used as a preprepared solution for a subsequent application on a template or electrode for their potential use as components of ion-separation systems or selective adsorption of organic molecules [3].

#### ACKNOWLEDGEMENT

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