

Sensor Testing and Calibration Facility for Reliable Real-Time
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INTRODUCTION & AIM

- Accelerated urbanization and industrialization have intensified the discharge of pollutants into water bodies, raising concerns over water quality deterioration.



- Although sensor based Real-Time water quality measurements (RT-WQM) provide an affordable and scalable alternative to conventional analytical approaches, their wider deployment is often restricted by concerns about their calibration, precision, and dependability.
- However, to certify and validate their operational effectiveness, deploying sensors demand periodic testing and calibration under field conditions.
- To tackle this challenge, the River Rejuvenation Division at CWPRS, Pune, India, has established a one of its kind sensor testing and calibration (STC) facility ideated and developed indigenously to test and calibrate water quality sensors under field and controlled environmental conditions.

METHOD

Salient FEATURES:

1 The Testing and Calibration Facility (TCF) for Water Quality Sensors with automation at CWPRS is one of its kind in India, playing a significant role in the process of testing and calibration of water quality sensors.

2 The facility can simulate temperature (5°C to 45°C) and humidity (40% to 95% RH) conditions where water quality sensors can be tested and calibrated.

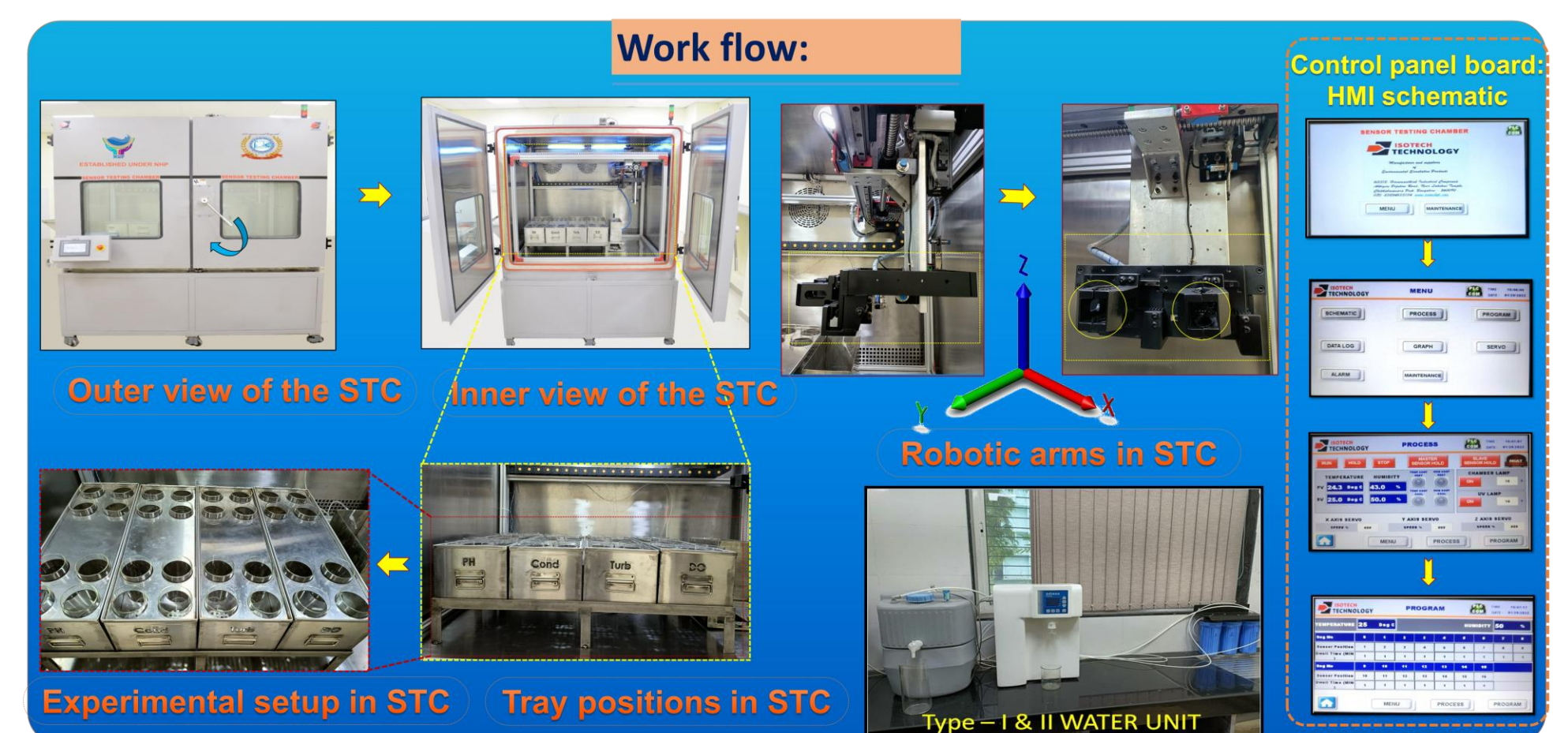
3 NIST-traceable standard certified reference materials are available and the same are used for testing and calibration of water quality sensors.

4 Water quality sensors deployed in field i.e. various rivers, streams and lakes can be tested and calibrated.

5 Periodic testing and calibration of water quality sensors ensures collection of accurate data for future use in water quality management.

RESULTS & DISCUSSION

- The engineered system is equipped with humidity (40–70%) and temperature (5–45 °C) control systems with robotic arms, facilitating the simulation of field-representative environmental conditions.



- The facility integrates with robotic arms to hold a movement of WQ sensors to continuously test and calibrate the key water quality parameters such as temperature, **electrical conductivity (EC)**, **pH**, **turbidity**, and **dissolved oxygen (DO)**.

Master Sonde Specifications:

Parameter	Range	Accuracy
pH	4 to 10	±0.1 pH units within ±10°C of calibration temp; ±0.2 pH units for entire temp range
Electrical Conductivity (EC)	0 – 1000 µS/cm	±1% of reading or 2 µS/cm
Turbidity	0 to 12.7 NTU	±2% of reading or ±0.5 NTU, whichever is greater
Dissolved Oxygen (DO)	0 to 12 mg/l	±0.1 mg/L or 1% of reading
Depth	0 to 6 m	+/- 0.01 °C; +/- 0.05 °C
Temperature	+5 to 50 °C	±0.04% FS

CONCLUSION

- The novel, one of a kind facility delivers a dependable platform to assess the sensor working performance, sensitivity, accuracy, and reliability before field application.
- The developed STC facility represents a crucial advancement in enhancing the sensor-based WQM infrastructure and certifying the deployment of reliable WQM technologies for sustainable management of water resources.

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