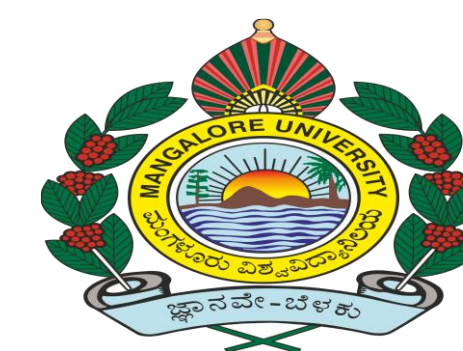


Hybrid nanocomposite beads of Areca husk derived cellulose fibre, sodium alginate and green synthesized TiO_2 for controlled release of bioactive agents

Rakshith Nayak and Vishalakshi B.

Department of Post-Graduate Studies & Research in Chemistry,
Mangalore University, Mangalagangothri - 574199 (D.K.), Karnataka, India.



INTRODUCTION & AIM

Sustainable Nanocomposite Beads for Agriculture

- Growing demand for eco-friendly fertilizers and pesticides in modern agriculture.
- Controlled release systems enhance nutrient uptake & reduce environmental losses.
- Natural polymers (e.g., cellulose, alginate) are biodegradable, non-toxic & cost-effective.
- Nanomaterials improve stability, photocatalytic activity and efficiency in delivering bioactive agents.

Why Sustainable Agriculture Matters?

- Essential for **future food security**: balances productivity with environmental protection.
- Promotes a **circular bio-economy**: converts agricultural waste into value-added materials.
- Supports **soil health, water conservation, and biodiversity protection**.

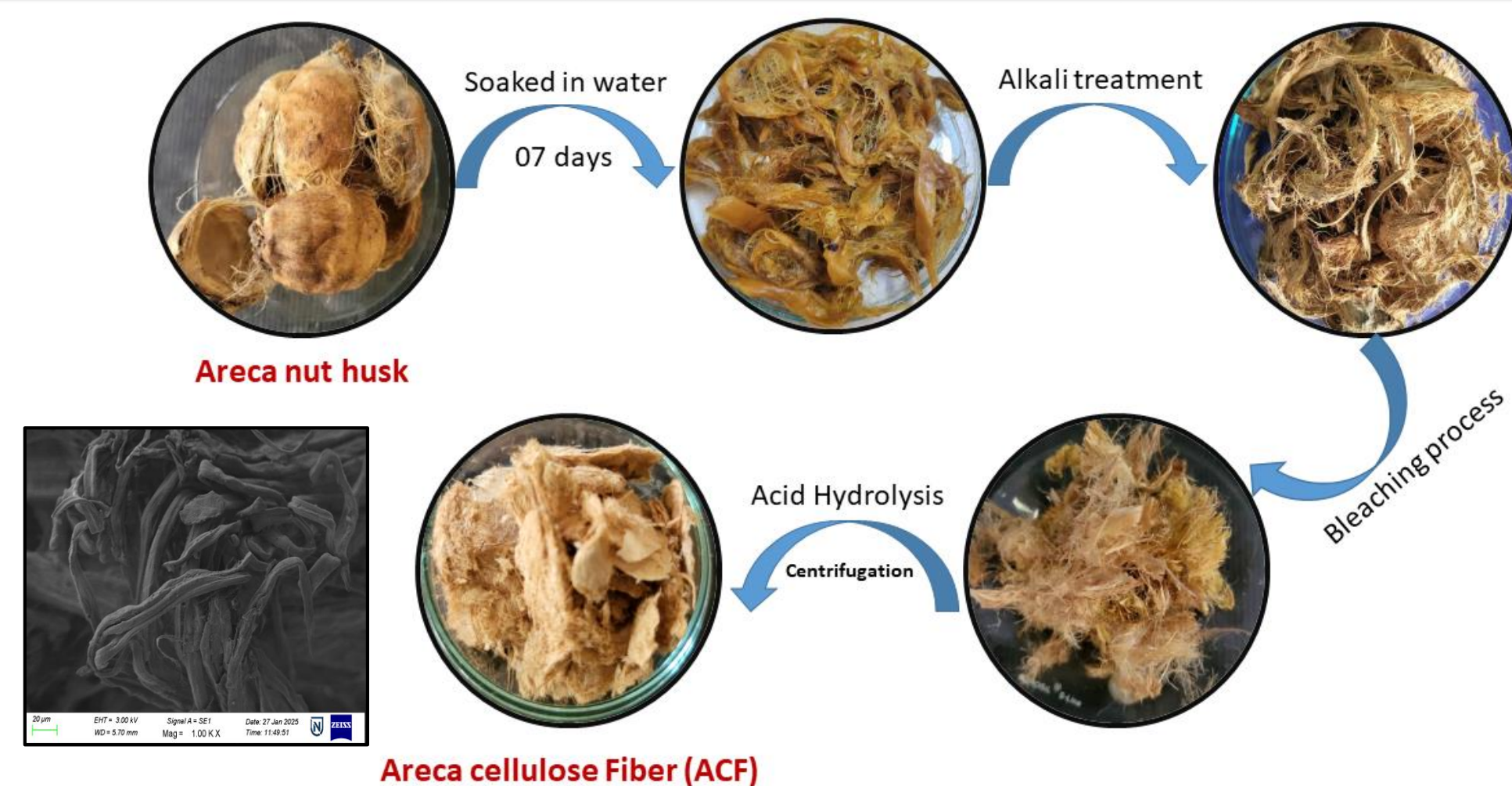
- In this study, hybrid nanocomposite beads were prepared using areca husk-derived cellulose (ACF), sodium alginate (SA) polysaccharide, and TiO_2 nanoparticles (TiO_2 NPs).
- The synthesized nanocomposite beads provide a dual-release system for urea and neem seed oil (NSO), ensuring that both inputs are supplied to plants in a controlled manner to enhance growth and yield.
- By integrating natural biopolymers with nanotechnology, this system addresses the limitations of conventional fertilization and pest-management practices, offering a more efficient and environmentally sustainable alternative.



Effects of Conventional nutrients and Pesticides

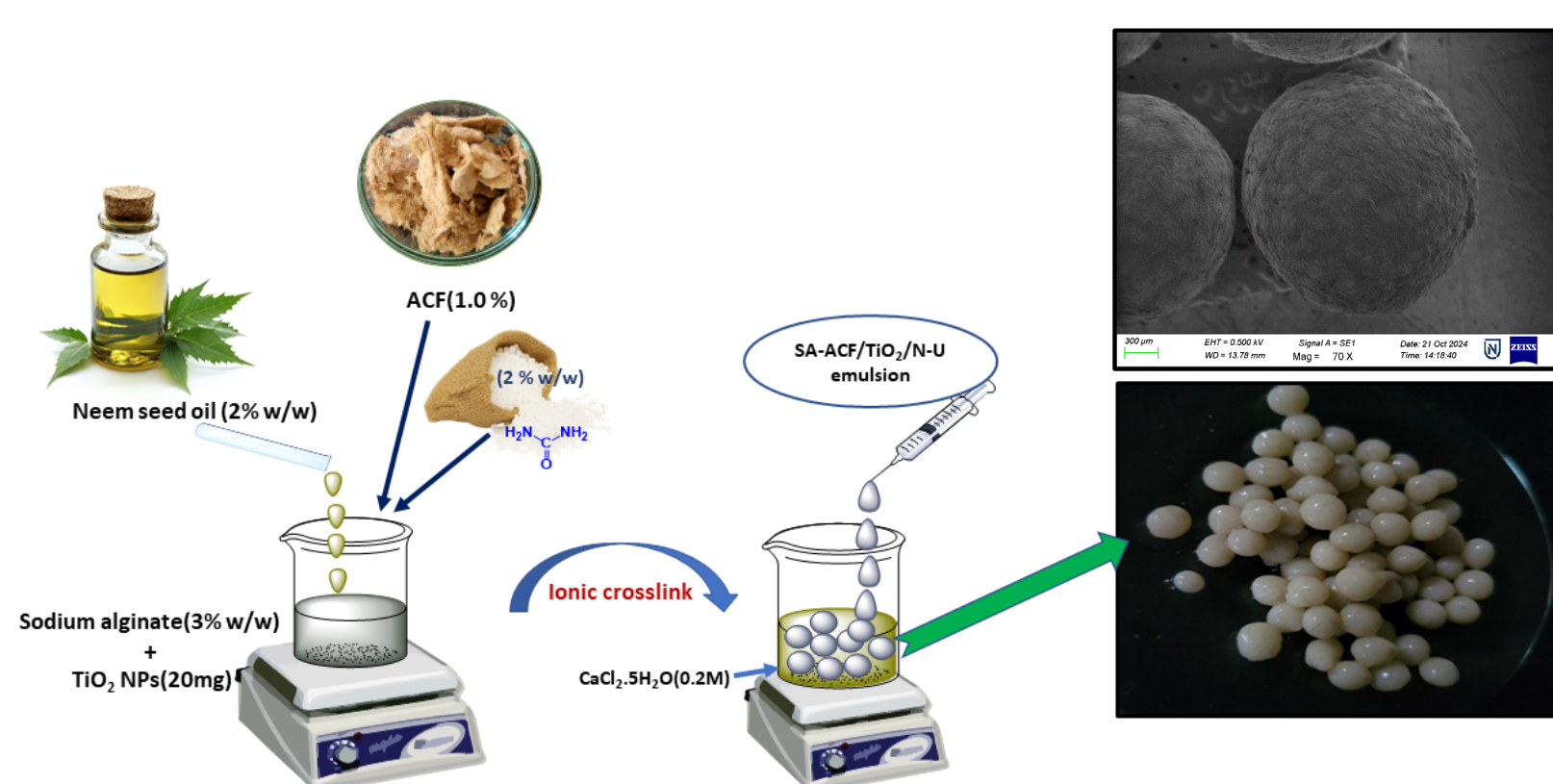
- Leaching
- Excess residue
- Toxic

METHOD



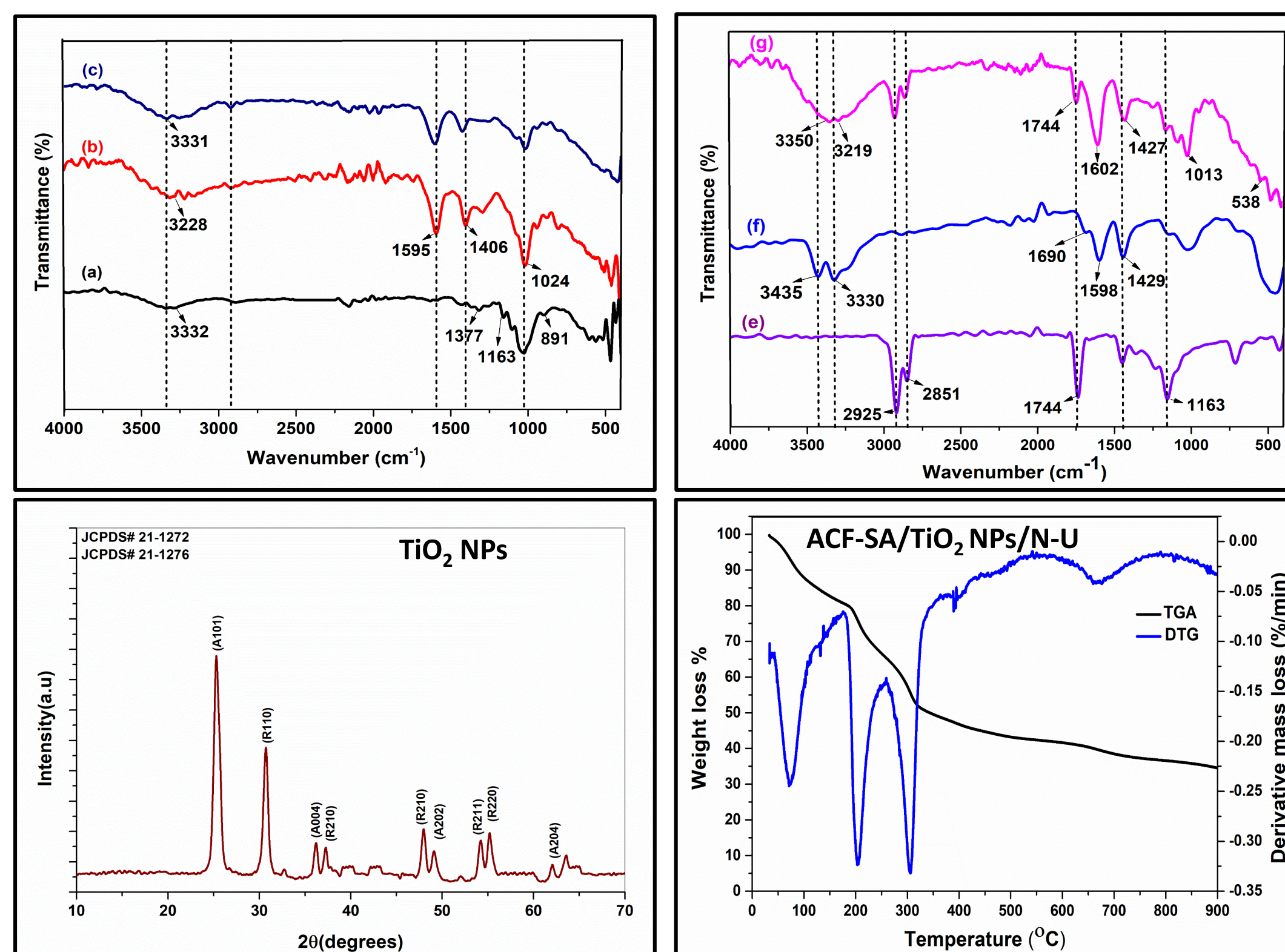
Areca cellulose Fiber (ACF)

Extraction of cellulose fiber from area husk (ACF)



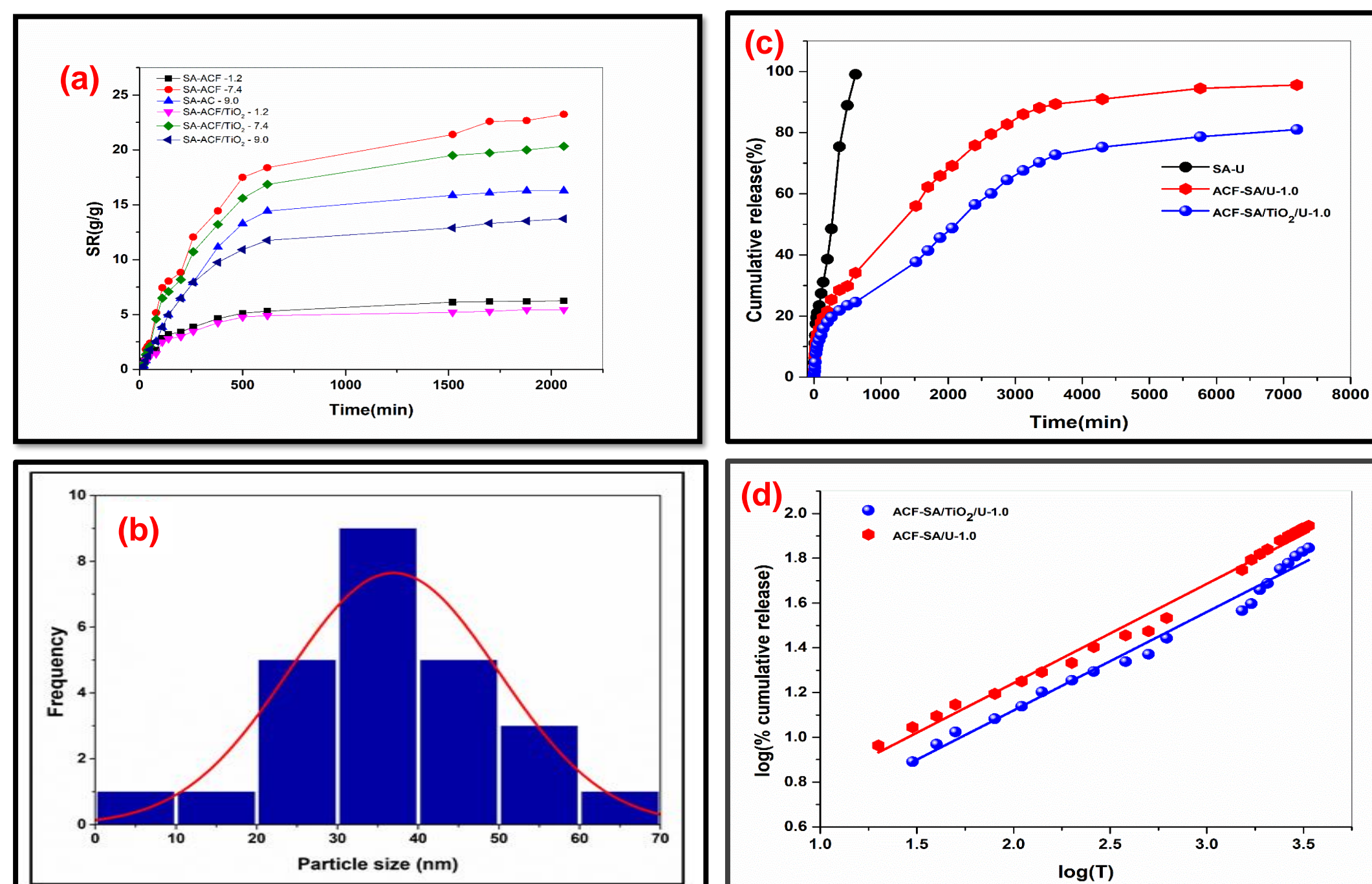
Preparation of hybrid nanocomposite beads

RESULTS & DISCUSSION



(a) ACF (b) SA (c) ACF-SA (e) NSO (f) Urea (g) ACF-SA/ TiO_2 NPs/N-U

CONCLUSION



(a) Swelling behavior of beads at different pH conditions (b) Particle size distribution of TiO_2 NPs (c) Urea release profile (d) Korsmeyer-Peppas model for urea release

- Successfully fabricated **eco-friendly** hybrid nanocomposite beads using bio-derived areca husk cellulose and sodium alginate.
- Titanium dioxide nanoparticles synthesized via a green method using **neem leaf extract**.
- Beads formed through a simple ionic crosslinking process using CaCl_2 .
- Urea as N-fertilizer showed highest EE (96.58%) and controlled release of 95.24%.
- Release kinetics followed **Korsmeyer-Peppas** model.
- $n < 0.5$ indicates Fickian type of diffusion.
- NSO + urea gives synergistic effect.

FUTURE WORK / REFERENCES

- Demonstrates a **sustainable alternative** to conventional fertilizers and pesticides, promoting reduced nutrient loss and lower environmental impact.
- Future efforts should focus on **scaling up the production** of these sustainable beads and investigating their real time application in **stimuli-responsive release** for targeted biopesticide or nutrient delivery.

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- Kennedy, J. P. K.; Muthuramalingam, J. B.; Balasubramanian, V. K.; Balakrishnan, M.; Murugan, K.; Ponnuchamy, K. Controlled Release of Urea Using Negatively Charged Polysaccharides. *Polym. Adv. Technol.* **2024**, 35, e6508..