

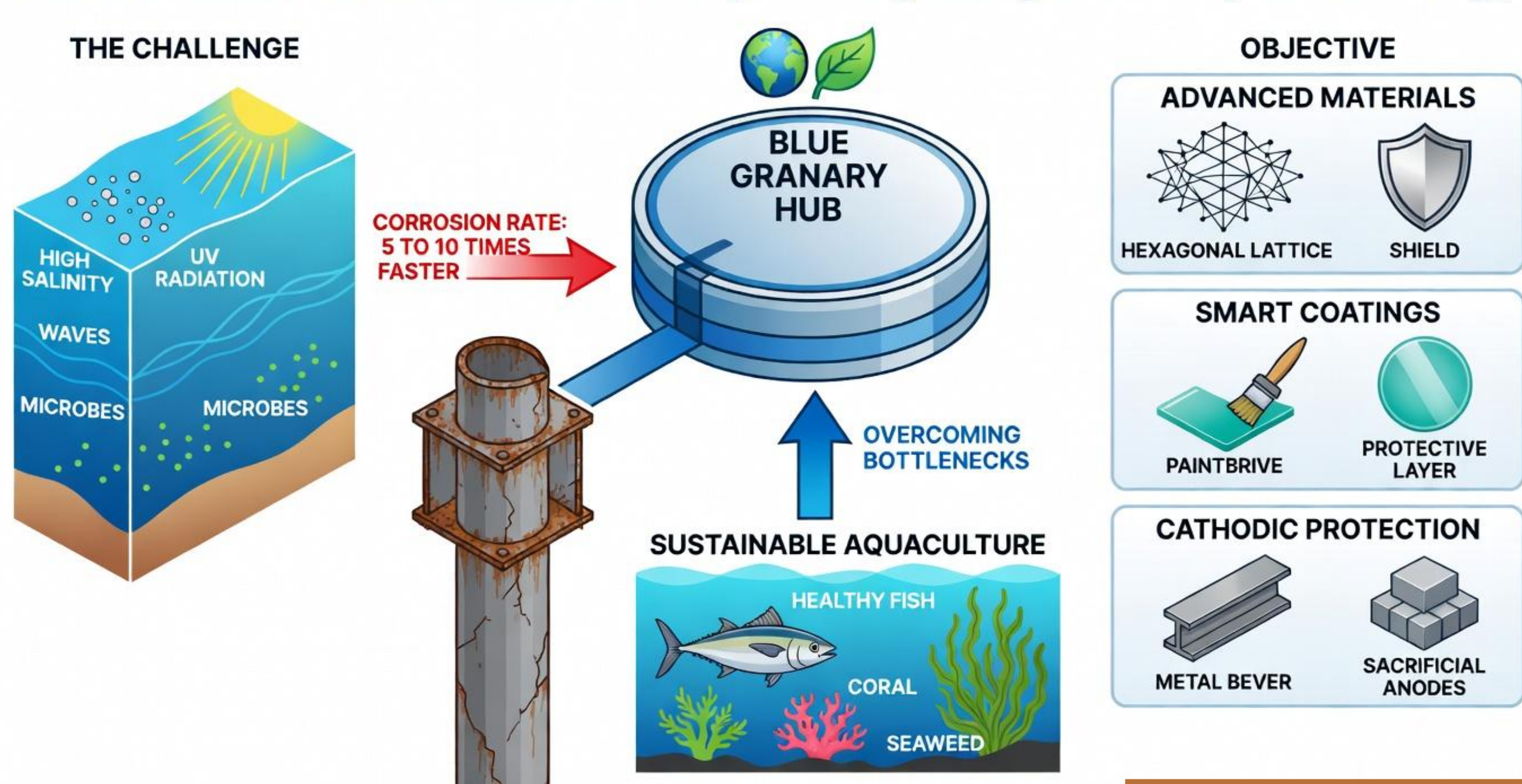
Anti-Corrosion Technology and Post-Treatment for Marine Ranch Equipment

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INTRODUCTION & AIM

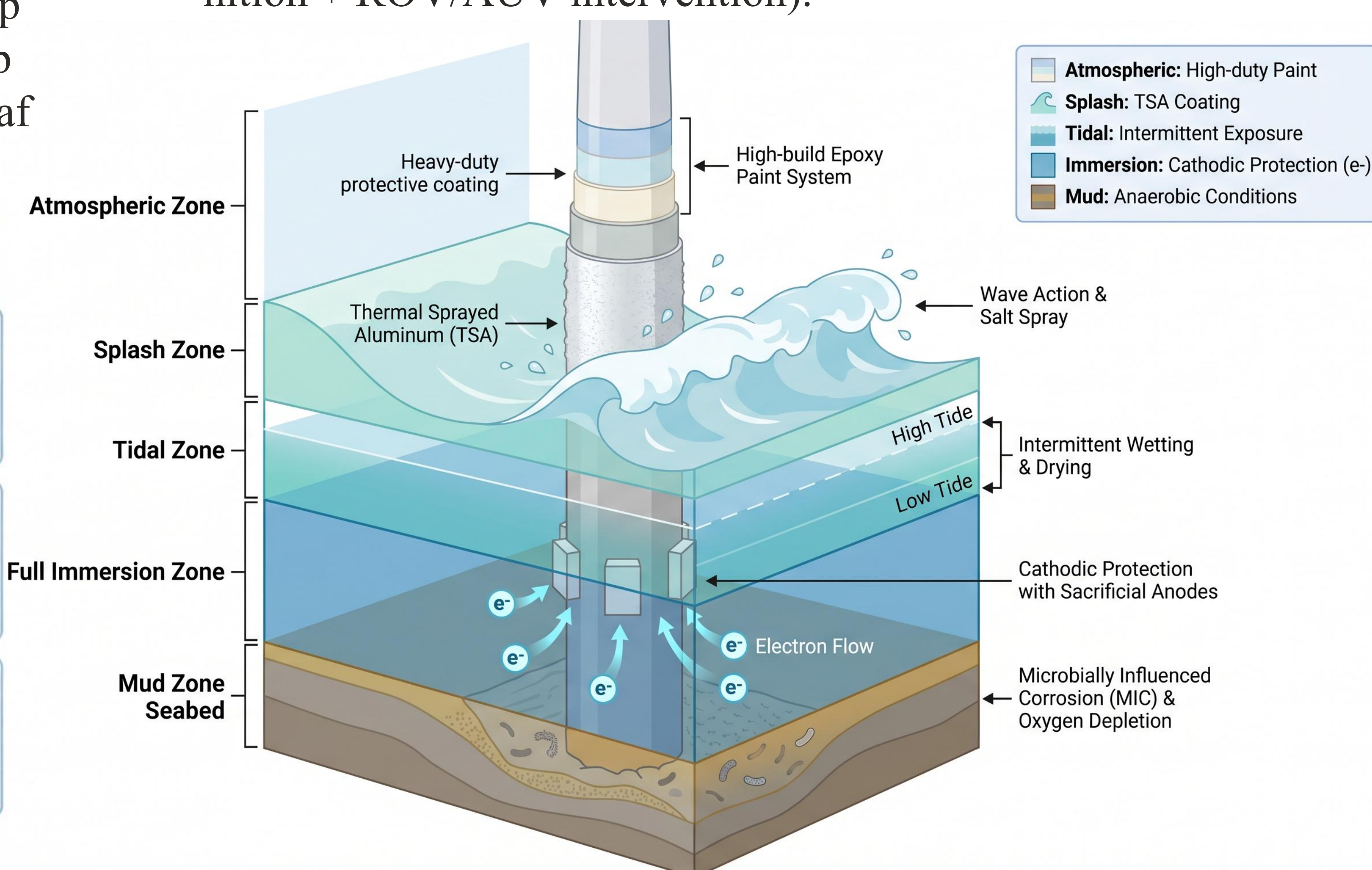
In recent years, marine ranches have emerged as a strategic platform for sustainable aquaculture and ecological restoration. They play a critical role in achieving global food security and supporting carbon neutrality goals. However, the marine environment presents extreme challenges to engineering structures. The corrosion rate of metallic materials in seawater is approximately five to ten times higher than in terrestrial environments. Aim: to summarize a zone-oriented anti-corrosion toolbox and propose RAS-based post-treatment as an environmental regulation support to mitigate corrosion-driving factors and improve operational safety.

Marine Ranches: The 'Blue Granary' – integrating economy and ecology



METHOD

- Classify the marine corrosion environment into five zones (atmospheric, splash, tidal, immersion, seabed).
- Match dominant degradation mechanisms (Cl^- attack, oxygen availability, wet-dry cycling, MIC/biofouling) with suitable protection technologies.
- Propose RAS as post-treatment to stabilize water chemistry and reduce internal corrosion risk.
- Outline smart operation options (AI-based fish behavior recognition + ROV/AUV intervention).



RESULTS & DISCUSSION

Coating Protection

- Dense barrier layer preventing electrolyte penetration
- Hybrid organic-inorganic coatings
- Zone-specific design for splash & tidal regions

Electrochemical Protection

- Regulates metal potential via cathodic / anodic control
- Sacrificial anode (Al-Zn)
- Active long-term protection in immersion zones

Alloy Material Selection

- Intrinsic corrosion resistance via Cr/Ni/Mo alloying
- Stable passive oxide film formation (Al_2O_3 , TiO_2)
- Surface engineering: MAO, anodic oxidation

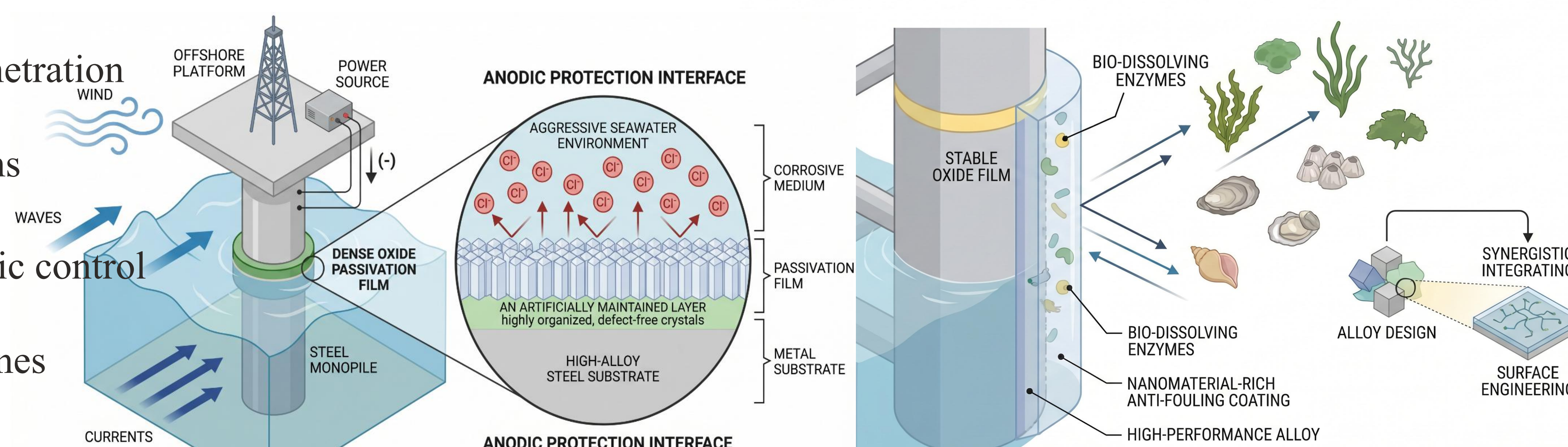
Biological Anti-Corrosion

- Biofilms cause MIC and accelerate local corrosion
- Nanomaterial-rich anti-fouling coatings inhibit biofilm formation
- Integration of antifouling coatings and intelligent cleaning technologies

CONCLUSIONS

- A multi-layer anti-corrosion system is essential, combining coatings, electrochemical protection, alloy optimization, and biological control.
- Post-treatment technologies, particularly the RAS system, are critical for mitigating environmental and biological impacts of corrosion.
- The integration of artificial intelligence and underwater robotics offers a new paradigm for intelligent marine ranching.

NANO-ENGINEERED ANTI-FOULING COATINGS ON HIGH-PERFORMANCE ALLOYS FOR MARINE STRUCTURES



FUTURE WORK

We propose linking marine ranches with a Recirculating Aquaculture System (RAS).

Post-treatment: RAS System
Indirect Anti-Corrosion Benefit

- Stabilize Cl^- & O_2 levels
- Reduce pitting / MIC risk
- Slow internal equipment corrosion

RAS is not a primary anti-corrosion technology, but an environmental regulation system that reduces corrosion-driving factors and complements conventional coating & cathodic protection strategies.

