



1 Article

2 Exploring the effects of nanoparticle incorporation on 3 the mechanical properties of hydrogels

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9 **Abstract:** Recent studies have expanded our understanding of the effects of nanoparticles on
10 hydrogel mechanical properties. However, further studies are needed to validate the generality of
11 these findings, as well as to determine the exact mechanisms behind the enhancements afforded by
12 the incorporation of nanoparticles. In this study, we performed rotational rheological
13 characterizations of chemically crosslinked poly(acrylamide) hydrogels incorporating silica
14 nanoparticles to better understand the role of nanoparticles on the enhanced properties of hydrogel
15 nanocomposites. Our results indicate that incorporating nanoparticles can lead to enhancements in
16 hydrogel elastic moduli greater than the maxima obtainable through purely chemical crosslinking.
17 Moreover, we find that the increases in elastic moduli due to the addition of nanoparticles not only
18 depend on particle concentration, but also on the monomer and chemical crosslinker concentration.
19 Finally, our data indicates a strong role for pseudo-crosslinking mediated by non-covalent
20 interactions between the nanoparticles and hydrogel polymers on the observed reinforcements.
21 Collectively, our results shed further insight into the role of nanoparticles on enhancements of
22 mechanical properties of hydrogels and may thereby facilitate engineering specific mechanical
23 properties in a wide range of hydrogel nanocomposite systems.

24 **Keywords:** hydrogel nanocomposites; elastic modulus; rotational rheology; pseudo-crosslinking
25

26 1. Introduction

27 The unique physical and biochemical properties of hydrogels have enabled their emergence as
28 potential candidates for various biomedical and biotechnological applications: cell encapsulation for
29 tissue engineering, release of various chemical and biologicals for drug delivery, and development
30 of stimulus-responsive platforms for use in bioseparations and biosensing [1–4]. However, their poor
31 mechanical properties have limited their widespread adoption for these and other applications.
32 Leaning on existing research that has demonstrated significant improvements in the mechanical
33 properties of traditional polymers such as melts and elastomers upon the addition of nanoparticles
34 [5–7], we performed rheological investigations of the role of nanoparticles on the elastic modulus of
35 polyacrylamide hydrogels. Previous studies have indicated that the enhancements mediated by
36 nanoparticles are due in large part to an increase in polymer crosslink density mediated by strong
37 interactions of nanoparticles with the polymer chains [8–11]. We therefore chose silica nanoparticles
38 because they are known to strongly interact with polyacrylamide chains through hydrophobic
39 interactions and facilitate increases in the hydrogel modulus through an increase in the polymer
40 crosslinking density [12–14]. Therefore, our model system enables us to investigate the effects of
41 nanoparticle mediated-physical crosslinking and compare the effects to the enhancements achieved
42 through chemical crosslinking.

43 2. Results

44 2.1. Influence of crosslinker concentration on hydrogel elastic modulus

45 We first studied the impact of crosslinker concentration on the modulus of polyacrylamide
 46 (pAAm) hydrogels prepared using the bifunctional crosslinking agent N,N'-methylenebisacrylamide
 47 (Bis), as shown in Table 1. When hydrogel elastic modulus is plotted against the concentration of Bis,
 48 we observe an initial increase in modulus with crosslinker concentration followed by a plateau value
 49 above a threshold crosslinker concentration (Table 1).

50 **Table 1.** Elastic modulus for polyacrylamide hydrogels for various monomer and crosslinker ratios.

%Bis	Elastic modulus, G' ^a		
	10% AAm	5% AAm	2.5% AAm
1	1.96×10^4	3.72×10^3	4.22×10^2
0.5	1.98×10^4	3.57×10^3	4.07×10^2
0.25	1.03×10^4	3.67×10^3	4.27×10^2
0.125	5.78×10^3	1.95×10^3	4.14×10^2
0.0625	2.67×10^3	5.98×10^2	4.78×10^1

51 ^a Each data point represents an average of triplicate measurements with standard error <15%.

52 Next, we show hydrogel elastic modulus as a function of %C_{Bis}, relative concentration of the
 53 crosslinker Bis (Table 2), which is defined by Equation 1:

$$54 \%C_{Bis} = \frac{m_{Bis}}{m_{Bis} + m_{AAm}} \quad (1)$$

55 We observe that the threshold point for the different hydrogels occurs at the same relative
 56 crosslinker concentration (%C_{Bis} = 4.76), irrespective of the initial monomer concentration. The
 57 saturation of elastic modulus for hydrogels, prepared using different monomer concentrations,
 58 at similar values of relative chemical crosslinker concentration has been demonstrated
 59 previously [15], and has been attributed to the formation of highly crosslinked “microgels”
 60 connected by a percolating network of linear polymer chains.

61 **Table 2.** Elastic modulus for polyacrylamide hydrogels for various relative crosslinker ratios.

%C _{Bis}	Elastic modulus, G' ^a		
	10% AAm	5% AAm	2.5% AAm
9.09	1.96×10^4	3.57×10^3	4.27×10^2
4.76	1.98×10^4	3.67×10^3	4.14×10^2
2.44	1.03×10^4	1.95×10^3	4.78×10^1
1.23	5.78×10^3	5.98×10^2	N/A ^b

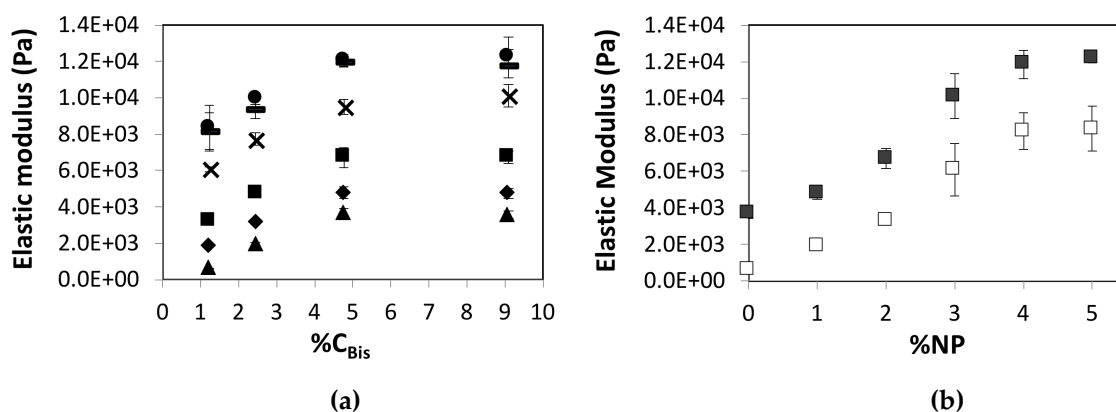
62 ^a Each data point represents an average of triplicate measurements with standard error <15%.

63 ^b This condition was below the limits of reliable detection using rotational rheology.

64 2.2. Influence of nanoparticles on the elastic modulus of chemically crosslinked hydrogels

65 We next proceeded to study the influence of silica nanoparticles (SiNPs) on the chemically
 66 crosslinked hydrogels. These experiments revealed an increase in the elastic modulus of pAAm-SiNP
 67 composites relative to the neat hydrogels (Figure 1a). Moreover, we observed increases in the elastic
 68 modulus that surpassed the maximum modulus observed for the neat hydrogels due to the addition
 69 of nanoparticles (Figure 1b). These results are not entirely surprising, given that previous studies
 70 have indicated that hydrogen bonding between pAAm chains and SiNP surface enable nanoparticles

71 to serve as pseudo crosslinkers and thereby increase the extent of crosslinking in the hydrogel
 72 network and facilitate reinforcements in their mechanical properties [13,14].

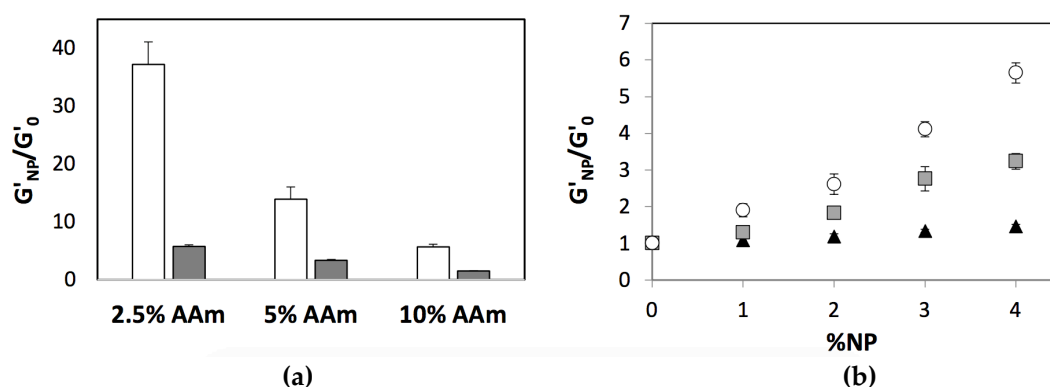


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 74

75 **Figure 1.** Elastic moduli of 5% polyacrylamide hydrogel nanocomposites as a function of (a) relative
 76 crosslinker concentration (%C_{Bis}) prepared using different concentrations of 4 nm silica nanoparticles
 77 – 0% SiNPs (triangles), 1% SiNPs (diamonds), 2% SiNPs (squares), 3% SiNPs (Xs), 4% SiNPs (dashes),
 78 and 5% SiNPs (circles) and (b) nanoparticle concentration prepared using different concentrations of
 79 the chemical crosslinker – 0.0625% Bis (open squares) and 0.5% Bis (closed squares). Data shown are
 80 mean of triplicate measurements \pm standard deviation.

81 2.3. Influence of chemical crosslinking on nanoparticle mediated enhancements of hydrogel elastic modulus

82 We also explored the combined effects of chemical and nanoparticle-mediated physical
 83 crosslinking on the hydrogel elastic modulus. We compared the ratio of elastic modulus of hydrogels
 84 that incorporated SiNPs and the neat hydrogels (G'_{NP}/G'_0), over a range of crosslinker and monomer
 85 conditions, and observed a diminishing impact of nanoparticles on the elastic modulus at higher
 86 chemical crosslinker concentrations (Figure 2a). These results indicate a saturation point in the overall
 87 crosslinking density achieved by either chemical- or physical crosslinking and a combination thereof
 88 and therefore enhancements in mechanical properties afforded by increases in crosslinking density.



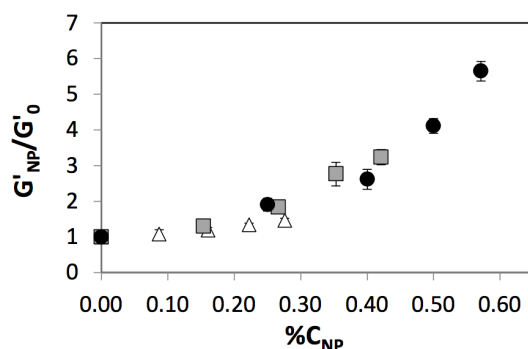
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91 **Figure 2.** Relative elastic moduli of polyacrylamide hydrogel nanocomposites as a function of (a)
 92 monomer concentration prepared using 5% 4 nm SiNPs and different concentrations of the chemical
 93 crosslinker – 0.0625% Bis (white bars) and 0.5% Bis (grey bars) and (b) nanoparticle concentration for
 94 2.5% pAAm (white circles), 5% pAAm (grey squares), and 10% pAAm (black squares) hydrogels.
 95 Data shown are mean of triplicate measurements \pm standard deviation.

96 Interestingly, we also observed decreasing role of nanoparticles with increasing monomer
 97 concentrations. To better understand this observation, we defined a new variable ($\%C_{NP}$) that refers
 98 to the concentration of SiNPs relative to the monomer concentration in a manner similar to %C_{Bis}
 99 (Equation 2).

$$100 \quad \%C_{NP} = \frac{m_{NP}}{m_{NP} + m_{AAM}} \quad (2)$$

101 When the enhancements in elastic modulus due to the addition of nanoparticles were re-plotted
 102 against the relative nanoparticle concentration ($\%C_{NP}$) that accounts for the relative reinforcement
 103 due to nanoparticles, we observe a collapse in the curves that capture nanoparticle-mediated
 104 enhancements for different monomer concentrations into a single master curve (Figure 3). Therefore,
 105 we may conclude that enhancements in hydrogel modulus due to the addition of nanoparticles scales
 106 with the nanoparticle concentration relative to the monomer concentration, similar to enhancements
 107 mediated by chemical crosslinking.



108
 109 **Figure 3.** Relative elastic moduli of polyacrylamide hydrogel nanocomposites prepared using 0.5%
 110 AAm (white circles), 5% AAm (grey squares), or 10% AAm (black squares) as a function of relative
 111 nanoparticle concentration. Data shown are mean of triplicate measurements \pm standard deviation.

112 3. Discussion

113 This work investigates the relative contributions of nanoparticle-mediated physical crosslinking
 114 and chemical crosslinking to hydrogel modulus, using pAAm-SiNP composites as the model system.
 115 Rheological characterization demonstrated the positive effect of both Bis and SiNP concentration on
 116 the hydrogel elastic modulus. And consistent with previous studies, a combination of chemical
 117 crosslinking and addition of nanoparticles led to enhancements in hydrogel modulus compared to
 118 either alone [14,16,17]. However, there is an upper limit to the gains in elastic modulus due to a
 119 combination of chemical and nanoparticle-mediated physical crosslinking, thereby suggesting a
 120 saturation point for the achievable overall crosslinking density. In addition to providing a
 121 fundamental insight into the role of nanoparticles in reinforcing hydrogel elastic modulus, this study
 122 also positively impacts development of applications such as tissue engineering, drug delivery, and
 123 biosensing that may directly benefit from these improvements; examples include [18,19]. These
 124 applications may also benefit from enhancements in the chemical and biological properties of the
 125 hydrogel, which may be achieved by functionalizing nanoparticles prior to their incorporation into
 126 the hydrogel network. Hydrogel nanocomposites may also find further applicability by introducing
 127 additional properties such as thermal, electrical, and magnetic characteristics.

128 4. Materials and Methods

129 4.1. Materials

130 All the materials for the polymerization reaction, acrylamide (AAm, monomer), initiator,
 131 ammonium persulfate (APS, initiator), N,N,N',N'-tetramethylethylenediamine (TEMED, catalyst),
 132 and N,N'-methylenebis(acrylamide) (Bis, crosslinker) were purchased from Sigma Aldrich (St. Louis,
 133 MO) and used as received. Tris-HCl buffer (pH 7.2) was obtained from Life Technologies (Carlsbad,
 134 CA) and binzil silica nanoparticle colloid solution with mean particle size of 4 nm was obtained as a
 135 gift from AkzoNobel Pulp and Performance Chemicals Inc. (Marietta, GA).

137 4.2. Polymerization reaction

138 Chemically crosslinked pAAm hydrogels were prepared as previously reported [14,20]. Briefly,
139 the monomer (AAm) and crosslinker (Bis) stocks were diluted to their desired concentrations in pH
140 7.2, 250 mM Tris-HCl buffer, followed by the addition of TEMED (0.1% of the final reaction volume)
141 and 10% w/v APS solution (1% of the final reaction volume). For nanocomposite hydrogels, various
142 amounts of silica nanoparticles (SiNPs) were added to the reaction mixture prior to the addition of
143 APS and TEMED. Polymerization reactions were performed at 25 °C between parallel plates of the
144 rheometer cell to minimize exposure to air as oxygen inhibits the free radical polymerization reaction.

145 4.3. Measurement of hydrogel elastic modulus

146 Rheological measurements of the hydrogels were carried out, as previously described, using the
147 MCR302 rotational rheometer (Anton Paar, Austria). Briefly, 500 µL of a well-mixed reaction mixture
148 was pipetted onto the lower plate of the rheometer and the upper plate was lowered until the desired
149 gap distance (1 mm) was achieved. Amplitude sweeps at a constant frequency of 1 Hz were then
150 carried out to ensure measurements were carried out in the linear viscoelastic regime of the
151 hydrogels. Next, dynamic sweep tests over frequencies ranging from 0.1-100 Hz. Final hydrogel
152 parameters were determined by following the gelation for 90 minutes at 1 Hz and 1% strain for all
153 samples. Relative elastic moduli were calculated by normalizing the values for pAAm-SiNP
154 hydrogels (G'_{NP}) to the corresponding values for control pAAm gels (G'_0).

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