

1 From Nano Scale Silver Particles to Metallic Bulk 2 Sizes: Increase of Silver Ion Reduction Rate in 3 Chitosan:AgNO₃ Polymer electrolyte Mediated by 4 Titanium Dioxide Filler

5 Shujahadeen B. Aziz^{1,2*}, Wrya O. Kareem³, Hiwa O. Ghareeb⁴

6 ¹Prof. Hameeds Advanced Polymeric Materials Research Lab., Department of Physics, College of Science,
7 University of Sulaimani, Qlyasan Street, Sulaimani, Kurdistan Regional Government-Iraq

8 ²Komar Research Center (KRC), Komar University of Science and Technology, Sulaimani, 46001, Kurdistan
9 Regional Government, Iraq

10 ^{3,4}Department of Chemistry, College of Science, University of Sulaimani, Qlyasan Street, Sulaimani, Kurdistan
11 Regional Government-Iraq

12 * Corresponding Author: shujaadeen78@yahoo.com, shujahadeenaziz@gmail.com

13 **Abstract:** Synthesis of silver ion conducting polymer composites and its optical, electrical and
14 morphological properties were conducted. In the study various amounts of titanium dioxide (TiO₂)
15 was added to the chitosan:silver nitrate (CS:AgNt) system. The appearance of SPR peak for CS:AgNt
16 system and CS:AgNt doped with 1 wt.% TiO₂ and disappearance of SPR peak for the system
17 incorporated with 5 wt.% TiO₂ reveals the formation of silver particle from nano scales to bulk
18 metallic sizes. The optical microscope images reveal the formation of silver particles with bulk
19 metallic sizes at 5 wt.% TiO₂ filler . The SEM images show silver particles with small sizes for
20 CS:AgNt and CS:AgNt incorporated with 1 wt.% TiO₂. To make sure the reduction process of silver
21 ions to metallic silver particles the impedance spectroscopy has been carried out. The decrease of
22 dielectric constant and DC conductivity at high TiO₂ concentration was correlated with the results
23 of UV-vis and morphological achievements. Shifting of tanδ loss peak towards the lower frequency
24 side at 5 wt.% TiO₂ is an evident for the decrease in conductivity. The results of the present work
25 reveals that silver ion conducting polymer electrolytes mediated by TiO₂ filler are not suitable for
26 electrochemical device application. Distinct peaks become visible in Mi spectra whereas no peaks
27 can be seen in dielectric loss spectra.

28 **Keywords:** chitosan polymer composite; silver nanoparticle; Uv-vis study; Morphological study;
29 electrical properties
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31 1. Introduction

32 Solid polymer electrolyte (SPE) is expected to be employed as an alternative of the conventional
33 organic sol-gel electrolyte in the near future due to its dimensional durability, processability,
34 flexibility, electrochemical stability, safety and relatively long life time [1]. Since 1970s, a great
35 attention has been devoted to the study of solid polymeric electrolytes. It is worth-mentioning that
36 the measurements of the ionic conductivity in the polymer salt mixtures reported by Wright and
37 coworkers and the development of ionic conductivity of polymer salt complexes by Armand and
38 coworkers has occupied the literature for this topic [2]. Biopolymer-based films show promising
39 potential as component of petroleum-based plastic package films in an attempt to minimise this
40 detrimental environmental impact. The superior of film preparations from natural biopolymers over
41 the artificial ones are; biodegradability, non-toxicity and edibility and in addition to these, some of
42 them are effective barriers to oxygen and carbon dioxide due to their tightly packed, ordered

43 hydrogen-bonded network structure [3, 4]. Chitosan, a principal derivative of chitin, is a natural
44 polymer, with low-cost and a weak alkalinity. A chitosan membrane can retain its chemical and
45 thermal stability up to 200°C with a plausible mechanical strength. Furthermore, the existence of
46 hydroxyl and amino groups on the backbone of chitosan make the chitosan membrane to be of a
47 higher level of hydrophilicity, which is crucial for the operation of polymer electrolyte membrane
48 fuel cells [5, 6]. Moreover, the removal of mercury from solutions and the adsorption kinetics of
49 mercuric ions (Hg^{2+}) by chitosan were reported in literature [7]. Recently, it was reported that silver
50 polymer electrolytes comprising silver salts dissolved in a polar polymer such as poly (2-ethyl-2-
51 oxazoline) (POZ), poly (vinylpyrrolidone) (PVP) or poly (ethylene oxide) (PEO) matrix have attracted
52 much attention for their application in solid state facilitated transport membranes. These silver SPEs
53 have many advantages, including high separation performance, simple operation and low energy
54 consumption [8-11]. The performance of the separation of olefin/paraffin mixtures by facilitated
55 transport membranes containing silver salts is a promising alternative to energy-intensive distillation
56 processes and as a consequence has attracted considerable interest [12]. It is well reported that lone
57 pair electrons on atoms of functional groups of polar polymers are responsible for complexation with
58 as well as reduction of silver ions [13-17]. A number of approaches have been proposed to solve the
59 state-of-the-art problems of ion-conducting polymers. Among them, nanocomposite fabrication is the
60 newest one [18]. It was confirmed that the incorporation of inorganic fillers such as SiO_2 , $\alpha\text{-Al}_2\text{O}_3$,
61 AlBr_3 , TiO_2 and ZnO into polymer electrolytes can enhance the mechanical stability and increase the
62 conductivity due to higher polymer chain mobility and thus a faster cation diffusion [19, 20]. The
63 noticeable data results of the present work reveals that the process of reduction of silver ions to
64 nanoparticles in silver ion conducting polymer electrolyte membranes is a considerable challenging
65 facing the purification and separation technologies using polymer membranes incorporated with
66 silver ions. The data results of the present work shows that silver particles from nano scale to metallic
67 bulk sizes occurred when a high amounts of TiO_2 filler has been added to the chitosan:AgNt
68 electrolyte system. The reduction of silver ions to metallic silver particles has greatly affected the
69 electrical properties of the composite samples as a result of charge carrying by ions rather than
70 electron.

71 2. Experimental details

72 2.1. Sample Preparation

73 Chitosan from crab shells ($\geq 75\%$ deacetylated, average molecular weight 1.1×10^5 , procured from
74 Sigma), silver nitrate (AgNO_3) and Titanium dioxide (TiO_2 , size < 100 nm) were purchased from
75 sigma Aldrich. Acetic acid (1%) was prepared using glacial acetic acid solution that then used as a
76 solvent medium in the preparation of the nanocomposite solid polymer electrolytes. The silver ion
77 conducting films were synthesised by the solution cast technique. The preparation involved weighing
78 1 gm of chitosan (CS) and then dissolved in 100 ml of 1 % acetic acid solution. The mixture was stirred
79 vigorously with a magnetic stirrer for several hours at room temperature until the chitosan powder
80 has completely dissolved in the acetic acid solution. To this solution, 15 wt. % AgNO_3 was added
81 with continuous stirring until homogeneous solution was obtained. To prepare nano-composite
82 polymer electrolytes, initially the TiO_2 filler were first dispersed in 20 ml acetic acid solution with
83 stirring. The TiO_2 concentrations were varied from 1 % up to 5 wt.%. The TiO_2 dispersions were mixed
84 with the solutions of chitosan: AgNO_3 (CS:AgNt) and then continuously stirred. The solutions were
85 then casted into different clean and dry Petri dish and allowed at room temperature until solvent-
86 free films were obtained. The films were kept in desiccators with blue silica gel desiccant for further
87 drying. The samples were coded as CSC 0, CSC 1 and CSC 2 for CS:AgNt incorporation with 0 wt.%,
88 1 wt.% and 5wt.% of TiO_2 filler, respectively.

89 2.2. Characterization Techniques

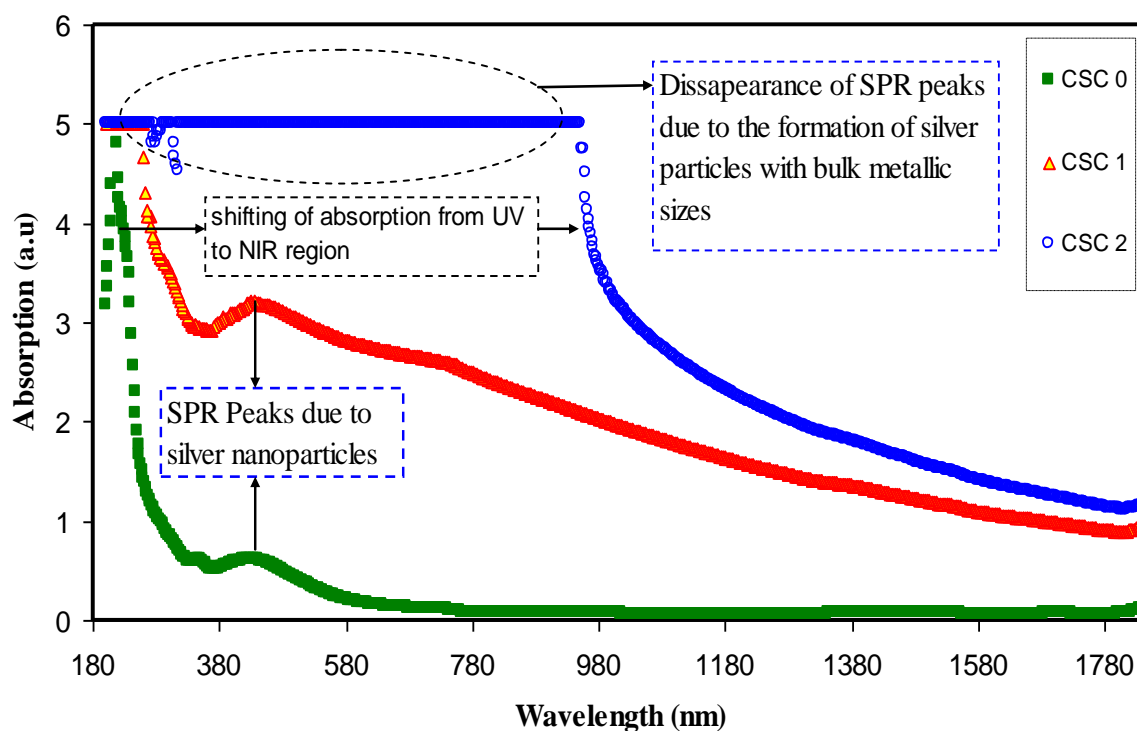
90 The nanoparticle formation was evidenced by the Uv-Visible spectra of the prepared films were
91 recorded using a Jasco V-570, Uv-Vis-NIR spectrophotometer (Jasco SLM-468, Japan) in the

92 absorbance mode, and in the wavelength range of 190-1500 nm. The impedance of the samples was
93 measured using the HIOKI 3531-Z Hi-tester in the frequency range 50 Hz - 1 MHz at ambient
94 temperature. The films were mounted on the conductivity holder with blocking stainless steel
95 electrodes of diameter 2 cm. The optical micrograph images of the prepared nanocomposites films
96 were realized by Optical Microscope. The image acquisitions of the samples were conducted using
97 an optical microscope (MEIJI) hyphenated with digital camera and software from DINO-LITE at
98 adjusted magnification. A scanning electron micrograph (SEM) was taken using the (FEI Quanta 200)
99 field emission scanning electron microscope (FE-SEM) to show the morphological characteristics.

100 3. Results and Discussion

101 3.1. UV-vis Study

102 **Figure 1** shows the absorption spectra for CS:AgNt and a series of composite samples. The
103 surface plasmonic resonance (SPR) peak with a weak intensity can be observed for CS:AgNt sample.
104 It is clear that at 1 wt.% of TiO₂, the intensity of SPR peak greatly enhanced whereas at 5 wt. % of TiO₂
105 the SPR peak disappeared. This can be related to the reduction of a huge amount of silver ions to
106 silver particles in the former case. For the latter case, coagulation of silver nanoparticles was occurred,
107 resulting in the bulk metallic formation which is completely different from the nano size in both
108 chemical and physical behaviour. From literature, one can see that SPR peaks appeared strongly
109 when silver particles exist within nano scale ranges. It has been noticed that silver nanoparticles and
110 their clusters can exhibit a characteristic surface plasmonic resonance (SPR) band in the ultraviolet
111 and visible region and their heights gives insight into the population of the nanoparticles [13,14, 21,
112 22]. The SPR phenomenon is resulted from the collective oscillation of the electrons in the valence
113 band in response to the incident beam (i.e., plasmon excitations) [23]. Earlier studies emphasized that
114 the position of LSPR band can be manipulated through controlling the concentration, size, shape, and
115 behavior of the metal nanoparticles as well as the dielectric behavior of the host materials [24, 25]. It
116 is interesting to notice that the broad LSPR peaks than the sharper ones can be due to the larger size
117 distribution of the nanoparticles and their neighboring effects [24, 26]. Among the wide variety of
118 metal nanoparticles, considerable effort has been devoted in the synthesis controlling and the
119 investigation of silver metal particles, because of their unique optical, electrical, and chemical
120 properties [27]. During the past few decades, silver nanoparticles have attracted considerable
121 interests due to of their potential applications, such as electromagnetic interference shielding,
122 antibiocial medical device and surface-enhanced Raman scattering (SERS). It was well known that
123 surface roughness is very important for SERS [28]. Moreover, silver nanoparticles have wide
124 applications, such as quantum dots, miniaturized electronic devices and as catalysts for organic
125 reactions [27].



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Figure 1. The UV-vis spectra for all the samples. the increase of SPR peak with increasing TiO₂ concentration is an evident for the increase of the amount of silver particles at 1 wt.% TiO₂. the dissapearance of SPR peak at 5 wt.% TiO₂ can be ascribed to the formation of silver particles with bulk metallic sizes. .

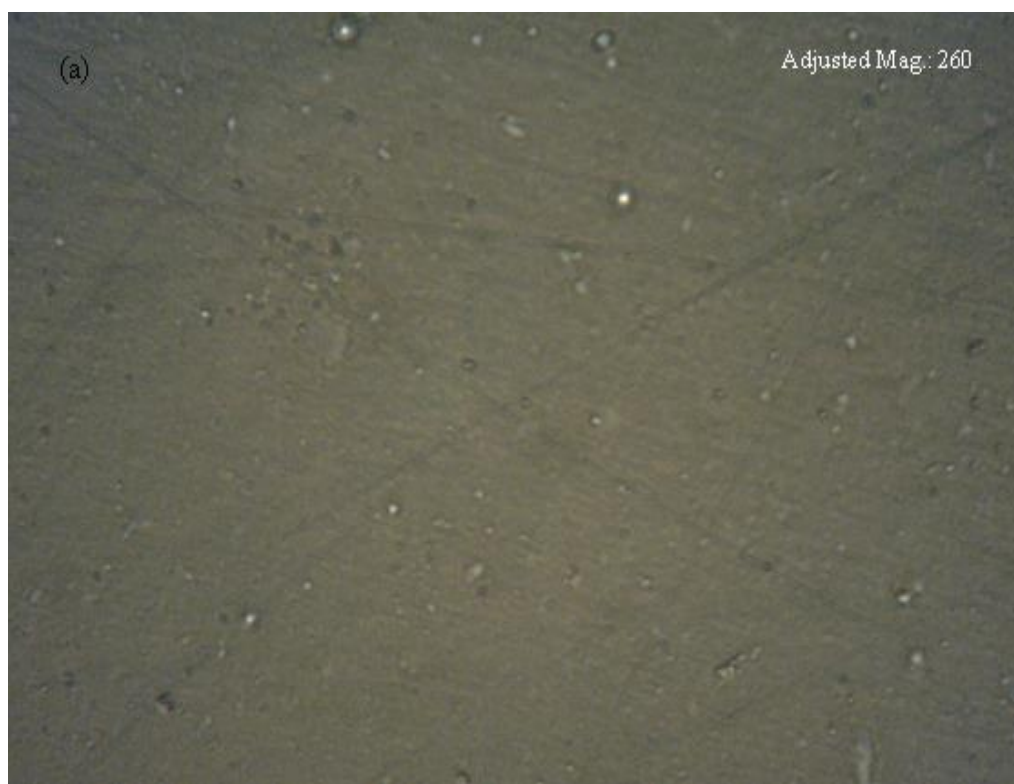
131 3.2. Morphological Study

132 Morphological studies may give more insights into the formation of silver particles with nano
133 and bulk metallic sizes. **Figure 2** exhibits the optical micrograph (OM) for CS:AgNt and samples
134 incorporated with various amounts of TiO₂ filler. From the image, one can observe clearly white spots
135 with small sizes for CS:AgNt samples. The size and the number of white spots are increased with
136 increasing the TiO₂ content. In the one hand, at 1 wt.% TiO₂, a massive number of discrete white spots
137 can be observed on the surface of the sample. On the other hand, a large number of silver particles at
138 5 wt.% TiO (bulk metallic sized brilliant silver) was appeared. Both Uv-Vis spectra and morphological
139 images support each others. The formation and growth of these white spots to larger size which
140 was accelerated with increasing TiO₂ content reduces the effective number of silver ions (Ag⁺) which
141 is important for conduction and technological applications. Other researchers also observed the
142 formation and growth of silver specks in PEO-AgSCN complexes [29] and some other
143 researchers used OM technique to observe the crystalline and amorphous phases. They have
144 attributed the spherulites to the crystalline structure and dark regions to amorphous phase. Usually,
145 the boundary between the spherulites is ascribed to the existence of amorphous phase [30]. The
146 absence of spherulites in the samples of the present work reveals that CS:AgNt system and composite
147 samples are amorphous. Clearly, only white specs with various sizes can be seen on the surface of
148 the samples, for example, at 5 wt.% TiO₂, an obvious white chains of silver was appeared, indicating
149 the formation of silver particles with bulk metallic sizes. Microscopic techniques, among them,
150 scanning electron microscopy (SEM) are widely used to characterize the morphological appearance
151 of solid and nanocomposites polymer electrolytes [14, 15, 31, 32].

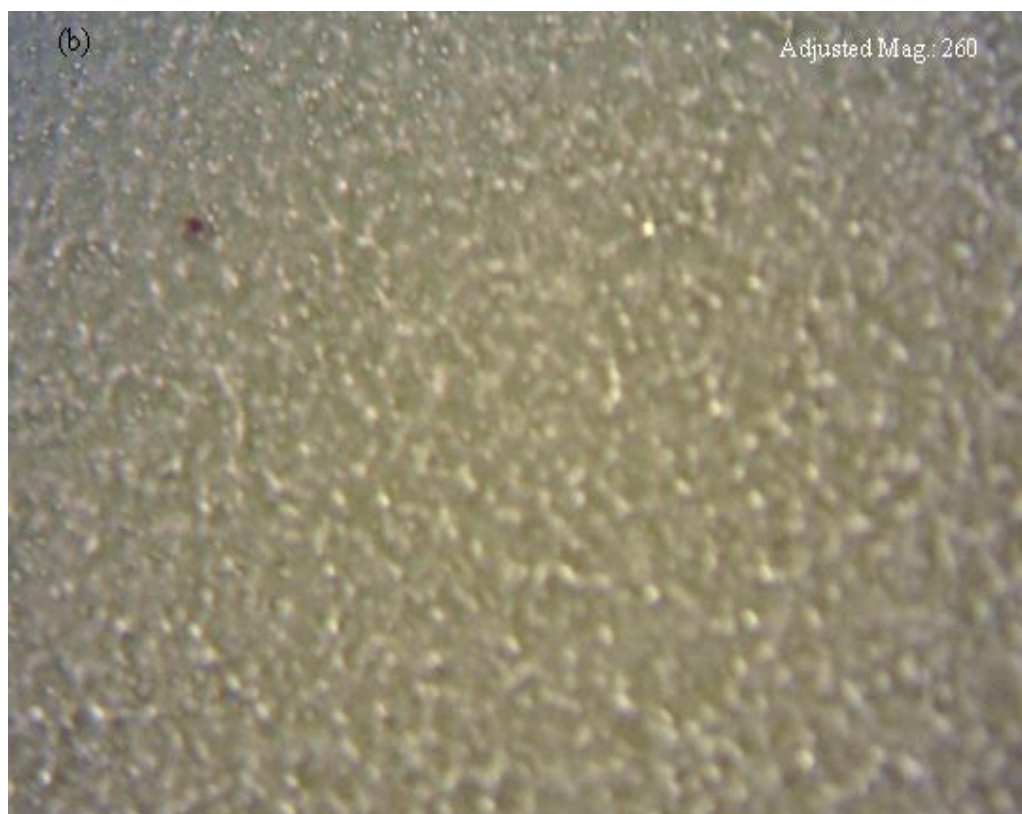
152 **Figure 3** shows the SEM images for all the samples. A huge number of silver specs with small
153 sizes was observed on the surface of CS:AgNt samples. At 1 wt.% TiO₂, silver specs with large sizes
154 are observed which can be related to the reduction of large amount of silver ions whereas at 5 wt.%
155 TiO₂, silver particles aggregation can be seen. From these results, one can say that silver ion
156 conducting polymer electrolytes incorporation with TiO₂ filler are not applicable for electrochemical

157 device applications and purification and separation of olefin/paraffin mixtures owing to the loss of
158 silver ions.

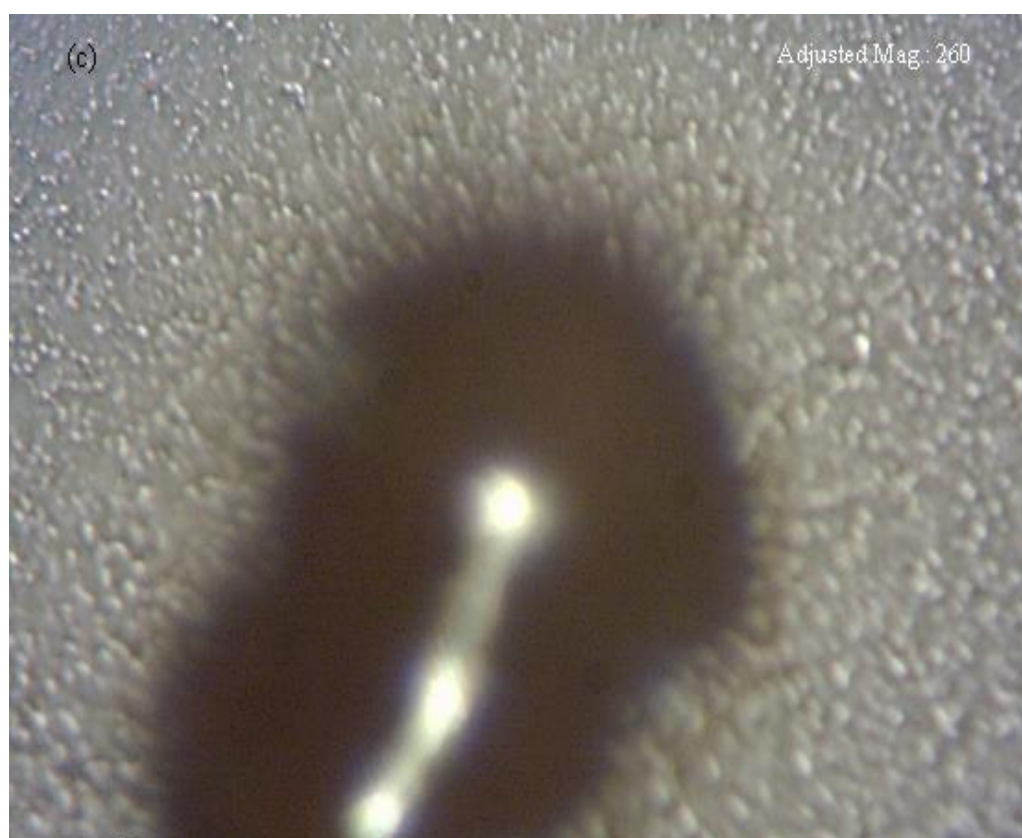
159 Electrical studies may give more insights into the reduction of silver ions to metallic silver
160 particles. Kang et al., studied the performance of POZ/AgNO₃ membrane with various amounts of
161 SiO₂ incorporation instead of TiO₂ for separation of olefin/paraffin mixtures. It was observed that the
162 membrane at 1 wt.% SiO₂ shows plausible facilitated olefin transport and enhancement of the
163 selectivity of propylene/propane and propylene performance while at high silica concentration they
164 observed poor separation performance for olefin/paraffin mixtures [8]. In their work, the light was
165 not shed in the process of silver ion reduction. The study of the phenomena of reduction of silver ions
166 to silver particles in silver ion polymer electrolyte membranes based on PEO was not performed by
167 Sunderrajan et al. [33]. Liu et al., reported the gradual change in membrane performance with time,
168 in the other word, stability test. They observed that conditioning of the membranes with permeant
169 resulted in a decrease in the membrane performance, and such a change in membrane property was
170 found to be irreversible. They achieved to the fact that continuous efforts must be given to investigate
171 of the silver-PEO and silver-olefin interactions to gain a more understanding what causes the
172 membrane instability in an attempt to develop appropriate approaches of improving the membrane
173 durability [34]. Thus, the noticeable results of the present work reveals that the reduction of silver
174 ions to nanoparticles in silver ion conducting polymer electrolyte membranes is the main difficulty
175 facing the purification and separation technologies using polymer membranes incorporated with
176 silver ions..



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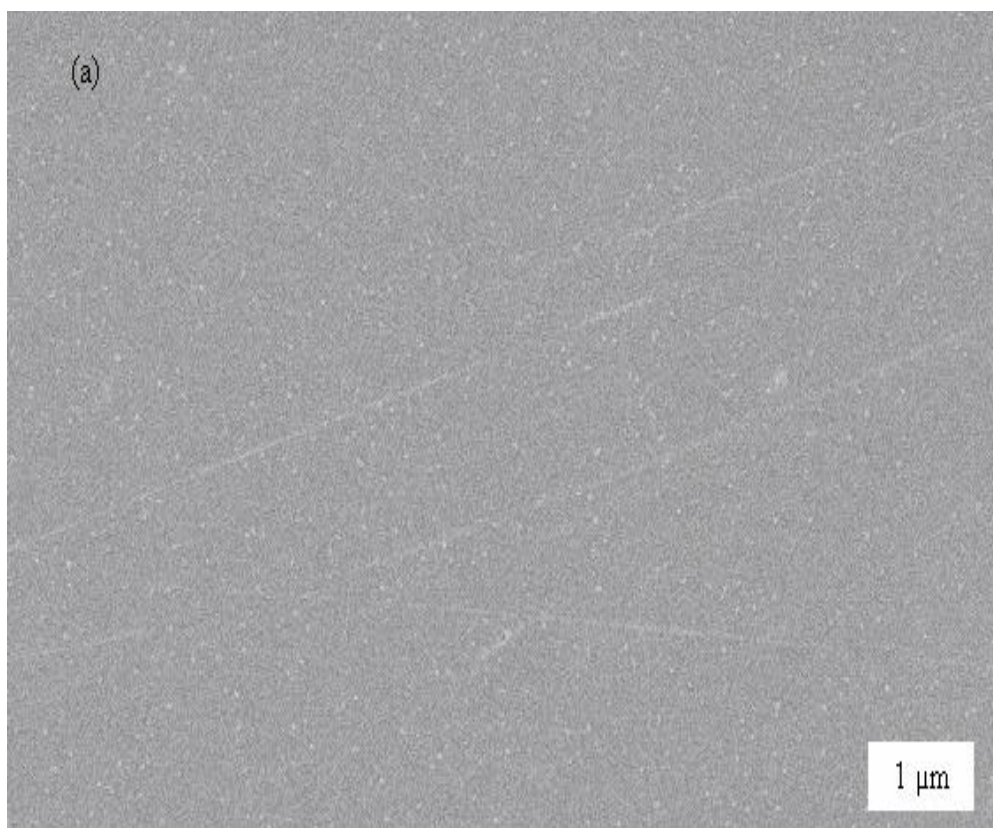
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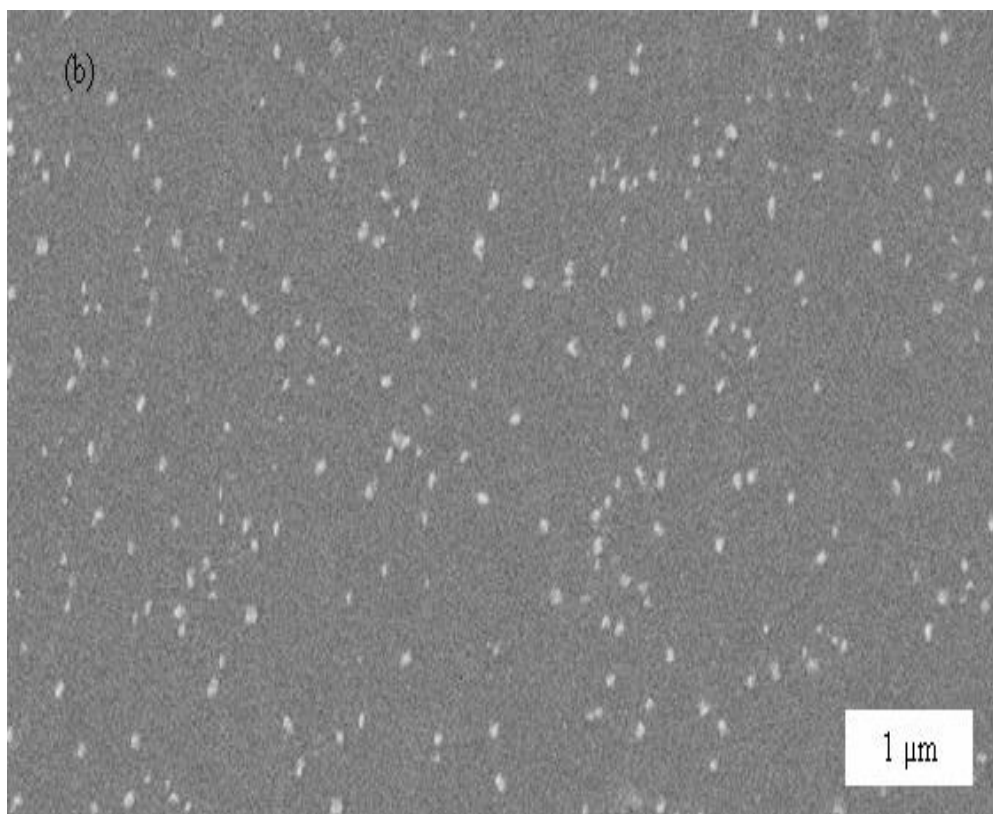
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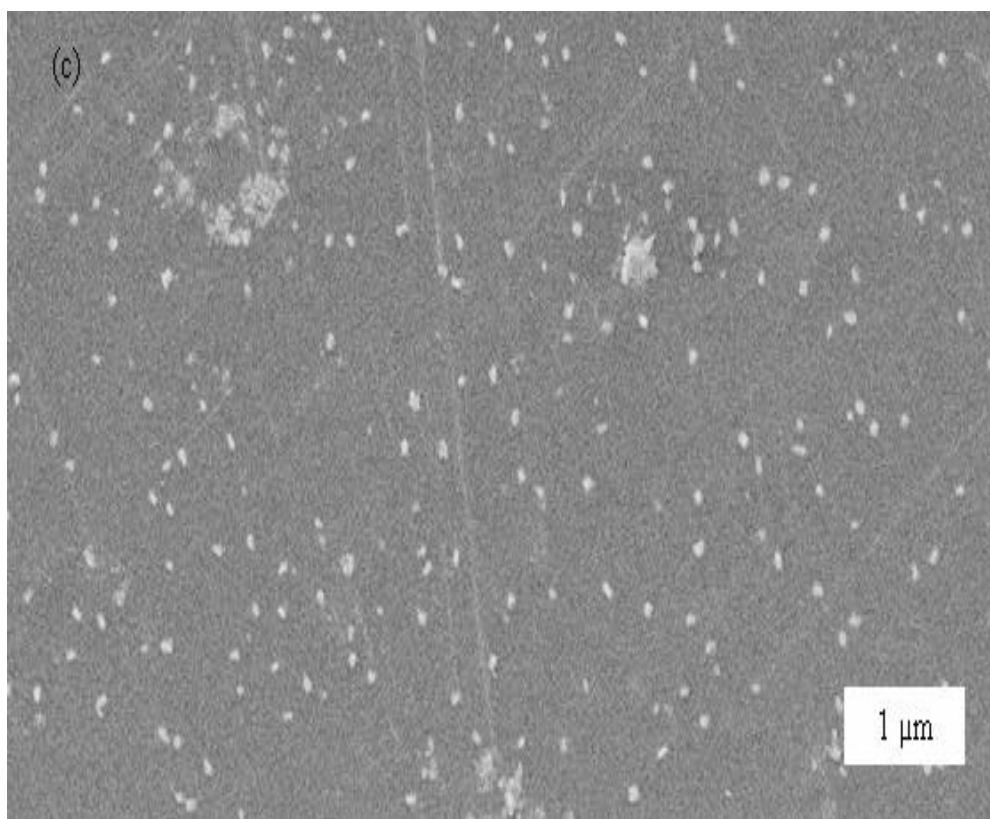
Figure 2. The OM images for (a) CSC0, (b) CSC 1 and (c) CSC 2 samples. Clearly silver particles from nano scale to bulk metallic sizes are appeared depending on the amount of the added TiO₂ filler.



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Figure 3. The SEM images for (a) CSC0, (b) CSC 1 and (c) CSC 2 samples. It is clear that the sizes of metallic silver particles are increase with increasing TiO₂ concentration.

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3.3. Dielectric and electric modulus study

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Here, a mathematical principle of impedance spectroscopy was shown. The real (Z_r) and imaginary (Z_i) part of complex impedance (Z^*) was also used for the evaluation of real and imaginary parts of dielectric and electric modulus using the following Equations [22, 35]:

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$$\varepsilon' = \frac{Z_i}{\omega C_o (Z_r^2 + Z_i^2)} \quad (1)$$

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$$\varepsilon'' = \frac{Z_r}{\omega C_o (Z_r^2 + Z_i^2)} \quad (2)$$

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$$M' = \omega C_o Z_i \quad (3)$$

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$$M'' = \omega C_o Z_r \quad (4)$$

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Here, C_o is the vacuum capacitance and given by $\varepsilon_o A/t$, where ε_o is a permittivity of free space and is equal to 8.85×10^{-12} F/m. The angular frequency ω , is equal to $\omega = 2\pi f$, where f is the frequency of applied field.

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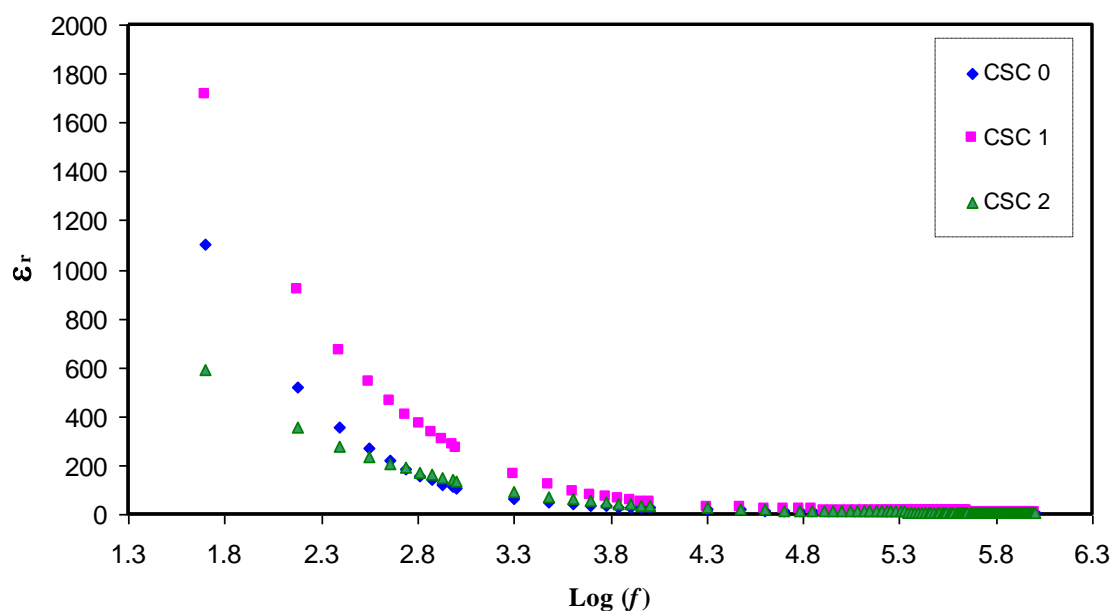
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Figure 4 and **5** exhibits the dielectric constant and dielectric loss respectively. Both the dielectric constant and dielectric loss decreased with increasing frequency to a minimum values at high frequency. The high values of these two properties were obtained from the charge accumulation at the electrode/electrolyte interface which in turn results in electrode polarization effects [6, 36]. The cause of dispersion of both values at low frequency is actually attributed to the contribution of charge accumulation at the electrode–electrolyte interface [37]. The values of dielectric constant at 10 kHz were presented in **Table 1**. The high dielectric constant returns back to CSC1 sample and the drop in

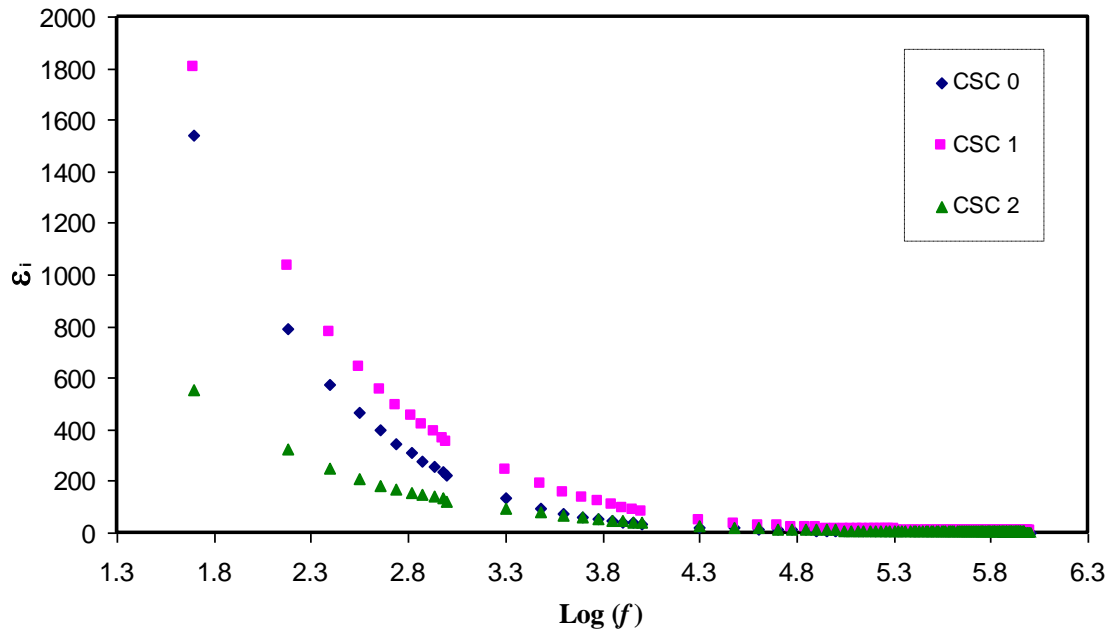
206 dielectric constant for CSC2 samples may be attributable to the reduction of huge amount of silver
207 ions to silver particles and thus little silver ions remain to contribute in polarization as well as in
208 conduction. Further supports for the phenomena of reduction of silver ions to silver particles may be
209 grasped from the study of impedance plots and AC conductivity spectra as can be seen in the next
210 sections. The absence of relaxation peaks in the dielectric loss spectra is due to the masking of polymer
211 relaxation segments by DC ionic conductivity of ionic carriers [36, 38]. In polymer electrolytes with
212 appreciable electrical conductivity, dielectric relaxation peaks due to permanent or induced dipoles
213 may be masked by the relaxation from polarization of mobile charged species present in the material
214 and thus the low frequency relaxation peaks cannot be appear as observed in the present work [39].
215 To gain understanding of the relaxation processes, $\tan\delta$ was plotted as a function of frequency for all
216 the samples as the $\tan\delta$ shape in the **Figure 6** can be interpreted on the basis of Koops
217 phenomenological model [40]. According to this model, loss tangent increases with an increase in
218 frequency, and shows it's maximum value at particular frequencies for different temperatures
219 because the ohmic component of current increases more rapidly than its capacitive component. At
220 higher frequencies, loss tangent decreases with increasing frequency because the ohmic component
221 of the current is virtually frequency independent and the capacitive component increases in
222 proportion to frequency values [40, 41]. The broadness of the loss tangent peak indicates that the
223 relaxation process is non-Debye relaxation [42].



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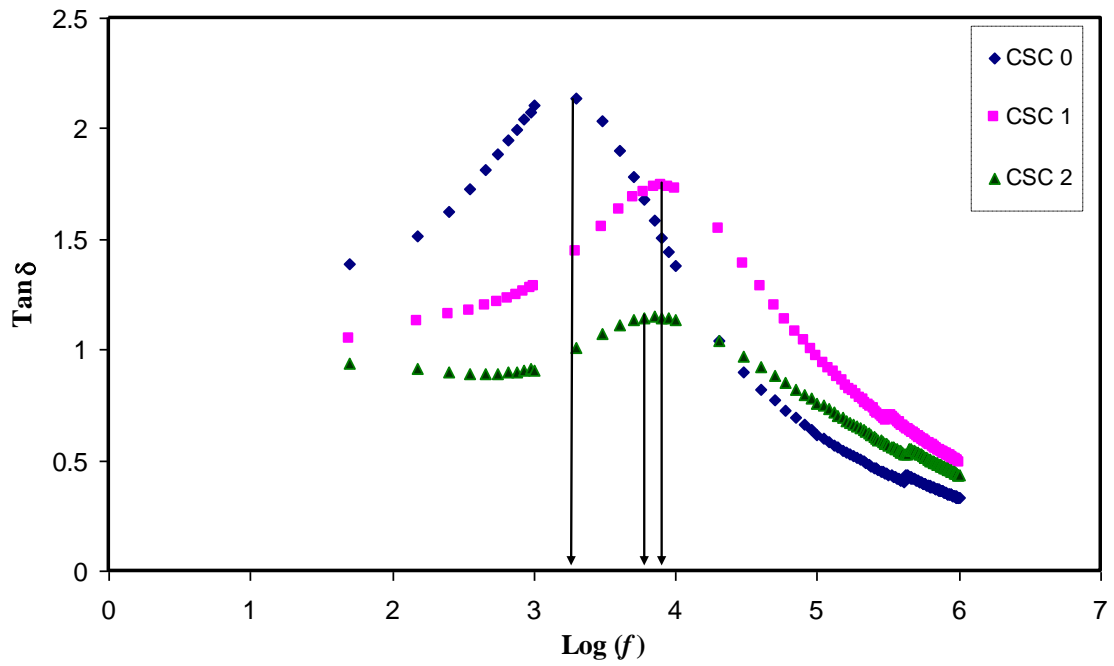
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Figure 4 dielectric constant versus frequency for all the samples.



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Figure 5 dielectric losses versus frequency for all the samples.



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Figure 6 loss tangent versus frequency for all the samples.

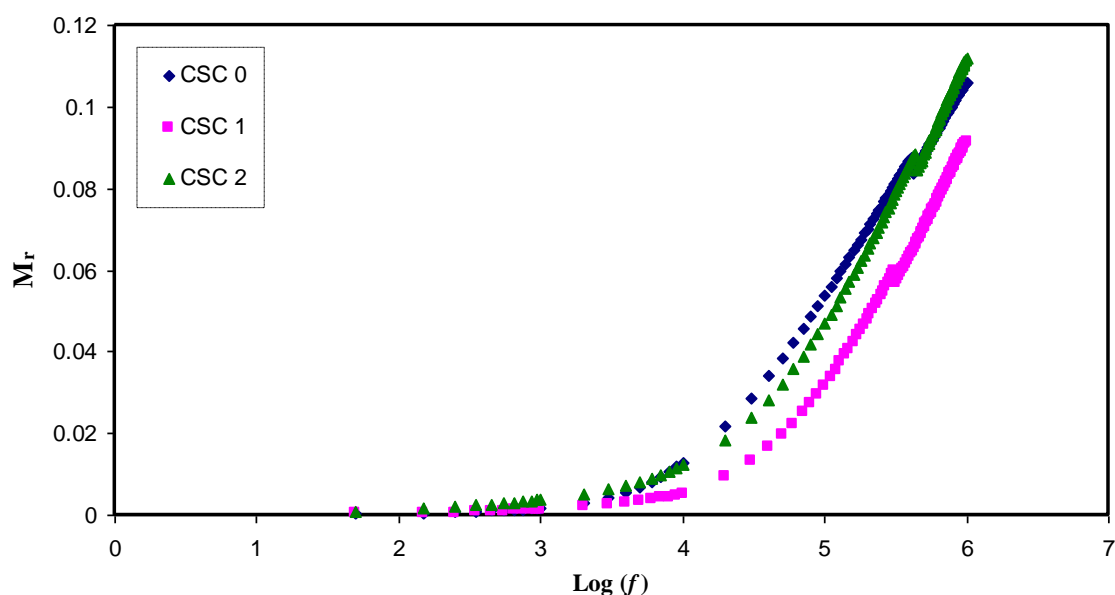
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Table 1 DC ionic conductivity and ϵ' (at 10 kHz) for CS:AgNT sample and composite systems at ambient temperature.

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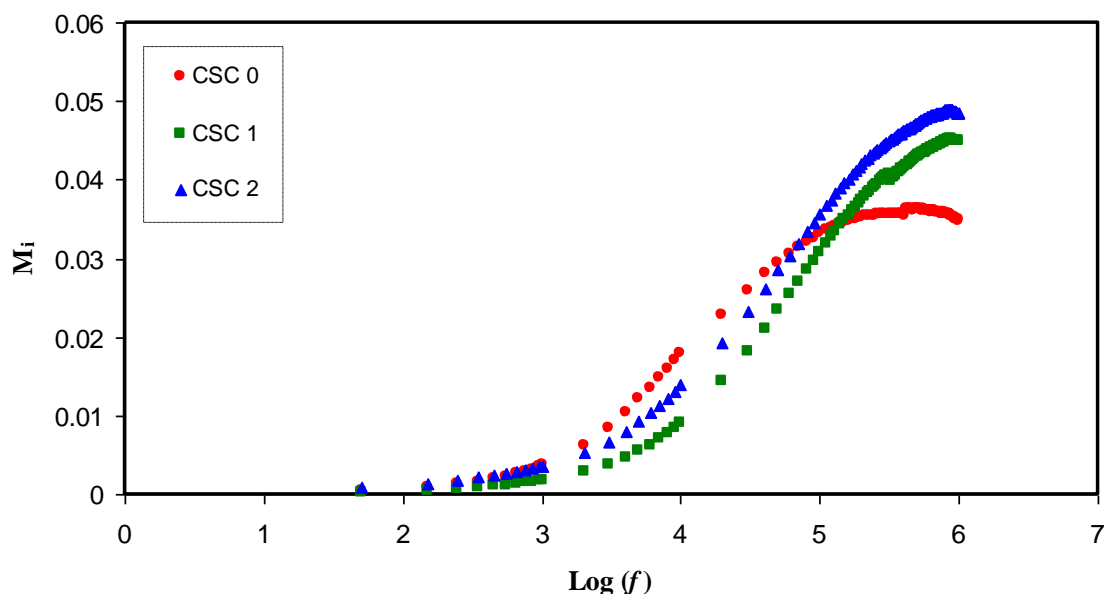
Sample Designation	Dielectric constant ϵ'	DC Conductivity (S/cm)
CSC0	26.53	4.67×10^{-7}
CSC1	47.34	1.18×10^{-6}
CSC2	35.51	4.87×10^{-7}

233 The dielectric response caused by ion relaxation has been studied using the reciprocal quantity
234 of electric permittivity, known as the electric modulus in which the electrode polarization artifacts
235 are suppressed. [43]. **Figures 7** and **8** show the real (M_r) and imaginary (M_i) parts of electric modulus
236 respectively. The long tail observed in all the modulus spectra which can be ascribed to the
237 suppression of low-frequency electrode/sample double layer impact arising due to their large
238 capacitance values. In other words, the modulus spectral formalism has facilitated the process of
239 identification and separation of electrode influence from the bulk relaxation phenomena occurring
240 within it [44]. Distinguishable peaks are appeared in M_i spectra while these peaks are obscured in
241 dielectric loss spectra (see Fig. 5). Previous studies confirmed that the dielectric loss (ϵ'') parameter
242 always affected by an ohmic conduction (DC conductivity) [6, 35]. Consequently, the dielectric loss
243 peaks are hidden in dielectric loss spectra as depicted in **Figure 5** and almost clearly appeared in M_i
244 spectra (see **Figure 8**). From **Figure 8**, the distinguishable peaks in M'' spectra can also be observed
245 and related to the conductivity relaxation. It is clear that with increasing TiO₂ filler to 5 wt.% the
246 relaxation peak shifted to the lower frequency side. This is related to the decrease of conductivity as
247 a result of enormous amount of silver ion reduction. The peak present in the imaginary portion M_i
248 identifies the regions where the carrier can move at long distance (left of the peak) or where the carrier
249 are confined (right to the peak) [45].



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Figure 7 shows the M' value against frequency for all composite and CS:AgNt sample.



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Figure 8 shows the M'' value against frequency for all composite and CS:AgNt sample.

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3.4. Impedance Study

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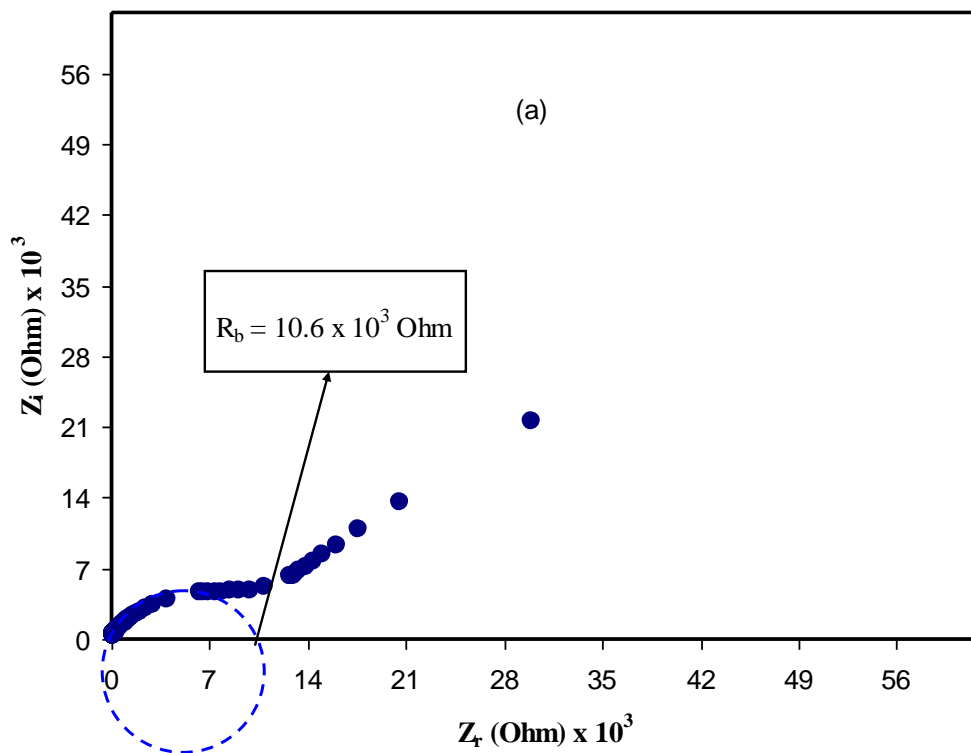
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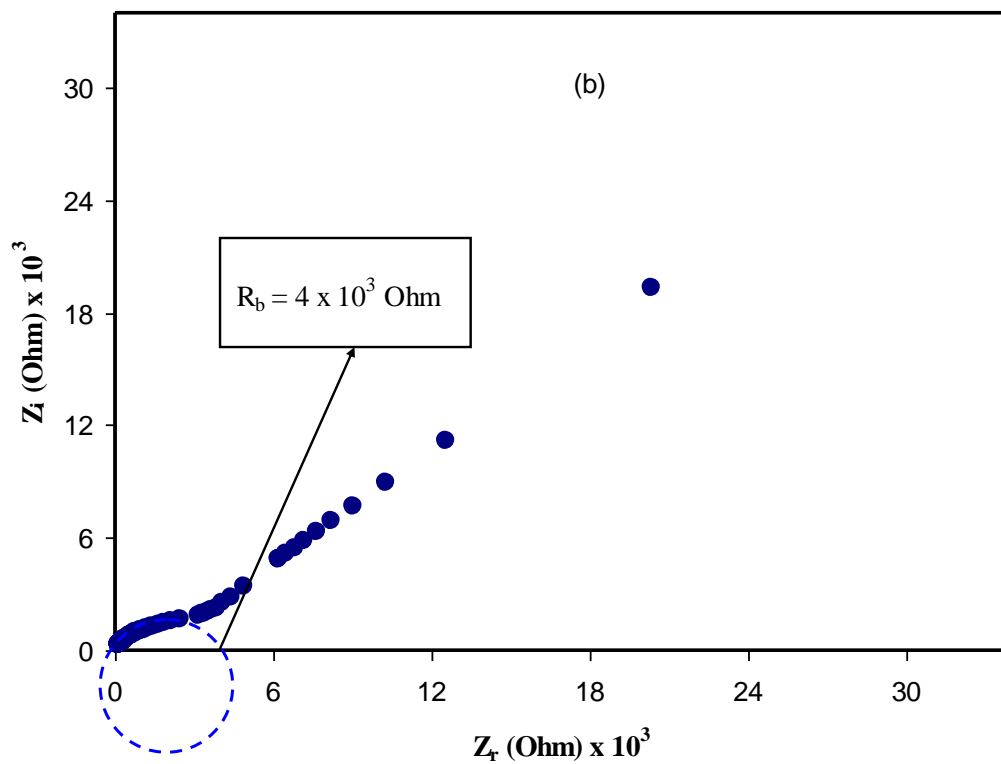
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The understanding of charge transport mechanism in the composite materials is very important both from fundamental and technological point of views. The impedance measurement is one of the powerful techniques in the characterization and rationalization of the charge transport processes in the complex materials [46]. Complex impedance plots (CIP) is a powerful tool in the analyzing the electrical properties of polymeric materials that facilitates understanding structure–property correlations [47]. **Figure 9** (a-c) exhibit the impedance plots for all the samples. Two distinct regions at high and low frequencies can be observed clearly in the impedance spectra. The semicircle observed in the high-frequency region is due to the bulk effect of the electrolytes and the linear region in the low-frequency range can be attributed to the effect of the blocking electrode surfaces [48]. The high frequency semicircle represents the bulk conductivity, which is due to the parallel combination of both bulk resistance and bulk capacitance of the polymer electrolytes [49]. Since the blocking electrodes have been used in the impedance analysis, the electrolyte/electrode interface could be regarded as a capacitance like region. It is well-known that when the capacitance was ideal, it should show a vertical spike in the impedance plot at low frequency region. However, the spike inclined at an angle (γ) with less than 90° has been found instead of the vertical spike which may be related to the roughness of the electrolyte/electrode interface or double layer capacitances at blocking electrodes [50, 51]. The bulk resistance was extracted from the intercept of semicircle at high frequency with the real axis of the impedance plot. This is associated to the fact that the complex impedance dominated by the ionic conductance when the phase angle is close to zero [52]. The increase of bulk resistance from 4×10^3 Ohm for CSC1 system to 1.2×10^3 Ohm for CSC2 system is related to the reduction of enormous silver ions to silver particles (neutral silver in the form of particles). These silver particles lost their ionic behavior and they act as grain boundaries. It is well reported that ion conducting electrolytes are considered as the heart of electrochemical devices. Thus, silver ion conducting electrolytes mediated by TiO_2 are not suitable for electrochemical applications including batteries and super capacitors. The calculated DC conductivity from the bulk resistances were tabulated in **Table 1** showing the high DC conductivity for CSC1 sample. The decrease of DC conductivity for CSC2 samples is ascribed to the reduction of large amount of silver ions to silver particles at 5 wt.% TiO_2 and thereby little silver ions contributed to the DC conductivity.

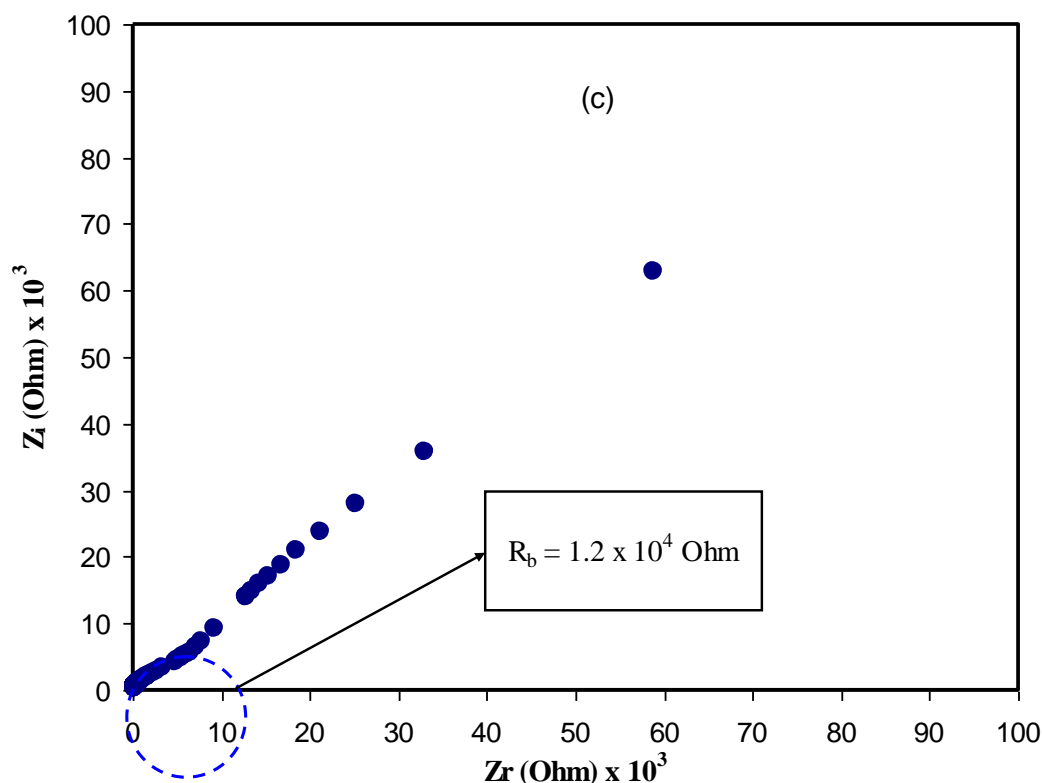
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Figure 9 Impedance plots for (a) CSC 0, (b) CSC1 and (c) CSC2 composite samples at room temperature.

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3.5. AC conductivity characterization

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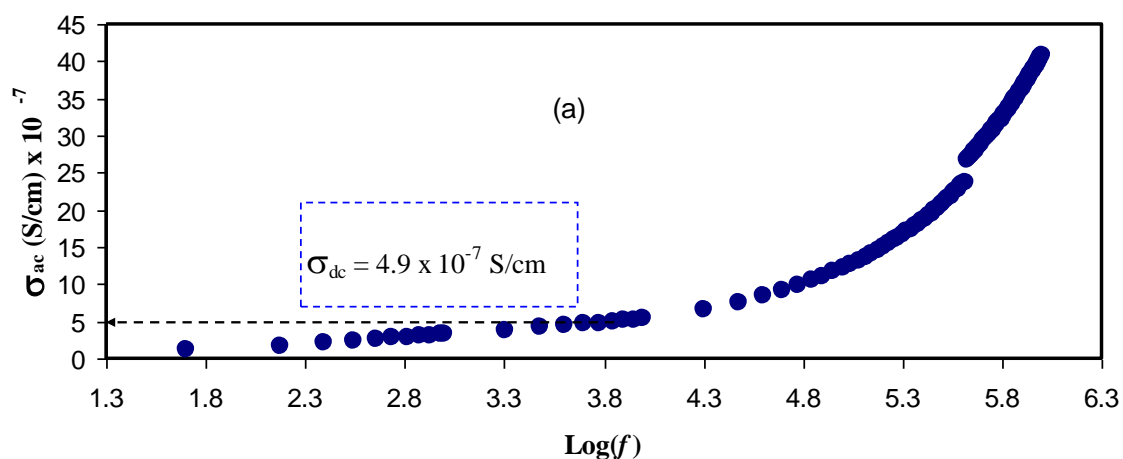
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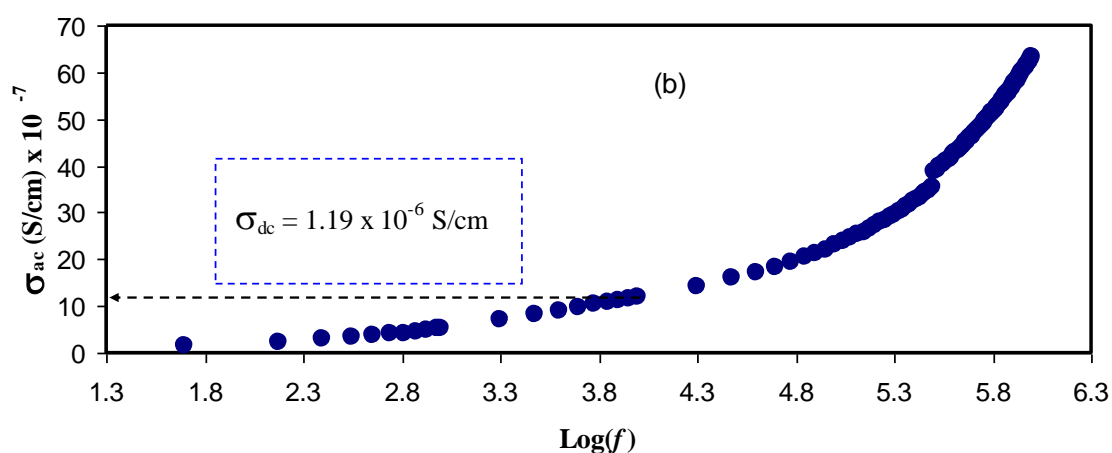
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Figure 10 shows the AC conductivity (σ_{ac}) spectra for all the samples. It is well reported the carrier transport properties of most materials could be investigated by measuring their ac and dc electrical conductivities (σ_{ac} and σ_{dc}). The two types of conductivity are well related to each other through the Jonscher empirical relation ($\sigma(\omega,T) = \sigma_{ac} + \sigma_{dc}$), where ω is the angular frequency of the applied alternating electric field [53]. The onset frequency from which σ_{ac} starts to rise increases with decreasing the capacitive reactance ($X_c = Z_i = 1/2\pi fC$). It is clear that at high frequency the capacitive reactance is very low and thus most of the current passes through the capacitor element. Consequently the σ_{ac} increases with increasing frequency and at high frequency region and exhibits dispersion. Disordered solids are characterized by ac conductivity that varies as an approximate power law of frequency [54]. According to Jonscher, the origin of frequency dependence of conductivity lies in the relaxation phenomenon arising due to mobile charge carriers. The low frequency spike can be associated to the electrode phenomena, especially at the interfacial region [13, 55, 56], while the frequency independent plateau region of the conductivity pattern corresponds to dc conductivity of the material [57, 58]. The insets of Figure 10 show the DC conductivity value. Compared to Table 1, the achieved DC conductivity from the AC spectra is in accordance with those calculated from the impedance plots. Ion conducting electrolytes are considered as the heart of electrochemical devices. Earlier studies revealed that prior of use of these electrolytes in the electrochemical applications, such as battery and supercapacitor, their electrical properties must be characterized [59]. In this regard, the decrease of DC conductivity upon increasing TiO₂ filler has shown the unsuitability of the current electrolytes for electrochemical applications. The Uv-Vis studies and morphological appearances strongly supported the electrical results.

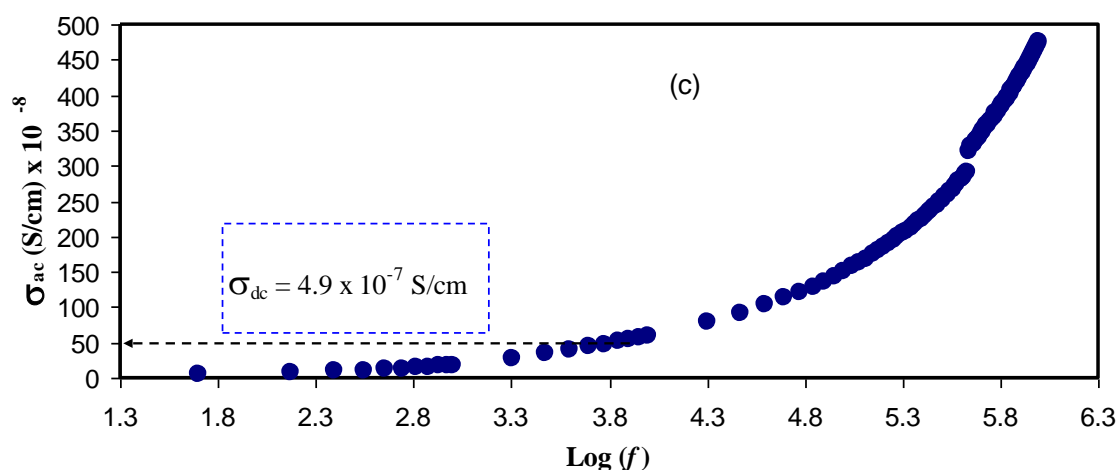
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315 **Figure 10.** AC conductivity versus frequency for (a) CSC0, (b) CSC1 and (c) CSC2 sample at room
 316 temperature.

317 4. Conclusions

318 In the conclusions, it is seemed that in the silver ion conducting polymer composites fabrication,
 319 the concentration of TiO₂ has affected the mechanism of silver reduction process. The appearance
 320 of SPR peak for CS:AgNt system and CS:AgNt doped with 1 wt.% TiO₂ indicates the formation of
 321 silver nanoparticles. The increase of intensity and broadening of SPR peak at 1 wt.% TiO₂ can be
 322 explained on the basis of the formation of huge amount of silver nanoparticles and the disappearance

323 of SPR peak for the system incorporated with 5 wt.% TiO₂ reveals the formation of silver particles
324 with bulk metallic sizes.

325 The main conclusion of this work is that silver particles from nano scales to bulk metallic sizes
326 can be fabricated in silver ion conducting chitosan based electrolytes mediated by different
327 concentration of TiO₂ filler. The optical microscope appearances reveal the formation of silver
328 particles with bulk metallic sizes at 5 wt.% TiO₂ filler and percolation paths among silver particles
329 can clearly be observed. To confirm the reduction of silver ions to metallic silver particles electrical
330 impedance spectroscopy has been carried out. The decrease of dielectric constant at high TiO₂
331 concentration is an evident for the loose of silver ions. Shifting of tan loss peak towards the lower
332 frequency side at 5 wt.% TiO₂ is an evident for the decrease of conductivity. The drop in DC
333 conductivity at high concentration of TiO₂ was explained based on the reduction of silver ions. The
334 plateau in AC conductivity spectra was used to estimate the DC conductivity. The DC conductivity
335 calculated from impedance plots are well agree with those achieved from the AC conductivity
336 spectra. Finally, the work showed that silver ion conducting polymer electrolytes mediated by TiO₂
337 filler are not suitable for electrochemical device application as well as purification and separation of
338 olefin/paraffin mixtures due to the loss of silver ions and formation of metallic silver particles. The
339 long tails appeared in modulus spectra reveals the large capacitance associated with electrode
340 polarization phenomenon. Distinct peaks become visible in M_i spectra whereas no peaks can be seen
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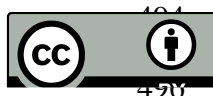
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