# Implementation of superhydrophobic PS electrospun nano/microfibers for corrosion protection of aluminum substrates



A. Iribarren, P.J. Rivero, C. Berlanga, J.F. Palacio, S. Larumbe, J. Goicoechea and R. Rodríguez

Engineering Department and Institute for Advanced Materials (InaMat), Public University of Navarre. Campus Arrosadía S/N, 31006, Pamplona, Spain Centre of Advanced Surface Engineering, AIN, 31191, Cordovilla, Spain Iribarren. 111228 @e.unavarra.es



## ABSTRACT

In this work, the electrospinning technique is used for the synthesis of micro/nanofibers using a polymeric precursor with hydrophobic (even superhydrophobic) behaviour such as polystyrene (PS). These electrospun fibers are deposited onto aluminum substrates (6061T6). The effect of varying the different electrospinning deposition parameters (mostly applied voltage and flow-rate) will be exhaustively analyzed in order to optimize the resultant electrospun coatings. Several fiber characterization tests have been performed, including Field Emission Scanning Electron Microscopy (FE-SEM), Atomic Force Microscopy (AFM), Termogravimetric analysis (TGA), Optical Microscopy (OM) and Water Contact Angle (WCA) measurements. Furthermore, the anticorrosion properties of these electrospun coatings can be enhanced by the addition of metal oxide nanoparticles (ZnO) which act as corrosion inhibitors. Finally, electrochemical corrosion tests (Tafel and pitting tests) have been performed, showing an improvement in the resultant corrosion resistance of the aluminum alloys coated by the combination of both polymeric film with metal oxide inorganic nanoparticles.



Figure 1: setup experimental for electrospinning process.

#### **RESULTS AND DISCUSSION**



Figure 2: electrospun fibers onto the cathode and aspect of the coating.



Figure 3: optical microscopy image of the PS electrospun fibers



Figure 4: water contact angle (WCA) measurement of the electrospun fibers



Figure 5: SEM image of the PS electrospun fibers.

Aluminun bare substrate PS + ZnO nanoparticles 0.00030 0.00030 0.0005 0.00010 0.0005 0.00010 0.0005 0.00010 0.0005 0.00010 0.0005 0.000

#### ACKNOWLEDGEMENTS

This work was supported by the Spanish Economy and Competitiveness Ministry - FEDER Proyecto Retos TRA2013-48603-C4-1-R and by the Public University of Navarra collaboration research grants. The authors would like to express their gratitude to Nadetech Inc. for the tune-up of the robot used for the deposition of the nanocoatings.

### REFERENCES

(1) Maeztu, J. D.; Rivero, P. J.; Berlanga, C.; Bastidas, D. M.; Palacio, J. F.; Rodriguez, R. Effect of Graphene Oxide and Fluorinated Polymeric Chains Incorporated in a Multilayered Sol-Gel Nanocoating for the Design of Corrosion Resistant and Hydrophobic Surfaces. Appl. Surf. Sci. 2017, 419, 138-149.

(2) Covelo, A.; Genescá, J.; Barba, A.; Menchaca, C.; Uruchurtu, J.; Hernández, M. Corrosion Behavior of Hybrid Sol-Gel Films Reinforced with Electrospun Nanofibers. Solid State Phenomena 2015, 227, 119-122.

(3) Liu, X.; Gu, C.; Wen, Z.; Hou, B. Improvement of Active Corrosion Protection of Carbon Steel by Water-Based Epoxy Coating with Smart CeO2nanocontainers. Prog Org Coatings 2018, 115, 195-204.

Figure 6: Pitting corrosion tests (reference and electrospun coating)