



1 Proceedings

Determination of the Safest Route for Logging Trucks based on Road Types and Conditions

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6 Abstract: Hauling of wood-based forest products is a complex problem that requires evaluation of 7 many alternative routes. The forest transportation has been generally done by using logging trucks 8 with high carrying capacity. The logging truck driving is one of the dangerous occupations in 9 forestry, particularly in Turkey where forest lands are mostly located in mountainous regions with 10 steep slope. The safety risk of truck driving mainly depends on the road standards and conditions. 11 The majority of the forest roads in Turkey has low standards that limit the maneuverability of 12 logging trucks. In such conditions, forest transportation should be planned by considering not only 13 transportation costs but also safety of logging truck driving. In this study, GIS-based network 14 analysis method was used to develop the optimum transportation plans for two scenarios. In the 15 first scenario, optimum plan that minimized the total transportation cost was developed while 16 transportation plan that ensured the safest logging truck driving was optimized in the second 17 scenario. The safety score was assigned to each road section based on the road type (asphalt, gravel, 18 forest road) and road conditions (good, medium, poor). In the study area, located in the city of Bursa 19 in Turkey, there were three forest depots and five landings. The results indicated that the 20 transportation cost increased by %15.76 when the safety of logging truck driving was prioritized. In 21 this scenario, forest products from three landings were transported to different depots, compared 22 to the first scenario.

23 Keywords: Forest roads; transportation cost; truck driving safety; GIS

24 Introduction

Hauling of timbers from landing areas to forest depots is an important stage in producing woodbased forest products. Inadequately planned forest transportation can be the most costly stage of timber production (Acar and Eroğlu, 2001). To develop an adequate transportation planning, many alternative transportation routes should be evaluated. Computer-based methods have been used to evaluate alternative transportation plans and to determine the optimum plan with minimum cost (Aruga et al., 2005; Akay et al., 2012a).

31 Forest transportation is generally performed by using logging trucks and driving logging truck 32 is considered as one of the dangerous occupations in forestry, particularly in Turkey where forest 33 lands are mostly located in mountainous regions. The safety risk of truck driving mainly depends on 34 the road standards. In Turkey, the majority of forest roads (66%) are secondary forest roads which 35 are usually subject to annual major repair needs due to low road standards (GDF, 2012). The 36 standards of these roads limit the maneuverability of logging trucks with high load capacity (Buğday 37 and Menemencioğlu, 2014). Thus, forest transportation should be planned by considering not only 38 transportation costs but also safety of logging truck driving.

39 Planning of forest transportation activities is very crucial in order to minimize organizational 40 risks and to lower down transportation cost (Akay and Erdaş, 2007). Computer-based network 41 analysis method provides accurate and quick solutions for solving transportation problems such as 42 shortest path and maximum flow (Akay et al., 2012b). In the solution process of forest transportation 43 planning with minimum cost, various parameters such road length, travel time, and transportation 44 unit cost are assigned to the road links and then optimal path is determined by searching the 45 alternatives (Chung and Sessions, 2002). In order to search for the transportation planning with safety

- 46 constraint, specific parameters such as road standards and road conditions should be taken into47 consideration (Dijkstra et al., 2007).
- It is possible to integrate network analysis method with GIS techniques for quick and accurate evaluation of alternative routes. Especially, Network Analyst tool of ArcGIS software can be efficiently used for solving transportation problems. Bonazountas et al. (2007) describe a decision support system for managing forest casualties in which the access time of vehicles to a fire is calculated using GIS network analysis tools. A raster-based road network with impedance values was used to calculate access time including water re-charging cycles.
- 54 Akay and Kakol (2014) developed a GIS based decision support system to determine the 55 optimum route that minimized the total cost of transporting forest products. The network analysis 56 method under "Network Analyst" extension of ArcGIS program was applied. They reported that 57 using GIS decision support system reduced transportation cost by 28.29%. In a study conducted by 58 Podolskaia et al. (2019), travelling time and distance to a forest fire was estimated using the transport 59 network model, generated by the Network Analyst tool in ArcGIS. A map of fire ground protection 60 zone was produced to evaluate ground transport accessibility for three time periods (one, two and 61 three hours).
- In this study, GIS-based network analysis method was used to develop the optimum transportation plans considering the cases of minimum transportation costs and minimum driving risk. In the first case, transportation planning with minimum transportation cost was developed while transportation planning with the safest truck driving was determined in the second case. In the second case, the road type (asphalt, gravel, forest road) and road conditions (good, medium, poor) were considered to assign safety score to road sections.

68 Methods

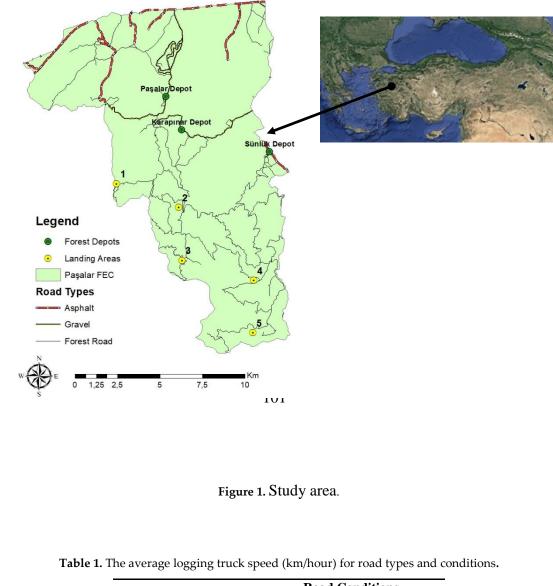
69 Study Area

The study area is Paşalar Forest Enterprise Chief (FEC) located in the border of M.Kemal Paşa Forest Enterprise Directorate (FED) in the city of Bursa in Turkey. Three forest depots (Paşalar,

72 Karapınar, Sünlük Depots) and five sample landing areas in the FEC were considered in the study.

73 The location of depots, landings, and amount of forest products hauled from each landing area were

- obtained from the FED (Figure 1).
- 75 Road Network
- 76 The road network layer was generated based on the topographic map that was obtained from
- the FED. Five parameters (road length, road type, road condition, average vehicle speed,
- travel time, and road safety score) were assigned to each road section into the "Attribute
- 79 Table" of the road network layer. The road length was calculated by "Calculate Geometry"
- 80 tool in "Attribute Table". The road types (asphalt, gravel, forest road) and road conditions
- 81 (good, average, poor) were determined based on information obtained from the FED. Then,
- 82 the average vehicle speed was computed based on road types and road conditions (Table 1).



Dood Tyme	Road Conditions			
Road Type	Good	Medium	Poor	
Asphalt road	60	50	40	
Gravel road	40	30	20	
Forest road	25	20	15	

109 The travel time of the logging truck for each road section was computed based on road length 110 and vehicle speed:

$$t_i = \frac{l_i}{v_i} 60 \tag{1}$$

- t_i : travel time on road section *i* (minutes)
- l_i : length of road section i (km)
- v_i : vehicle speed on section *i* (km/hr)

60: coefficient to convert time from hours to minutes

115 After computing travel time for each road section, transportation cost $(€/m^3)$ was computed 116 based on machine rate (€/hr), truck load capacity (m^3) , and travel time (hr):

117
$$C_{i} = \frac{MR}{\left(\frac{load}{t_{i}}\right)^{*}60}$$
(2)
118
$$C_{i}: \text{ transportation cost } (€/m^{3})$$

- 119 load: load capacity (m³)
- 120 MR: machine rate (ϵ /hr)

Within the scope of the study, a logging truck commonly used in the region was taken into
consideration. The load capacity and machine rate of the truck was 15 ton and 9.37 €/hr, respectively.
The road safety score was determined by an expert choice approach, depending on road type
and road conditions. The relative safety score of road sections was evaluated based on a numerical
scale from 1 to 9. When the risk was high, the higher score was given to the road sections (Table 2).
Table 2. The road safety score for road types and conditions

Deed True -		Road Conditions	
Road Type —	Good	Medium	Poor
Asphalt road	1	2	3
Gravel road	4	5	6
Type-B forest	7	8	9

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128 Network Analysis

"Network Analyst" extension in ArcGIS provides network-based spatial analysis including routing, service area, closest facility, travel directions, and new location-allocation analysis. Using a sophisticated network model, users can easily build networks based on GIS database. In this study, "New Closest Facility" method within the "Network Analyst" extension was implemented to explore optimum routing solutions for two scenarios. In the first scenario, transportation planning with minimum transportation cost was developed. The transportation cost was assigned to the links that represented the road sections in the network database.

In the second scenario, transportation planning that ensured the safest logging truck driving was developed. The safety score was assigned to the links that represented the road sections in the network database. Finally, both scenarios were compared in terms of total transportation costs and hauling route of forest products from each landing.

140 Results and Discussion

In this study, GIS-based network analysis method was used to develop the optimum transportation plans for two scenarios prioritizing minimum transportation cost and the safest transportation. The results indicated that total transportation cost was 4238.22 € in the first scenario (Table 3). It was found that the forest products from one landing (Landing 1) was hauled to Paşalar Depot, from two landings (Landing 2 and 3) to Karapınar Depot, and other two landings (Landing 4 and 5) to Sünlük Depot. Figure 2 indicates the optimum transportation routes for each scenario.

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Table 3. Transportation costs summary for the first scenario.

Landings	Depots	Timber Volume (m ³)	Unit cost (€/m ³)	Transportation Cost (€)
	Paşalar		0.65	160.21
1	Karapınar	246	0.67	164.01
	S ünl ük		1.56	383.27
	Paşalar		0.68	601.25
2	Karapınar	887	0.55	487.80
S ünl ük		0.98	867.56	
	Paşalar		0.93	357.58
3	Karapınar	383	0.81	308.60
	S ünl ük		1.23	472.57
4	Paşalar		1.38	3326.10
	Karapınar	2407	1.25	3018.25
	S ünl ük		1.11	2674.71
5	Paşalar	415	1.87	776.12

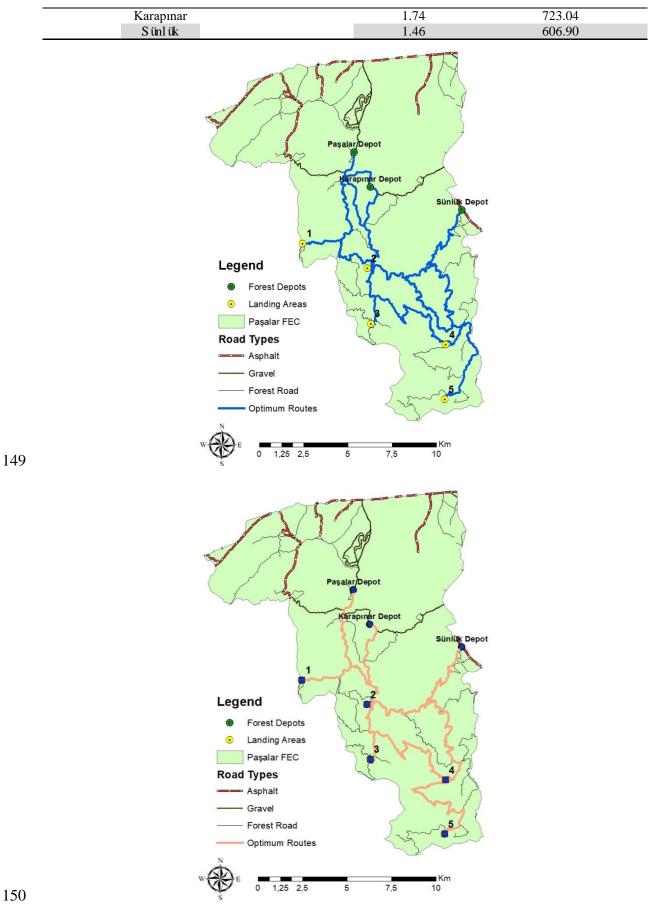




Figure 2. Optimum routes for the first (left) and the second (right) scenario.

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In the second scenario, the results indicated that total transportation cost was 4906.29 € (Table
4). Thus, the transportation cost increased by %15.76 when the safety of logging truck driving was
prioritized. It was found that the forest products from all of the landings were hauled to Karapınar
Depot.

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Table 4. Transportation costs summary for the second scenario.

Landings	Depots	Timber Volume (m ³)	Safety Scores	Unit cost (€/m ³)	Transportation Cost (€)
	Paşalar		75		
1	Karapınar	246	53	0.69	169.58
	S ünl ük		100		
	Paşalar		76		
2	Karapınar	887	38	0.55	490.81
	S ünl ük		67		
	Paşalar		115		
3	Karapınar	383	77	0.85	326.95
	S ünl ük		106		
	Paşalar		107		
4	Karapınar	2407	69	1.25	3006.64
	S ünl ük		76		
5	Paşalar		133		
	Karapınar	415	95	2.20	912.31
	S ünl ük		101		

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158 Conclusions

159 An application of GIS-based network analysis method was implemented to determine the 160 optimum route for transporting forest products. The optimum routes were searched for two scenarios 161 including minimum transportation cost and the safest transportation. The results indicated that total 162 cost of transportation in the first scenario was less than that of the second scenario. The results 163 suggested that the most important factors affecting the productivity of transportation were the road 164 type, road length, road condition. In fact, road type and road conditions were also the most important 165 factors on transportation safety. In order to ensure safe driving of logging trucks, forest roads should 166 be properly reconstructed and regularly maintained considering the technical and safety 167 requirements. Although reengineering of the forest roads requires some investment, improved forest 168 roads will provide better access to forest resources for many forestry activities such as reforestation, 169 protection, management, logging operations, and recreations.

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