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# Preparation, structural and photocatalytic characterization of a synthetic kaolinite and its nanocomposites

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#### Abstract:

Clay minerals are natural, abundant and widely used industrial raw materials. Kaolinite is a 1:1 type, layered phylloaluminosilicate, constituted by Si<sup>4+</sup>-centered tetrahedral (T) and Al<sup>3+</sup>-centered octahedral (O) layers. Kaolinite has a strong potential as innovative, environmental-friendly photocatalyst, due to its not yet understood photocatalytic activity. Photocatalytic investigations require clean samples, free of mineral contaminants. Natural kaolinite is obtained through mining of kaolin. The mineral composition and varying properties of kaolin significantly influence their catalytic activity, and therefore pose an adverse impact on their catalytic investigations. Laboratory synthesis of kaolinite offers a way to obtain kaolinite with the desired properties and purity.

In the present work, the laboratory synthesis and evaluation of a synthetic kaolinite and its TiO<sub>2</sub> nanocomposites are reported. The hydrothermal synthesis method was chosen to minimize pollutants. The effect of the applied acid concentration and liquid phase ratio were investigated. The synthesized kaolinites were characterized by XRD, FTIR-ATR, TG/DTG/DTA. The mineral composition, the presence and crystallinity (Hinckley, Stoch, Range-Weiss indices) of kaolinite were determined by XRD. Fourier transform infrared spectroscopy was utilized to identify kaolinite vibrations. Thermal stability, mineral purity and dehydroxilation was determined by TG/DTG/DTA. The morphology and elemental composition maps of the best sample was investigated by TEM-EDX.

Sol-gel method and thermal treatment were used to prepare synthetic kaolinite- $TiO_2$  nanocomposites with varying surface concentrations of  $TiO_2$ . The composites were characterized by XRD and FTIR-ATR. The photocatalytic activity of the samples were investigated by the aqueous degradation of an oxalic acid test compound upon 365nm UV irradiation.

**Keywords:** Synthetic kaolinite; hydrothermal synthesis; structural characterization; synthetic kaolinite-TiO<sub>2</sub> nanocomposite; photocatalytic activity



### Synthesis of synthetic kaolinite and its TiO<sub>2</sub> composite

**Hydrothermal synthesis procedure was selected;** kaolinite formation proceeds via boehmite transformation

 $2 \operatorname{Al(OH)}_{3} \rightarrow 2 \operatorname{AlO(OH)} + 2 \operatorname{H}_{2}O$  $2 \operatorname{AlO(OH)} + 2 \operatorname{SiO}_{2} + 2 \operatorname{H}_{2}O \rightarrow \operatorname{Al}_{2}\operatorname{Si}_{2}O_{5}(OH)_{4} + \operatorname{H}_{2}O$ 

The effects of HCl concentration and reagent (solid-liquid) ratio is investigated

Synthetic kaolinite-TiO<sub>2</sub> composites were formed via sol-gel synthesis of  $Ti(OH)_4$  and subsequent thermal treatment

$$Ti(OH)_4 \rightarrow TiO_2 + 2 H_2O$$





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# Results and Discussion: Crystallinity (calculated from XRD)

Well-ordered/moderatelyordered kaolinite crystal structures observed





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## **Results and Discussion (Thermal analysis)**



### 3 thermal processes were identified:

- I.  $20-200^{\circ}C$  dehydration of adsorbed water
- II.  $200-360^{\circ}C$  dehydration of zeolite water

Thermal dehydroxilation indicates crystalline kaolinite with minor impurities

**III. 360-600°C** – thermal dehydroxilation of kaolinite TO structure (can partially overlap with boehmite dehydroxilation)

 $Al_2[Si_2O_5](\mathrm{OH})_4 \rightarrow Al_2O_3 + 2 SiO_2 + 2 H_2O_3 + 2 SiO_2 + 2 H_2O_3 + 2 SiO_2 + 2 H_2O_3 + H_2O$ 

### **Results and Discussion (TEM-EDX)**





### **Results and Discussion (Photocatalytic activity)**





### **Results and Discussion (Synthetic kaolinite+TiO<sub>2</sub>)**



#### **Photocatalytic activity**



Synthesis via Ti(OH)<sub>4</sub> formation.

TiO<sub>2</sub> polymorph in synthetic kaolinite-TiO<sub>2</sub> composite is anatase.

Photocatalytic activity of the composite increased significantly.



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