IECMS<br/>2021The 2nd International Electronic<br/>Conference on Mineral Science<br/>01-15 MARCH 2021 | ONLINE

Hybrid pigments from bixin dye and inorganic matrices





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Annatto dye is a natural organic dye belonging to carotenoids, whose main components are bixin and norbixin. Due to its low stability, it is convenient to protect the dye molecules with other materials. The use of clay minerals is an alternative, which are phyllosilicates with attractive physico-chemical properties, such as high specific surface area, cation exchange capacity, mechanical/chemical stability and non-toxicity. The main purpose of this work was to develop hybrid materials, using annatto dye and clay mineral modified with different inorganic cations, and then, to evaluate the stability of the new pigments. The process of preparing the modified clay minerals involved mixing a synthetic montmorillonite in solutions containing the precursor salts of the metal cations. Subsequently, the dye was dissolved in a solution containing water and alcohol, followed by filtration and mixed with the modified clay, giving rise to the hybrid pigments. Through the characterizations, it was noted that a variety of colors was obtained, and the sample containing aluminum was the one that most adsorbed the dye and showed a significant increase in stability at high temperatures. This hybrid material was better than to the dye in its pure form. Therefore, the bixin/montmorillonite pigments are promising for replacing artificial colors in practical applications such as in the cosmetics, food or pharmaceutical industries.

**Keywords:** Annatto dye; Modified montmorilonite; Inorganic cations; Hybrid pigments.

іесмs 2021

### **Results and Discussion**



**Figure 1.** UV-Vis spectrum for Na-Mt-Bx, Mg-Mt-Bx, Fe-Mt-Bx, Cu-Mt-Bx, Ca-Mt-Bx, Al-Mt-Bx, Montmorillonite and Bixin samples.

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### **Results and Discussion**



**Figure 2.** Infrared spectra for samples Na-Mt-Bx, Mg-Mt-Bx, Fe-Mt-Bx, Cu-Mt-Bx, Ca-Mt-Bx, Al-Mt-Bx, Montmorillonite and Bixina.

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## **Results and Discussion**



**Figure 3.** Color evaluation of samples a) Bixin; b) Montmorillonite; c) Ca-Mt-Bx; d) Fe-Mt-Bx; e) Cu-Mt-Bx; f) Mg-Mt-Bx; g) Na-Mt-Bx and h) Al-Mt-Bx.

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# Conclusions

- The process of obtaining the hybrid pigments was successful;
- The amount of dye adsorbed and the nature of the metallic cations in the space between layers modified the structure of the pigments, influencing the difference, as to the color of the hybrids;
- Therefore, the bixin/montmorillonite pigments are promising for replacing artificial colors in practical applications such as in the cosmetics, food or pharmaceutical industries.

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### Acknowledgments



