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SURFACE PLASMON RESONANCE SENSOR BASED ON INKJET 3D PRINTING

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Outline

- Introduction
- Surface Plasmon Resonance Phenomenon
- SPR Sensor Design and Fabrication
- Experimental Setup and Results
- Cost Analysis
- Conclusions

Introduction

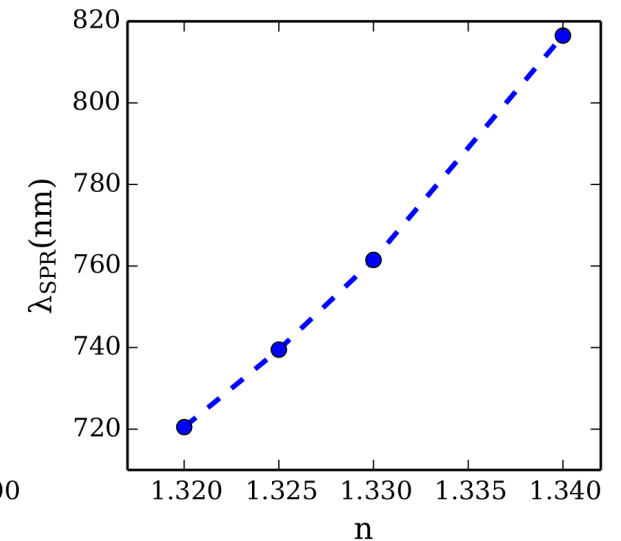
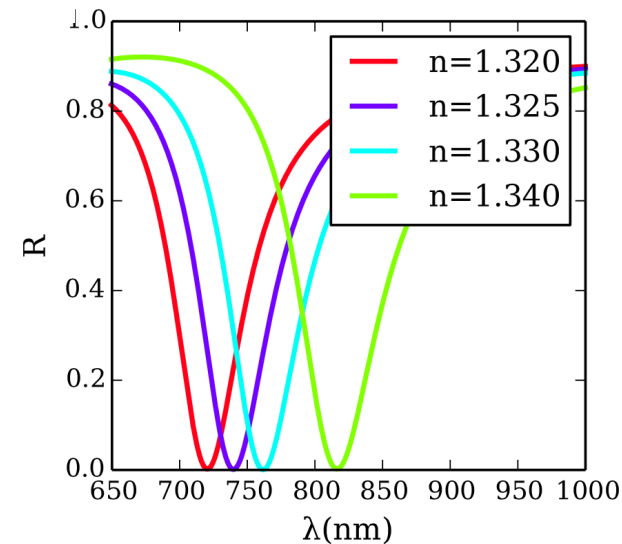
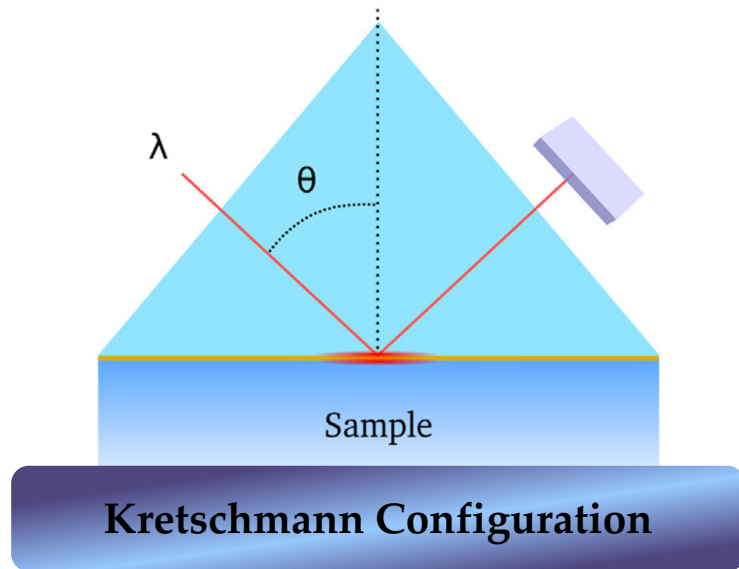


Plasmonic Biochemical Sensors Applications

Water quality monitoring by measuring concentrations of...



Surface Plasmon Resonance (SPR) Phenomenon



A thin film of noble metal is deposited on a prism. The sample is in contact with the thin film. A beam of light of angle of incidence θ and wavelength λ illuminates the metal/prism interface. At the angle (θ_{SPR}) corresponding to the resonance wavelength (λ_{SPR}), the light is absorbed.

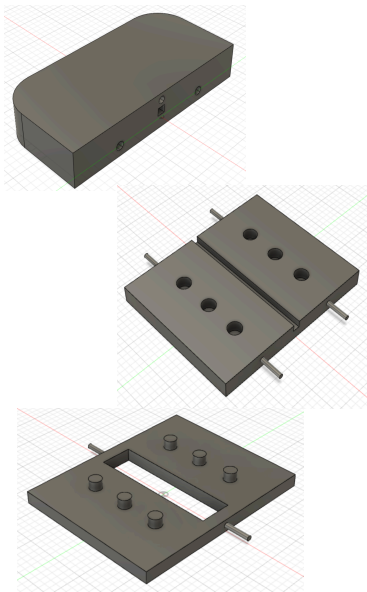
The reflectance presents a *dip*.

As the refractive index (n) increases, the dip is translated to the high wavelengths (λ_{SPR}).

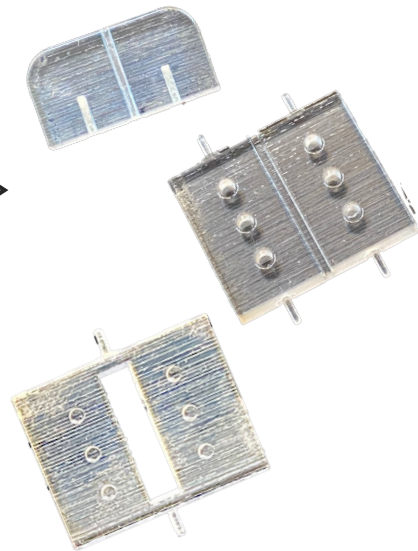
Source: DOI - [10.1016/B978-0-12-809886-8.00003-X](https://doi.org/10.1016/B978-0-12-809886-8.00003-X)

SPR Sensor Design and Fabrication

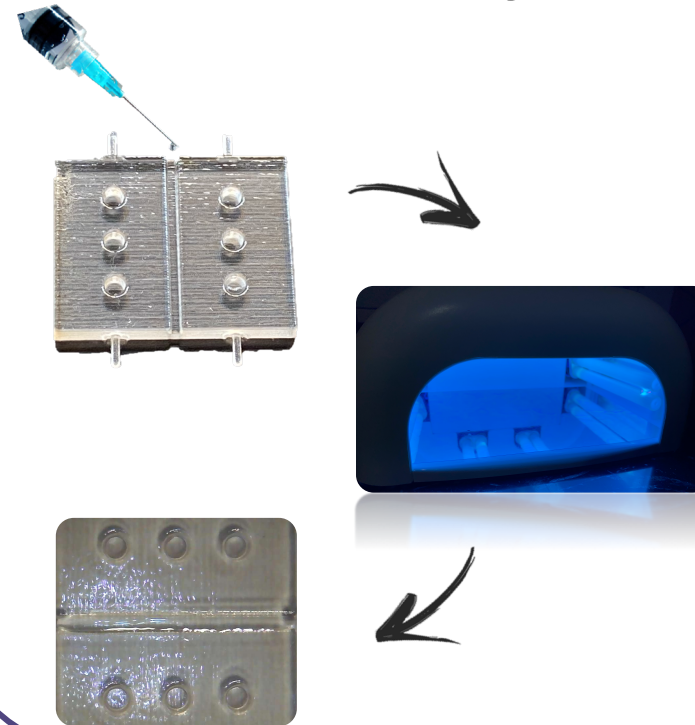
1 – CAD Design



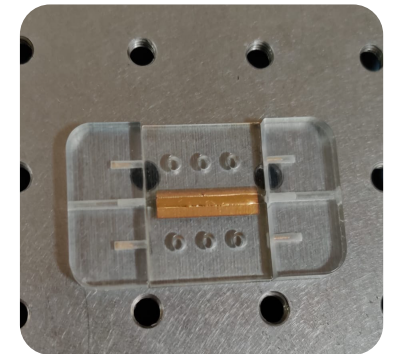
2 – 3D Printing Disassembled Parts



3 – Waveguide Core Manufacturing



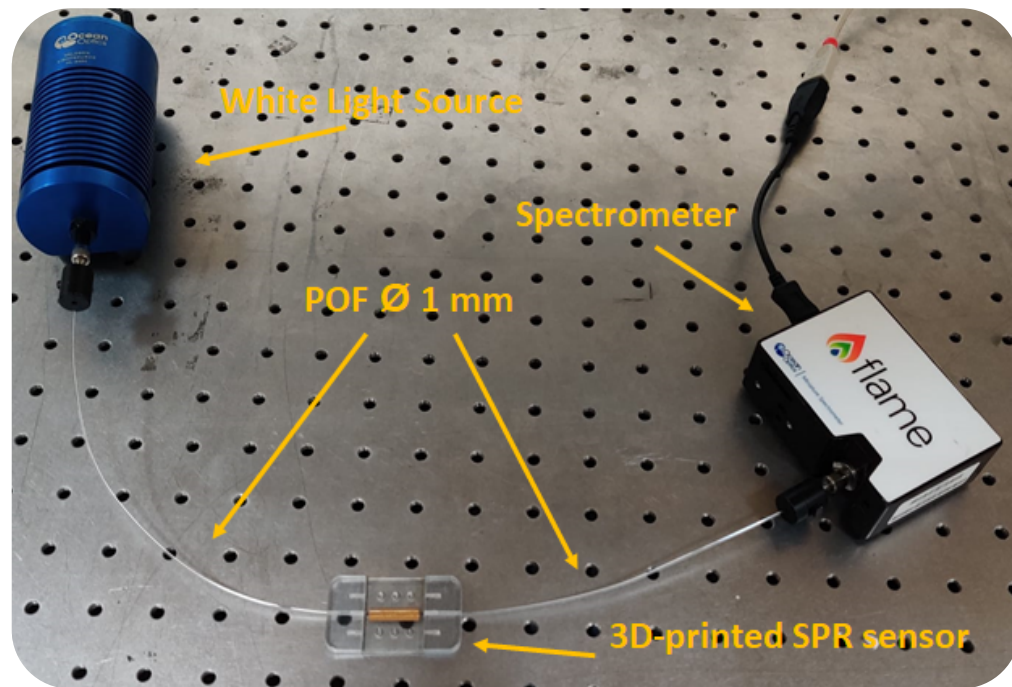
4 – Thin Gold Film Sputtering



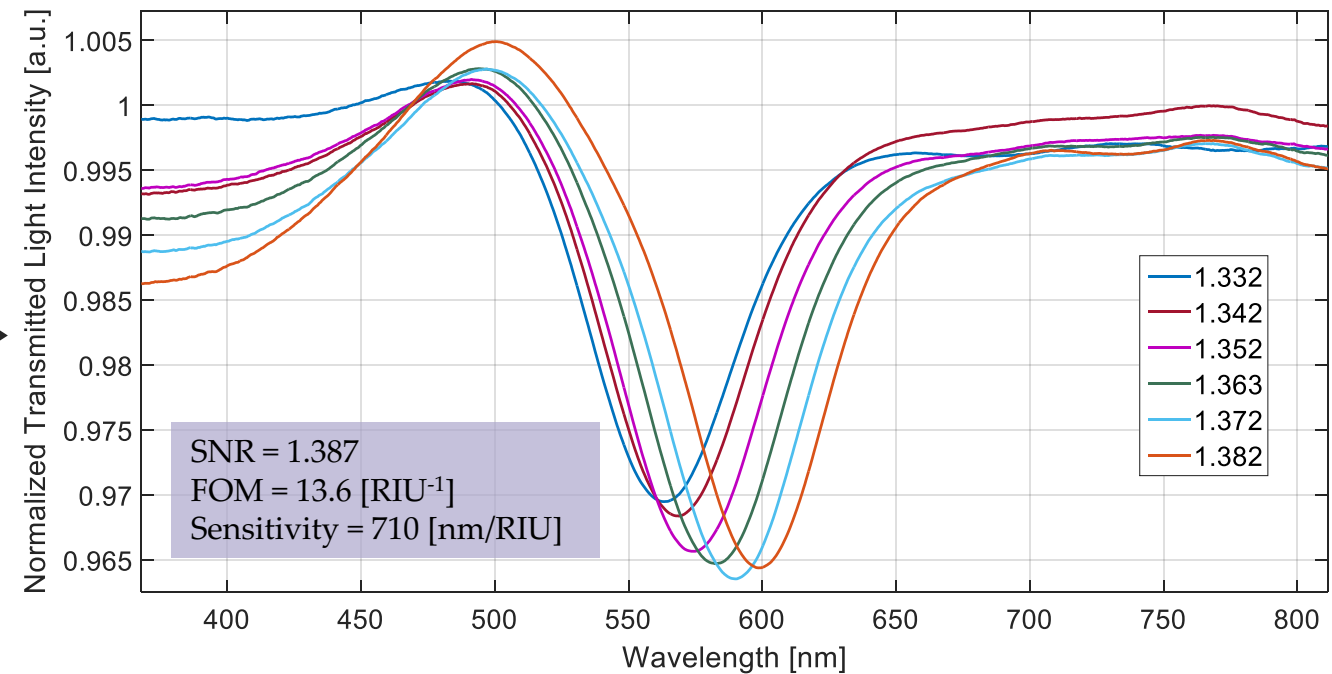
Source: DOI
<https://doi.org/10.3390/polym13152518>

Experimental Setup and Experimental Results

Experimental Setup



Experimental Results

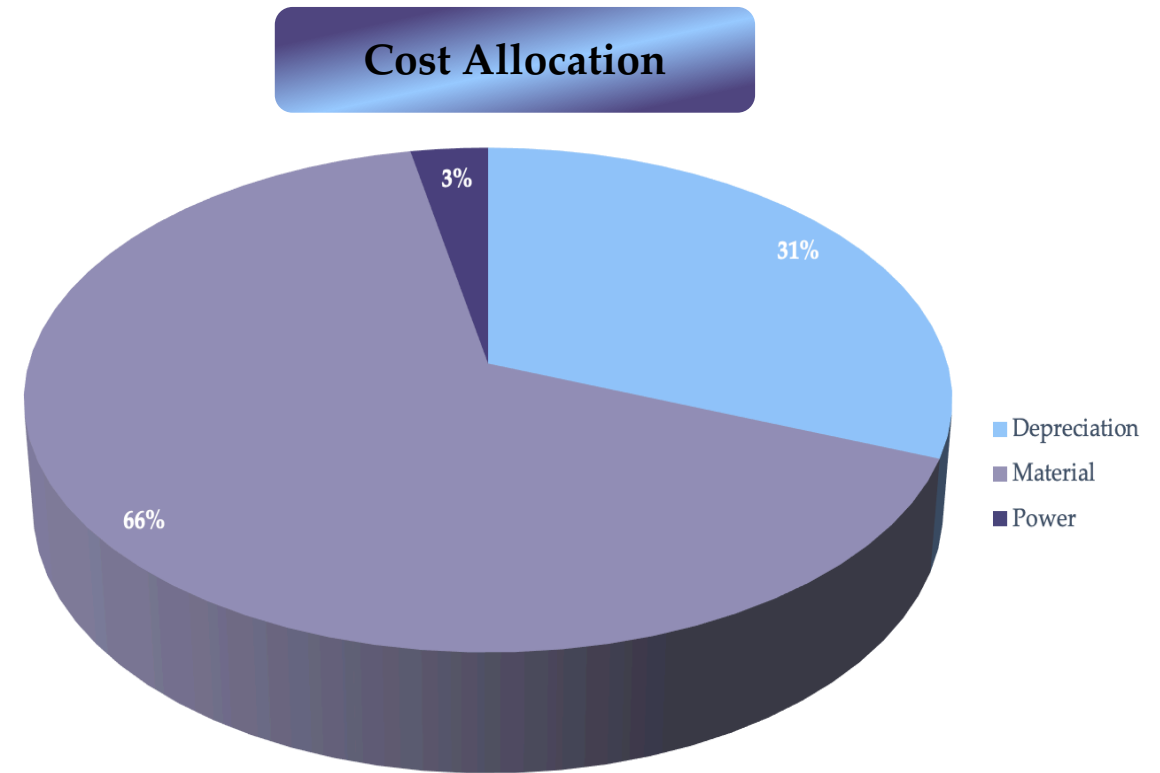


Source: DOI - <https://doi.org/10.3390/polym13152518>

Cost Analysis



INPUT PARAMETERS		Unit	Value
Material	VeroClear RGD810	€/kg	393,11
	FullCure705	€/kg	126,74
	Norland Optical Adhesive NOA88	€/ml	2,5
Part	Model	kg	0,017
	Support	kg	0,006
	Printing Time	h	0,47
	Optical Adhesive	ml	1,00
Machine	Depreciation Cost	€/h	10,00
Process	Power Cost	€/kWh	0,10
	Labor	€/h	30,00



Total Cost for 1 part production	%	€
Depreciation	31%	4,67 €
Material	66%	9,94 €
Power	3%	0,47 €
Total Cost		15,08 €

Source: DOI - <https://doi.org/10.3390/polym13152518>

Conclusions



An SPR sensor was manufactured using a novel approach based on a inkjet 3D Printing.

The novel approach used makes the sensor easily available for mass production.

The novel approach used makes it possible to realize cheap SPR sensors (cost = 15€), but it could be even cheaper by using cheaper resins combined with LCD 3D printing technique.

The SPR sensor developed shown performances good enough to develop a novel kind of plasmonic biochemical sensors for several applications (i.e. concentrations measure of pollutants, viruses, toxic metals, pesticides into aqueous solutions).

Contacts



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Meet The Team!

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Thank you for your kind attention!

