

Temperature Stability Investigations of Neural Network Models for Graphene-Based Gas Sensors Devices [†]

Yosra Bahri ^{1,2}, Sebastian A. Schober ^{2,3,*}, Cecilia Carbonelli ³ and Robert Wille ^{3,4}¹ Technical University of Munich, 80333 Munich, Germany² Infineon Technologies AG, 85579 Neubiberg, Germany³ Institute for Integrated Circuits, Johannes Kepler University Linz, 4040 Linz, Austria⁴ Software Competence Center Hagenberg GmbH (SCCH), 4232 Hagenberg, Austria

* Correspondence: sebastian.schober@infineon.com

[†] Presented at the 8th International Electronic Conference on Sensors and Applications, 1–15 November 2021; Available online: <https://ecsa-8.sciforum.net>.

Abstract: Chemiresistive gas sensors are a crucial tool for monitoring gases on a large scale. For the estimation of gas concentrations based on the signals provided by such sensors, pattern recognition tools, such as neural networks, are widely used after training them on data measured by sample sensors and reference devices. However, in the production process of such sensor technologies, small variations in their physical properties can occur, which can alter the measuring conditions of the devices and make them less comparable to the sample sensors, leading to less adapted algorithms. In this work, we study the influence of such variations with a focus on changes in the operating and heating temperature of graphene-based gas sensors. To this end, we trained machine learning models on synthetic data provided by a sensor simulation model. Our results provide insights in the influence of different operating temperatures on the algorithm performance and show, that a well-balanced training set featuring several measuring temperatures can increase the robustness of the prediction algorithms.

Keywords: chemiresistive gas sensors; graphene; machine learning; algorithm robustness; modeling

Citation: Bahri, Y.; Schober, S. A.; Carbonelli, C.; Wille, R. Temperature Stability Investigations of Neural Network Models for Graphene-Based Gas Sensors Devices. *Eng. Proc.* **2021**, *3*, x. <https://doi.org/10.3390/xxxxx>

Academic Editor: Sebastian Schober

Published: 1 November 2021

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2021 by the authors. Submitted for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

Chemiresistive gas sensors are widely used for the task of tracking different gases of interest in various areas since they are low-cost and flexibly usable in sensor networks. The working principle behind this technology is based on the adsorption of the gases on the conducting sensor surface and the measurement of the resistivity or conductivity of the material being influenced by the adsorbed molecules [1].

Often arranged in sensor arrays, these measurements are simultaneously performed with slightly different materials in order to create specific fingerprints for different gas types and to use pattern recognition algorithms for gas detection and concentration estimation [2]. The pattern recognition techniques, such as neural networks, are therefore trained based on a sample device and then distributed on the other devices. For these algorithms, a good prediction accuracy is highly demanded in order to establish a precise assessment of the air quality by these devices in the locations of their application.

However, when producing such sensors, small variations in their signal response are common between different sensors [3] (called sensor-to-sensor variations) which are caused by slight differences of the overall physical properties the sensors and, hence, change the input for the pattern recognition algorithms. This means, that these variations can have an impact on the overall sensor performance and, hence, on their effectiveness in high-quality environmental monitoring.

In order to study the potential fatality of these variations and to assess, how such effects might be avoided without the need of previous calibration or standardization, we performed simulation studies by using a system-level sensor model for a graphene-based gas sensor to simulate different sensor scenarios. Amongst different potential variation sources, our focus in this paper lies on the variations in the operating temperatures in a pulsed heating scenario, as such temperature shifts are a topic discussed in the literature [4].

2. Methodology

In order to properly describe the methodology of our work, a short introduction of the stochastic sensor model, that was used to create synthetic data for the study, is given first. After that, the experimental setup of the study and the different simulation cases are shown.

2.1. Sensor Modeling

A system-level gas sensor model by Schober et al. [5,6] was used in order to generate signals with different variations in their temperature profile. Here, the stochastic simulation of the adsorption and desorption of the gases of interest, for instance Ozone, is modeled by discrete Markov processes on a sample grid representing the sensor surface. Therefore described as probabilities, the adsorption probability p_a and the desorption probability p_d can be expressed by equations

$$p_a[\text{gas}] = k_a \cdot c[\text{gas}] \text{ and}$$

$$p_d = k_d \cdot e^{-\frac{E}{k \cdot T}},$$

with k_a and k_d describing the interaction rates for the processes, E denoting the adsorption energy, and T denoting the temperature of the sensor surface. Note, that the surface temperature has a direct influence on the desorption process on the sensor and, therefore, plays a crucial role in the generation of the sensor signal and its dynamics.

The sensor output signal is subsequently determined by calculating the adsorption fraction on the sample grid, i.e., the ratio of adsorbed sensor sites and the total number of sensor sites. The results are then mapped to a relative resistance in a separate part of the model. By using different parameters for the simulation procedure, different functionalizations of the sensing material can be modeled, leading to three different output signals reacting slightly differently to certain gases.

The inputs for the sensor simulation are the concentration profile comprising the time evolution of the Ozone concentration and the temperatures on the sensor surface with respect to time. The model parameters were chosen to fit the measurements of a graphene-based gas sensor used in gas exposure measurements with different sensing materials.

2.2. Experimental Setup

The data that were used in our studies are based on three different Ozone concentration profiles with different characteristics which are shown on the top of Figure 1a–c. All profiles contain concentration values between 0 and 100 ppb of O₃ and show different peak-shaped concentration blocks followed by time frames with no O₃ of different length. The simulations of the sensor response, which are shown below the profiles, were performed with different heating parameters between –15% and +15% deviation from the standard temperature settings. The time evolution of the surface temperature was using a pulse mode between the lower sensing temperature and the higher heating temperature.

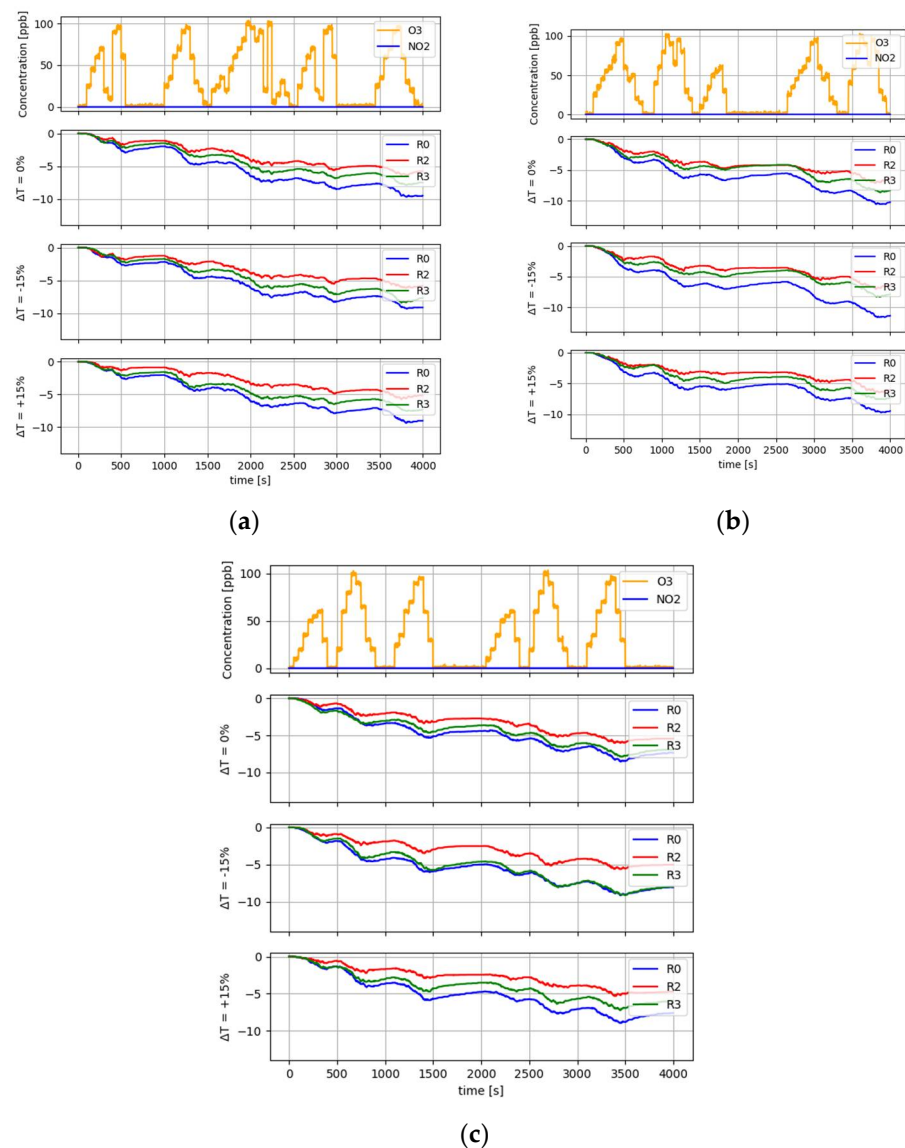


Figure 1. Shows different concentration profiles as well as their simulation outputs for different temperature settings. Here, they are denoted as Profile A, B and C.

From the results of the simulation, it can be concluded, that the different heating temperatures have a visible influence on the sensor response. This can be explained by the desorption probability, which is highly dependent on the operating temperature. In general, higher temperatures lead to a stronger desorption effect, which leads to a slower downwards drift of the sensor signal. Vice versa, a lower temperature profile leads to a stronger drift in the signal. Additionally, also the sensitivity to small concentration changes in the profile can be influenced by the operating temperature.

The machine learning model which was used in order to train the pattern recognition models was a neural network with one hidden RNN layer comprising 50 GRU cells and a dense output layer for the gas concentration estimation. The models were trained by using early stopping and reducing learning rates. The input features for the model were the relative resistance of each of the different three sensor materials, their derivatives as well as an additional feature called the energy vectors evaluating the mutual energy between any combination of two relative resistance responses.

3. Results and Discussion

In our work, we want to answer two questions: First of all, to which degree and at which deviance from the standard parameters can a deterioration in the sensor algorithm performance due to temperature-related sensor-to-sensor variations be noticed? And furthermore, can this deterioration effect be minimized by using additional temperature parametrizations in the training set in order to increase the stability of the neural network? In the following two sections we want to summarize some first results of our investigations on these topics.

3.1. Influence of Temperature Parameters on Algorithm Performance

The emphasis of the first part of the study is on the question how much the algorithm performance in predicting the O₃ concentration will be decreased by increasing temperature variances. Therefore, the model which was trained with data form the standard temperature configuration ($\Delta T = 0\%$) was tested on datasets with different temperature variations between -15% and +15%. Profile A was the training and Profile B the testing dataset. The results are shown in Figure 2a for negative variations and Figure 2b for positive ones.

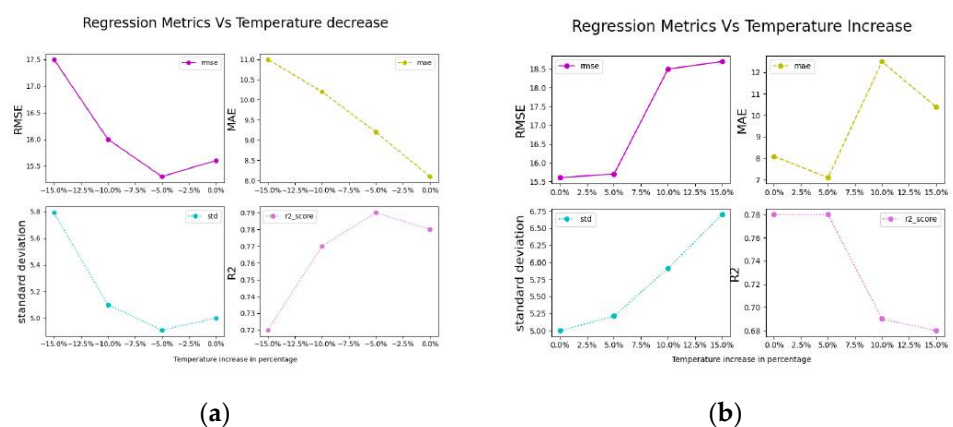


Figure 2. Algorithm performance evaluated in four different metrics (RMSE, MAE, standard deviation, and R2-score) for O₃ measurements. (a) shows the negative temperature variations whereas (b) shows the positive temperature variations.

By analyzing these results, several effects can be seen: First of all, a steady decline in the model performance occurs for increasing deviation from the standard temperature settings. This effect starts to have a measurable impact starting at $\Delta T = 10\%$, whereas the performance shift at lower deviations appears to be rather small. This observation suggests, that the model might tolerate a temperature margin of 5% without losing performance.

Moreover, it is also noticeable, that the performance loss seems to be higher, if the absolute temperature settings are higher than the standard parameters ($\Delta T > 0$) than lower. This might be explained by the change in sensitivity that arises from stronger heating with might be captured less well by the machine learning model. It also has to be mentioned, however, that the choice of the concentration profile can also influence the magnitude of the observed effects.

Overall, the claim that a variation in heating temperature can lead to serious performance loss of the Ozone concentration prediction capability of the machine learning model, once a certain variation threshold is exceeded, can be substantiated by the data. Therefore, strategies to compensate for such effects appear to be necessary, if the margin of temperature-induced sensor-to-sensor variations is in the scope of such values.

3.2. Algorithm Robustness Analysis with Mixed Training Settings

In a second study, the difference in training the neural network with one temperature setting (representing the use of one sample device) in comparison to training it with a diverse dataset comprised of several temperature settings ($\Delta T \in \{-10\%; 0\%; +10\%\}$) was studied. Therefore, the training set (Profile B) and the test set (Profile C) were simulated under these different temperature conditions to train two models and to test them on the differently configured test sets. The results are shown in Figure 3.

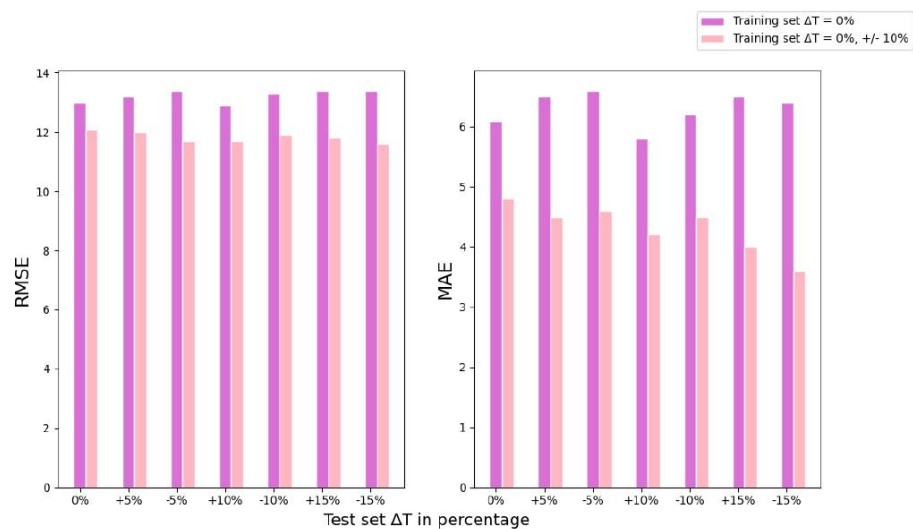


Figure 3. Comparison of the performance between a model trained on a single temperature setting (purple, $\Delta T = 0$) and on three different temperature settings (pink, $\Delta T \in \{-10\%, 0\%, 10\%\}$) in terms of two different error metrics (RMSE) and (MAE). The models were evaluated on the same testing set with respect to their simulation using a different temperature setting shown on the x -axis.

The experiments show that the model trained with different temperature settings outperforms the single-temperature model in each test set configuration, both measured in RMSE and MAE. This substantiates the hypothesis that the stability of the algorithm can highly benefit from a well-balanced dataset comprising different temperature configurations in order to avoid overfitting to the standard temperature settings.

Furthermore, it is noticeable that even for the test set with the standard temperature settings, the prediction performance metrics seem to improve. This indicates that, even for these settings, the algorithm can benefit from the variations in the training set, leading to an overall more robust outcome to other concentration profiles.

Also, it has to be pointed out, that the choice of the concentration profile can also have an impact on how visible these differences are. Therefore, a different configuration train/test was chosen in this investigation to show the general scope of the stability enhancement.

4. Conclusions

In this work, we studied the influence of different temperature settings on the prediction performance of a neural network-driven gas sensor by using synthetic data from a stochastic sensor model. Our first results suggest that a certain deviation from the standard temperature parameters can lead to substantial performance loss. Moreover, further investigations suggest, that the equipment of the training set with data from different temperature settings was substantially improving the prediction outcome for the given data configuration, even for the standard temperature case. However, also the train/test set configuration has an effect on how well defined this improvement is. Overall, this substantiates the need for enriching the dataset in the training process of such sensors if such

sensor-to-sensor variations are likely to occur. However, additional simulation studies and also experimental investigations might be needed to further consolidate these findings for more complex settings and profiles.

In future research, it would be important to also investigate other sensor-to-sensor variations that can occur, such as differences in the sensitivity response and also different drift levels, in order to see, if such variations have similar effects on the model performance and if they could also profit from a more diverse training set.

Author Contributions: Conceptualization, S.A.S. and C.C.; methodology, Y.B. and S.A.S.; software, Y.B.; validation, Y.B.; formal analysis, Y.B.; investigation, Y.B.; resources, C.C.; data curation, Y.B.; writing—original draft preparation, S.A.S.; writing—review and editing, S.A.S., R.W. and C.C.; visualization, Y.B.; supervision, S.A.S. and C.C.; project administration, C.C.; funding acquisition, R.W. All authors have read and agreed to the published version of the manuscript.

Institutional Review Board Statement:

Informed Consent Statement:

Data Availability Statement:

Acknowledgments: This work has partially been supported by the LIT Secure and Correct Systems Lab funded by the State of Upper Austria as well as by the BMK, BMDW, and the State of Upper Austria in the frame of the COMET program (managed by the FFG).

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Arshak, K.; Moore, E.; Lyons, G.; Harris, J.; Clifford, S. A review of gas sensors employed in electronic nose applications. *Sens. Rev.* **2004**, *24*, 181–198. <https://doi.org/10.1108/02602280410525977>.
2. Wilson, A.D.; Baietto, M. Applications and Advances in Electronic-Nose Technologies. *Sensors* **2009**, *9*, 5099–5148. <https://doi.org/10.3390/s90705099>.
3. Tomic, O.; Ulmer, H.; Haugen, J.-E. Standardization methods for handling instrument related signal shift in gas-sensor array measurement data. *Anal. Chim. Acta* **2002**, *472*, 99–111. [https://doi.org/10.1016/s0003-2670\(02\)00936-4](https://doi.org/10.1016/s0003-2670(02)00936-4).
4. Fernandez, L.; Guney, S.; Gutierrez-Galvez, A.; Marco, S. Calibration transfer in temperature modulated gas sensor arrays. *Sens. Actuators B Chem.* **2016**, *231*, 276–284. <https://doi.org/10.1016/j.snb.2016.02.131>.
5. Schober, S.A.; Carbonelli, C.; Roth, A.; Zoepfl, A.; Wille, R. Towards Drift Modeling of Graphene-Based Gas Sensors Using Stochastic Simulation Techniques. In Proceedings of the 2020 IEEE SENSORS, Rotterdam, The Netherlands, 25–28 October 2020; pp. 1–4.
6. Schober, S.A.; Carbonelli, C.; Roth, A.; Zoepfl, A.; Travan, C.; Wille, R. Towards a Stochastic Drift Simulation Model for Graphene-Based Gas Sensors. *IEEE Sens. J.* **2021**. <https://doi.org/10.1109/jsen.2021.3114103>.