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Proceeding Paper

Formulation and Evaluation of Verdant Tablets Containing Saponin-Coalesced Silver Nanoparticles Got from Fenugreek Seed Extract ⁺

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Abstract: Presently nanoparticles are in demand due to several applications. Commercially used 14Metallic nanoparticles are usually comprised of synthetic chemicals. These chemicals are noxious 15 and combustible. Current research had the objective to explore the advantages of nanoparticles us-16 ing herbal material; hence we developed silver nanoparticles of aqueous extract of Trigonella foenum-17 graecum (Fenugreek) seeds and formulated them into tablets. Fenugreek seeds contain steroidal sap-18 ogenins and are responsible for the reduction of blood cholesterol levels, control diabetes, enhance 19 breast milk production, digestion aid, and helps in weight loss hence prepared formulation can be 20 recommended in all the above cases. The pre-compression parameters evaluated for formulations 21 are bulk density, tapped density, Carr's index Hausner's ratio, angle of repose and results are 0.16 22 gm/cc, 0.86 gm/cc, 14.16, ratio 1.13 and 32 respectively; whereas post-compression parameters are 23 weight variation, friability, hardness, thickness, and disintegration were evaluated the results are 24 0.504 gm, 0.2%, 3.21 gm/cm², 2.55 mm, and 07 min respectively. 25

Keywords: nanoparticles; fenugreek; steroidal sapogenins; aqueous extract; tablet; evaluation

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1. Introduction

Nanotechnology is a crucial field of recent research handling the blueprint, synthesis, 29 and manipulation of particle structure starting from roughly 1–100 nm in one dimension. 30 In this sized range, the physical, chemical, and biological properties of the nanoparticles 31 change in fundamentals way from the properties of both individuals, atoms/molecules, 32 and of the corresponding bulk materials. Nanoparticles are often made up of materials of 33 diverse chemical nature, the foremost common being metals, metal oxides, non-oxide ce-34 ramics, polymers, silicates, carbon, organics, and biomolecules. Nanoparticles exist in sev-35 eral different morphologies like spheres, cylinders, platelets, tubes, etc. [1]. Silver Nano-36 particles are of interest as possess the unique properties (e.g., size and shape relying on 37 optical, electrical, and magnetic properties) which may be incorporated into antimicrobial 38 applications, biosensor materials, composite fibers, cryogenic superconducting materials, 39 cosmetic products, and electronic components. Several physical and chemical methods 40 are used for synthesizing and stabilizing silver nanoparticles [2,3]. Metallic nanoparticles 41 are prepared by wet chemical synthesis including the chemicals are fairly often toxic and 42 flammable. Therefore consistent and eco-friendly process was used to prepare silver na-43 noparticles including aqueous extract of Trigonella foenum-graecum (Fenugreek) seeds and 44

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formulated into tablets using appropriate excipients. Fenugreek seeds are having an ample range of applications like reduces blood cholesterol levels, controls diabetes; enhance breast milk production, aid in digestion, and facilitates weight loss [4,5].

Sub-chronic treatment of fenugreek seed extract, which contains steroid saponins, 4 boosted food consumption and desire to eat in normal rats, while also causing hyperinsu-5 linemia and lowering plasma total cholesterol levels. Saponins are a diverse collection of 6 chemicals that are found mostly in plants. These glycosides, which are made up of a sterol 7 or triterpene ring with sugars attached, have tensio-active characteristics that are well rec-8 ognized for complexing cholesterol in cell membranes. In fact, these triterpenoid saponins 9 have been shown to lower plasma cholesterol levels by forming insoluble complexes with 10 cholesterol in the digestive system and excreting them in the stool [6]. 11

2. Materials and Methods

$2.1.\ Collection$

The fenugreek seeds were purchased from the local market of Shahada, Dist- Nandurbar (M.S).

2.2. Preparation of Dried Biomass

The seeds were carefully cleaned and crushed with deionized distilled water. The powder was also utilized to make aqueous seeds extract at a concentration of 10 g/L. This extract was filtered and kept at 4 °C until it was needed for the current study [7].

2.3. Chemicals

Silver Nitrate (AgNO₃), and throughout the experiment, deionized distilled water was utilized. The rest of the chemicals were of analytical quality.

2.4. Synthesis of Saponin-Coalesced Silver Nanoparticles

2.0 mL plant seeds extract was combined with 25 mL newly produced silver nitrate 24 10-3M AgNO₃ solution in 250 mL deionized water in a sterile conical flask and stored in 25 the dark at room temperature for biogenesis of nanoparticles. The reaction mixture was 26 incubated for 30 min or until a dark pink color shift was noticed. After that, the nanoparticles were synthesized by drying them at 90 $^{\circ}$ C [7]. The observations after incubation are 28 mentioned in results and depicted in Figure 1. 29





Figure 1. (a) Aqueous seed extract; (b) Aqueous extract and silver nitrate after incubation.

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2.5. Identification Test for Steroidal Saponins (Diosgenin) [8,9]

2.5.1. Libermann Burchard Test

Within aqueous extract of fenugreek seeds added a couple of drops of acetic anhydride, boiled and cooled, added conc. H₂SO₄ from the side of the tube, brown ring at the junction of two layers, and the upper green layer indicate the presence of steroids.

2.5.2. Salkowski Test

Within aqueous extract of fenugreek seeds added few drops of concentrated H₂SO₄ red color at lower layer indicates the presence of steroids.

2.6. Preparation of the Tablets

The direct compression method was used to make the tablets. The formula for the 10 solitary tablet per batch required to prepare 200 mg of a tablet is given in Table 1. The 11 required quantity of disintegrant, binder, diluents, anti-adherent were passed through 12 sieve no. 80 separately and then mixed with the assistance of mortar pestle then the re-13 sultant powder was compressed into tablets by using a single punch rotary compression 14 machine [9]. The observations of tablets are mentioned in results and depicted in Figure 15 2. 16



Figure 2. Tablets formulated from fenugreek seed silver nanoparticles.

Table 1. Formula for the preparation of herbal tablet.

Sr. No.	Ingredients for Tablet	Formulation (mg)
1	Silver nanoparticles of	10
I	Fenugreek seed	
2	Xanthan gum	30
3	Talc	20
4	Magnesium Stearate	05
5	Ethylcellulose	30
6	Lactose	Q.S. to get 200 mg Tablet

2.7. Pre-Compression Evaluation [10–12]

All pre-compression characteristics were assessed, including bulk density, tapped 21 density, Carr's index, Hausner's ratio, and angle of repose. The examination was carried out according to the Indian Pharmacopoeia's procedure.

2.8. Post-Compression Evaluation of Compressed Tablets [10–12]

2.8.1. Weight Variation

Arbitrarily picked 20 tablets were taken for weighing one by one and also collectively 26 in the single pan balance. The standard deviation was determined after getting the aver-27 age weight. The tablet passes the test if not more than two tablets fall outside the propor-28 tion limit. Weight variation test for the tablet of all the batches was carried out as per IP 29 (weight variation limit is 5%). 30

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2.8.2. Friability

Friability test was carried out by Roche friabilator. Pre-weighted 10 tablets were al-2 lowed for 100 revolutions in 4 min and were de-dusted. The percentage of weight loss was 3 calculated by reweighing the tablets. The percentage of friability was calculated by an equation: 5

$$F = \frac{W \text{ initial} - W \text{ final}}{W \text{ initial}} X 100 \tag{1}$$

where, F = Friability; W initial = weight of tablet before performing the test; and W final = weight of tablet after performing the test.

2.8.3. Hardness

The Monsanto hardness tester was employed to determine the tablet hardness. The 9 sample tablet was seized in between moving and affixed jaw of tester. The scale was adjusted to zero; the load was gradually increased until the tablet is fractured. The value of the load at that time gives a measure of the hardness of the tablet which was expressed in 12 kg/cm². 13

2.8.4. Thickness

Vernier caliper was employed to find the thickness of the prepared tablets. The obtained results were articulated as mean values of ten findings.

2.8.5. Disintegration Test

The apparatus (USP) with six glass tubes which are three inches long, open at the top, and kept against a ten-mesh screen at the base ending of the basket rack assembly. One 19 tablet is placed in each tube and a basket rack is positioned in a 1-L beaker of water or 20 imitation gastric fluid, at 37 ± 2 °C, such that the tablet remains underneath the surface of 21 the liquid on their rising movement and move down not nearer than 2.5 cm from the base 22 of the beaker. Suspend the assembly in the beaker containing water and operate the ap-23 paratus. Remove the assembly from the liquid. Proviso that all the tablets get disinte-24 grated can say them to pass the test. 25

3. Results

Silver nanoparticles from fenugreek seeds were synthesized by reducing method. 27 The reaction mixture showed a color change to dark pink, confirming the presence of silver nanoparticles in it. 29

The presence of Steroidal sapogenins was confirmed by the chemical identification 30 tests. 31

Silver nanoparticles were formulated into tablets, and the result for pre-compression 32 evaluation obtained are the weight of powder 23.2 gm, bulk density 016 gm/cc, tapped 33 density 0.86 gm/cc, Carr's index 14.16, Hausner's ratio 1.13, angle of repose 32° and post-34 compression tests were performed and this test was passed as per mentioned in I. P. and 35 result for the same is mentioned in Tables 2 and 3.

 Table 2. Pre-compression Evaluation tests.

Sr. No.	Parameter	Formulation	
1	Weight of powder	23.2 gm	
2	Bulk density	0.16 gm/cc	
3	Tapped density	0.86 gm/cc	
4	Carr's index	14.16	
5	Hausner's ratio	1.13	
6	Angle of repose	32°	

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The results for post-compression evaluation obtained are weight variation 0.504 gm, friability 0.2%, hardness 3..21 kg/cm², thickness 2.55 mm, disintegration 07 min, and these test was passed as per mentioned in I.P.

Table 3. Post-compression Evaluation Tests.

Sr. No.	Parameter	Formulation	
1	Weight variation	0.504 gm	
2	Friability	0.2 %	
3	Hardness	03.21 kg/cm ²	
4	Thickness	02.55 mm	
5	Disintegration	07 min	

4. Discussion

Amongst many metallic nanoparticles taken into consideration for biomedical claims 6 the silver nanoparticles said to be most imperative and captivating. In the field of nano-7 medicine silver nanoparticles plays a crucial character ranging from antibacterial to anti-8 cancer [13]. Synthesizing metal nanoparticles employing herbs called the Green loom is 9 admired and also has become plunge vicinity of remedial research [14–17]. Plentiful stud-10 ies exist on the utilization of medicinal foliage in the amalgamation of silver nanoparticles 11 [18,19]. Solitarily Silver possesses convincing anti-microbial activity together with anti-12 inflammatory, anti-oxidant, and anti-fungal actions [20]. The steroidal saponin (Dios-13 genin) present in the aqueous extract of fenugreek seeds is a bio-active phyto-constituent 14when it combines with silver nanoparticles it becomes a more potent medication. In recent 15 scenarios, such saponin-coalesced silver nanoparticles encompass improved bio-efficacy 16 and are found to be extra fascinating [21,22]. 17

5. Conclusions

The conventional formulations of fenugreek seed extract like tablet and powder are 19 available in the market but the tablet formulated from silver nanoparticles using fenu-20 greek seed extract will be more advantageous because the nanoparticles are of great inter-21 est due to their extremely small size and large surface area to volume ratio, which lead to 22 both chemical and physical difference in their properties compared to the bulk of the same chemical composition, such as mechanical, biological and steric properties, catalytic activ-24 ity, thermal and electrical conductivity, optical absorption and melting point. 25

Overall, saponin-coalesced silver nanoparticles look to be promising in pharmaceutical, biomedical, and allied sectors due to their unique characteristics of silver and nano size, assuming that safety data is developed to establish their safety while concurrently eliminating their toxicity. 29

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