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Abstract Alkali-activated materials as alternative binder for structural concrete: opportunities and challenges[†]

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Alkali-activated materials (AAM, also called geopolymer) are considered as excellent 11 alternative binder to replace Portland cement in concrete because AAM is cement clinker 12 free binder made of industrial by-products or treated and cleaned wastes containing min-13 erals via alkali-activation technology. AAMs have been studied intensively in the past 14 decades. However, industrial-scale manufacture and engineering structures applications 15 of this type of material remain rare. The main challenges concerning scientific and tech-16 nical aspects are: 1) Qualities and chemical compositions of raw materials largely depend 17 on the adopted processing technique and there are considerable regional differences even 18 amongst the same kinds of materials, like fly ash. These situations largely affect the chem-19 ical activity of raw materials and have significant influence on reaction conditions and 20 kinetics, which consequently leads to considerable changes of the generated microstruc-21 ture and entirely different behavior and performance of the material after hardening. 2) 22 Some uncertainties regarding the long-term performances and degradation mechanisms 23 of geopolymer systems are missing. This primary issue needs to be addressed in order to 24 build acceptance and confidence required for the use of AAMs in industrial scale applica-25 tions. 3) Studies have shown that AAM concrete has different time depended properties 26 (i.e., higher shrinkage and creep) compared to ordinary Portland cement concrete. This 27 implies that when AAM concrete is used as structural elements in construction where it 28 is restrained externally or internally, the shrinkage of geopolymer concrete will develop 29 a tensile stress, which might cause cracking when beyond the tensile strength of the con-30 crete. 31

This presentation will review recent researches in these aspects and introduce some 32 projects from materials studies to structural applications. 33

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