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**The 1st International Electronic Conference
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Treatment of winery wastewater by an EDDS-photo-Fenton process. Assessment of UV-C, UV-A and solar radiation

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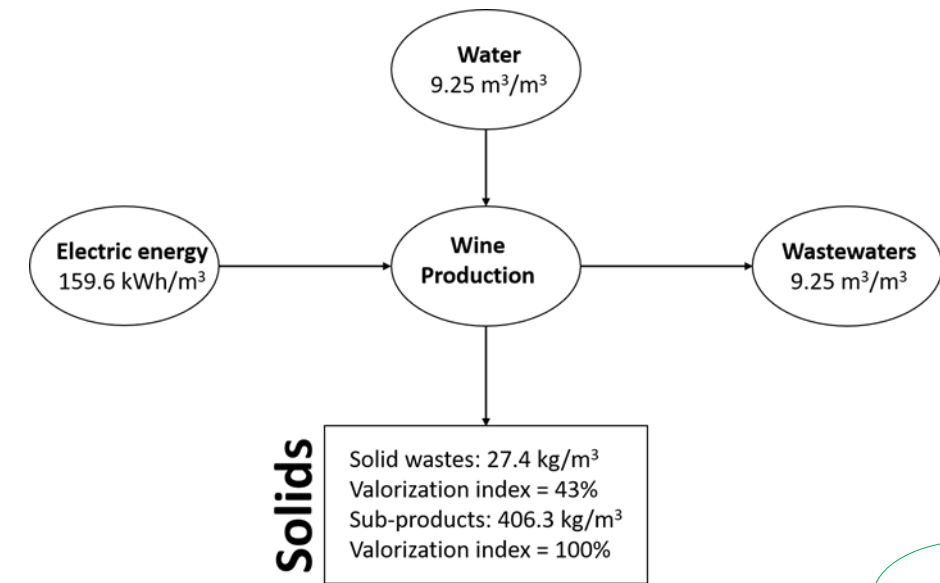
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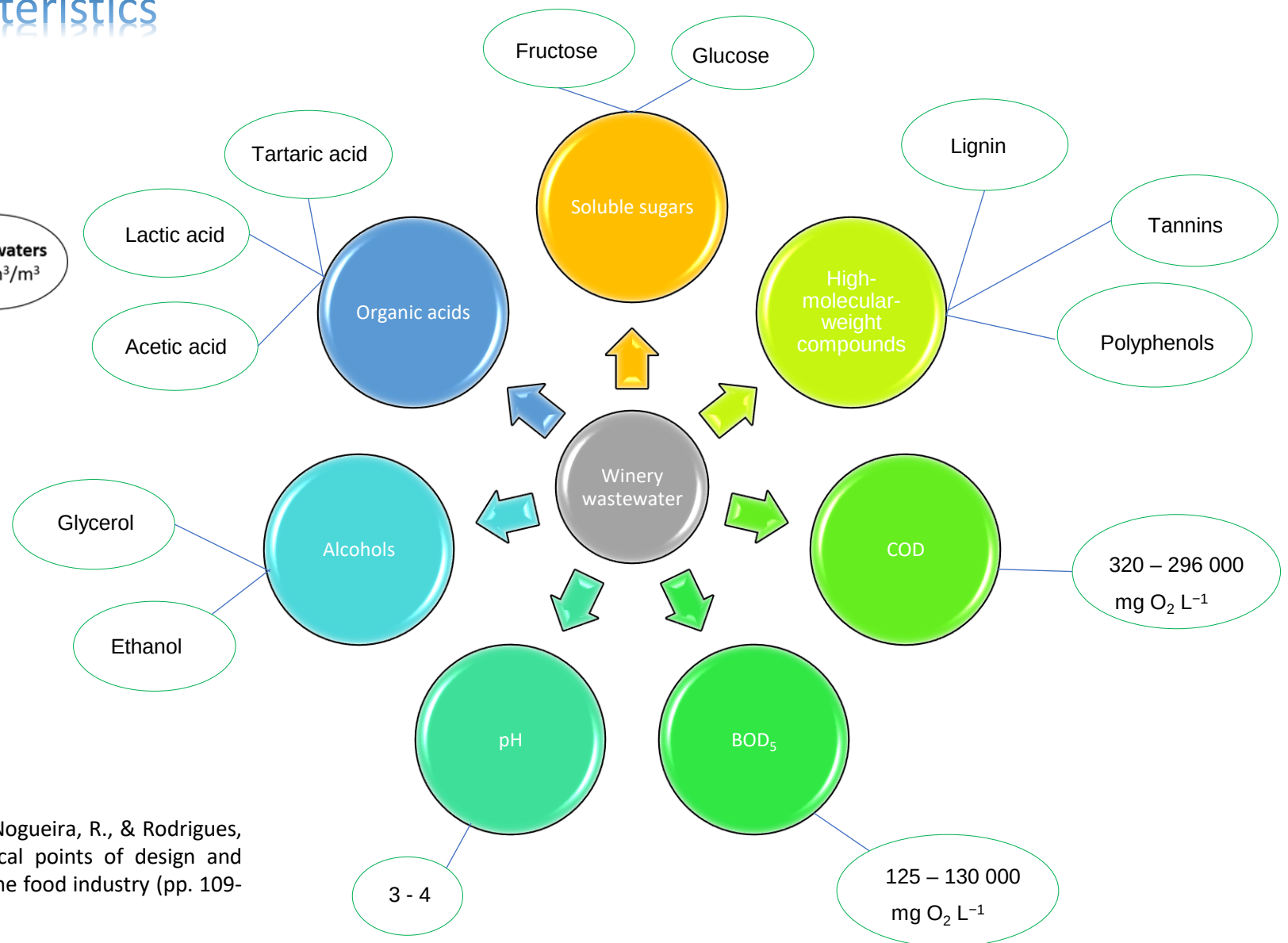
Session 2. Environmental and Green Processes

17 – 31 May 2022

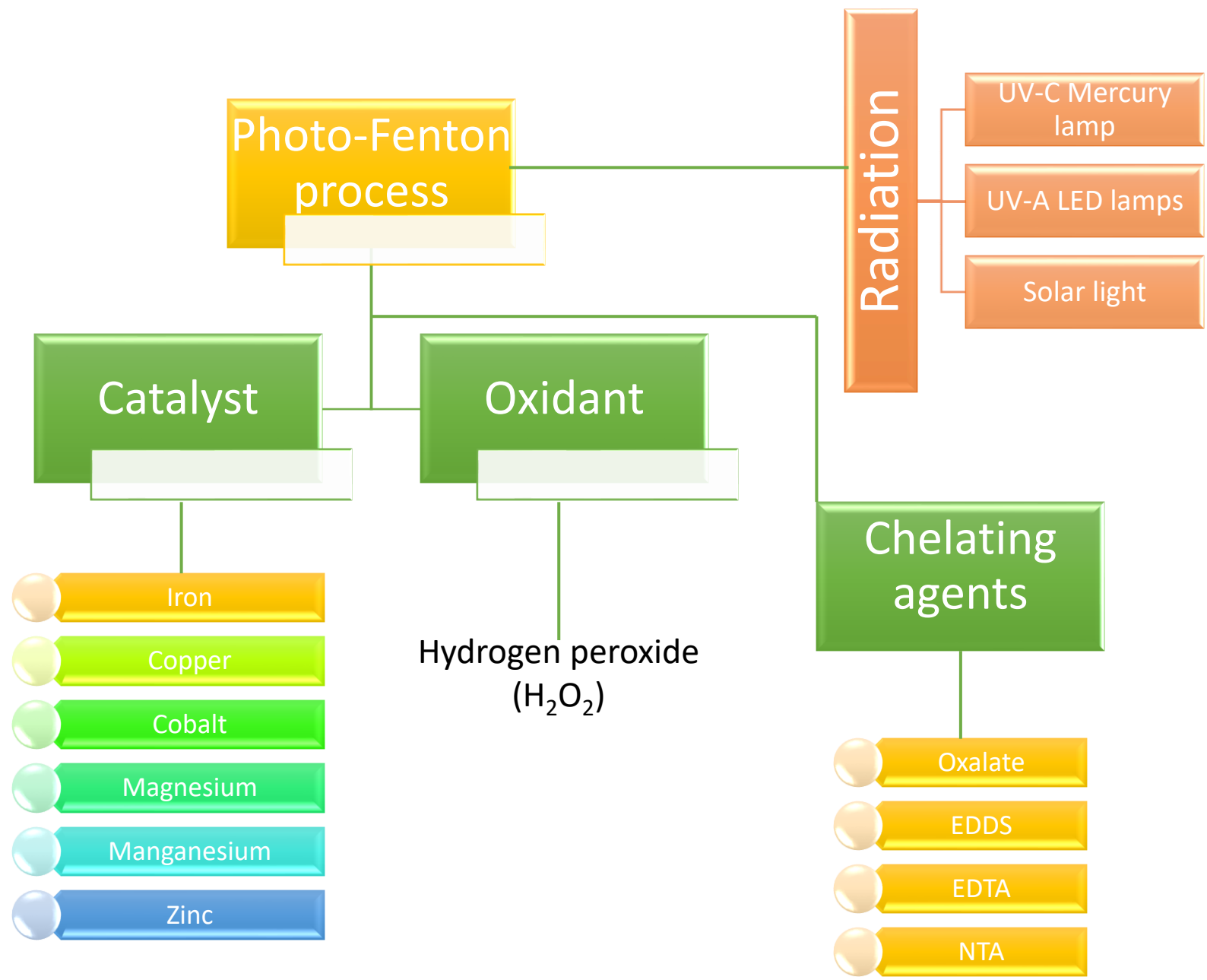
Winery wastewater main characteristics



Mass balance applied to ACPB winery representing specific values, i.e., values per cubic meter of produced wine. Losses of water by evaporation were neglected [1].



[1] Brito, A. G., Peixoto, J., Oliveira, J. M., Oliveira, J. A., Costa, C., Nogueira, R., & Rodrigues, A. (2007). Brewery and winery wastewater treatment: some focal points of design and operation. In Utilization of by-products and treatment of waste in the food industry (pp. 109-131). Springer, Boston, MA.



Chemical Engineering Journal 256 (2014) 316–323

Contents lists available at [ScienceDirect](#)

 **Chemical Engineering Journal**

journal homepage: www.elsevier.com/locate/cej

Chemical Engineering Journal


Enhanced decolorization of Orange G in a Fe(II)-EDDS activated persulfate process by accelerating the regeneration of ferrous iron with hydroxylamine

Donghui Han^a, Jinqun Wan^{a,c,d,*}, Yongwen Ma^{a,c,d}, Yan Wang^a, Mingzhi Huang^b, Yangmei Chen^c, Dongya Li^a, Zeyu Guan^a, Ying Li^a

^aCollege of Environment and Energy, South China University of Technology, Guangzhou 510006, China
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Chemical Engineering Journal 309 (2017) 80–88

Contents lists available at [ScienceDirect](#)

 **Chemical Engineering Journal**

journal homepage: www.elsevier.com/locate/cej

Chemical Engineering Journal

Degradation of ethylbenzene in aqueous solution by sodium percarbonate activated with EDDS–Fe(III) complex

Hang Cui^a, Xiaogang Gu^a, Shuguang Lu^{a,*}, Xiaori Fu^a, Xiang Zhang^a, George Y. Fu^b, Zhaofu Qiu^a, Qian Sun^a

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Chemical Engineering Journal 310 (2017) 473–483

Contents lists available at [ScienceDirect](#)

 **Chemical Engineering Journal**

journal homepage: www.elsevier.com/locate/cej

Chemical Engineering Journal

Treatment of winery wastewater by sulphate radicals: HSO₅⁻/transition metal/UV-A LEDs

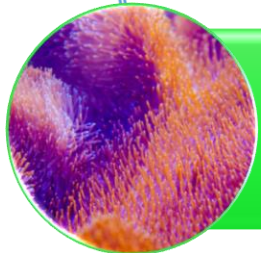
Jorge Rodríguez-Chueca^a, Carlos Amor^a, Tânia Silva^a, Dionysios D. Dionysiou^b, Gianluca Li Puma^c, Marco S. Lucas^{a,c,*}, José A. Peres^a

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The aim of this work is



(1) Study the impact of EDDS on Fe^{2+} regeneration in photo-Fenton process



(2) Study the effects of EDDS and HA on hydroxyl radical production in photo-Fenton process



(3) Study the impact of radiation type in organic matter removal

Winery wastewater characterization

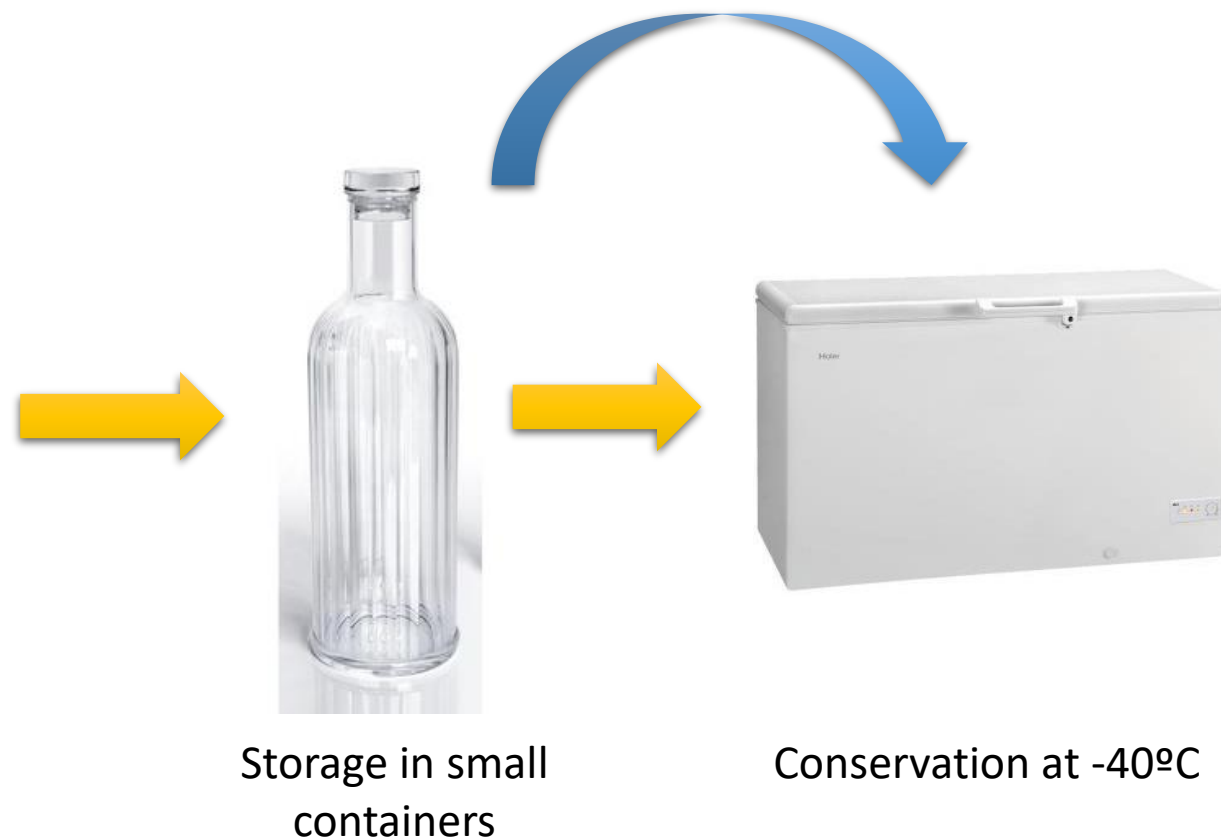
Main chemical characteristics of winery wastewater (WW)

Parameters	Portuguese Law Decree nº 236/98	WW
pH	6.0-9.0	4.0
Biochemical Oxygen Demand - BOD ₅ (mg O ₂ /L)	40	550
Chemical Oxygen Demand - COD (mg O ₂ /L)	150	2145
Biodegradability – BOD ₅ /COD		0.26
Total Organic Carbon – TOC (mg C/L)		400
Turbidity (NTU)		296
Total suspended solids – TSS (mg/L)	60	750
Electrical conductivity (µS/cm)		62.5
Total polyphenols (mg gallic acid/L)	0.5	22.6
Iron (mg/L)	2.0	0.05
Aluminium (mg/L)	10.0	
Cobalt (mg/L)		0.00
Manganese (mg/L)	2.0	
Potassium (mg/L)		20.5
Calcium (mg/L)		1.07
Magnesium (mg/L)		0.51
Sodium (mg/L)		0.19



Winery wastewater used in this work

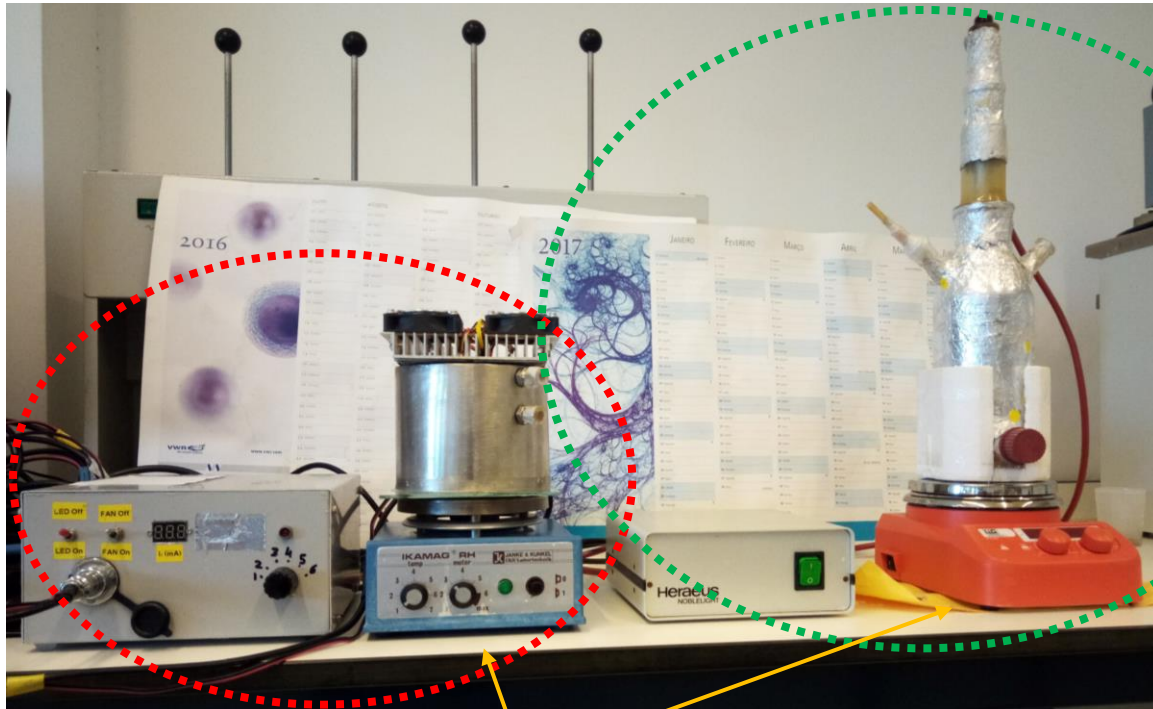
Winery wastewater collection and storage



Equipment used in photo-Fenton process

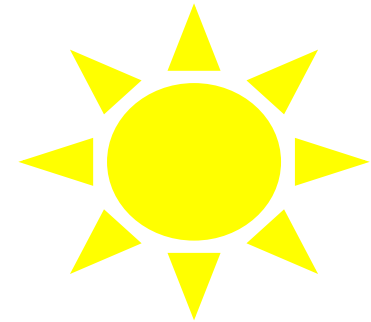
UV-A LED reactor

UV-C mercury lamp reactor

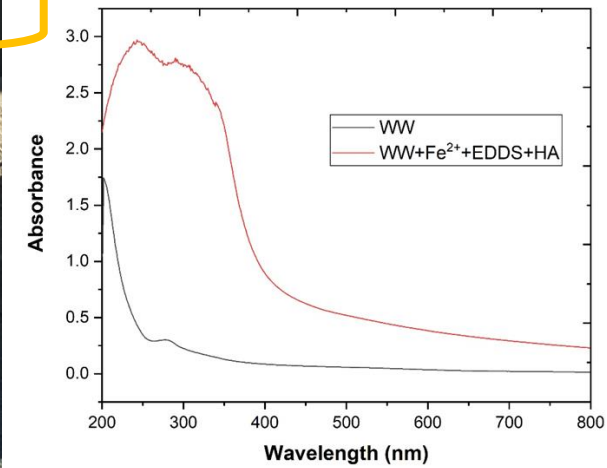


Magnetic agitators

Solar reactor



Silver coated panel



UV absorption spectra corresponding to WW and WW+Fe²⁺+EDDS+HA.

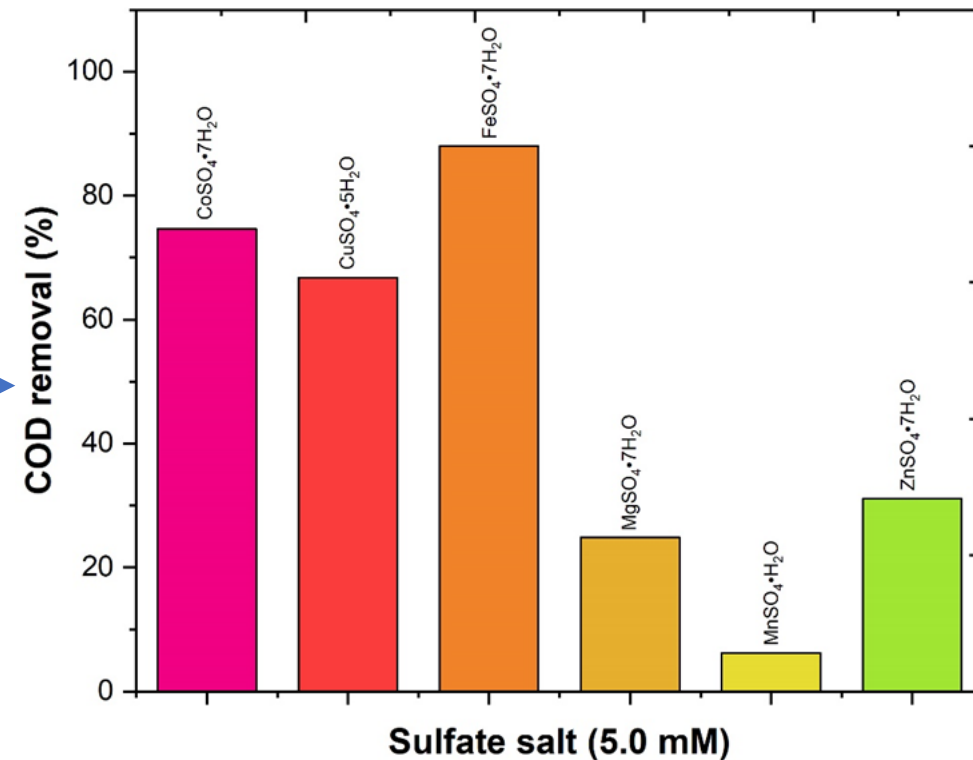
Results and discussion

- (1) Variation of [H₂O₂]
- (2) Variation of [Fe²⁺]

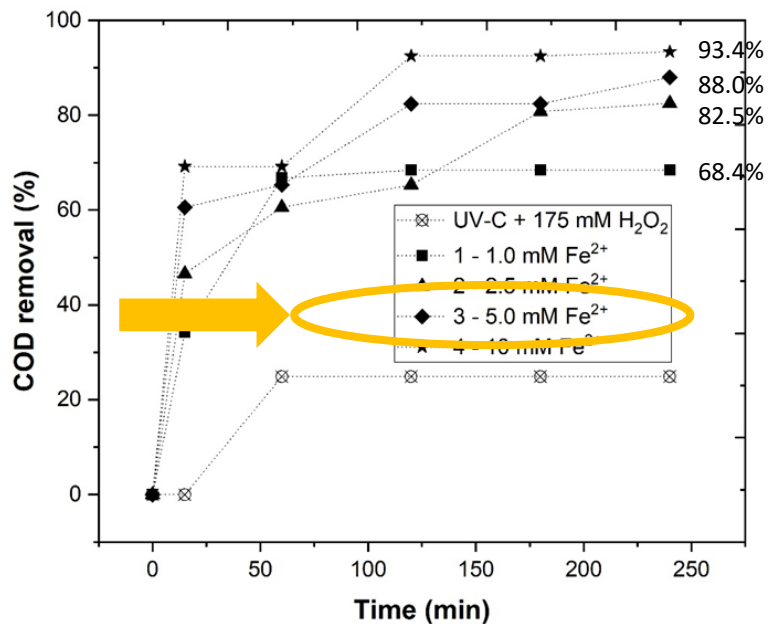
- (3) Variation of catalyst type
- (4) Variation of the EDDS dosage

- (5) Variation of the HA dosage
- (6) Variation of radiation type vs pH

Effect of catalyst type

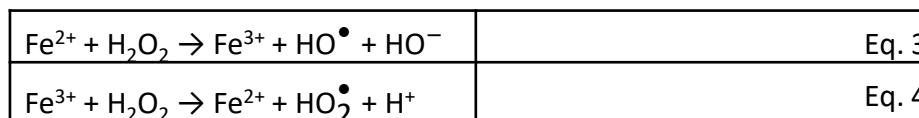
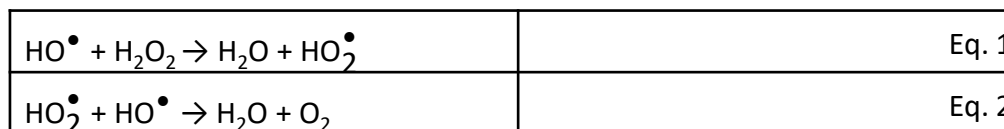


Influence of different sulfate salts in the removal of COD.



Evolution of COD removal through the photo-Fenton experiments, using different catalyst dosages

Effect of catalyst concentration

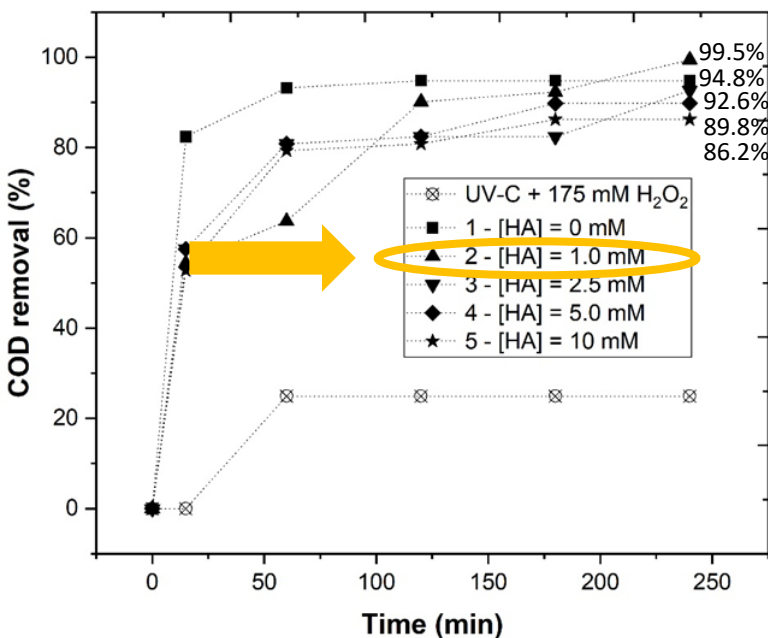


Results and discussion

- (1) Variation of $[H_2O_2]$
- (2) Variation of $[Fe^{2+}]$

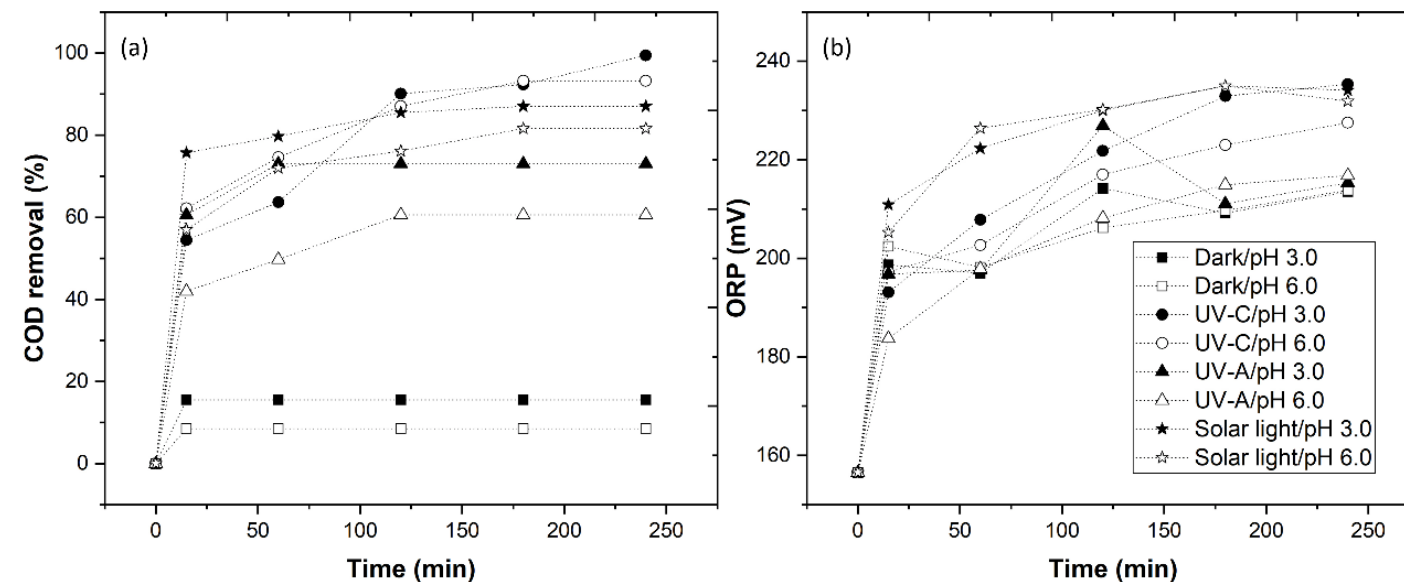
- (3) Variation of catalyst type
- (4) Variation of the EDDS dosage

- (5) Variation of the HA dosage
- (6) Variation of radiation type vs pH



Effect of hydroxy/amine concentration

Effect of radiation type



Evolution of the (a) COD removal, (b) ORP value through the photo-Fenton experiments, under the influence of different UV sources at pH 3.0 and 6.0.

Evolution of COD removal through the photo-Fenton experiments, using different HA concentration.

Based in the results it is concluded



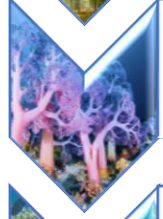
- 1. The application of 175 mM H_2O_2 achieves a high COD removal (82.5%), high HO^\bullet radical production (240.3 mV) and low metal leaching (1.79 mg Fe/L)



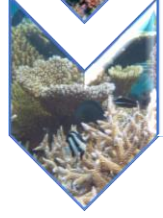
- 2. The type of catalyst has a great influence in the organic matter removal, and that the Fe^{2+} is concluded to be the most efficient catalyst



- 3. The radicals generation are greatly promoted with the addition of hydroxylamine and the molar ratio of EDDS-Fe/HA system (1/5/1) achieves higher COD removal (99.4%)



- 4. With application of the Fe^{2+} -EDDS/HA system it is concluded that the photo-Fenton process at pH 6.0 achieves similar COD reductions regarding pH 3.0.



- 5. The solar radiation achieves similar COD removal than UV-A radiation and is concluded to be a viable alternative.

Acknowledgements

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Thank you for
your attention

