## Abstract

## Effect of Ohmic Heating Nixtamalization on the Structural and Physicochemical Characteristics of Instant maize Flours and Their Relation to Starch Modifications <sup>+</sup>

Elisa Domínguez-Hernández <sup>1,\*</sup>, Jorge Rangel-Hernández <sup>1</sup>, Eduardo Morales-Sánchez <sup>2</sup> and Marcela Gaytán-Martínez <sup>1,\*</sup>

- <sup>1</sup> Programa de Posgrado en Alimentos del Centro de la República, Facultad de Química, Universidad Autónoma de Querétaro; e-mail@e-mail.com
- <sup>2</sup> Centro de Investigación en Ciencia Aplicada y Tecnología Avanzada, Unidad Querétaro, Instituto Politécnico Nacional; emoraless@ipn.mx (E.M.-S.)
- Correspondence: elisadohe@gmail.com (E.D.-H.); marcelagaytanm@yahoo.com.mx (M.G.-M.); Tel. +52-(55)-21854466 (E.D.-H.); +52-(442)-1921100 (ext. 5554) (M.G.-M.)
- + Presented at the 2nd International Electronic Conference on Biomolecules: Biomacromolecules and the Modern World Challenges, 1–15 November 2022; Available online: https://iecbm2022.sciforum.net/.

**Abstract**: The study investigated the changes in the physicochemical properties of maize starch on nixtamalized flours produced with ohmic heating (OH). Samples were prepared using the following OH process variables and levels: cooking temperature (85 and 90°C), heating time (0, 5 and 10 min) and voltage (120 and 130 V). Changes were studied using their viscosity profile, differential scanning calorimetry (DSC), X-ray diffraction (XRD) and scanning electron microscopy (SEM). Results indicated flour viscosity was affected by increasing time and/or temperature, but also by greater electrical fields. This was due to gelatinization and electroporation, shown as damage of the starch granule in SEM. DSC and XRD indicated gelatinization and loss of crystalline structures, but also formation of new amylose-lipid interactions stabilizing the starch system and causing lower peak viscosity.

**Keywords:** gelatinization; electroporation; pasting profile; resistant starch; sustainable nixtamalization

Author Contributions: Funding: Institutional Review Board Statement: Informed Consent Statement: Data Availability Statement:

**Conflicts of Interest:** 

Citation: Domínguez-Hernández, E.; Rangel-Hernández, J.; Morales-Sánchez, E.; Gaytán-Martínez, M. Effect of Ohmic Heating Nixtamalization on the Structural and Physicochemical Characteristics of Instant maize Flours and Their Relation to Starch Modifications. *Biol. Life Sci. Forum* **2022**, *2*, x. https://doi.org/10.3390/xxxxx

Academic Editor: Firstname Lastname

Published: 1 November 2022

**Publisher's Note:** MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



**Copyright:** © 2022 by the authors. Submitted for possible open access publication under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/license s/by/4.0/).