

Fundamental Characteristics of Stiffness-Adjustable Soft Actuator Made of Three Functional Polymer Materials Using FDM 3D Printer

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INTRODUCTION & AIM

Research Background

Advantage of soft actuator

Shape adaptability
High safety

Disadvantage of soft actuator

Lack of load capacity
Difficulty of complex structure

Maintenance

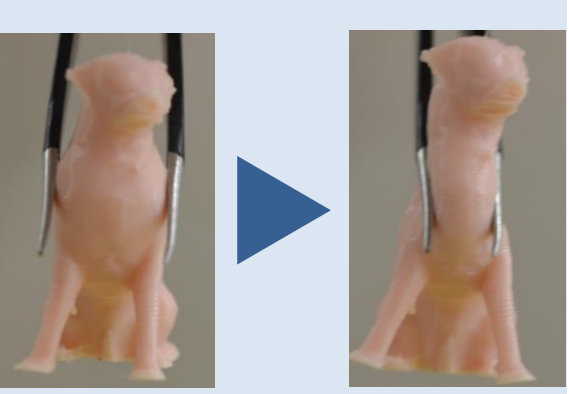
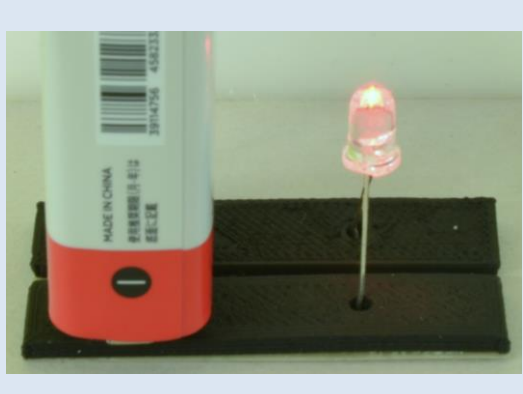
Improvement

The purpose of this study

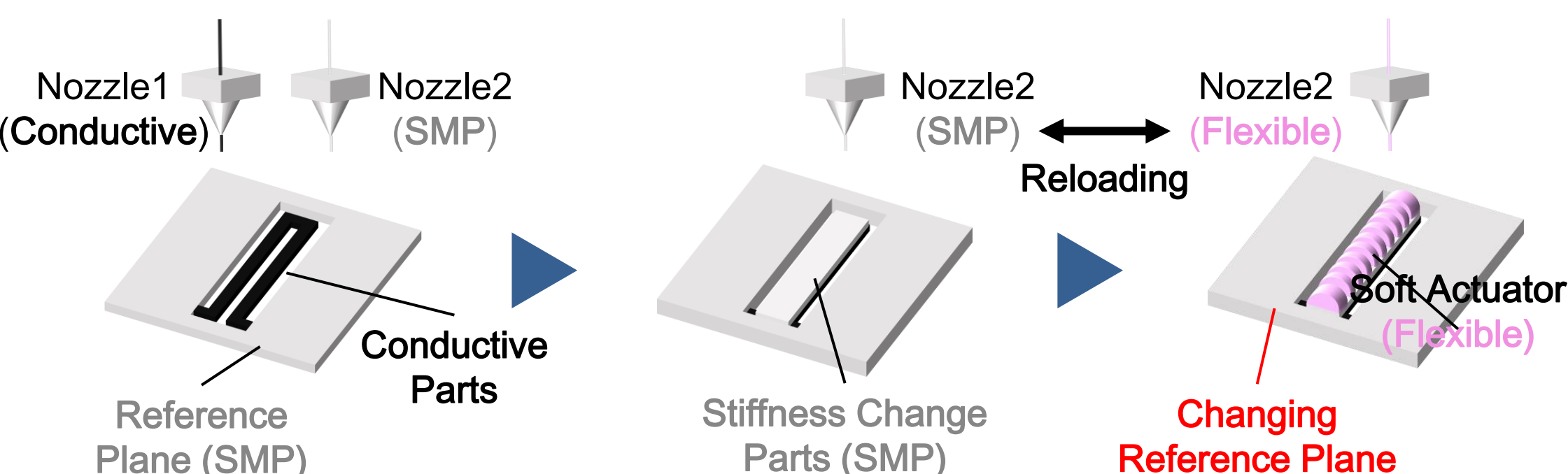
Fabrication of Stiffness-Adjustable Soft Actuator using a normal FDM 3D printer

MATERIALS & STRUCTURE

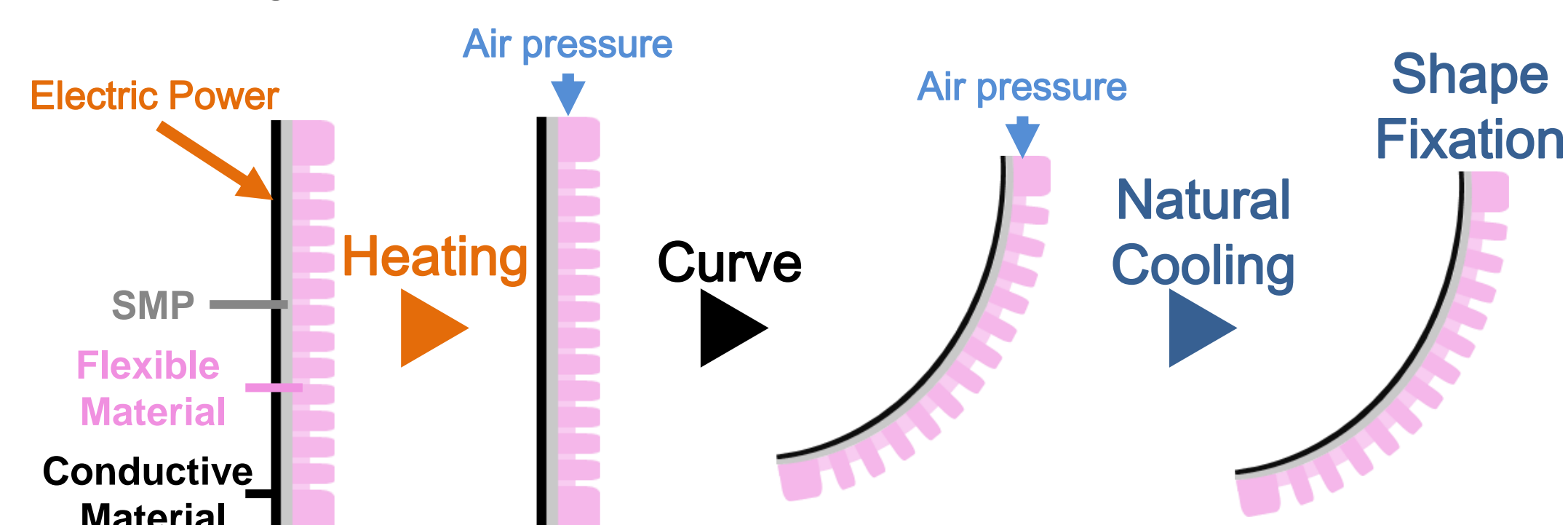
Polymer Materials Used In This Study

	Shape Memory Polymer ⁽¹⁾	Flexible Material ⁽²⁾	Conductive Flexible Material ⁽³⁾
	<p>Glass ($T_g < T$)</p> <p>Rubber ($T < T_g$)</p> <p>Deformity</p> <p>Shape Fixation</p> <p>Recovery</p>		
Feature	Stiffness changes greatly with T_g	Flexibility by vegetable resin	Conductive due to carbon
Property			
Resistance	-	-	3.9 Ω -cm
Durometer	Glass 80D Rubber 40D	60A	92A

Actuator Fabrication Methods



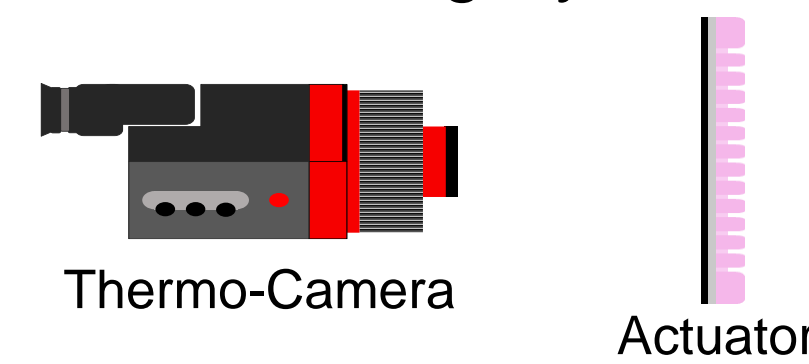
Driving Method



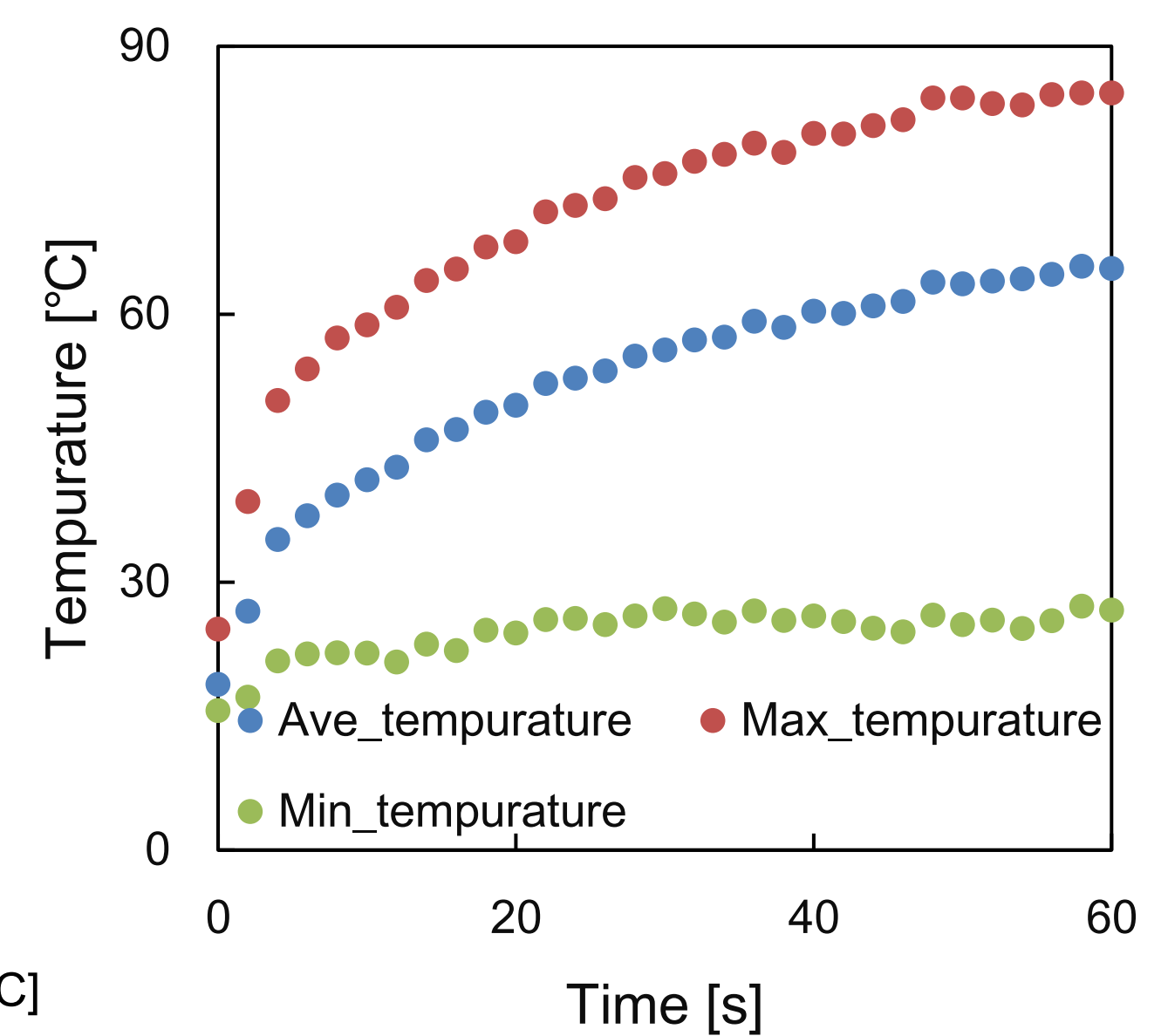
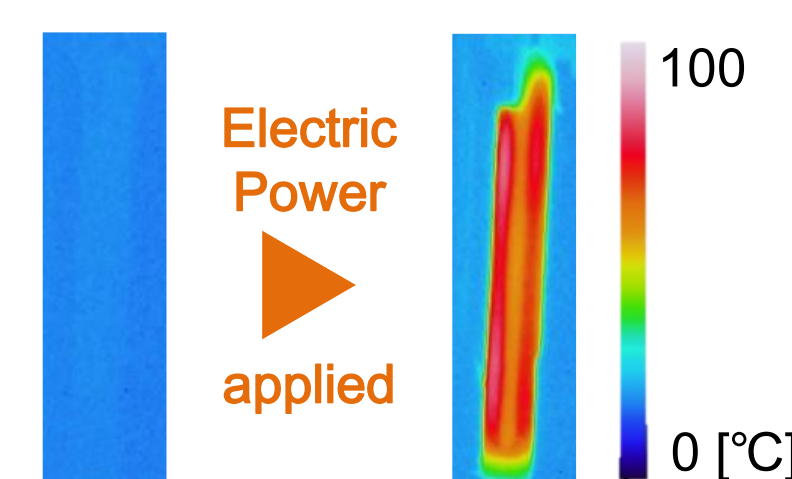
RESULTS & DISCUSSION

Thermal properties of the actuator (90 W)

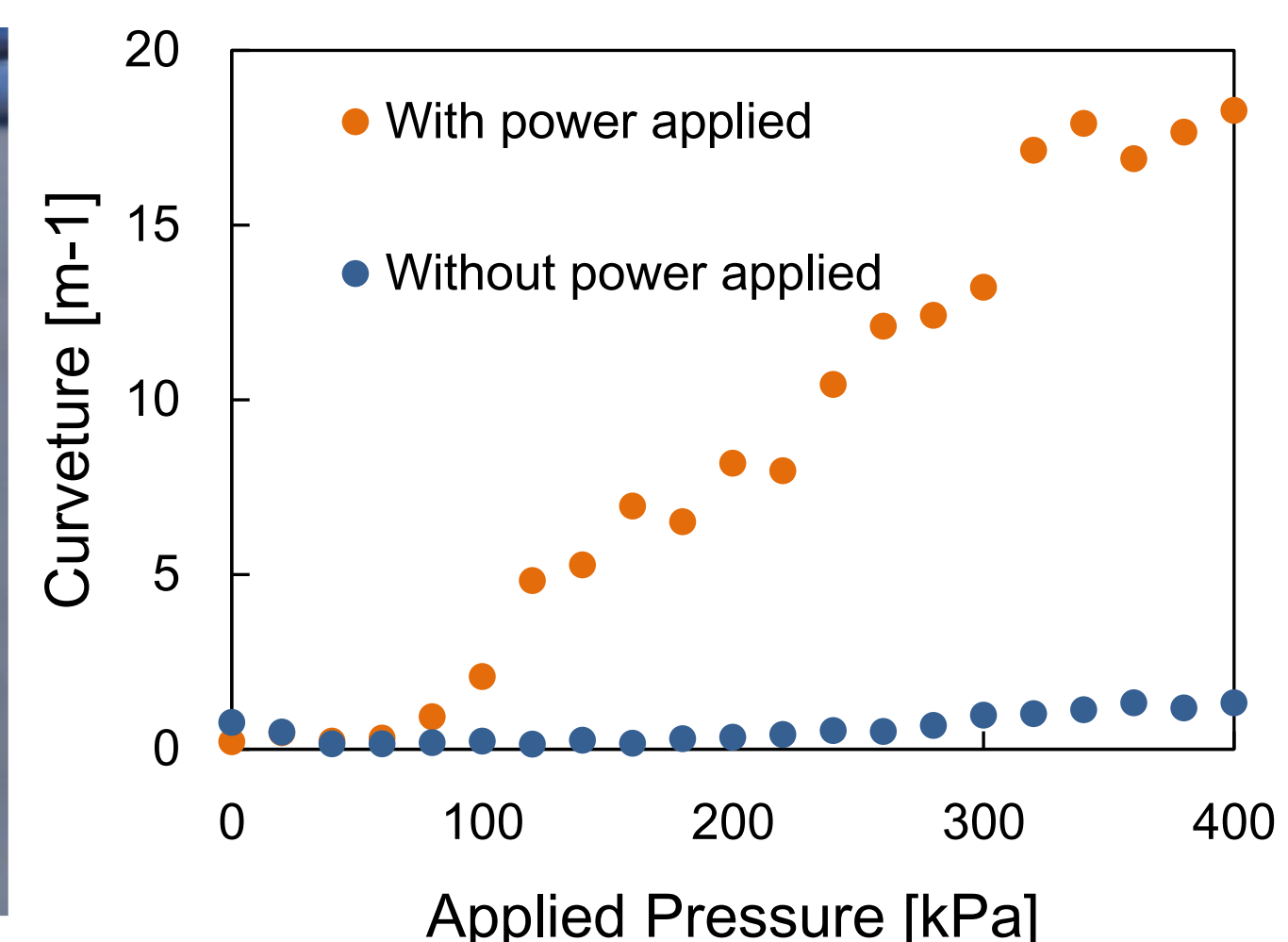
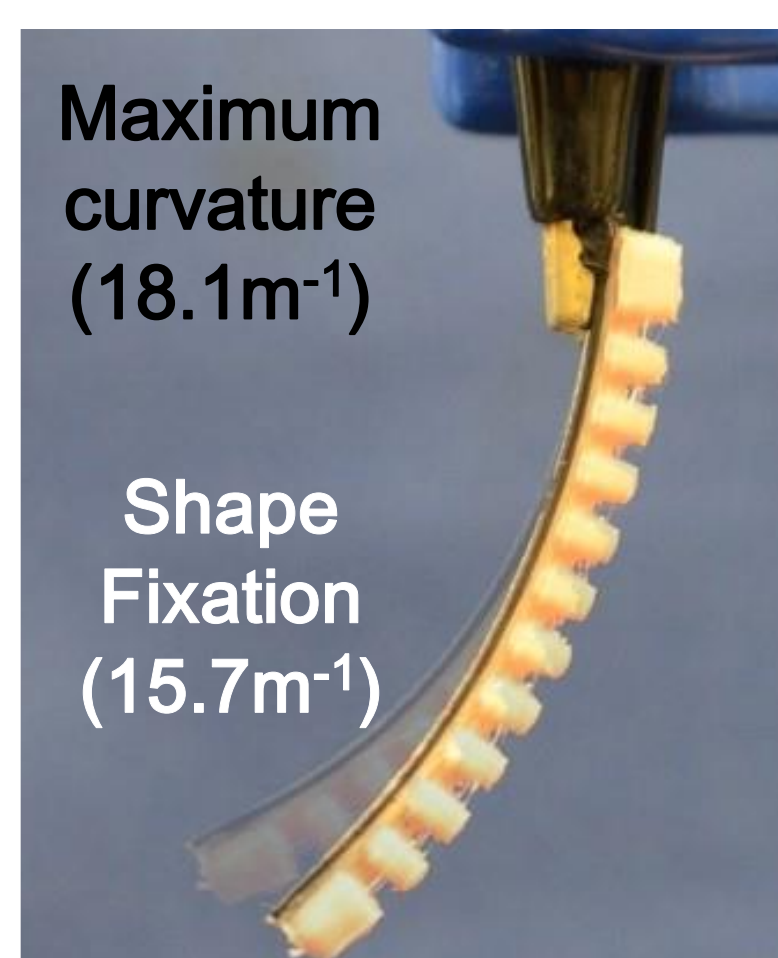
Measuring System



Measuring Results

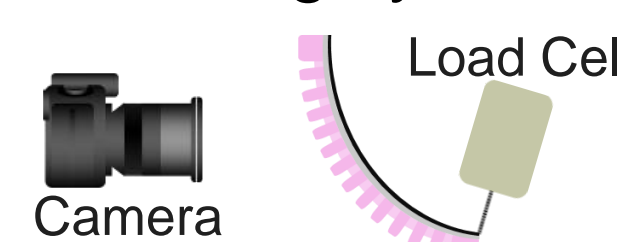


Driving characteristics of the actuator



Actuator Reaction Force Measurement

Measuring system



Measuring Results

- Rubber state (Electric power applied)
 - Reaction Force: 125.2 mN
- Glass state (No Electric power applied)
 - Reaction Force: 140.5 mN

CONCLUSION

- The actuator is created using three different materials at once by 3D printer
- The developed actuator can be curved at low stiffness condition
- The actuator's stiffness can be higher with maintaining the deformation state

ACKNOWLEDGMENTS

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- [2] Raise 3D TDS : <https://raise3d.jp/download#download05>
- [3] RECREUS TDS : http://idarts.co.jp/3dfs/data_sheet/recreus/CONDUCTIVE_FILAFLEX_TDS_2021.pdf