

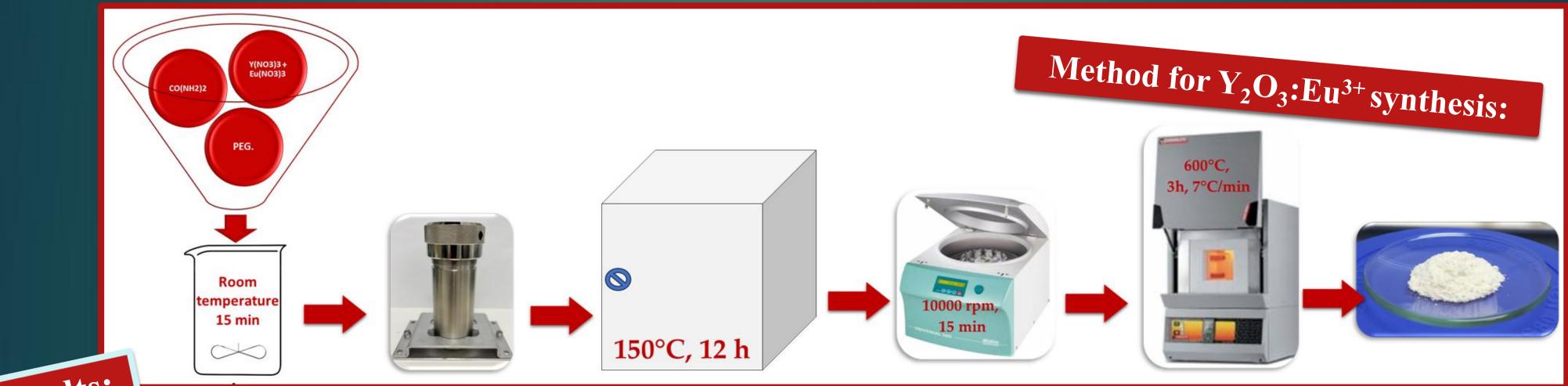


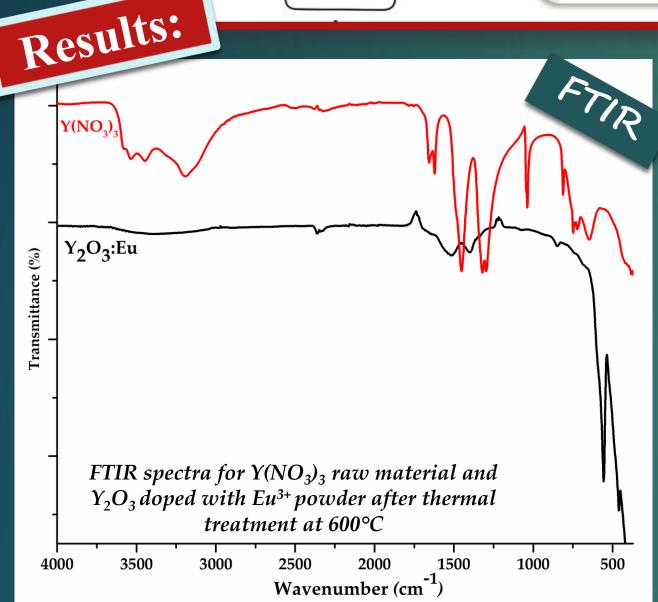
## EFFECT OF PROCESS PARAMETERS ON THE PROPERTIES OF YTTRIUM OXIDE CERAMICS

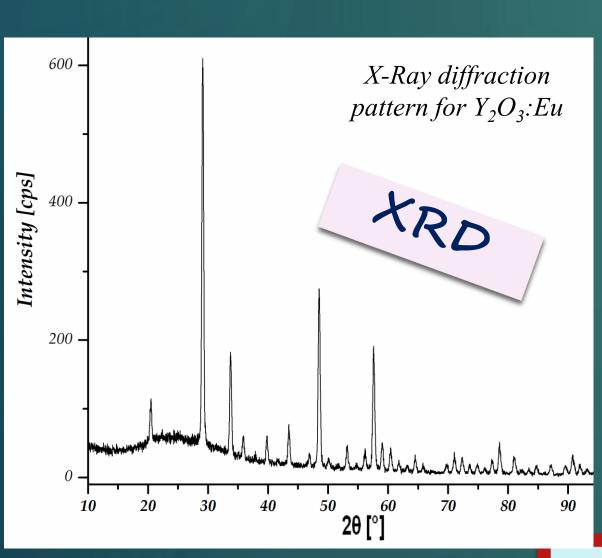
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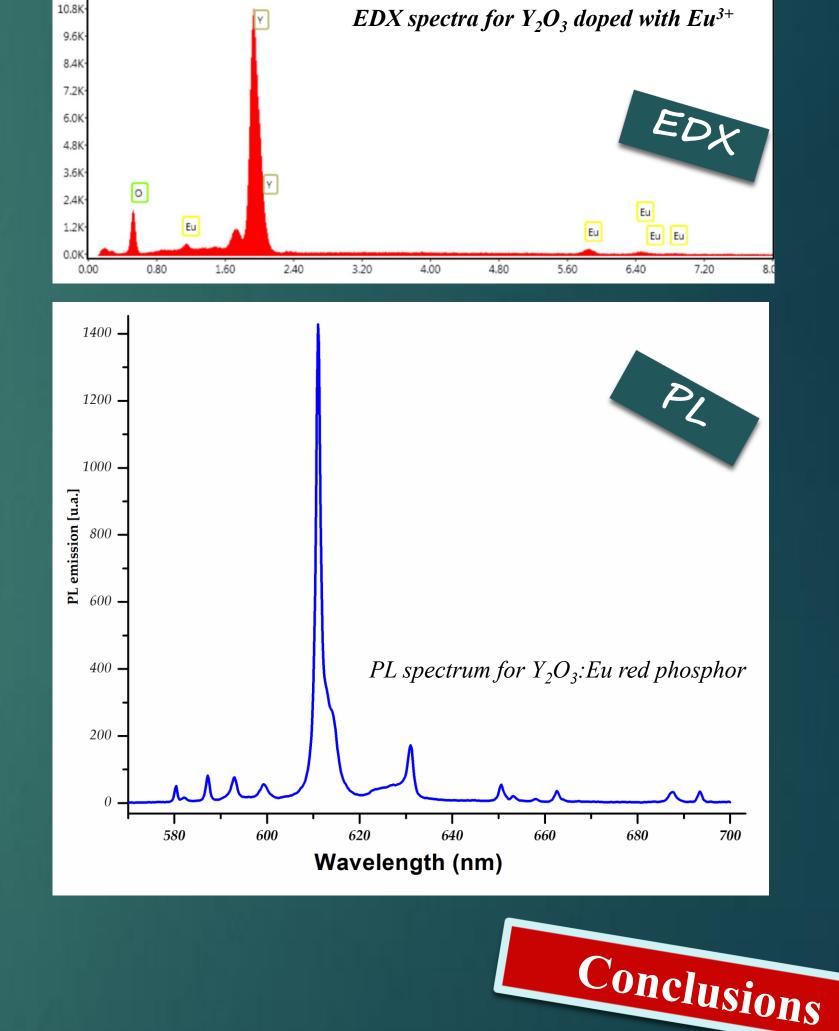
Transparent polycrystalline ceramics have been developed in response to the growing demand for new materials with multiple applications in advanced technologies. Yttrium oxide  $(Y_2O_3)$  is a ceramic material, intensively studied due to its superior qualities, which include optical clarity, biocompatibility, and chemical and thermal stability. In biotechnology, it can be used to create fluorescent labels, drug delivery systems, antimicrobial materials, lasers, and protective windows, among other. This paper aims to clarify certain methodological issues related to the synthesis of  $Y_2O_3$  doped with rare earth ions. In this regard, a hydrothermal process involving the use of nitrates as a cation source, along with urea and polyethylene glycol was employed. The influence of the process parameters (type and concentration of raw materials, reaction time and temperature, influence of surfactant and intermediate steps, etc.) on the properties of  $Y_2O_3$  was analyzed. Furthermore, the effectiveness of oxide doping was also evaluated. FTIR spectroscopy and X-ray diffraction were used to determine the chemical bonds, crystal structure, and purity of the material. The morphological properties influence the applicability of the oxide in the biotechnology field, so as not to raise toxicity problems in the liver or kidneys. The particles' rounded edges and spherical shape were visible under SEM microscopy. Studies on the optical properties confirmed the efficiency and applicability of the proposed method for obtaining yttrium oxide-based ceramics with potential applications in the biotechnology.







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## Acknowledgements

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- At wavenumbers below 600 cm<sup>-1</sup> the IR spectrum of oxide particles is defined by absorption bands due to stretching vibrations of the Y-O and Y-O-Y bonds in cubic  $Y_2O_3$ . The lack of new bands indicates that  $Eu^{3+}$  is inserted into the cubic lattice, without producing  $Eu_2O_3$  secondary phases, and not altering the  $Y_2O_3$  structure.
- In the diffractogram, three main characteristic peaks were found, at 2θ values of 29.18°, 48.51° and 57.58° indexed to the (222), (440) and (622) planes. The low intensity peaks that were also indexed and attributed to a Y<sub>2</sub>O<sub>3</sub> cubic crystalline structure, with a slightly deformed lattice due to the presence of the dopant.
- In the EDX spectrum, peaks attributed to oxygen (O(K) at 0.52 keV) and yttrium (Y(L) at 1.92 keV) are observed, as well as peaks corresponding to the dopant (Eu(L) at 5.84 keV and Eu(M) at 1.14 keV).
- The SEM image shows perfectly spherical particles, without surface defects, well dispersed.
- PL spectrum and CIE diagram confirm that a red phosphor is obtained by excitation with visible radiation.