

Design of core-shell aerogel particles combining AI tools and supercritical drying for oral drug delivery

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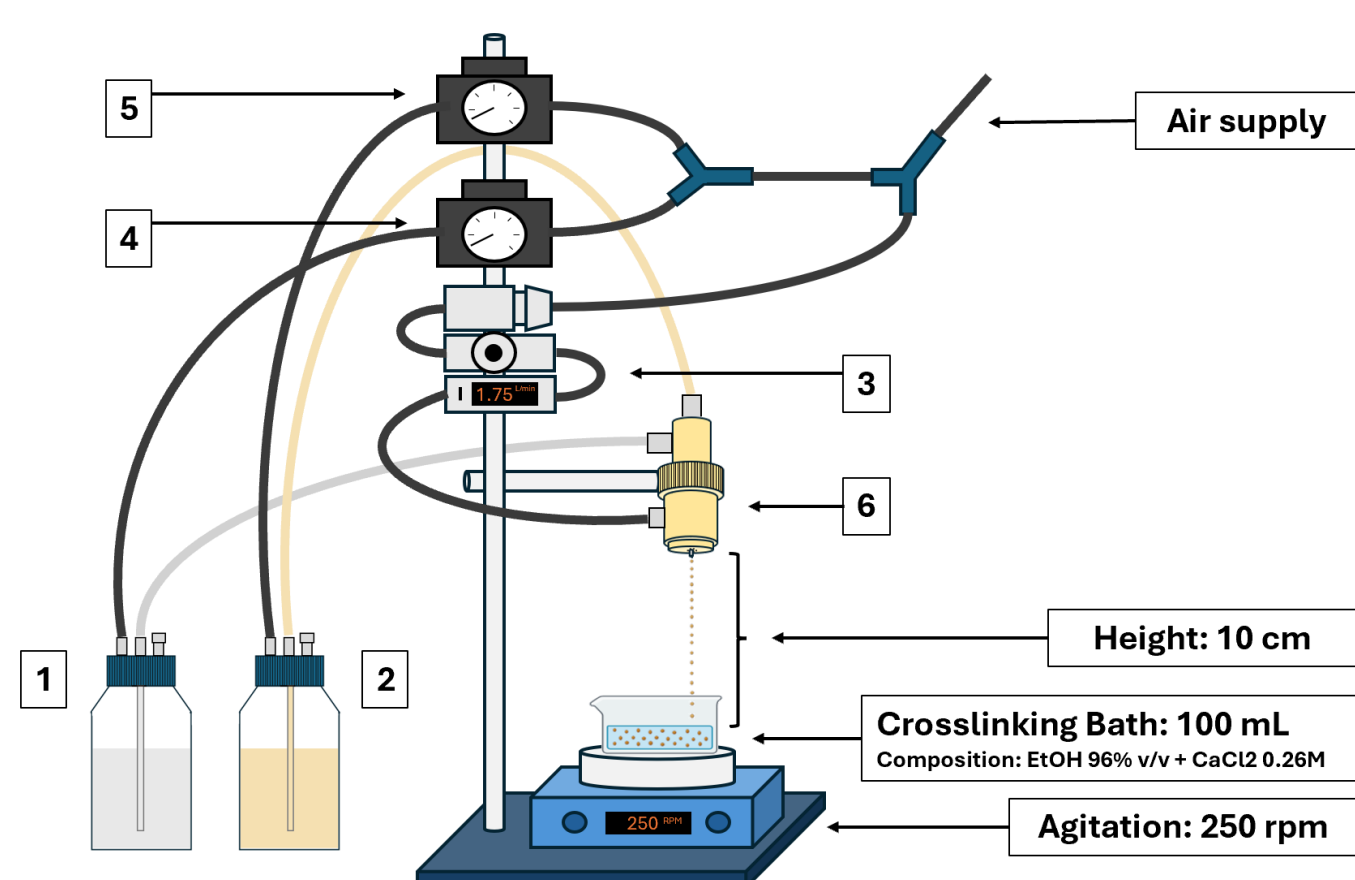
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INTRODUCTION & AIM

Bioaerogels have been postulated as drug delivery systems, and can be synthesized via sol-gel processes using a wide variety of polysaccharides [1]. Core-shell aerogels can be prepared by combination of air-assisted coaxial dripping systems with subsequent supercritical drying [2]. This methodology involves numerous processing parameters, making Artificial Intelligence (AI) tools invaluable for optimizing and understanding the effect of each variable on the particle characteristics [2]. In this work, AI tools were employed to develop aerogel particles using alginate (Alg) solutions as drug-loaded cores and konjac glucomannan (KGM) solutions as coatings.

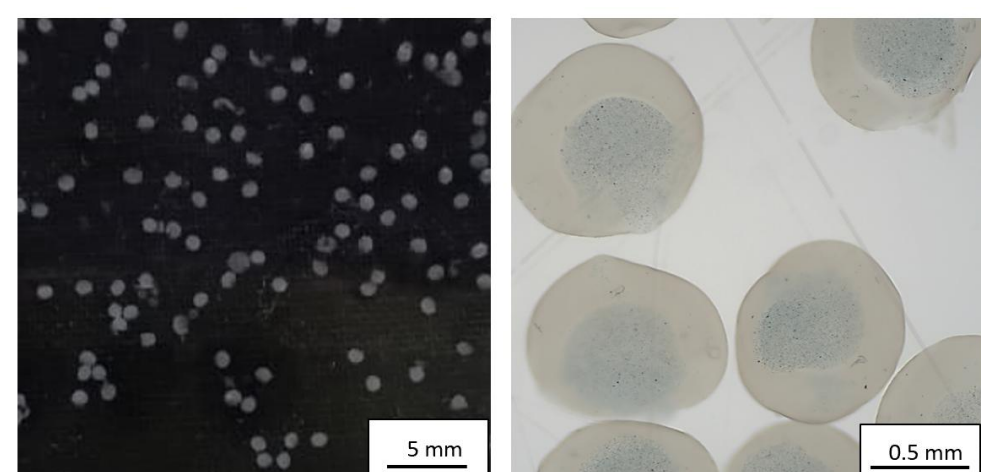
METHOD

Processing parameters selected to model the formulation method:

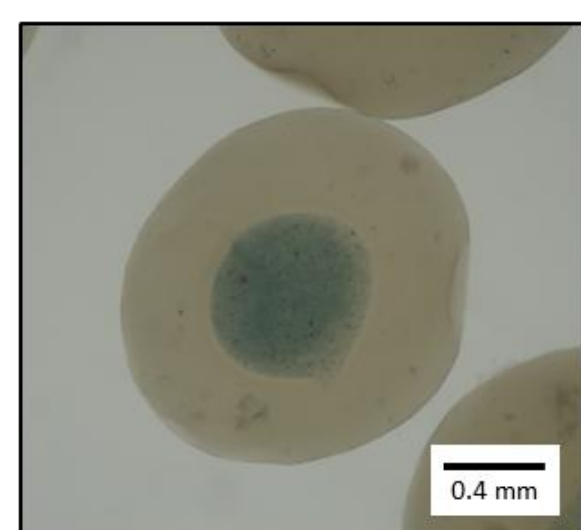


- [KGM] = 0.6 – 0.7% w/v
- [Alg] = 0.75 – 1.25% w/v
- Airflow = 1.75 – 2.65 L/min
- Pressure (KGM) = 0.4 – 1.2 bar
- Pressure (Alg) = 0.2 – 1.0 bar
- Nozzle configuration = 0.8/0.35, 0.5/0.15, 0.8/0.15 mm

Selected example of an evaluated formulation to obtain explicative models and optimal formulations:

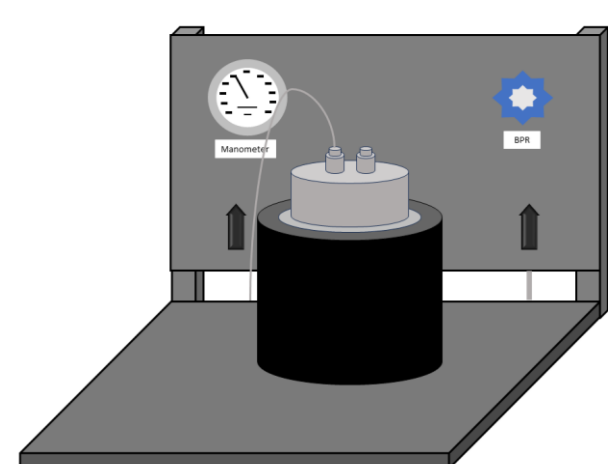


- Feret diameter (mm)
- Circularity (Values: 0–1)
- Coating thickness (mm)
- Core position (score)
- Nozzle blockage (score)
- Core volume (mm³)



Optimal formulation!

Supercritical drying conditions:



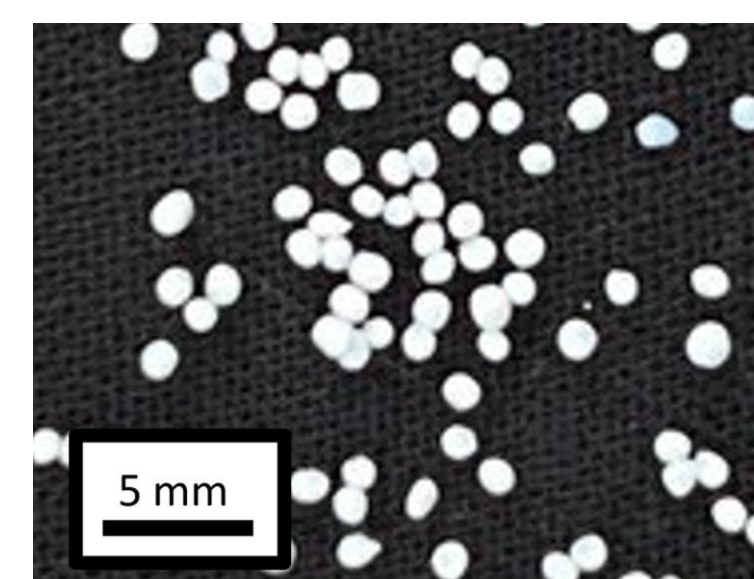
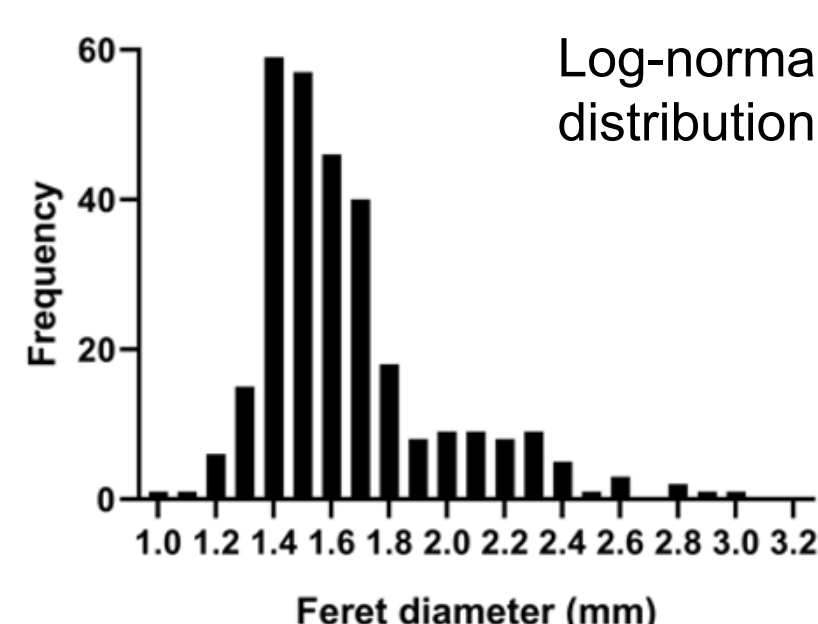
Pressure: 120 bar
Temperature: 40°C
Time: 5 h (4 h dynamic + 1 h static)

RESULTS & DISCUSSION

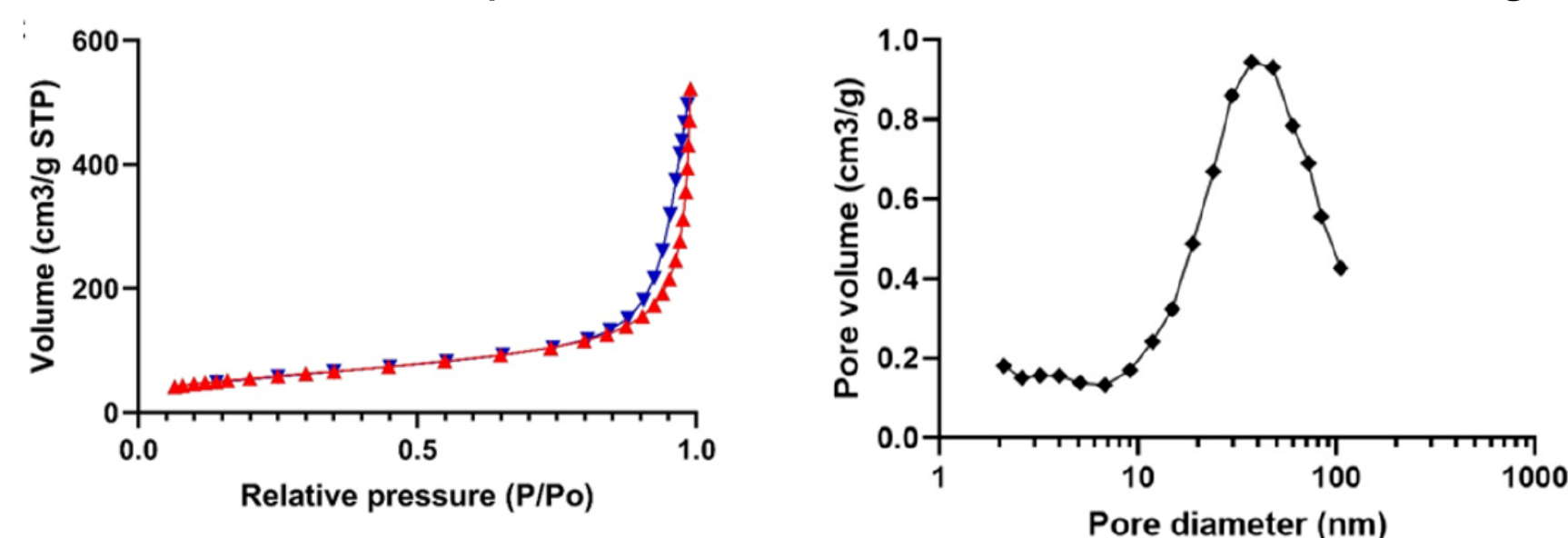
Morphological and textural properties of final aerogel formulations

| D _{Feret} (mm) | Geometric deviation | Circularity | A _{BET} (m ² /g) | V _p (cm ³ /g) | D _p (nm) | ρ _{skel} (g/cm ³) |
|-------------------------|---------------------|-------------|--------------------------------------|-------------------------------------|---------------------|--|
| 1.77 | 1.21 | 0.83 | 201 ± 10 | 0.78 ± 0.04 | 15.4 ± 0.8 | 1.71 ± 0.01 |

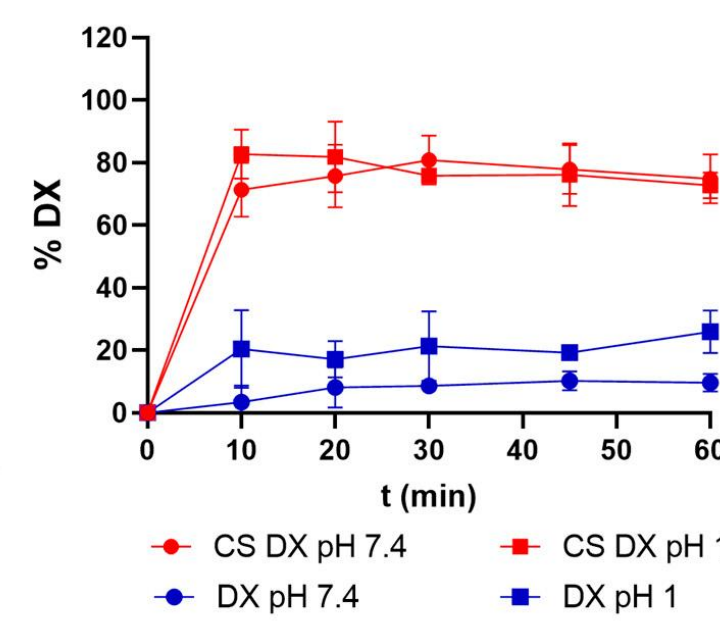
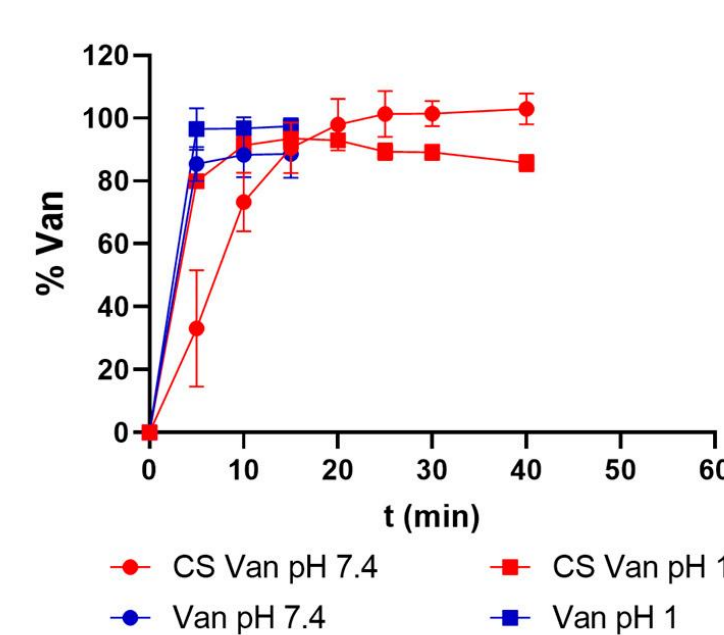
Size distribution and picture of the core-shell aerogel formulation



Isotherm and mesopore size distribution of core-shell aerogels



Drug loading (DL %), Entrapment Yield (EY %) and drug release of Vancomycin (Van) and Dexamethasone (DX) from core-shell aerogels



| | DL (%) | EY (%) |
|----------------|---------------|---------------|
| Aerogels (van) | 11.7 (2.8) | 17.3 (3.3) |
| Aerogels (DX) | 0.032 (0.001) | 0.182 (0.003) |

CONCLUSIONS

- It was possible to produce core-shell gel particles based on alginate and konjac glucomannan in a one-step process.
- AI enabled the optimization of the core-shell particle production process.
- Core-shell aerogels loaded with lipophilic drugs facilitated instantaneous drug release.
- The obtained formulations were unable to modulate the release of hydrophilic drugs.

ACKNOWLEDGMENTS

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