



1 Article

# 2 Near-Infrared pH Sensor based on SPEEK- 3 Polyaniline Polyelectrolyte Complex Membrane

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9 **Abstract:** Polyelectrolyte complex (PEC) membrane based on sulfonated poly(ether ether ketone)  
10 and polyaniline (SPEEK-PANI) was developed for pH sensing application. Aniline was  
11 polymerized in the presence of SPEEK membrane by using in situ chemical oxidative  
12 polymerization to yield an ionically crosslinked SPEEK-PANI membrane. The fabricated membrane  
13 exhibited sensitivity in the physiological pH range of 2-8. The PEC membrane pH sensor showed  
14 good absorption properties in the near-infrared region (NIR). The membrane showed fast response  
15 during de-doping process ( $\approx 90$ s), while longer response times are essential for doping process from  
16 alkaline/ neutral pH region to acidic pH region, which is attributed to the presence of highly acidic  
17 sulfonic acid groups with high buffering capacity in PEC membrane. SPEEK-PANI membrane  
18 exhibited slightly higher water uptake as compared to neat SPEEK membrane. The membrane  
19 exhibited good stability as it was stored in 1M HCl solution for more than 2 years without physical  
20 or visual deterioration. A preconditioning step in 1 M HCl ensures obtaining reproducible results  
21 and allows for the pH sensor to be used repeatedly. The PEC sensor membranes are suitable for  
22 applications that start at low pH values and move upwards to higher pH values in the 2-8 pH range.

23 **Keywords:** Polyelectrolyte complex; pH sensor; Near-Infrared; polyaniline; SPEEK; Membrane;  
24 Optical  
25

## 26 1. Introduction

27 Polyelectrolytes are charged macromolecules with positive or negative charges, which termed  
28 as cationic polyelectrolytes and anionic polyelectrolytes, respectively. When two oppositely charged  
29 polyelectrolytes mixed, a polyelectrolyte complex (PEC) forms due to the gained entropy upon  
30 release of counter ions [1]. PEC can be formed by different techniques such direct polyelectrolyte  
31 titration [2], jet mixing [3], direct mixing with required substrate [4], layer-by-layer assembly (layered  
32 PECs) [5-7] and in situ polymerization of a suitable monomer onto a preformed macromolecule which  
33 is known as “template” or “matrix” polymerization [8, 9].

34 PECs have been employed in a variety of applications such as self-healing coatings [10], sensors  
35 [11], biosensors [12] and biomedical applications [13-15]. PEC membranes is considered to be a special  
36 class of PECs which can be prepared using LbL assembly [16] or by direct mixing of polycations and  
37 polyanions followed by casting process [17]. PEC membranes are pH-responsive due to the presence  
38 of physical ionic crosslinks that can be altered by pH change in the surrounding environment [18].  
39 The swelling/ de-swelling behavior of pH-responsive PECs enables their use for optical pH sensing  
40 applications [11, 19, 20]. In this paper, we employ in situ chemical oxidative polymerization to  
41 prepare an optical pH-responsive PEC membrane by polymerizing aniline monomer onto a solid  
42 SPEEK membrane.

## 43 2. Experimental:

### 44 2.1. Materials:

45 Ammonium persulfate (APS) (ACS reagent, 98.0%), NaH<sub>2</sub>PO<sub>4</sub>·2H<sub>2</sub>O (ACS reagent, 98%–  
46 100.5%), Na<sub>2</sub>HPO<sub>4</sub> (ACS reagent, 98%–102%), NaCl (>99.5%), Na<sub>2</sub>CO<sub>3</sub> (ACS reagent ≥99.5%), and  
47 NaHCO<sub>3</sub> (ACS reagent ≥99.7%), N,N-Dimethylacetamide (anhydrous, 99.8%) were received from  
48 Aldrich (Milwaukee, WI, USA). Sulfonated poly(ether ether ketone) (SPEEK) having a degree of  
49 sulfonation (DS) = 75 was acquired from Fumatech (Germany). Aniline was distilled twice and stored  
50 in the dark at 5 °C before use. The PBS buffer system was prepared as reported in our previous work  
51 [21].

### 52 2.2. Preparation of SPEEK-Polyaniline PEC Membrane

53 SPEEK membranes were casted from 5 wt. % N,N-Dimethylacetamide solutions using glass  
54 Petri dishes to yield membranes with thicknesses of ≈50 μm. PEC membranes were prepared by using  
55 in situ chemical oxidative polymerization as following: Dried SPEEK membranes were immersed in  
56 500 mL of 1M HCl solution for 30 minutes. After that, 0.5 mL aniline monomer was added to the  
57 reaction vessel and stirred for 30 minutes. Finally, 10 mL solution of a pre-dissolved 1.45 g APS/1 M  
58 HCl solution was added to the reaction mixture. After a certain period of reaction time, the resulted  
59 greenish color SPEEK-Polyaniline PEC membrane was removed and washed repeatedly with  
60 distilled water ensure the removal of unreacted materials. The membrane was stored in 1M HCl  
61 solution for further analysis.

### 62 2.3. Sensor characterization and pH measurements

63 A double beam spectrophotometer Cintra 2020 (GBC Scientific Equipment, Australia) was used  
64 for recording the absorbance in the range of 400-1000 nm. The reference cell holder was filled with  
65 the desired pH buffer solution, and the sensor membrane (6 cm long x 0.6 cm wide) was placed and  
66 fixed in the sample cell holder filled with the same pH buffer solution and the measurements were  
67 performed in a batch mode. All the measurements were done as triplicates and the standard  
68 deviations were calculated accordingly. To calculate the pH values based on the detected absorbance,  
69 the optical pH sensor membrane was calibrated using a Four Parameter Logistic (4PL) nonlinear  
70 regression model, with sigmoidal curve fitting according to equation (1):

$$A = d + \frac{a - d}{1 + \left(\frac{pH}{c}\right)^b} \quad (1)$$

71 where, A is the measured absorbance; a is minimum asymptote; d is the maximum asymptote; c is  
72 the inflection point; and b is the hill's slope.

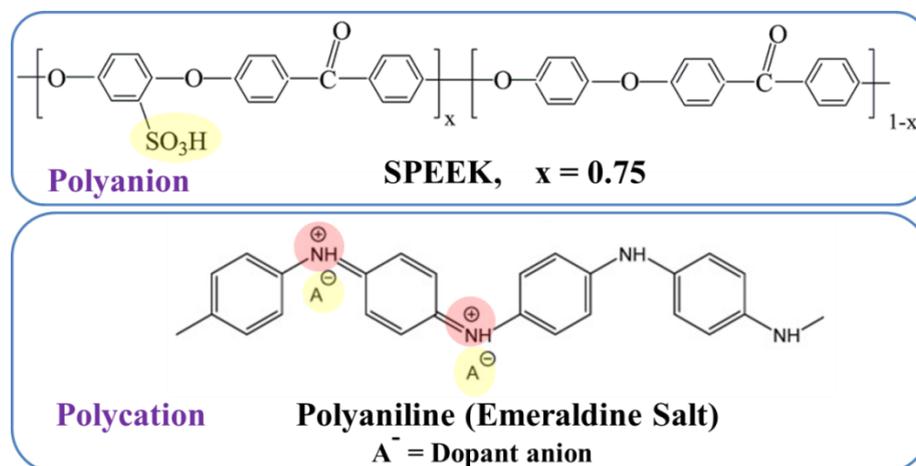
73 This enables the measurement of pH over a wide proton concentration range, as the  
74 pseudolinear part of the calibration curve is not the only part used. From the constructed calibration  
75 curve, the pH can be calculated as shown in equation (2):

$$pH = cx \frac{(A - d)^{(1/b)}}{(a - A)} \quad (2) \quad (2)$$

## 76 3. Results and Discussion:

77 Chemical oxidative polymerization is simple and rapid method for preparation of polyaniline-  
78 coated substrates for a variety of applications [22]. In this study, the PEC membrane was prepared  
79 by chemical oxidative polymerization of aniline in the presence of solid thin film of SPEEK. The  
80 transparent SPEEK membrane changed into green color upon completion of the reaction.  
81 Polyaniline is a pH-responsive polymer that has a positive charge on its backbone. The presence of  
82 strong sulfonic acid groups (pK<sub>a</sub> < 1) allows SPEEK to: (1) act as anionic polyelectrolyte dopant for

83 the cationic polyaniline, Figure 1; and (2) swell fast due to the solvation of  $-\text{SO}_3\text{H}$  groups by the  
 84 surrounding water molecules [23]. Table 1 displays the swelling properties of the neat SPEEK and  
 85 SPEEK-PANI PEC membranes. Both membranes have reasonable water uptake values which ensure  
 86 the wettability of the membrane's surfaces for fast ion-exchange process during switching through  
 87 different pH values. The slight extra water uptake for SPEEK-PANI membrane could be attributed  
 88 to the higher hydrophilicity of the polyaniline matrix.



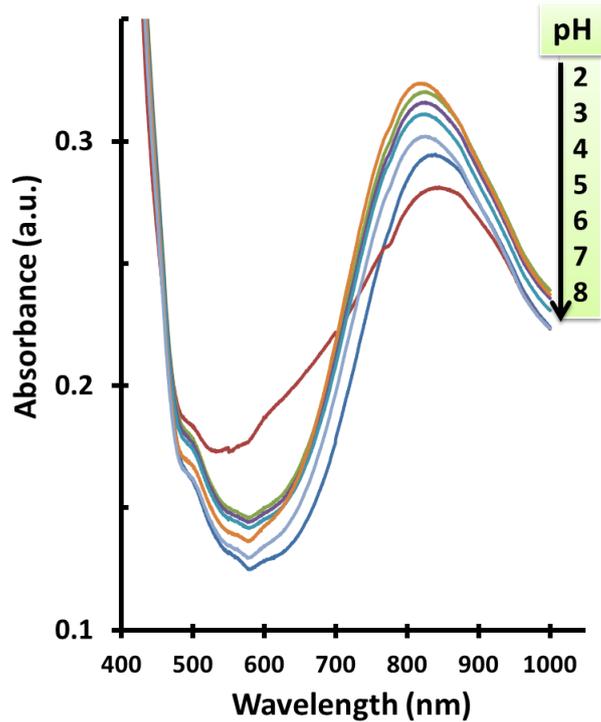
89  
 90 **Figure 1.** Chemical structures of SPEEK with degree of sulfonation =75% (top), and polyaniline  
 91 (bottom).

92 Table 1 Water uptake values at room temperature.

Membrane type	Water uptake (%)
SPEEK	35.2
SPEEK-PANI	35.8

93 Polyaniline is a conductive polymer which has been utilized for pH sensing applications due to  
 94 its pH-responsive nature [24-27]. The pH sensing property of polyaniline arises from the swelling-  
 95 deswelling equilibrium upon pH change during the doping/ dedoping process. The obvious  
 96 advantage of using polyaniline is the chemical stability of the macromolecular indicator compared to  
 97 the leachable indicator molecules. The former property allows for preparation of reusable sensors  
 98 with extended life time and reproducible results [21].

99 The prepared sensor membranes were tested as an optical pH sensor across the visible and near  
 100 infra-red (NIR) regions (400–1000 nm). SPEEK-PANI PEC membranes exhibit well-defined pH  
 101 sensitivity in the pH range of 2–8, Figure 2. The experiments were conducted from pH 2 to 8, with 1  
 102 pH unit increments. After each experiment, the membrane was reconditioned by rinsing with 1M  
 103 HCl. The absorption maxima was shifted from ( $\lambda = 810$  nm at pH = 2) to ( $\lambda = 840$  nm at pH = 8),  
 104 which is attributed to the strong ionic interactions and hydrogen bonding between the sulfonic acid  
 105 groups and the imine groups [28]. Hence, the absorption maxima in the NIR was selected in the  
 106 middle range ( $\lambda_{\text{max}} = 825$  nm). As expected, the absorption decreases with increasing the pH due  
 107 to gradual conversion of polyaniline from the conductive Emeraldin Salt (ES) into the non-conductive  
 108 Emeraldin Base (EB) via the dedoping process. Regardless, at basic pH =8, the strong blue shift is not  
 109 observed which means that the pKa of the polymer is above 8. This behavior could be attributed to  
 110 the fact that the sulfonic acid groups with low pKa (<1) has a strong ionic interaction and cannot be  
 111 exchanged easily due to the formation of strong hydrogen bonding with polyaniline [29]. In other  
 112 words, the sulfonic acid groups tethered from the bulky macromolecule chains require more alkaline  
 113 conditions (higher basicity) to be titrated and exchanged with small anions.

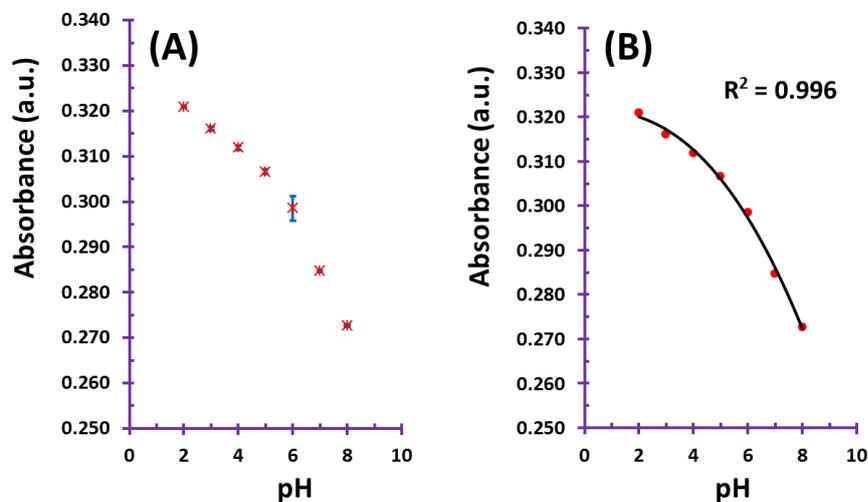


114

115 Figure 2 The absorption spectrogram in the visible and near-infrared region for the sensor membrane  
 116 at different pH.

### 117 3.1. pH Measurements

118 The calibration graph for pH dependence of the absorptions at 825 nm is shown in Figure 3a.  
 119 The measurements were done in triplicates with a standard deviation of the absorbance value over  
 120 the calibration range less than 0.003 (a.u.). The obtained data were fitted by using the four parametric  
 121 logistic equation (1), and the calibration curve ( $R^2 = 0.996$ ) was obtained for the absorbance change  
 122 vs. pH, Figure 3b. This calibration graph, which has semi-sigmoidal curve character, can be used to  
 123 find out the pH values of unknown solutions using equation (2), going from low to high pH (forward  
 124 titrations). The backwards titrations (from high to low pH) were not feasible to be carried out (refer  
 125 to the discussion of the next section).

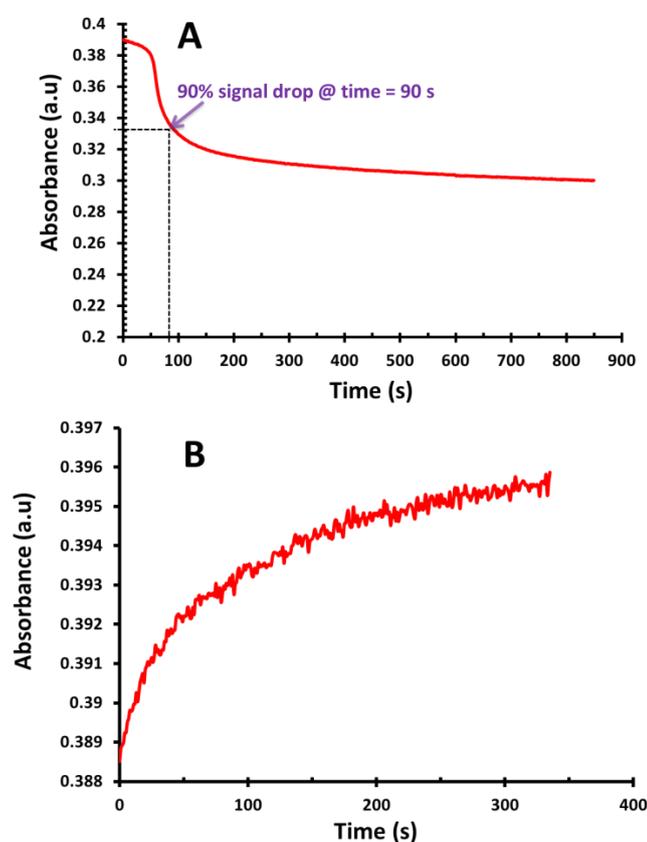


126

127 Figure 3 (A) Graph of the absorbance change vs. pH for SPEEK-PANI sensor membrane during  
 128 forward titrations, pH 2 – pH 8; and (B) the calibration curves for the pH dependence of the  
 129 absorption at 825 nm.

### 130 3.2. Response time

131 The sensor response time is defined as the time required for the sensor output to reach 90% of  
132 the change from its previous value to the final settled value [30]. Figure 4 displays the response  
133 diagrams for the membrane sensor during both doping and de-doping processes. The response time  
134 for the de-doping process, moving from pH 2 upwards to pH 8, was found to be  $\approx 90$  s, Figure 4a.  
135 However, moving in the reverse direction from pH 8 downwards to pH 2 (doping process) proved  
136 to be troublesome and requires long times that are not practical for sensing applications. This  
137 observation is evident from Figure 4b as there is a negligible increase in the sensor reading during  
138 the first five minutes. This behavior could be attributed to the presence of highly acidic sulfonic acid  
139 groups as dopants ( $pK_a < 1$ ) which have strong and broad buffering effect in the applied pH range.  
140 Regardless this shortcoming, SPEEK-polyaniline sensor membranes can be conditioned with 1 M HCl  
141 and used repeatedly for applications that start at low pH and move forwards to higher pH values in  
142 the optimized range.



143

144 Figure 4 Response times for SPEEK-polyaniline membranes at wavelength = 825 nm for: (A) forward  
145 titrations (from pH 2 pH 8); and (B) backward titrations (from pH 8 pH 2). The membrane was  
146 conditioned initially with 1 M HCl, and then placed in the required starting buffer solution until a  
147 constant reading was obtained; this was followed by placing the membrane in the new buffer solution  
148 for measuring the absorbance. The process was repeated many times with the same membrane sensor.

### 149 3.3. Sensor stability:

150 The PEC membrane sensor was stored and preserved in 1 M HCl solution for more than 2 years  
151 without any observed physical deterioration or disintegration. The readings for the sensor membrane  
152 were checked during interval periods of 2 months and the variation in the obtained readings was  
153 found to be within the machine error ( $\leq 0.02$  absorption units).

### 154 4.0. Conclusions:

155 The current study reports the fabrication of PEC membrane sensor based on SPEEK as anionic  
156 polyelectrolyte solid membrane coated with pH-responsive polyaniline as the cationic  
157 polyelectrolyte. The pH sensor membrane exhibited well-distinguished sensing in the pH range 2-8,  
158 and displays the maximum absorbance in the near-infrared region at  $\lambda_{\max} = 825$  nm. The calibration  
159 curve for pH measurement was constructed using a Four Parameter Logistic (4PL) nonlinear  
160 regression model and resulted in semi-sigmoidal curve ( $R^2 = 0.996$ ). The response time for the sensor  
161 membrane was found to be about 1.5 minute during the movement from low pH to high pH  
162 environments (de-doping). The sensor required extended times for responding in the reverse  
163 direction. This phenomenon requires more investigations in the future. Regardless, the sensor  
164 membrane is stable, can be reconditioned using 1M HCl and is suitable for applications where the  
165 movement direction is from acidic to alkaline medium in the 2-8 pH range.

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