

1 Conference Proceedings Paper

## 2 Cococrystals of Modafinil-Nicotinic acid:A Novel 3 Cococrystal for Enhanced Bioavailability

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11 **Abstract:** In this work, we are the first to identify and report pharmaceutically effective cococrystals  
12 of poorly soluble drug Modafinil (MOD) using crystal engineering approach. A multi-component  
13 system of MOD with nicotinic acid (NIC) as cofomer at 1:1 molar ratio was prepared  
14 tosimultaneously improve solubility, dissolution and bioavailability by applying liquid  
15 assistantgrinding technique. Nicotinic acid as a potential cofomer for cococrystal preparation was  
16 predicted using a novel approach of Hansen Solubility Parameter (HSP) group contribution  
17 method. Various evaluation parameters pertaining to confirm cococrystal formation like Fourier  
18 Transformer Infrared spectroscopy (FTIR), Differential Scanning Calorimetry (DSC), Powder X-Ray  
19 Diffraction (PXRD), and Field Emission Scanning Electron Microscopy (FESEM) were carried out.  
20 Further effect of precipitation inhibitors (HPMC) onin-vivobioavailability enhancement was also  
21 studied. MOD-NIC cococrystals formation was confirmed by integrating results of instrumental  
22 techniques. Aqueous solubility andin-vivopharmacokinetic study proved 5.96 and 1.88 times higher  
23 bioavailability respectively in case of prepared cococrystals compared to MOD alone whereas  
24 bioavailability further increased by 2.72 times when these cococrystals were administered in presence  
25 of precipitation inhibitor. Hence, solid state manipulation was successful for preparing modafinil  
26 cococrystals as a potential method for illustrating several properties. The concept of cococrystals coupled  
27 with precipitation inhibitors significantly enhanced the bioavailability of modafinil.

28 **Keywords:** Modafinil, nicotinic acid, cococrystals, bioavailability

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### 30 **Introductio**

31 Cococrystal are neutral crystalline solid materials composed of two or more compounds generally  
32 in a stoichiometric proportion. One of the compounds is drug and the remaining being excipients  
33 selected from generally recognized as safe (GRAS) list. Cococrystals possess superior physicochemical  
34 properties especially solubility than the parent compound. Cococrystals are employed to prepare  
35 specialized preparations called supersaturable formulations using HPMC as a precipitation  
36 inhibitor(PPI). They generate supersaturable drug solution after oral administration. Further this  
37 prevents the drug getting precipitated making the solution form available for drug absorption for  
38 prolonged periods. This approach significantly enhances bioavailability of poorly soluble drugs like  
39 modafinil. In this study, an attempt was made to prepare and characterize modafinil cococrystals which  
40 thereafter were tested for the effect of supersaturable formulations for the enhanced bioavailability.

### 41 **Methods**

42 **Preparation of Modafinil Cocrystals:** Modafinil cocrystals were prepared using nicotinic acid  
43 as a coformer. Nicotinic acid was selected based on the Hansen solubility parameter (HSP). Here HSP  
44 for modafinil was calculated using group contribution methods such as Fedors(26.27H),  
45 Hoy's(23.13H), and Van Krevelan (23.15H) methods. Similarly the HSP for nicotinic acid was Fedors  
46 (27.11H), Hoy's (25.71H), and Van Krevelan (23.95H) methods. It was reported that if the difference  
47 in the HSP of drug and coformer is less than  $7\text{MPa}^{1/2}$  as suggested by Greenhalgh, then cocrystals  
48 may be formed. This combination of drug and coformer obeys this rule. Liquid assisted grinding  
49 method was employed to prepare the cocrystals. Modafinil and nicotinic acid were taken in equal  
50 ratio and were subjected to grinding using ethanol for 45 min. The surface solvent was removed by  
51 storing the samples in desiccators, containing calcium chloride in the well till further use.

52 **Characterization of Modafinil Cocrystals:** Modafinil cocrystals were subjected to  
53 characterization for the properties such as melting point (DBK melting point apparatus), aqueous  
54 solubility(Reciprocating shaker water bath, Research & Test Equipments), dissolution(TDT  
55 08LElectrolab). They were also analysed using several instrumental techniques like particle size  
56 analysis (using Zetasizer, Malvern Instruments Ltd), infrared spectroscopy (Shimadzu, Kyoto,  
57 Japan), differential scanning calorimetry (Shimadzu 60, Kyoto, Japan available at Manipal), X-Ray  
58 diffraction studies (XPERT-PRO).

59 **Bioavailability studies of modafinil-nicotinic acid cocrystals:** The three groups of healthy  
60 albino rabbits (2.5 kg average weight) were subjected to in vivo studies. The first was administered  
61 with modafinil API (4.0 mg/kg), second group was administered with Modafinil-nicotinic acid  
62 cocrystals (6.0 mg/kg), and third group was administered with Modafinil-nicotinic acid cocrystals  
63 with HPMC (7.5 mg/kg). After drug administration, blood was withdrawn at regular time intervals  
64 (0, 0.5, 1, 2, 4, 8, 12, 24, and 48 hours). The withdrawn blood was centrifuged at 4500 rpm for 20 min  
65 at 4 °C. The supernatant was collected and injected into HPLC system. Prior permission from IAEC  
66 was taken to carry out the animal studies (Letter no. BEA.BPh/183/2018-19, dated 10/11/2018).

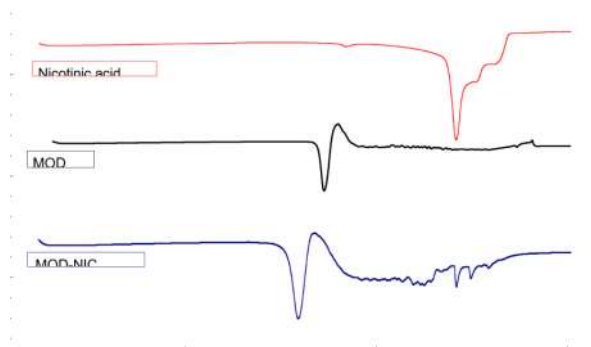
## 67 Results and Discussion

68 Remarkable changes were noticed in the physicochemical properties of modafinil-nicotinic acid  
69 cocrystals. Melting point of the cocrystals was found to be 100 °C which is different from the melting  
70 point of either the drug or coformer. The solubility of the modafinil was increased from  $0.52 \pm 0.01$   
71 mg/ml of API to  $3.10 \pm 0.02$  mg/ml of cocrystals. Thirty percent of the drug was released from  
72 modafinil API within 60 min where as 100% the drug was released in 30 min from the cocrystals.

73 Vibrational shifts were observed when the spectra of modafinil and nicotinic acid were  
74 compared with the spectrum of the cocrystals. The overlay of the thermograms of modafinil, nicotinic  
75 acid, and the cocrystals is shown in the Figure 1. The perusal to the figure reveals that the cocrystals  
76 were formed. The overlay of the diffraction patterns of modafinil, nicotinic acid, and the cocrystals is  
77 shown in the Figure 2. From the figure, the formation of the cocrystals was confirmed.

78 Mean modafinil-plasma concentration time profile is shown in the Figure 3. The mean plasma  
79 concentration was increased to 719.26 µg/ml from 521.54 µg/ml. This increase is attributed to the  
80 increased solubility of modafinil due to cocrystal formation. Further addition of HPMC delayed the  
81 precipitation of modafinil and maintained the concentration of modafinil over a prolonged period of  
82 time which improved the AUC to 901.59 µg/ml. The study signifies predominance of the non-  
83 covalent derivative.

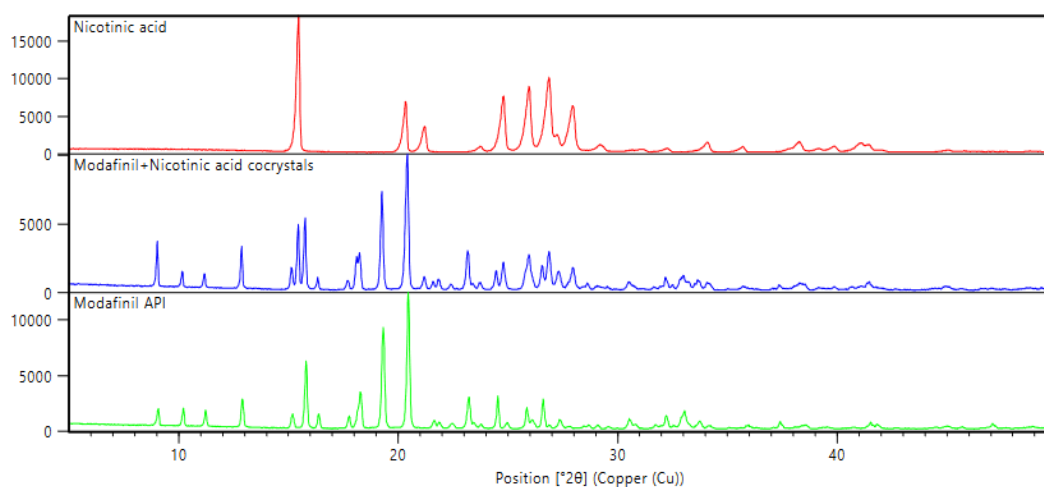
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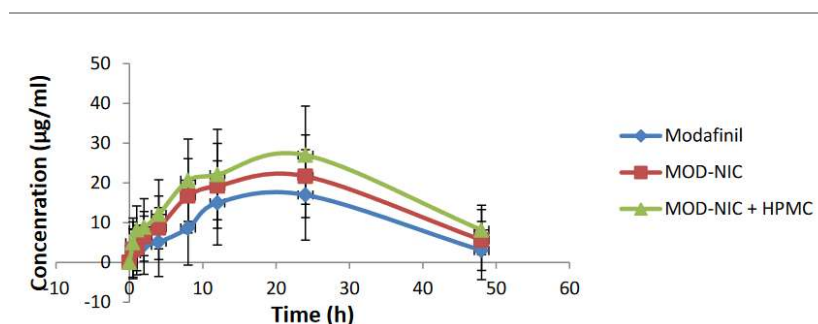
**Figure 1.** Overlay of DSC of modafinil, nicotinic acid, and modafinil-nicotinic acid cocrystals.



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**Figure 2.** Overlay of XRD of modafinil, nicotinic acid, and modafinil-nicotinic acid cocrystals.



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**Figure 3.** Mean modafinil-plasma concentration time profile.

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## 92 Conclusions

93 In summary, solubility parameter can be used as a tool to select suitable cocrystals to prepare  
94 cocrystals. Liquid assisted grinding technique was proved as a useful method for the preparation of  
95 cocrystals. The work emphasizes the application of cocrystals to improve physicochemical properties  
96 of the drug. Further it illustrates the use of HPMC as a PPI to maintain the supersaturated solution  
97 state of the drug in vivo. Suitable formulation of modafinil with calculated quantities of the excipients  
98 including PPI can increase the bioavailability of modafinil.

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