

1 *Conference Proceedings Paper*

2 **Functional nano-hydroxyapatite for applications in** 3 **conservation of stony monuments of cultural heritage**

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19 **Abstract:** Stony monuments have high artistic value and need continuously to be preserved from the
20 damages of time, in particular from the detrimental effects of the weathering. One of the new
21 environmentally-friendly (nano) materials for stone consolidation, particularly suitable for marble and
22 calcareous (limestone, sandstone) artifacts, is $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ hydroxyapatite (HAp), which shows a
23 considerably lower dissolution rate and solubility compared to CaCO_3 calcite, the building block of marble
24 materials, especially in acidic environments, thus having been proposed for the protection of calcareous
25 monuments against acidic rain corrosion. Promising results were obtained, but further optimization is
26 necessary as the treated layer is often incomplete, cracked and/or porous. Many parameters have to be
27 optimized to obtain a coherent and homogenous layer, and consequently to avoid the formation of
28 metastable, soluble phases instead of HAp: the role of the pH of the starting solution; the effect of organic
29 and inorganic additions, and in particular that of ethanol, that is reported to adsorb on calcite, hence possibly
30 favoring the growth of the HAp layer. The formation of HAp nanoparticles and the applications on stony
31 substrates were investigated by means of a multi-methodological approach, based on scanning electron
32 microscopy, x-ray diffraction, small- and/or wide-angle x-ray scattering, Fourier-transform Infrared
33 spectroscopy, completed by in situ measurements of laser-induced breakdown spectroscopy and acid attack
34 preliminary test on stony substrates.

35 **Keywords:** Hydroxyapatite; nanoparticles; synthesis; structural characterization; stony monuments; laser-
36 induced breakdown spectroscopy

37

38 **1. Introduction**

39 Rocks are among the most durable construction materials used in historic buildings all over the world.
40 However, over time, the stone can be subject to various degradation processes leading to physical and
41 chemical modifications. Although these effects may be limited to the surface and negligible to the structural
42 stability of the affected buildings, they can represent a major problem in decorative elements of artistic value,
43 where any detail should be preserved [Pesce et al., 2019]. The challenge for conservators and material scientists
44 involved in stone conservation has always been to find a way to stop or delay the effects of these degradation
45 processes. The basic principle of the patrimony is that the cultural heritage is an incalculable and integral
46 legacy to our future: observing and knowing the past, will help next generations to better challenge the future.
47 Thus, conservation of stone heritage is always a delicate and complex task, due to the multiple variables that

48 have to be taken into account to identify the problems, and to define the necessary conservation actions and
49 to select materials and best procedures to be used. The variety of factors to be analyzed includes the intrinsic
50 stone properties (from geological features up to mechanical behavior), the state of conservation, the
51 degradation mechanisms and the environmental factors.

52 One of the most promising technology employed for lowering the previously described degradation
53 processes, is that of nanomaterials, nowadays largely applied in the maintenance of the world cultural
54 heritage, with the aim of improving the consolidation and protection treatments of damaged stone materials
55 they are made of [David et al., 2020]. Such nanomaterials display important advantages that could solve many
56 problems found in the traditional interventions, that often show the serious bias of the lack the vital
57 compatibility with the original substrate and a durable performance. Application of nanotechnology in the
58 cultural heritage conservation is characterized by the possibility to design consolidant products strongly
59 compatible with the original stone substrate. Moreover, when particles have dimensions of about 100
60 nanometers, the material properties change significantly from those at larger scales. The nanoparticles must
61 show: stability and sustained photoactivity; biological and chemical inactivity, nontoxicity, as well as
62 antimicrobial properties for lowering ecotoxicological impact on animals and plants [Reyes-Estebanez et al.,
63 2018]; low cost suitability towards visible or near UV light, high conversion efficiency and high quantum yield.
64 In addition, these treatments should also possess water repellent properties which favor the self-cleaning action
65 and prevent the generation of damage caused by water. The most commonly used inorganic consolidant
66 agents are the products based on $\text{Ca}(\text{OH})_2$ calcium hydroxide nanoparticles [El Bakkari et al., 2019], due to
67 their compatibility with a large part of the built and sculptural heritage. As well as other hydroxides
68 ($\text{Mg}(\text{OH})_2$, $\text{Sr}(\text{OH})_2$), metal oxides (TiO_2 , ZnO), and metal nanoparticles (Au , Ag , Pt) have been reported in
69 the literature, focusing on their potential as consolidants on different artifacts of cultural heritage [David et
70 al., 2020, Dida et al., 2020]. But one of the most challenging nanomaterial is $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ hydroxyapatite
71 (HAP), already applied in a large variety of technological and biomedical applications, mainly due to its close
72 relationship with mineral component of hard human tissues [Rakovan & Pasteris, 2015; Baldassarre et al.,
73 2020], and in cultural heritage conservation used for carbonate stone consolidation [David et al., 2020]. HAP
74 can be applied for the consolidation of limestones, marbles and sandstones with different carbonate contents.
75 This product is not introduced directly into stone material, if not only locally, but as an aqueous solution of
76 diammonium hydrogen phosphate (DAP) with calcium ions coming from the CaCO_3 calcite mineral, the main
77 constituents of marbles and limestone (of carbonate substrates), which can derive from the partial dissolution
78 of the same substrate. Thanks to its low viscous nature, this aqueous consolidant product is able to penetrate
79 deeply into the stone, generating a significant improvement in mechanical properties of the same stone. The
80 HAP has been tested as a protective treatment for marble against acid rain corrosion [Graziani et al., 2016].
81 The study of compatibility and adaptability requires that the physical and chemical properties of both
82 consolidator products and stone substrate are well known. Such a knowledge plays a very important role for
83 the good outcome of the present project. Materials of interest, synthesized in our labs has been analyzed by
84 using: 1) X-ray diffraction (XRD), effective on crystalline materials and able to carry out information on
85 chemical composition, size, shape and atomic structure, 2) small- and/or wide-angle scattering (SAXS/WAXS),
86 powerful tool to investigate the domain of phosphate particles as a function of their optical properties; in the
87 case of SAXS the technique can be applied to HAP nanoparticles characterization; 3) Fourier-Transform
88 Infrared (FTIR) spectroscopy, reliable techniques for investigating hydroxyl anions and variations within
89 anionic and cationic groups in the obtained materials; 4) scanning electron microscopy for checking
90 morphologies of nanoparticles; 5) biological evaluation of the antimicrobial properties of obtained HAP
91 materials, through direct contact and disc diffusion methods versus most common gram + and gram - bacteria
92 present in human or animal biosystems 6) Laser-induced breakdown spectroscopy (LIBS), a micro-destructive
93 technique able to get quali-quantitative information on museums artifacts.

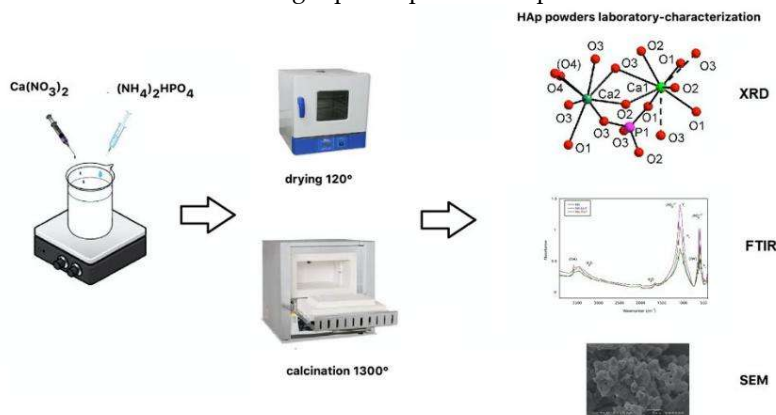
94 2. Experimental

95 *Synthesis.* Hydroxyapatite powder was prepared by chemical-precipitation method at 25 °C and pH = 10.
96 All chemicals used were purchased from Sigma-Aldrich St Louis, Missouri, USA, with purity higher than 99%.
97 A mixture of $\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ (MW = 236 g/mol), and $(\text{NH}_4)_2\text{HPO}_4$ (MW = 132 g/mol) was employed as starting
98 material; ultrapure water (conductivity of 0.055 $\mu\text{S}/\text{cm}$ at 25 °C) was used; $(\text{NH}_4)_2\text{HPO}_4$ was dissolved to obtain
99 37 ml of solution 0.6 mol/l (0.0222 moles of P) into a three-neck round-bottomed flask made of Pyrex, and

100 stirred at 400 rpm; meanwhile the pH of phosphorous-containing solution was adjusted at 10.00 with an
101 aqueous solution of NaOH (2 mol/l) and stirred. A solution of 50 ml of $\text{Ca}(\text{NO}_3)_2$ was added drop by drop at
102 2.5 ml/min by peristaltic-pump and stirred constantly with pH measured and adjusted at 10.00 ± 0.05 in order
103 to minimize the formation of secondary phases and to prevent the aggregation of the particles during their
104 formation [Baldassarre et al., 2020]; after 20 min of reaction and precipitation, the solution was aged at 25 °C
105 for 24h and calcinated at 900 °C according to the following reaction [Jarcho et al., 1976]:



107
108 The precipitates were centrifuged at 10000 rpm for 5 minutes, washed and centrifuged five times with
109 deionized water with 5% v.v-1 of ethanol using liquid-liquid ratio equal to 1.
110



111
112

Figure 1. HAp synthesis, and first characterization in laboratory.

113 X-ray diffraction (XRD) is typically employed to investigate the changes of crystalline phases in samples.
114 Powder XRD data were collected at room temperature by using an automated Rigaku RINT2500
115 diffractometer (50 KV, 200 mA) equipped with the silicon strip Rigaku D/teX Ultra detector. An asymmetric
116 Johansson Ge (111) crystal was used to select the monochromatic $\text{Cu K}\alpha_1$ radiation ($\lambda = 1.54056 \text{ \AA}$). The main
117 acquisition parameters are reported in Table 2. The angular range 8–100° (2θ) was scanned with a step size of
118 0.02° (2θ) and counting time of 4 s/step. Measurements were executed in transmission mode by introducing
119 the sample within a glass capillary with a 0.3 mm of internal diameter and mounted on the axis of the
120 goniometer. A capillary spinner was used during measurements to reduce effects of preferred orientation of
121 crystallites. The determination of the unit cell parameters and the space group were carried out by EXPO2013
122 software [Altomare et al., 2013].

123 Small angle X-ray scattering (SAXS) is the most used technique to determine the morphology features of
124 a set of nanoparticles. The technique takes advance of the electron density function difference between the
125 studied objects and surrounding medium. Small-angle X-ray scattering (SAXS) is a technique where the elastic
126 scattering of X-rays by a sample is recorded at very low angles (typically 0.1–10 measured from the beam
127 axes). This angular range contains information regarding the structure of scatterer entities, like nanoparticles
128 and micro- and macromolecules, among others. Depending of the studied systems, SAXS technique could
129 provide information of the distances between partially ordered materials, pore sizes, as well as other data
130 [Glatter and Kratky, 1982], depending on the experimental~~ setup, SAXS is capable of delivering structural
131 information of objects whose size ranges between 0.5 and 100 nm.

132 Wide angle X-ray scattering (WAXS) is the technique that is most identified with molecular structure at
133 the resolution of atomic positions and is sometimes used synonymously with x-ray diffraction. The term x-
134 ray diffraction conventionally describes the discrete scattering associated with crystalline samples, either in a
135 single oriented crystal or a powder composed of small, randomly oriented crystals packed together. The
136 important distinction between SAXS and WAXS is that the WAXS measures the x-rays scattered into angles
137 large enough to define probe lengths that are comparable to atom-atom spacings and atomic planes in a
138 crystal. Because the intensity of the scattered x-rays is measured at higher angles, the collimation and flight
139 path requirements are more compact for a dedicated WAXS instrument relative to instruments optimized for

140 SAXS. A higher level of morphological and structural information can be gained by collecting SAXS and
141 WAXS data, individually or in combination (SWAXS) [Altamura et al., 2012].

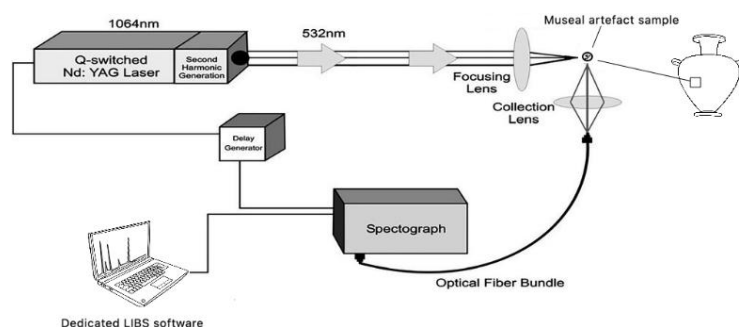
142 Fourier transform infrared (FTIR) spectroscopy is one of the techniques most widely used for molecular
143 characterization. Powder FTIR spectra were collected on a Nicolet iS50 FTIR spectrometer equipped with a
144 DTGS detector and a KBr beam splitter; nominal resolution was 4 cm^{-1} and 64 scans were averaged for both
145 sample and background. The HAp sample was prepared as KBr disks, by mixing 1 mg of sample with 200 mg
146 of KBr.

147 Scanning Electron Microscopy (SEM) electron microscopy observations were done by a high-resolution
148 FE-SEM Zeiss Gemini at LIME (*Laboratorio Interdipartimentale di Microscopia Elettronica*), University Roma Tre.
149 The instrument is equipped with two SE (secondary electrons), one 5-sectors BSE (back scattered electrons)
150 and a CL (cathodo-luminescence) detectors, besides a high-resolution EDS 60mm² detector for elemental
151 analysis.

152 Biological evaluation of the antimicrobial properties of obtained HAp materials, through direct contact
153 and disc diffusion methods versus most common Gram + and Gram - bacteria present in animal or plant
154 biosystems. These two techniques allow the observation of the antimicrobial activities of the Hap sample.
155 Briefly, in the direct contact method a bacterial suspension is transferred to a vial containing the material and
156 then the mixture is spread onto agar plates and incubated for several hours. After this period, the number of
157 bacterial colonies on each plate is counted and compared against growth-positive control in absence of
158 materials [Resmin et al., 2019]. The disc diffusion test is performed on an agar plate containing sterilized filter
159 paper discs, which have been previously treated and soaked with Hap nanoparticles. Upon the spread onto
160 the plate of the bacterial suspension and a period of incubation, the diameters (mm) of the inhibition zone can
161 be measured and compared with both positive and negative controls [Phatai et al., 2019].

162 Laser-induced breakdown spectroscopy (LIBS) is a versatile technique that provides nearly instant multi-
163 elemental analysis including low atomic number elements e.g. Be, C, Li, F, Na, Mg, Al, and Si of materials,
164 both in the laboratory and in the field. This is achieved by focusing a short laser pulse on the surface of the
165 sample, and by analyzing the resulting spectrum from the laser-induced plasma. LIBS has been employed in
166 the analysis of archaeological sites, historical monuments and ancient artifacts for assessing the qualitative,
167 semi-quantitative and quantitative elemental content of materials such as pigments, pottery, glass, stones,
168 metals, minerals, meteorites, gems and fossils [Senesi, 2014; Anglos, 2019]. A simple scheme of a working LIBS
169 set-up is depicted in Fig. 2.

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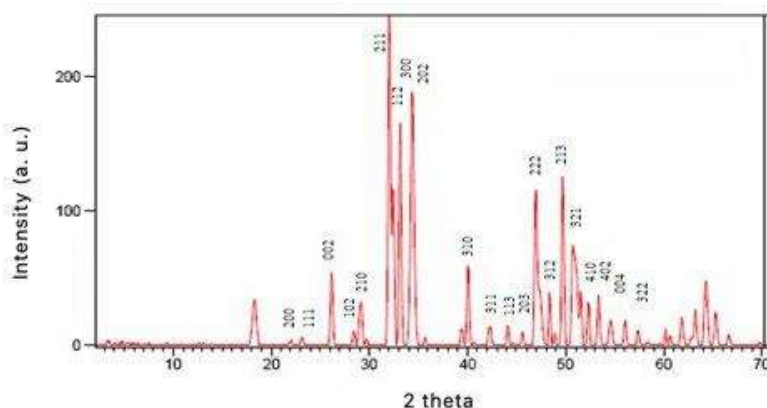
Figure 2. Typical LIBS set-up.

173 3. Characterization

174 3.1. X-ray qualitative study

175 For HAp compound under investigation, the indexation of the powder diffraction pattern was obtained
176 through EXPO2013 software [Altomare et al., 2013]. Crystallinity = 81% was achieved according to [Landi et
177 al., 2000]. Unit cell parameters, $a=b=9.4145(4)$ Å, $c=6.8758(5)$ Å, $V= 6.8758(5)$ Å³, are similar to those of most
178 common HAp phases [Wilson et al., 1999; Rossi et al., 2011], while the space group determination gave the
179 most common hexagonal $P6_3/m$ space group of apatite [Wilson et al., 1999; Rossi et al., 2011]. In the powder
180 pattern of HAp, some unindexed peaks were detected and assigned to $\text{Ca}_3(\text{PO}_4)_2$ (TCP) phase [Yashima et al.,

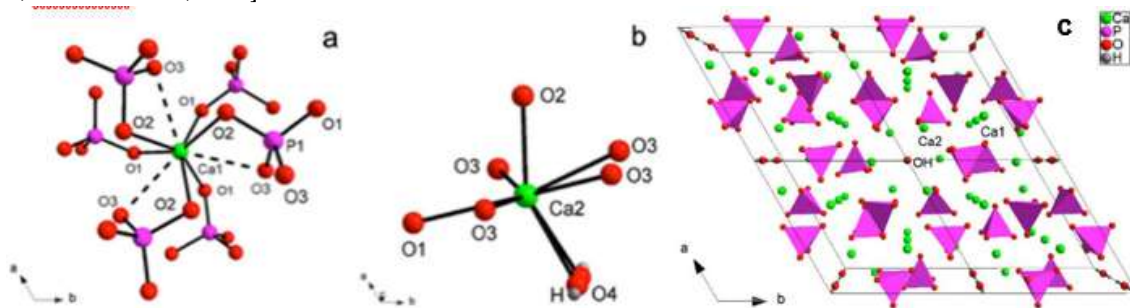
181 2003]; quantitative phase analysis carried out by EXPO2013 gave HAp 88.9% and TCP 11.1% in the sample.
 182 This result is in agreement with the finding of [Kong et al., 2002; Skorokhod et al., 2010] who report partial
 183 dissociation of HAp into TCP at about 900°C, and with previous investigations on TCP [El Khouri et al., 2017;
 184 Capitelli et al., 2018; Altomare et al., 2019]. Fig. 3 reports a typical XRD spectrum for HAp calcined at 900°,
 185 together with most important reflections.
 186



187
 188 **Figure 3.** Typical XRD spectrum of HAp calcined at 900°.

189 3.2. X-ray crystal structure

190 Structural sites of HAp are those known for hexagonal $P6_3/m$ HAp, with Ca atoms engaged in complex
 191 coordination: according to usual notations for site apatite site labelling [Rossi et al., 2011], Ca1 is involved in a
 192 CaO_6 metaprisms (a solid figure intermediate between an octahedron and trigonal prism (Figure 4a), while
 193 Ca2 shows a $\text{CaO}_6(\text{OH})$ geometry (Fig. 4b), resembling a distorted CaO_7 pentagonal bipyramid with an
 194 equatorial plane occupied by O1 and two couples of symmetry-related O3 atoms and, vertices occupied by O2
 195 atom and OH group (corresponding to O4 atom) [Baldassarre et al., 2020]. Worthy of note is the wide range
 196 of cationic substitutions within HAp structure, from Mn, Na, Fe, Zn for different biomedical applications
 197 [Badassarre et al., 2020], up to rare earth elements for luminescent imaging applications [Baldassarre et al.,
 198 2020, Paterlini et al., 2020].



200
 201 **Figure 4.** Ca1 (a) and Ca2 (b) coordination environments in HAp. Representation, down crystallographic
 202 c , of the three-dimensional framework of HAp (c). Dashed lines: Ca-O interactions with bonding character.

203 To describe the hexagonal $P6_3/m$ HAp structure, we can better write the crystal formula as
 204 $[\text{Ca}(1)_4\text{Ca}(2)_6](\text{PO}_4)_6(\text{OH})_2$, which underlines the two cationic site; a close inspection, indeed, suggests that
 205 HAp shows a zeolitic character where the framework consists of columns of face-sharing Ca_1O_6 metaprisms
 206 corner-connected to six different PO_4 tetrahedra down $[001]$ making up $[\text{Ca}(1)_4(\text{PO}_4)_6]_{10-}$ anionic moieties; this
 207 network results in one-dimensional hexagonal tunnels occupied by $[\text{Ca}(2)_6(\text{OH})_2]_{10+}$ counter-ions (Figs. 4c).
 208 The strong $\text{Ca}1 \dots \text{O}3$ interactions (Fig. 4a) further stabilizes the structure (Fig. 4c) [Baldassarre et al., 2020].

209 3.3. SEM microscopy

210 High-resolution SEM investigation of HAp samples show the presence of different morphologies, such
211 as compact and porous aggregates, and massive assemblages. The porous aggregates are the most common,
212 with the largest crystallite size of $\sim 10 \mu\text{m}$ (Figs. 1a, 1c). The massive fragments and compact aggregates have
213 the largest dimension $\sim 35 \mu\text{m}$ (Figs. 1c, 1e and 1f) and $\sim 5 \mu\text{m}$ (Fig. 1e), respectively. In all cases, the crystallites
214 show a rounded morphology, from elongated to sub-spherical, and the most common dimension is $\sim 5 \mu\text{m}$.
215 SEM investigations also suggested the growth of porous morphologies on massive fragments (Figs. 1d, 1f).

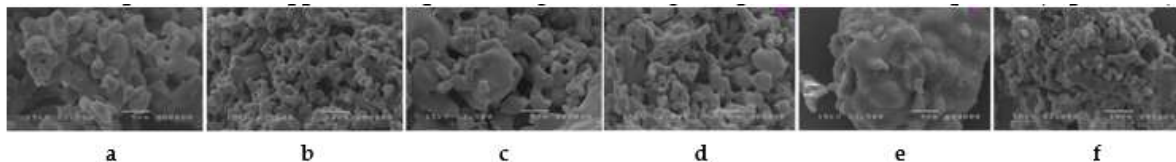


Figure 5. SEM images of synthetic HAp samples with different morphologies.

3.4. FTIR Spectroscopy

The literature on the interpretation of the FTIR spectra of hydroxyapatite is quite exhaustive [Koutsopoulos et al., 2002; Jastrzębski et al., 2011; El Khouri et al., 2019], being it a well-established technique but at the same time particularly useful while able to detect with accuracy (OH) groups in HAp (Baldassarre et al., 2020; Paterlini et al., 2020). Phosphorous compounds typically show a strong molecular character with respect to their vibrational properties, therefore FTIR spectra are dominated by internal $(\text{PO}_4)^{3-}$ modes. The spectrum of HAp, shows an intense doublet at $1091\text{--}1039\text{ cm}^{-1}$ assigned to the asymmetric stretching (ν_3) while the weak peak at 962 cm^{-1} can be assigned to the symmetric stretching mode of the $[\text{PO}_4]^{3-}$ group [El Khouri et al., 2019]. Two medium intense and very sharp peaks at 602 and 564 cm^{-1} can be related to the triple degenerate antisymmetric bending mode of the $[\text{PO}_4]^{3-}$ group [Iconaru et al., 2013]. The sharpness of such bands, according to [Markovic et al., 2004], is a reliable indicator of a well-crystallized HAp, in agreement with the result of crystallinity from XRD data. Worthy of note, the spectrum of HAp shows a well-resolved sharp peak at 3570 cm^{-1} , due to the stretching mode of the (OH)- group [Koutsopoulos et al., 2002]. This peak is superimposed to a broad absorption due to H_2O (moisture) adsorbed on the KBr disk [Predoi et al., 2007]; the bending mode of this moisture is also visible as a broad component at 1600 cm^{-1} . Analysis of deuterated samples [Fowler, 1974] shows that the relatively sharp peak at 663 cm^{-1} is due to the O-H libration (as reported in inset in Fig. 6). In Fig. 6 a FTIR spectrum of a synthetic HAp is reported, while Table 1 reports measured absorption in the FTIR spectrum and relative assignments for HAp sample.

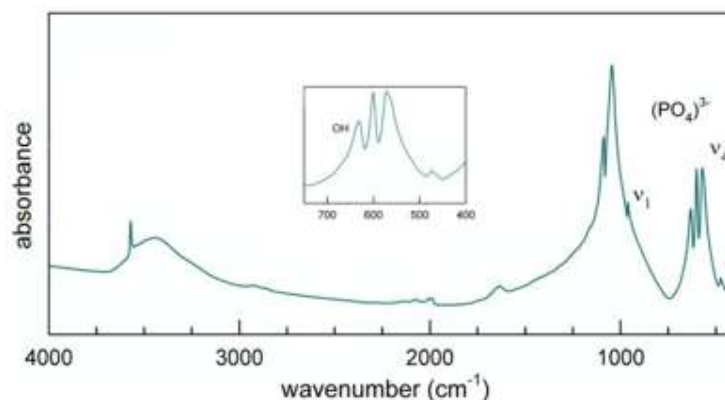


Figure 6. FTIR spectrum of calcined HAp (900).

Table 1. Measured absorption in the FTIR spectrum and relative assignments for HAp sample.

HAp	Assignment
-----	------------

3571	$\nu_s(\text{OH})$
1637	$\delta(\text{H}_2\text{O})$
1089	
1046	$\nu_3(\text{PO}_4)^{3-}$
962	$\nu_1(\text{PO}_4)^{3-}$
632	$\delta(\text{OH})$
601	
570	$\nu_4(\text{PO}_4)^{3-}$
473	$\nu_2(\text{PO}_4)^{3-}$

244 3.5. SAXS/WAXS

245 SAXS can be used to study the morphological properties of Hap nanoparticles and in this way
 246 to follow the crystallization process and the role and influence of various experimental setup
 247 parameters (temperature, speed, time etc) and/or additives to accelerate/inhibit the process. In this
 248 way it would be possible to control the size and shape of the Hap nanoparticles. Once SAXS
 249 experimental curves have been obtained, software such as SasView (www.sasview.org) can be used
 250 to estimate/refine the shape and average size of the particles, as well as their polydispersity [Degli
 251 Esposti et al., 2020].

252 3.6. Biological evaluation of the antimicrobial properties of obtained nanophases.

253 As with all surface treatments, Hap nanoparticles can be leached into the surrounding
 254 environment leading to potential ecotoxicity in soil and water, with adverse effects on the associated
 255 biota and the bacteria-dependent processes [Reyes-Estebanez et al., 2018]. Even though there is
 256 limited understanding of the environmental fate of engineered nanoparticles after release from
 257 treated surfaces, ecotoxicological studies reported different results of bacterial inhibition, stimulation,
 258 survival and death, which depend on dose, species and test procedures [Eduok et al., 2017].

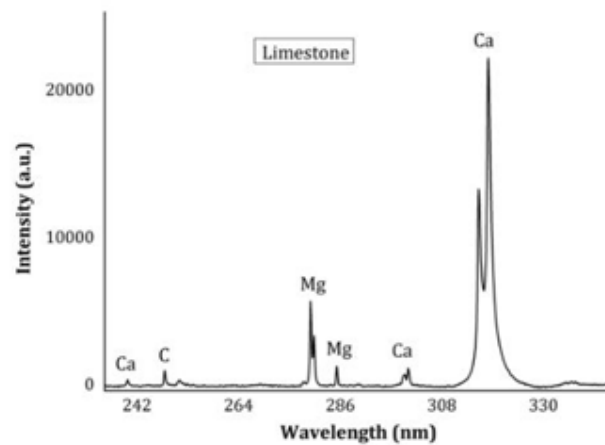
259 HAP nanoparticles may enter the soil and water systems pertinent the archeological sites
 260 directly, by leaching from building surfaces, or indirectly, via wastewater sludges used as fertilizers.
 261 Nano HAP tend to partition into the sludge in wastewater treatment plants and their disposal into
 262 soil can result in contamination by the particles themselves, or their transformation products [Reyes-
 263 Estebanez et al., 2018]. For this reason, a careful interest is devoted on the topic of biological
 264 evaluation of the HAP nanophases, although the need of a standard test for antimicrobial efficacy to
 265 determine their impact on ecological processes still exists.

267 The anti-microbial activity and properties of HAP nanoparticles can be assessed *in vitro* by direct
 268 contact and disc diffusion methods in a solid medium, using common Gram + and Gram - bacteria
 269 abundant in animal and plant biosystems. Anyway, a variety of methods of determining
 270 antimicrobial activity have been previously studied, showing that the results obtained are profoundly
 271 influenced by the method selected, microorganism used to carry out the test and the degree of
 272 solubility of each test compound [Valgas et al., 2007].

273 3.7. LIBS

274 In the last decades, LIBS has been widely applied to cultural heritage. Nowadays, the use of
 275 handheld (h) LIBS instrumentation is considered a future prospective for this field. Senesi et al. (2018)
 276 were one of the first study to apply hLIBS in archeological geological applications. A limestone
 277 fragment was analyzed from a masonry block at the Castello Svevo in Bari (Italy) that exhibited
 278 surface degradation in the form of a black crust. Both the unaltered limestone core and the surface
 279 alteration crust were analyzed at ten different positions. The single, averaged LIBS spectrum
 280 provided the sample's geochemical fingerprint based on eight elements - C, Na, Mg, Al, Si, Ca, Fe,
 281 and K. As expected, C, Mg and Ca were the major constituents of the unaltered limestone (Fig. 7),

282 whereas the altered surface layer was characterized by the presence of Al, Si, and Fe plus lesser
 283 amounts of Na and K derived from the marine aerosol.



284

285 **Figure 7.** LIBS spectrum acquired in the range 240–335 nm showing the C line at 247.85 nm, Ca lines
 286 at 239.86, 300.68, 300.94, 315.88, 317.93 nm and Mg lines at 285.21, 279.55, 280.27 nm in the unaltered
 287 limestone sample.

288 3.8. Carbonatic substrate treatment

289 HAp coating is usually formed by mixing aqueous solutions at various concentrations of DAP
 290 with CaCl₂ calcium chloride and making them react with calcitic powders. CaCl₂ is added to different
 291 formulations, so that the Ca²⁺ ions necessary for the reaction can be provided without dissolution of
 292 the carbonate substrate. (CaCl₂:DAP = 1:1000). The (0.1 M DAP + 0.1 mM CaCl₂) solution resulted to
 293 be of the most promising [Graziani et al., 2016]. The concentration was chosen on the basis of
 294 preliminary experiments to avoid an excessive thickness of the treated layer that would lead to drying
 295 cracks, and the solution was modified to study the influence of pH, cationic additions, ethanol
 296 additions, etc [Graziani et al., 2016].

297 3.9. Acid attack preliminary test.

298 The main mechanism that leads to carbonate surface recession is the dissolution in CO₂ saturated
 299 water at pH 5.6, while the contribution of acid rain attack is lower, being the pH range of rain
 300 substantially between pH 4 and pH 5.5; for this reason, no significant variations are expected by
 301 lowering the pH inside that range, while a further decrease would result in switching to a more acidic
 302 regime, controlled by different kinetics. Moreover, HAp is known to be the most stable calcium
 303 phosphate in a pH range spanning from 4 to 4.5. For this reason, in case soluble phases were formed
 304 from the reaction, the behavior of samples at very low pH (below 4) would not be representative of
 305 their behavior at pH > 4 [Graziani et al., 2016].

306 The optimization of HAp treatment for carbonate surfaces protection toward acid rain was
 307 investigated [Graziani et al., 2016], highlighting that samples treated at pH 11, despite the initial
 308 assumption that the higher amount of (PO₄)₃⁻ that form as a result of DAP dissociation would enhance
 309 HAp growth, are less acid resistant. This is probably due to higher layer porosity and to the formation
 310 of soluble phases together with HAp. Moreover, the fast deprotonation of (HPO₄)₂⁻ makes the
 311 practical advantage negligible. None of the tested cationic additions at pH 11 allowed for a better
 312 efficacy of the treatments. Besides, the addition of ethanol in very low concentration remarkably
 313 increases the resistance of HAp treated samples and the uniformity of the treated layer, thus making
 314 it possible to reduce the concentration of diammonium hydrogen phosphate (DAP) used and control
 315 the thickness of the treated layer.

316

317 **Reference**

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