



Tracking Control for Piezoelectric Actuators with Advanced Feed-forward Compensation Combined with PI Control

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Piezoelectric Actuators : State of art

- Active Vibration Systems.
- Sensing.
- Energy Recovery.
- Stick-slip motors.

Nonlinearities

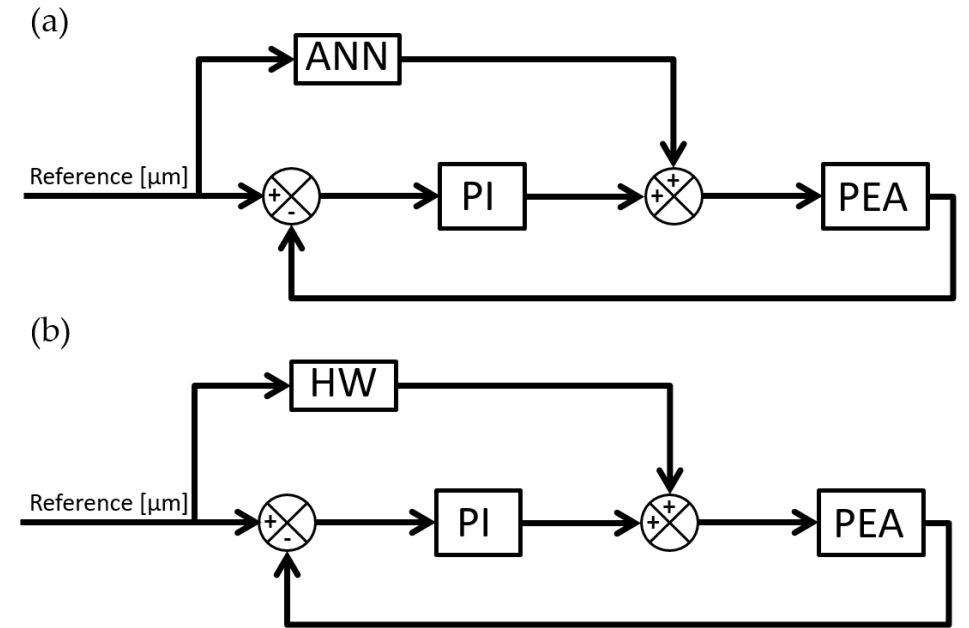
- Hysteresis →
- Creep.
- Vibration dynamics.

Common controllers

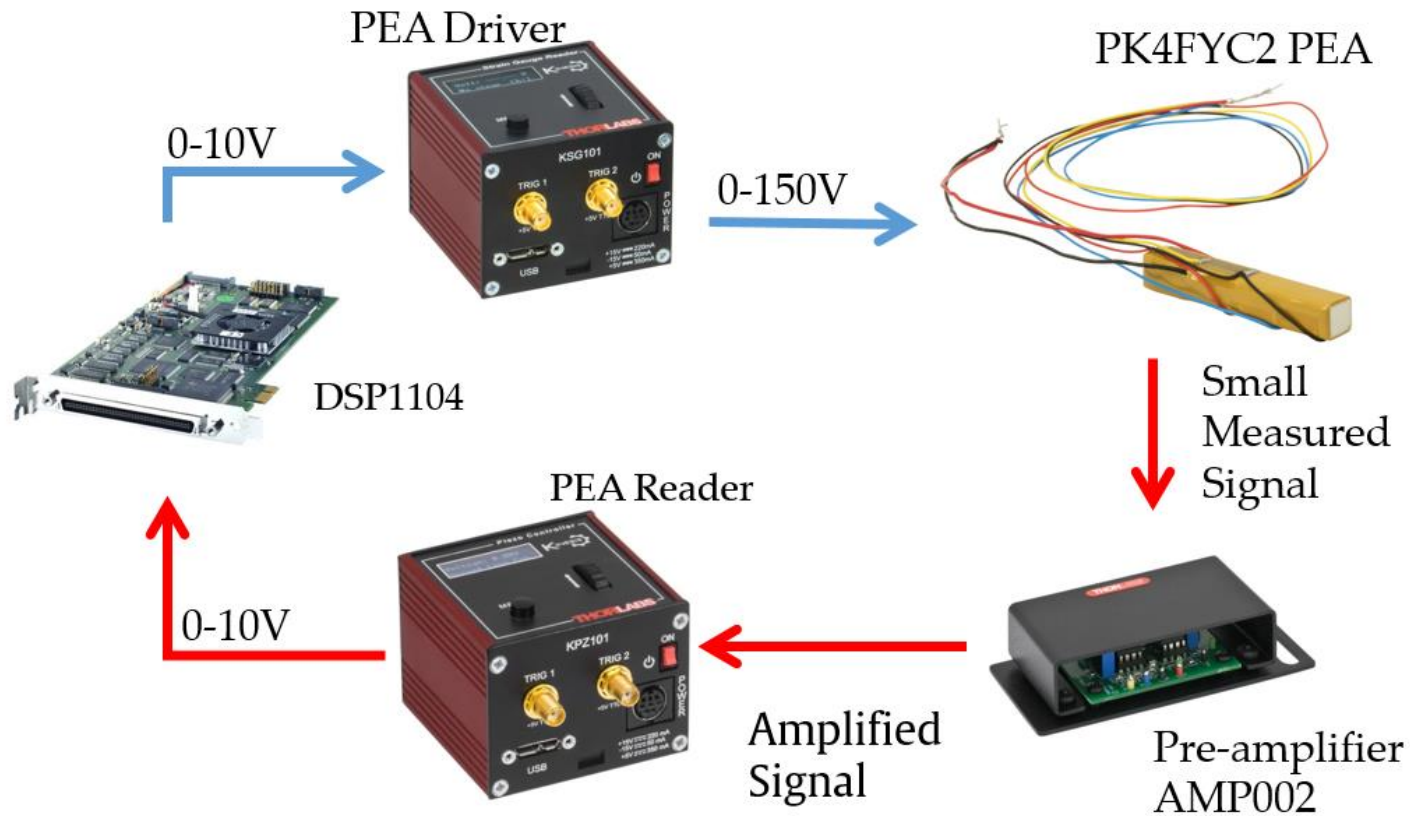
- SMC.
- SMC w/ PID.

In this research:

- Feedback-Feedforward control architecture for PEA tracking.
- FF compared: Artificial Neural Networks (ANN) & Hammerstein Wiener (HW).
- Feedback controller: Proportional-Integral (PI).
- Performance metrics: error analysis, control signal and integral of absolute error (IAE).

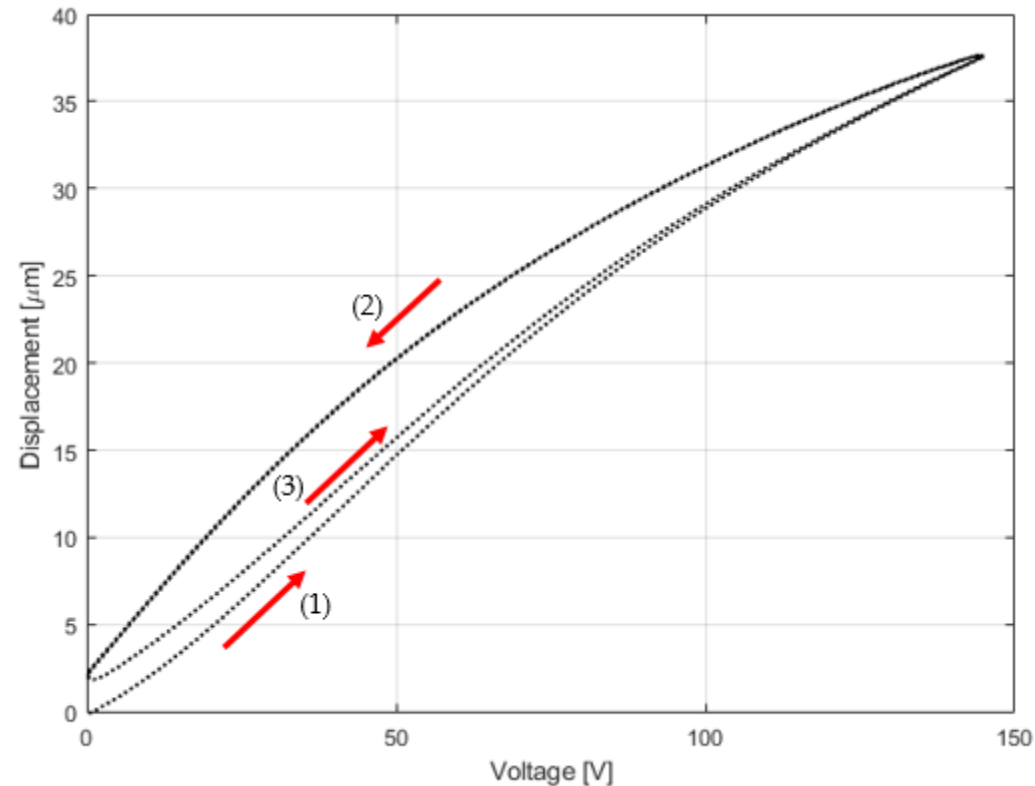


Hardware involved



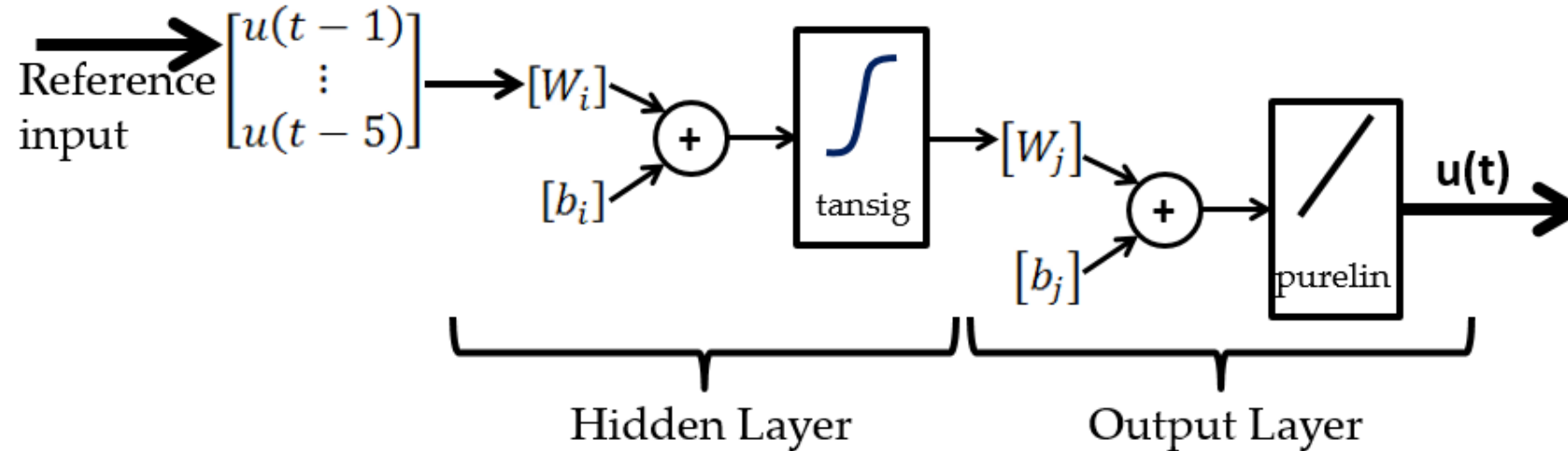
Properties	Values	Units
Physical Dimensions	7.3x7.3x36	mm
Max displacement	38.5	μm
Max force	1000	N
Drive voltage range	0-150	V
Error due to hysteresis	15	%

Hysteresis description



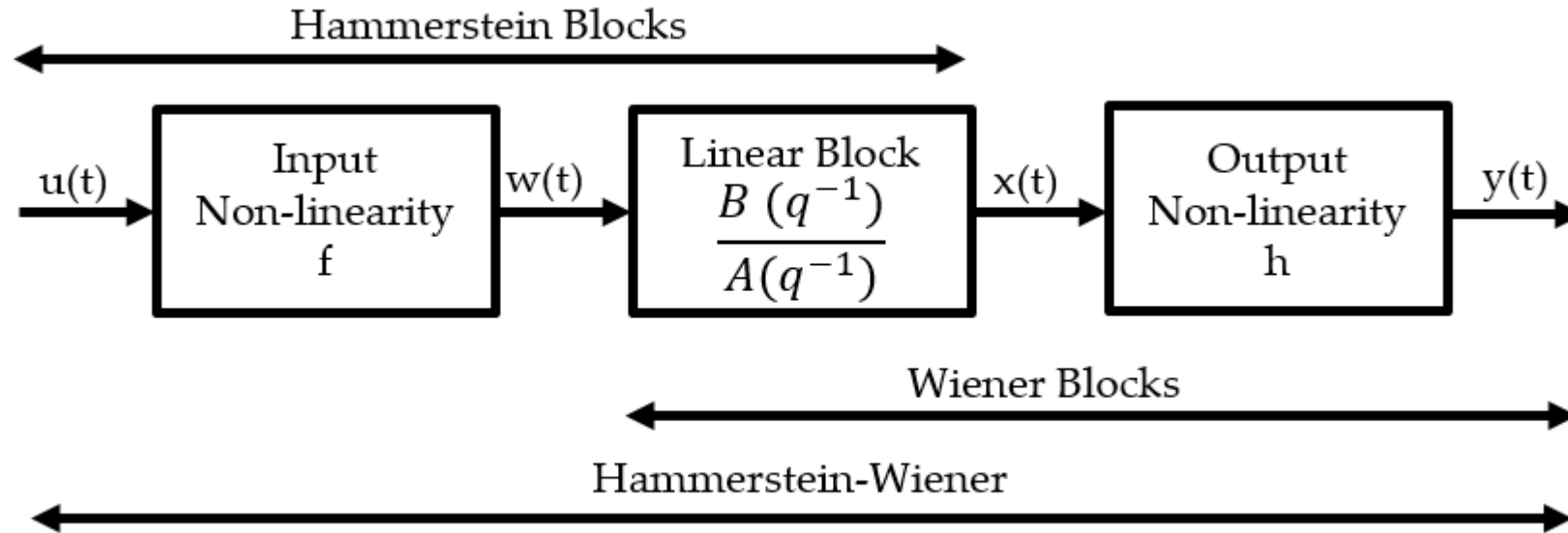
- Triangular input signal.
- Amplitude: 145V.
- Period: 1s.
- Sampling time: 1kHz.

ANN Settings



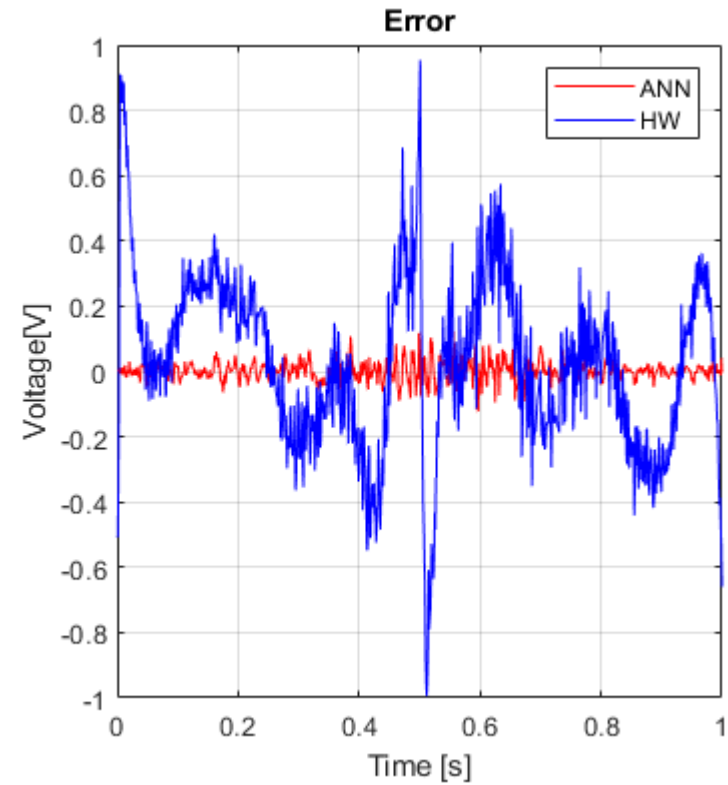
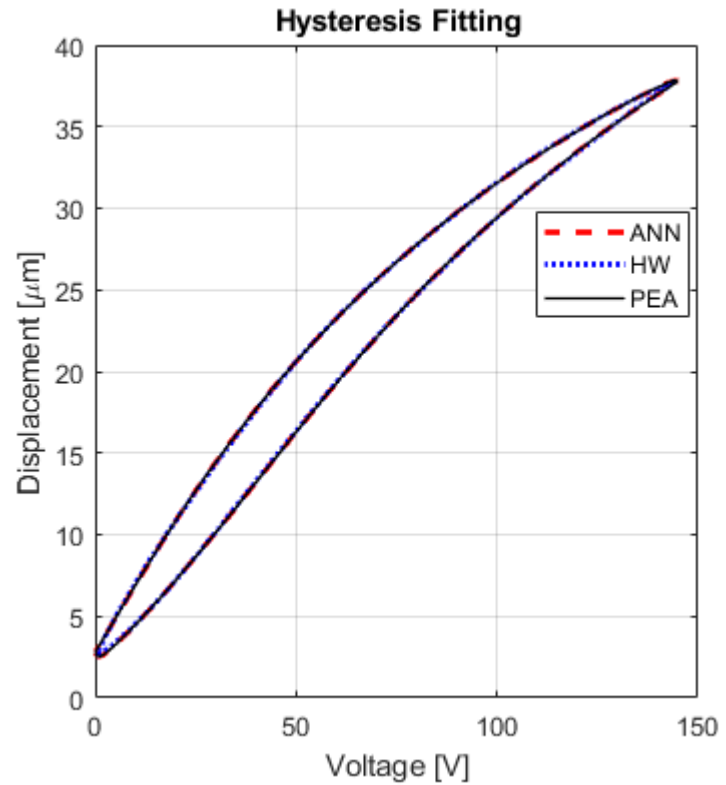
- TDNN
- Training set: Input voltage & displacement along 10s.
- 70/15/15 data split.
- Levenberg-Marquardt training algorithm.
- 22 neurons.
- 5 delays.
- Metric: mean squared error (MSE).

HW settings

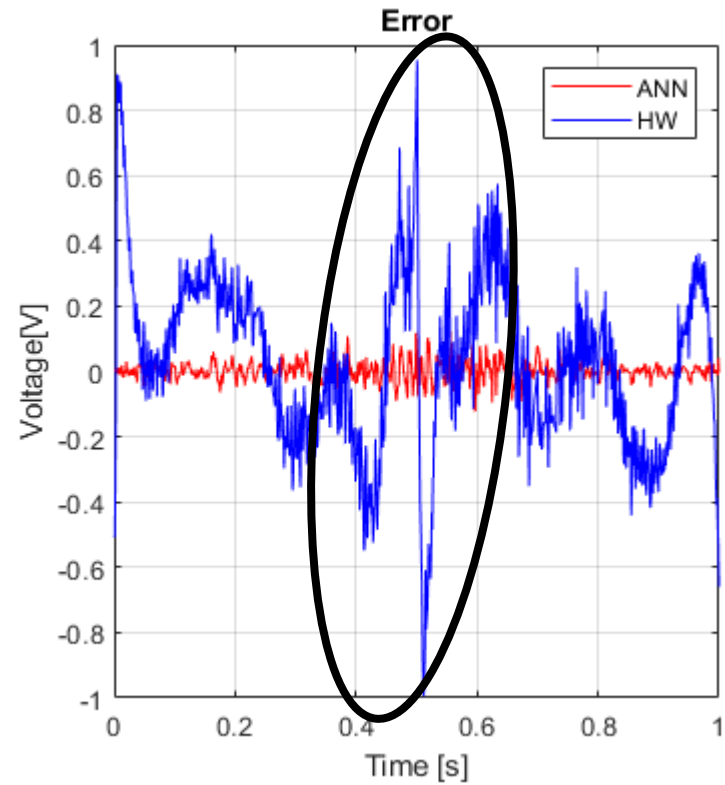
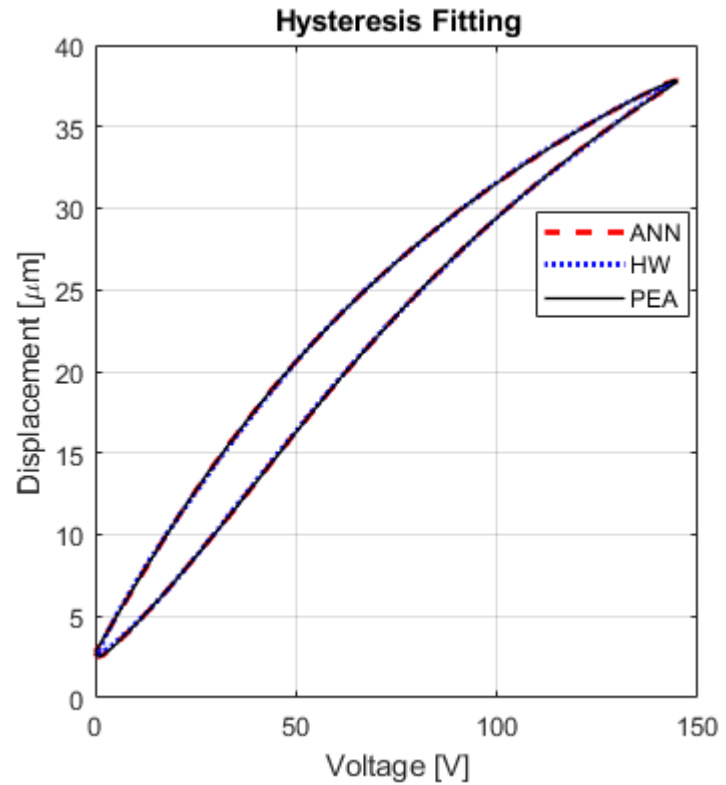


- Input/ Output Polynomial.
- Training set: Input voltage & displacement along 10s.
- Metric: fit percent.

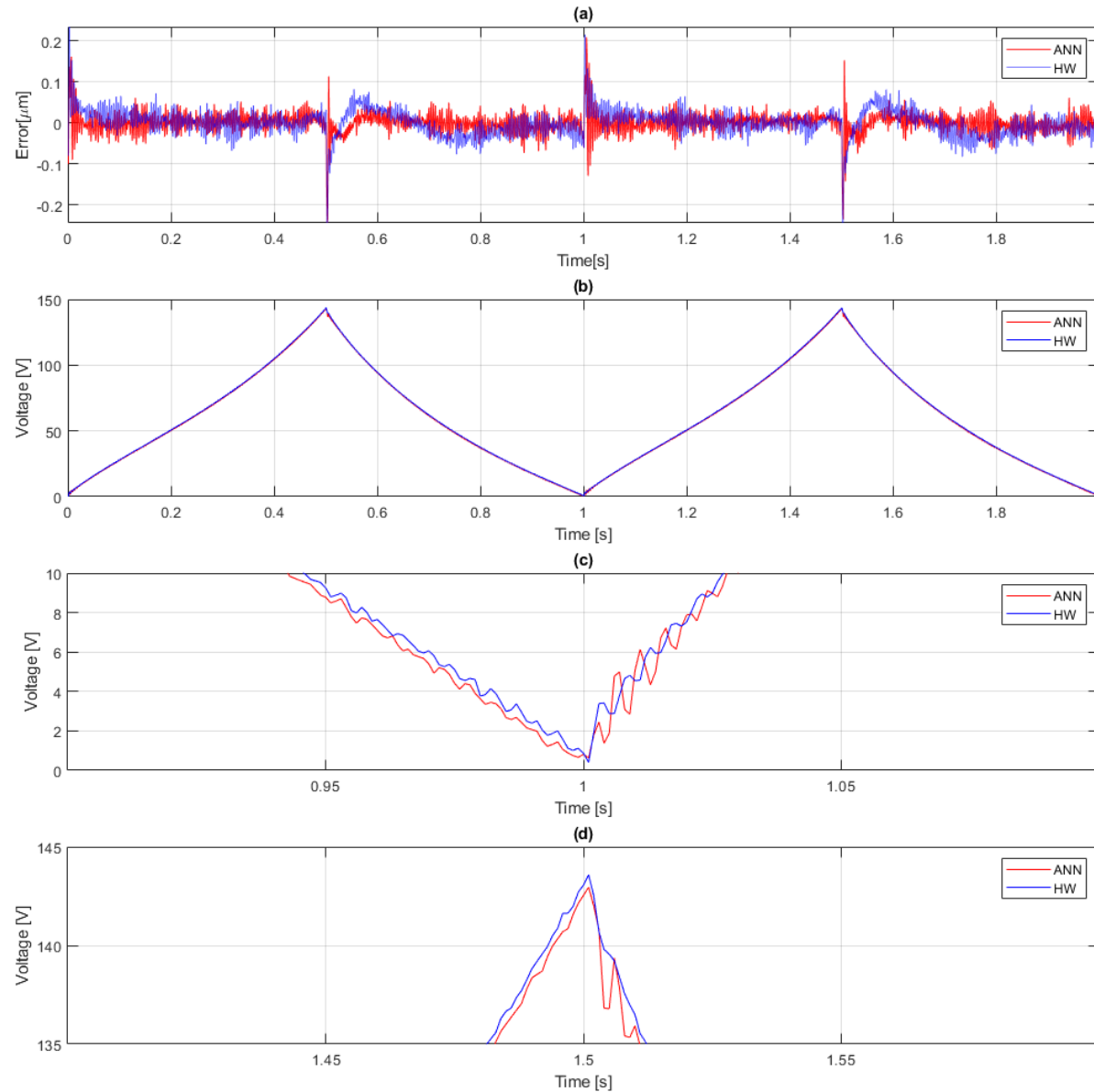
Results: Hysteresis fitting



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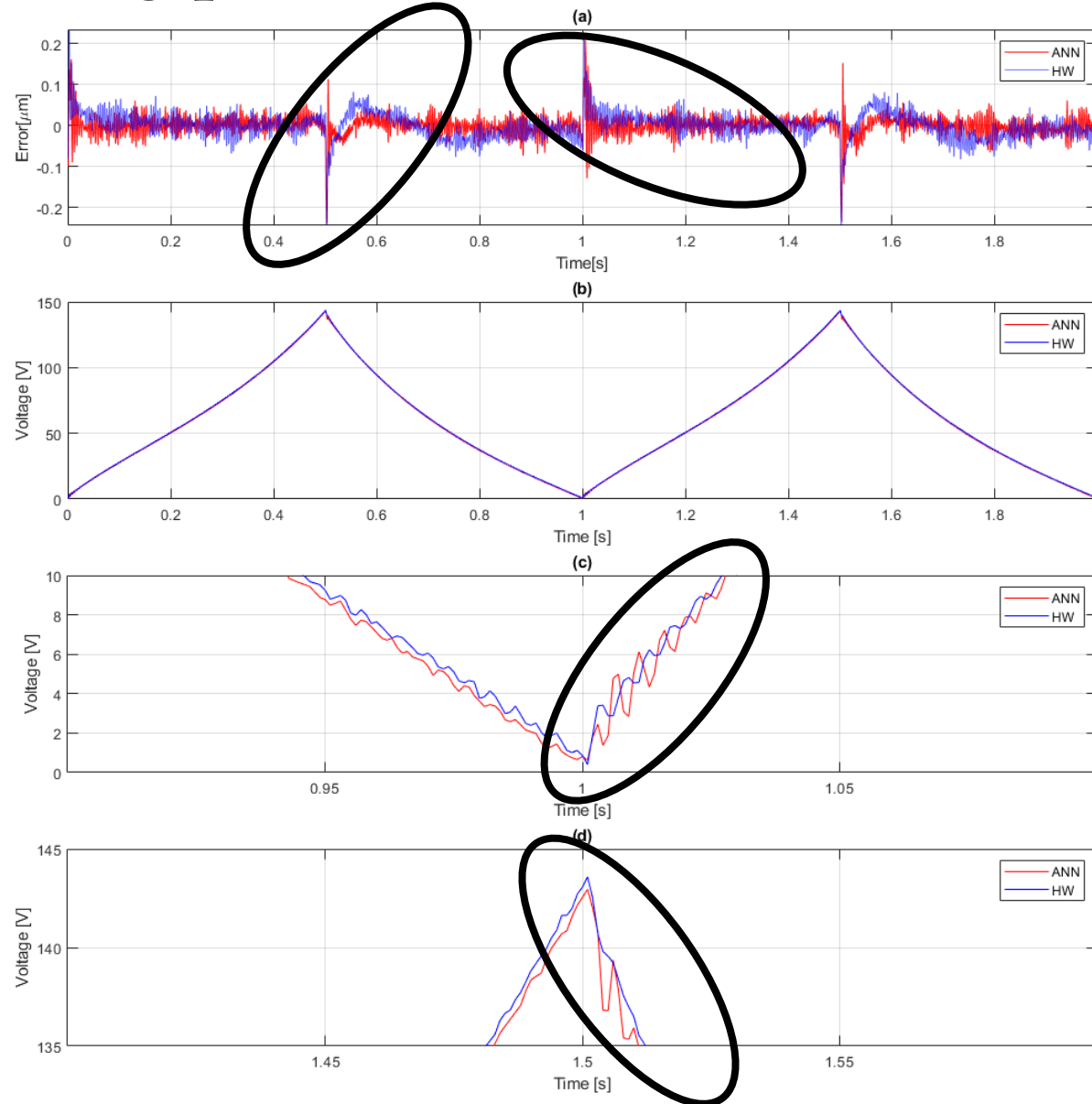


Results: Tracking performance



- $K_p = 10$.
- $K_i = 1000$.

Results: Tracking performance



- $\text{IAE_ANN} = 0.0384$.
- $\text{IAE_HW} = 0.0486$

Conclusions

- Experiments with a commercial PEA were carried.
- The hysteresis plot was obtained.
- ANN & HW was used for mapping and feed-forward.
- A PI controller was implemented in the feedback loop.
- HW has a good performance in terms of control action.
- ANN behaves better in terms of tracking (Lowest IAE).
- Future research: Comparison with advance PI controllers (FPID, neural), other ANNs configurations (LSTM), different HW configuration or optimisation, etc.

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