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Misconceptions in Piezoelectric Energy Harvesting System Development

Kenji Uchino

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The Pennsylvania State University, University Park, PA 16801

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Bio-History of Kenji Uchino

- **University professor = 46 years**

Tokyo Tech—10 yrs  Sophia Univ—8 yrs  Penn State—30 yrs 

- **Company executive = 21 years**

NF Electronics – 7 yrs  Micromechatronics – 7 yrs 

- **Government Officer = 7 years**

NASDA (JAXA) – 3 yrs  US ONR – 4 yrs 

- **“Discover/Inventor”**

Pioneer of **“Piezoelectric Actuators”**
Relaxor single crystals (PZN-PT, PMN-PT)

- **“Educator”**

Engineering – Ferroelectric Devices, Micromechatronics, Application of FEM, **“Business Ethics”**
Business – **Entrepreneurship for Engineers**
Politico-Engineering – Global Crisis Technologies

- **Buddhist = “Zen” Practitioner**

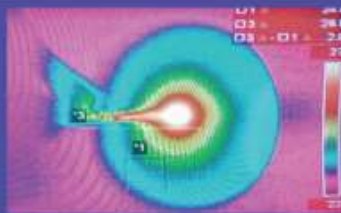


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圧電/電歪アクチュエータ
基礎から応用まで
内野 研二 著
(株)日本工業技術センター編

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HIGH-POWER
PIEZOELECTRICS AND
LOSS MECHANISMS



KENJI UCHINO



CRC Press

FERROELECTRIC
DEVICES &
PIEZOELECTRIC
ACTUATORS

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Ferroelectric
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強誘電体デバイス

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内野 研二・石井孝明 共訳

Ferroelectric
Devices

Second Edition

铁电器件
Ferroelectric Devices

Books of
Piezoelectric Actuator

Entrepreneurship
for Engineers

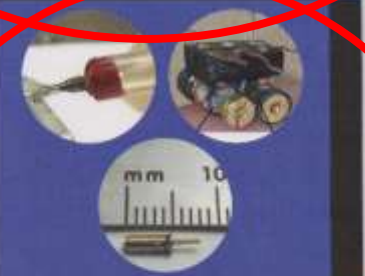


HIGH-POWER
PIEZOELECTRIC
LOSS MECHANISMS

FEM and
Micromechanics
with ATILA
Software



마이크로메카트로닉스
Micromechanics



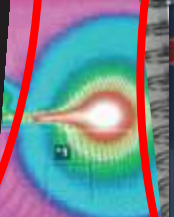
MicroMechanics

second edition

Kenji Uchino

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Global Crisis
and Sustainability
Technologies



KENJI UCHINO

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Applications of
ATILA FEM software
to smart materials

Case studies in designing devices

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니クス
圧電アクチュエータ

Kenji Uchino

Kenji Uchino, James H. Glinowicz 著
張敬雄 監訳 周樹平 徐志科 译



Micromechanics

微机械电子学

Misconceptions in Piezoelectric Energy Harvesting System Development

Kenji Uchino

**Int'l Center for Actuators & Transducers
The Pennsylvania State University, PA**

1. Background of Piezo-Energy Harvesting

Piezo-Dampers, Research Trends

2. Figures of Merit in Energy Harvesting

d·g, EM Coupling factor, Energy transmission coefficient

3. Mechanical Impedance Matching

4. Mechano-Electric Energy Transduction

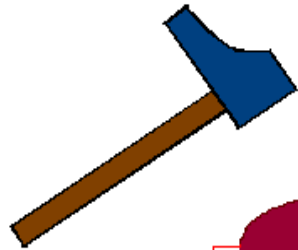
5. Electrical Impedance Matching

6. Summary and Future

What's "Piezoelectric Effect"?

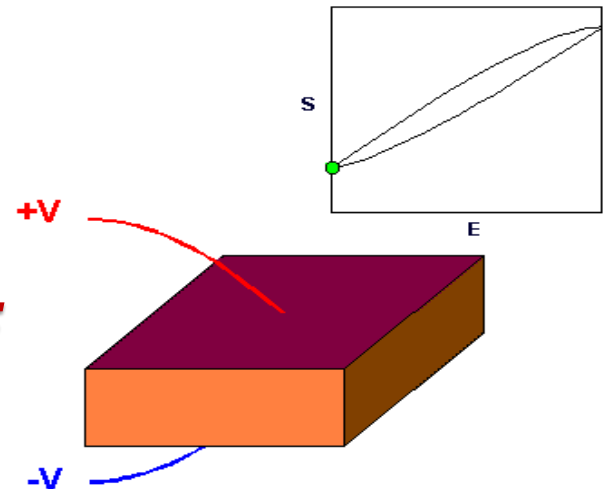
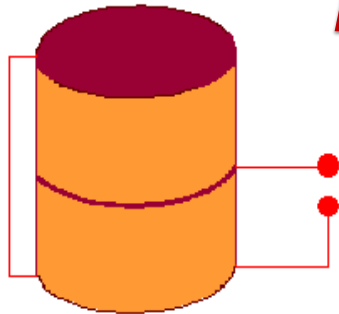
DIRECT PIEZOELECTRIC EFFECT

CONVERSE PIEZOELECTRIC EFFECT



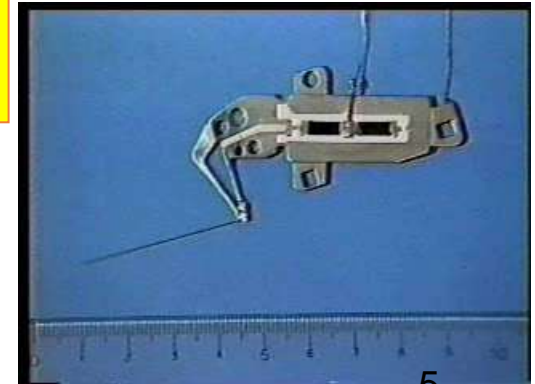
$$P = d X$$

$$x = d E$$

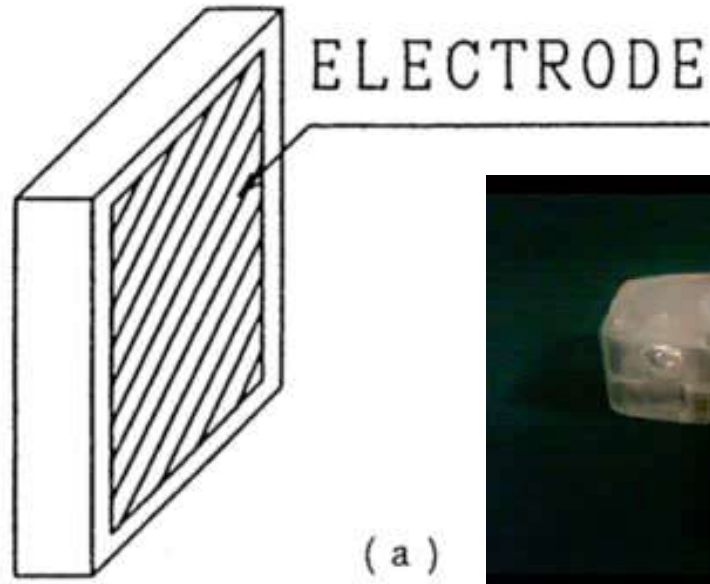


Igniter
Microphone
Pressure Sensor
Energy Harvest

Clock
Speaker
Actuator

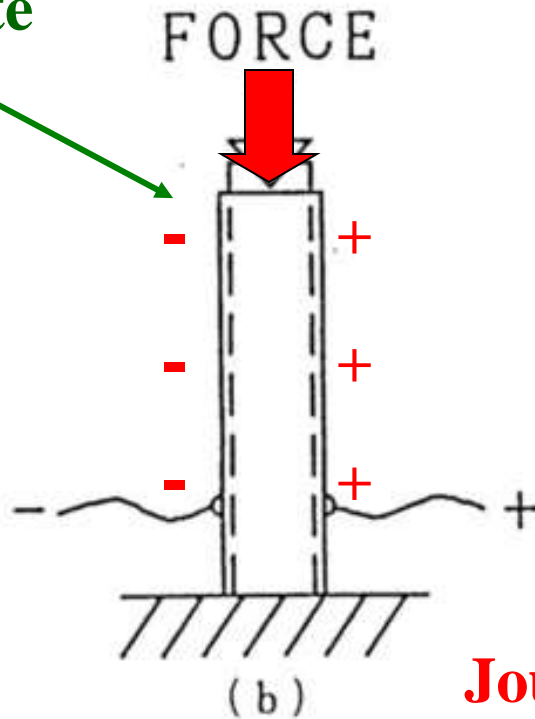


**Piezoelectric Damper
1980s**

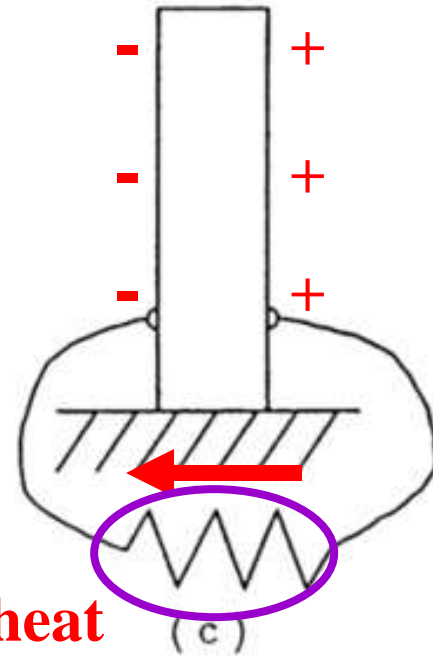


(a)

Piezoelectric plate



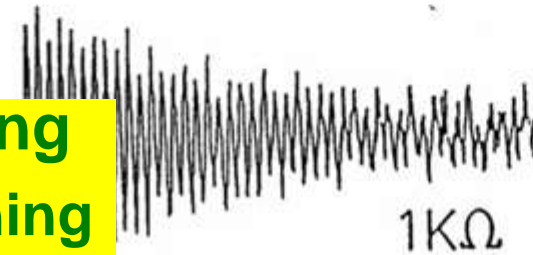
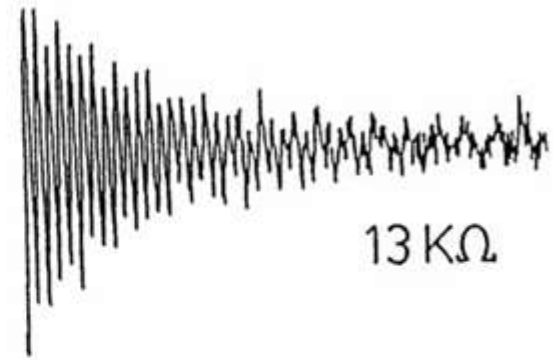
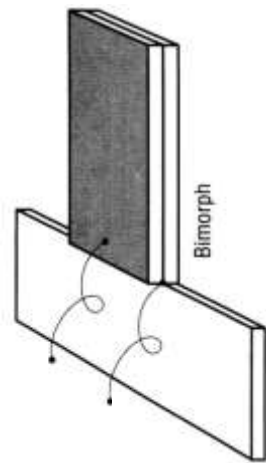
(b)



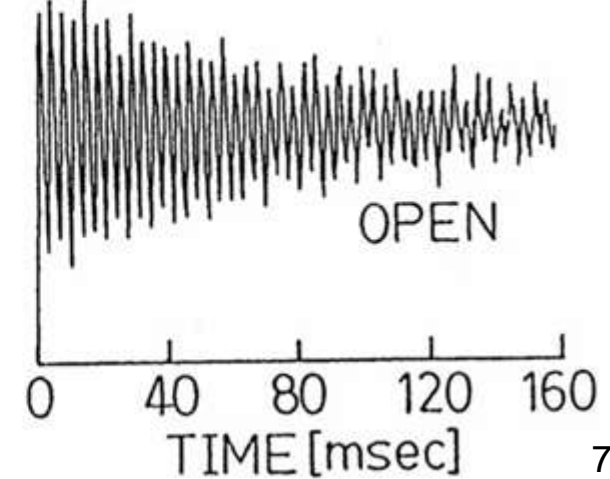
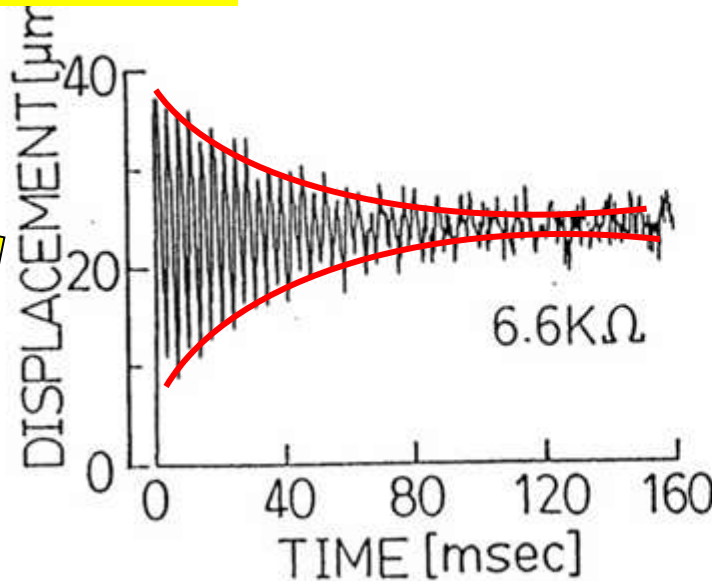
(c)

**K.Uchino, T.Ishii: J.
Ceram.Soc.Jpn.
Vol.96, 863 (1988)**

Background



Quickest Damping
Impedance matching
 $R = 1/\omega C$



K.Uchino, T.Ishii: J. Ceram.Soc.Jpn. Vol.96, 863 (1988)

Piezoelectric Damping Principle

Induced Electrical Energy

$$U_E = U_M \times k^2$$

Suppose that $1/2$ of U_E is consumed as Joule heat per vibration cycle, the vibration amplitude decreases at a rate

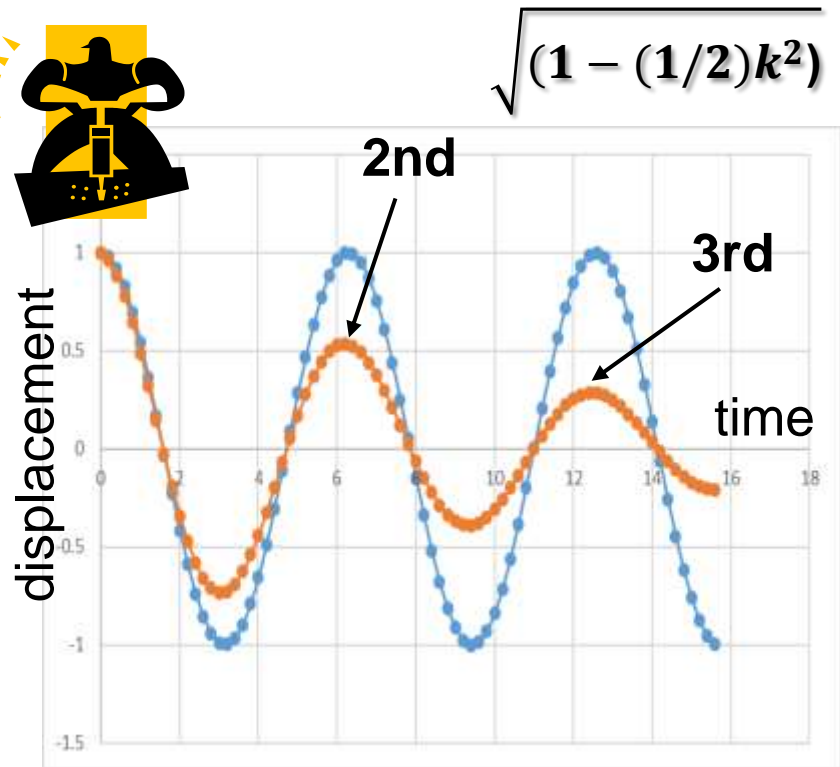
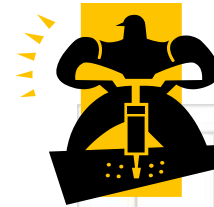
$$\sqrt{(1 - (1/2)k^2)}$$

per vibration cycle:

Damping factor τ vs. the electromechanical coupling k :

$$\left(1 - \frac{1}{2}k^2\right)^{t/T_0} = \exp\left(-\frac{t}{\tau}\right)$$

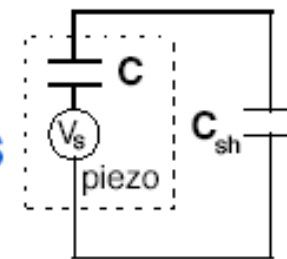
$$\tau = -T_0 \ln\left(1 - \frac{1}{2}k^2\right)$$



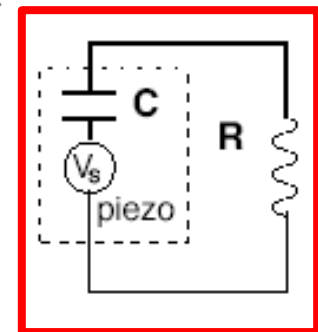
Piezo Shunting

- Mechanical structure interacts with electrical circuit via piezo transducer

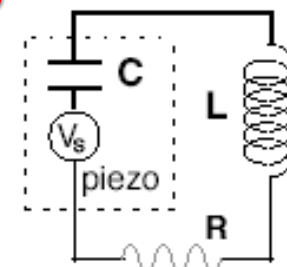
- **Capacitive** shunting yields frequency-dependent **stiffness**



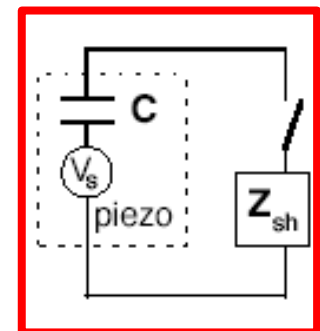
- **Resistive** shunting yields frequency-dependent **damping**



- **Inductive** shunting yields electrical **resonant** absorber



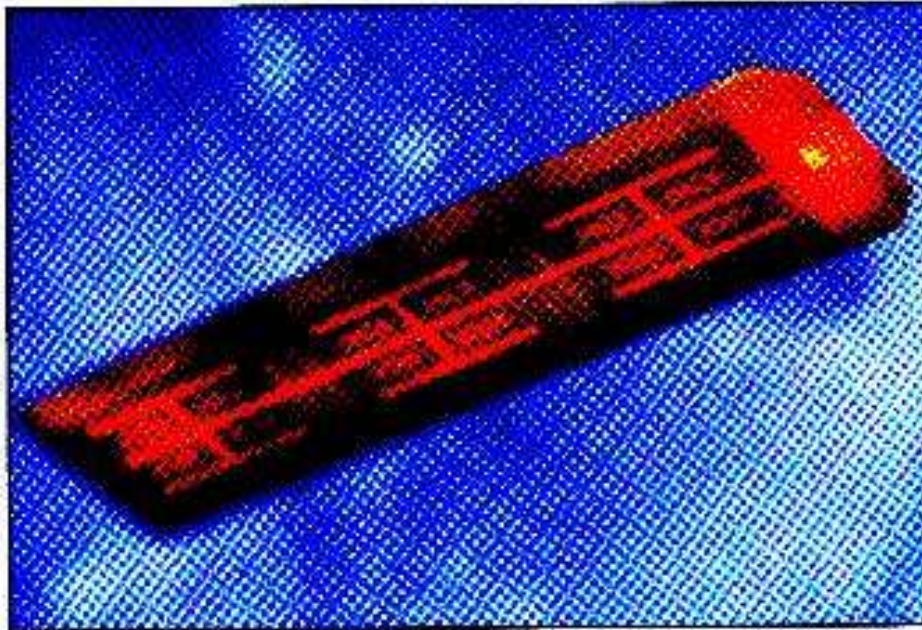
- **Switch-shunting** could provide broadband damping, **energy harvesting**



K2 & ACX

Piezoelectric damper hones ski performance

Module integrates piezoelectric material and electronics in ruggedized package



Integrated damping module measures approximately $6.62 \times 1.66 \times 0.07$ inches and includes piezoelectric wafers, energy-dissipating resistive shunt, and an LED function indicator.

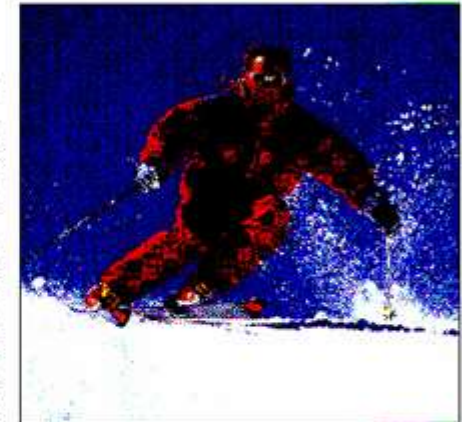
Technical Editor

—In what's called the first application of "smart structures" K2 Four ski from K2 Corp., WA, incorporates a piezoelectric from Active Control eXperts Inc., MA. The damper selection to improve edge control for better runs.

Skiing involves the reaction of the ski to the snow. Uneven snow surface, lessening the contact area of edge to ice and reducing the ability of the skier to control turning forces, says Kenneth Lazarus, president of Active Control eXperts. "The damper is the first that's unaffected by temperature."

Unlike traditional dampers, the ACX device dissipates energy as heat by first converting the vibration into an electrical current by passing it through a resistor, approximately $6.62 \times 1.66 \times 0.07$ inches, which it delivers better than 30% more energy than a traditional damper makes it "smart"?

The ACX device (the piezoelectric material converts the exact vibration), its purpose is to damp only those vibrations that affect ski performance. "The damper," says Adam Bogue, director of alpine product development at ACX, explains that identifying the modes required a significant research effort in collaboration with ACX and with K2. "We worked with K2 and Boeing. For the development of the damper, we had to hold the ski for vibration testing so as to come up with snow data took fully a year went by. The damper was designed to minimize the Four's design. Nevertheless, the piezoelectric damper was



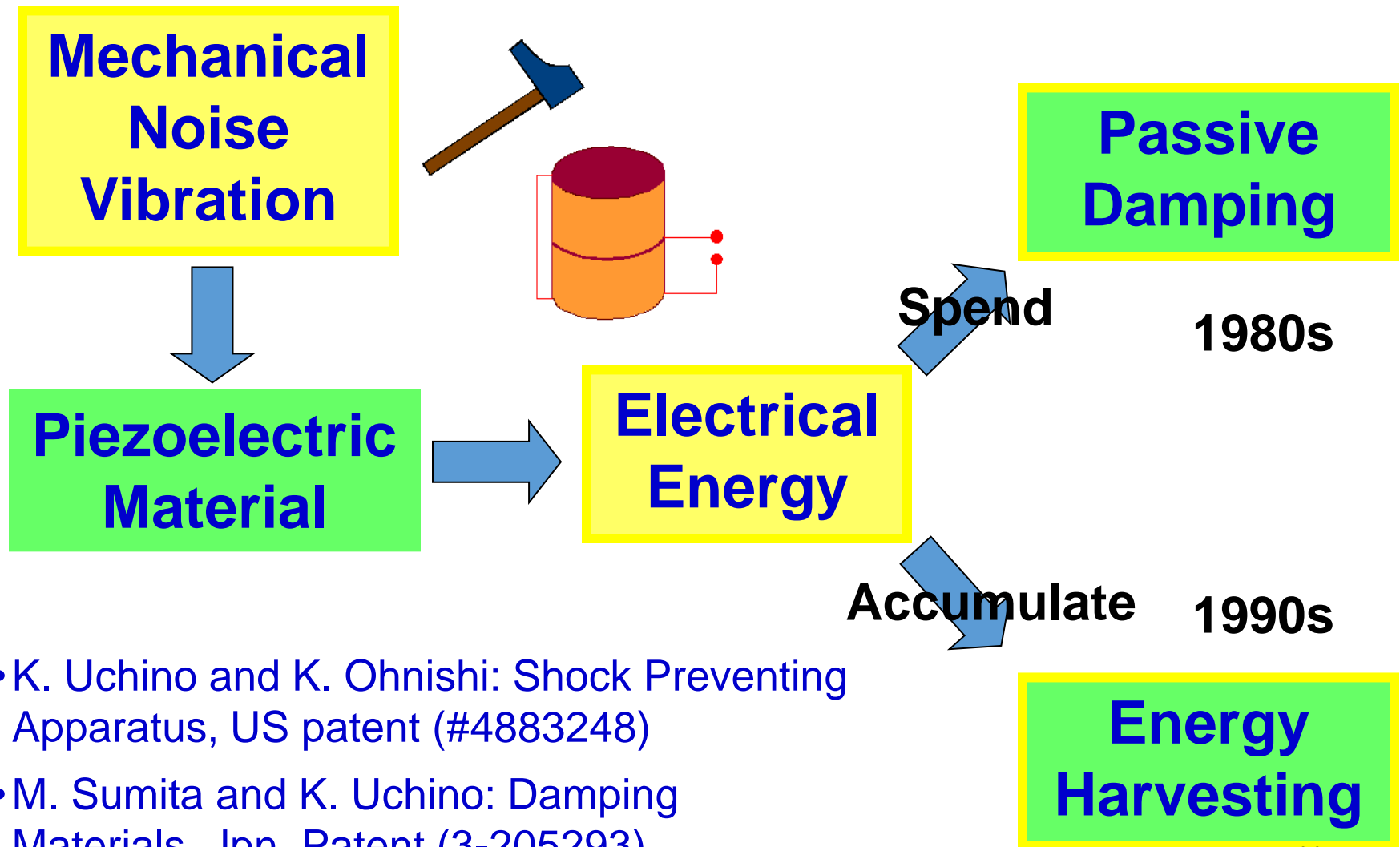
K2's model Four ski exhibits tighter turning and better edge control without the disadvantages of viscoelastic or tuned mass dampers.

After only a few iterations, says Adam Bogue, director of marketing at ACX. One attempt delivered too much damping; ski testers called it unresponsive. Later



minimal changes to K2's conventional tooling.

From Passive Dampers to Adaptive Dampers with Energy Harvesting



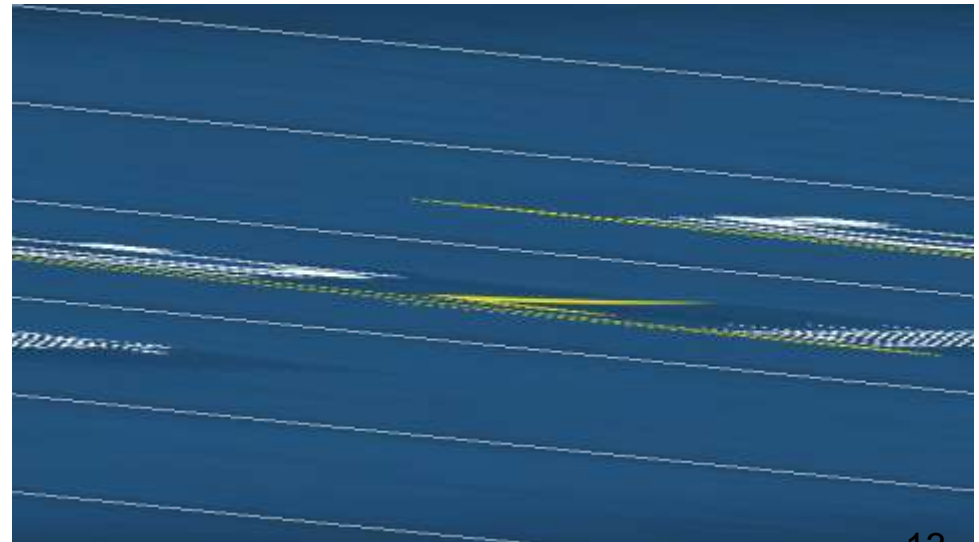
- K. Uchino and K. Ohnishi: Shock Preventing Apparatus, US patent (#4883248)
- M. Sumita and K. Uchino: Damping Materials, Jpn. Patent (3-205293)

Piezoelectric Energy Harvesting - Research Trends -

After 2000s

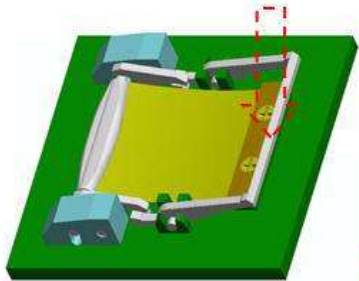
- **Machinery Vibration (Resonance Usage)**
 - Machine health monitoring
- **Human Motion**
 - Small energy harvesting
- **Electrical Engineers' Approach**
 - DC/DC converter
- **MEMS Engineers' Approach**
 - Thin film, Nano fiber
- **Military Application**
 - Programable Air-Burst Munition

Smart Diagnostics (KCF Technologies, PA)

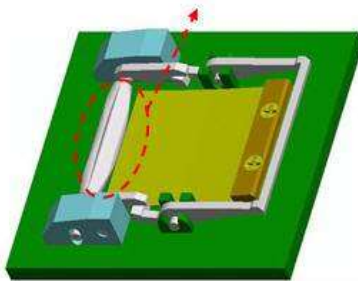


Lightening Switch - Face Electronics

Push the Transmitter button



Pluck the Piezoelectric element



Piezoelectric Element



Mounted in Transmitter



Transmitter



Energy Harvesting with Thunder

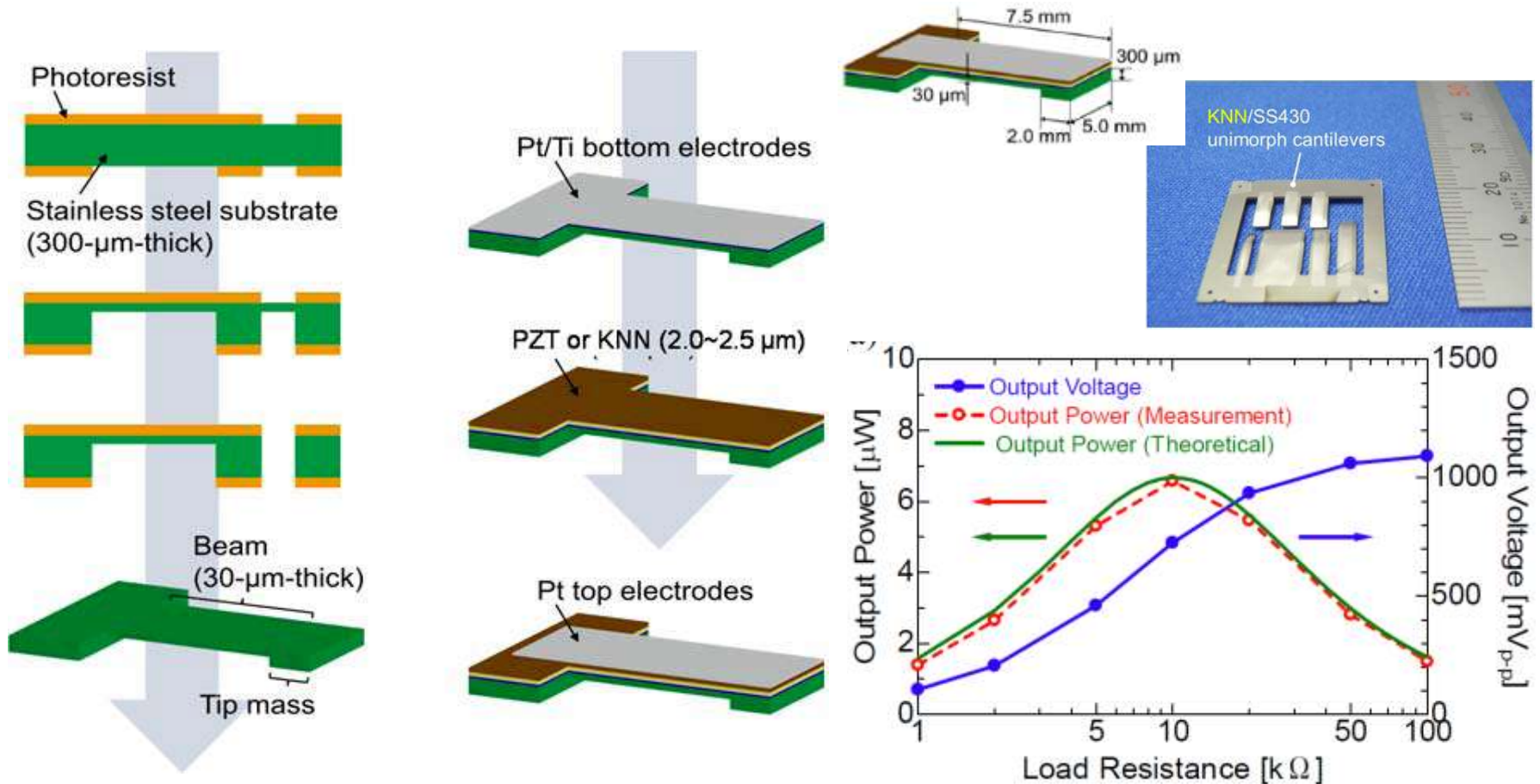
Micromechatronics Inc.
(State College, PA)

Piezoelectric Carpet (Keio University)



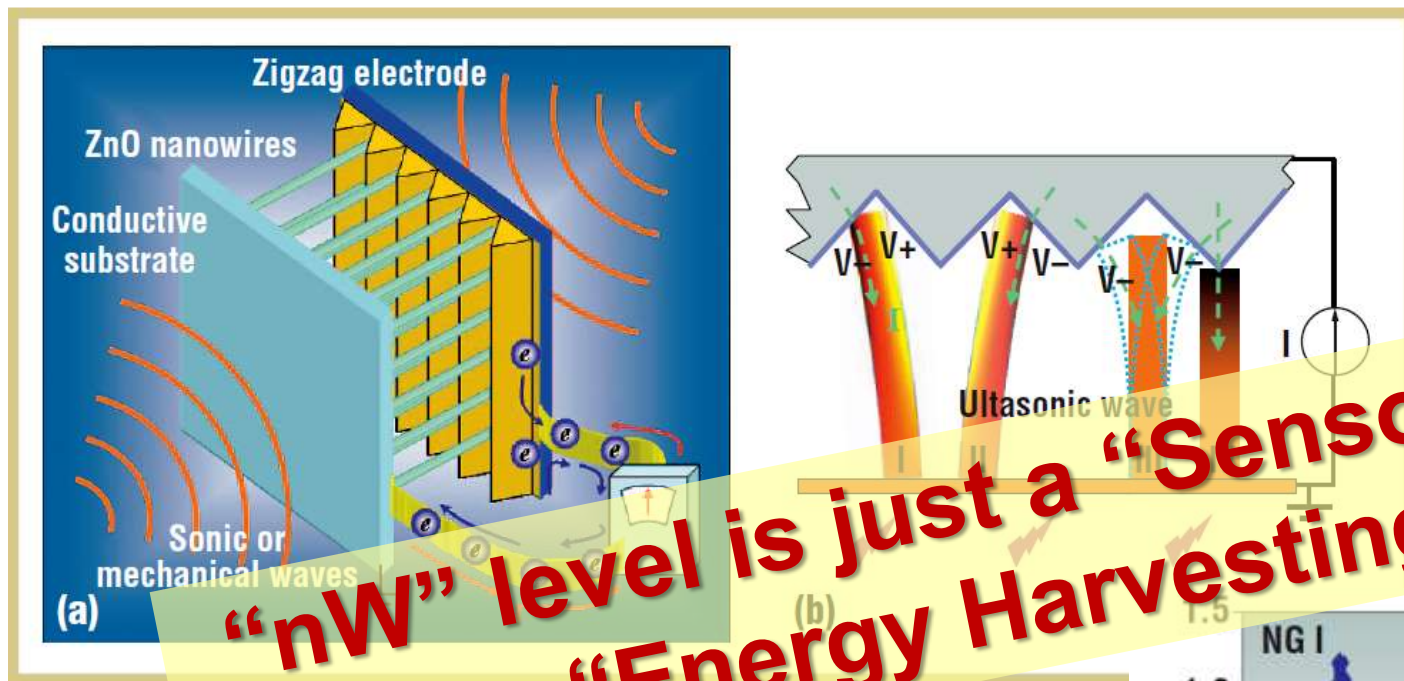
(<https://www.youtube.com/watch?v=RCOBA3Yfm1k>)

Piezoelectric MEMS for Energy Harvesting



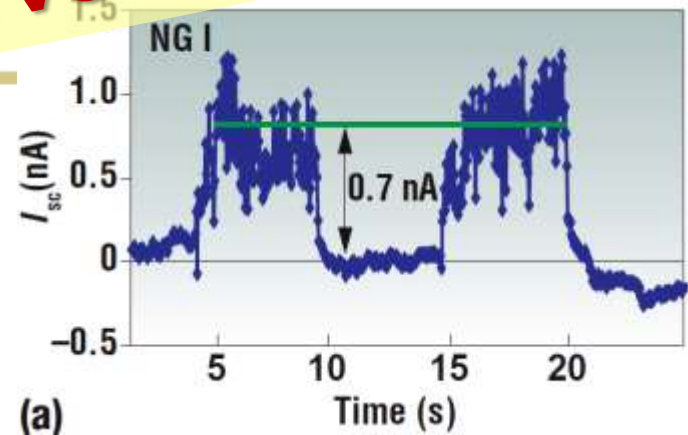
Fabrication process of piezoelectric MEMS energy harvesters of PZT- or KNN-thin films on stainless steel cantilevers.

Piezo Nano Generator with ZnO Nanowires



(a) Direct current generator using aligned ZnO NW arrays with a zigzag top electrode. Mechanical vibration drives the generator, and the output current is continuous. (b) Zigzag electrode and its contact with the NWs and the resulting current.

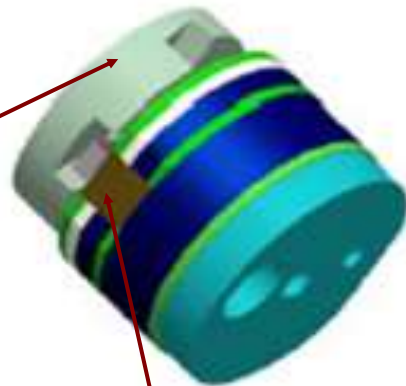
“nW” level is just a “Sensor”, not an “Energy Harvesting”!



Piezo Generators for Ammunitions

Programmable Air Burst Muniton (PABM) – Revenue after the World Trade Center Attack in 2001. Killing terrorists without collapsing buildings.

Million-Selling Device!



Impact force generates electricity.



ATK & Micromechatronics Inc. (State College, PA)

Piezoelectric Energy Harvesting - Uchino's Frustration-

- (1) Though the electromechanical coupling factor k is the smallest among various device configurations, the majority of researchers primarily use the **'unimorph'** design. Why?
- (2) Though the typical noise vibration is in a much lower frequency range, the researchers measure the amplified **resonance response** and report these unrealistically harvested energy. Why?
- (3) Though the harvested energy is **lower than 1 mW**, which is lower than the required electric energy to operate a typical energy harvesting electric circuit with a DC/DC converter, the researchers report the result as an energy 'harvesting' system. Why?
- (4) Few papers have reported **energy flow or exact efficiency** from the input mechanical noise energy to the final electric energy in a rechargeable battery via the piezoelectric transducer step by step. Why?

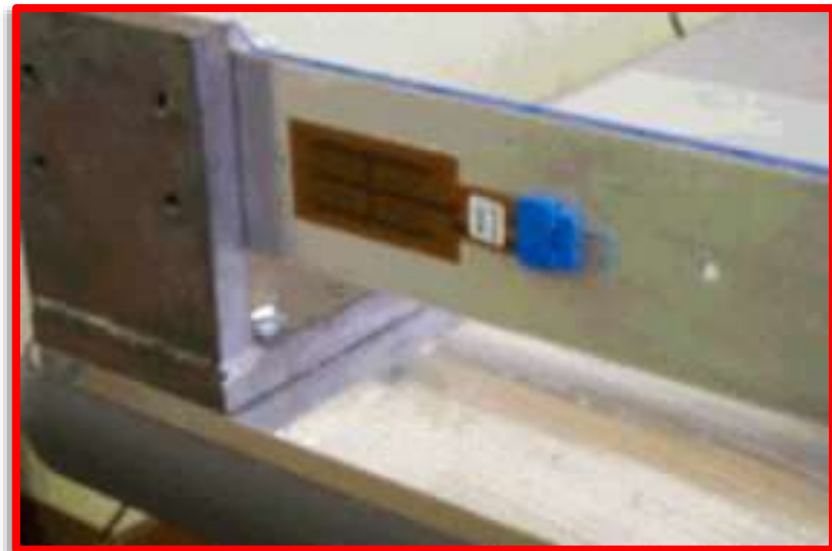
The unanimous answer to my questions 'why' is
"because the previous researchers did so !".

Development Misconception Case I (Design Problem)

In order to damp vibration in an aluminum cantilever beam, a mechanical engineer uses a shunted soft-piezoelectric composite (Macro Fiber Composite) bonded on the beam. This is NOT an ideal design from the two viewpoints:

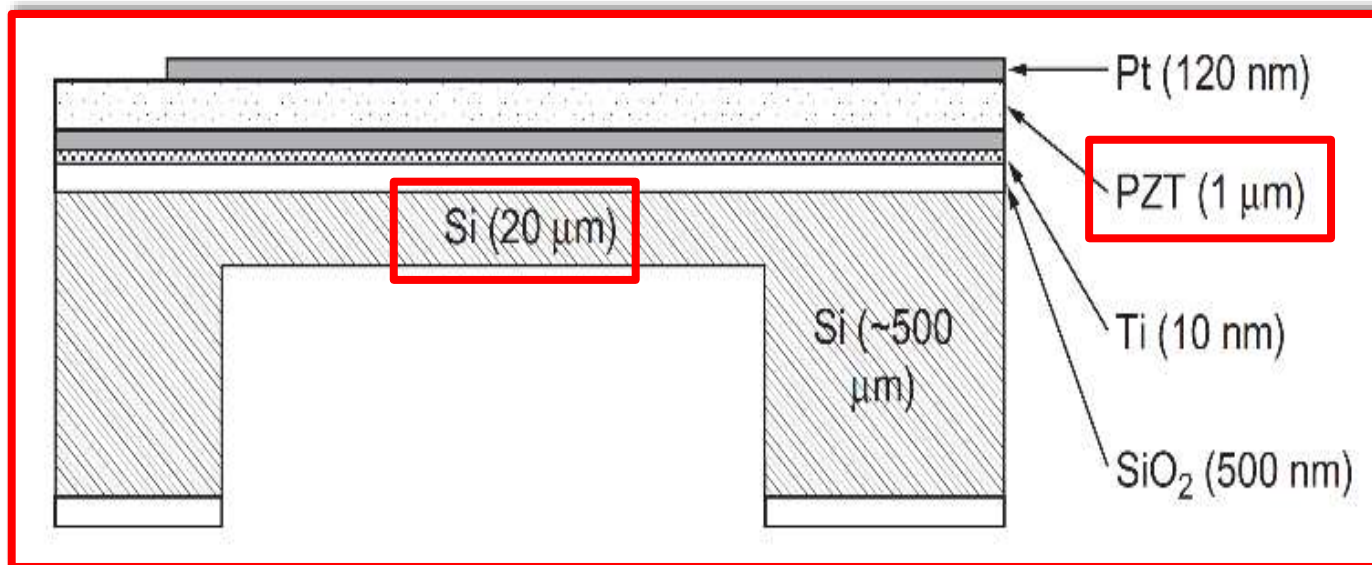
- (1) *Mechanical/acoustic impedance matching Z , and*
- (2) *Electromechanical coupling factor k*

Vibration damping of an aluminum cantilever beam using a piezoelectric composite bonded on the beam.



Development Misconception Case II (Volume Problem)

Piezoelectric MEMS is researched popularly with the PZT thin film thickness around $1\ \mu\text{m}$ for the actuators and piezo-energy harvesting applications. What are the three major problems to be solved on a popular design shown in Figure?

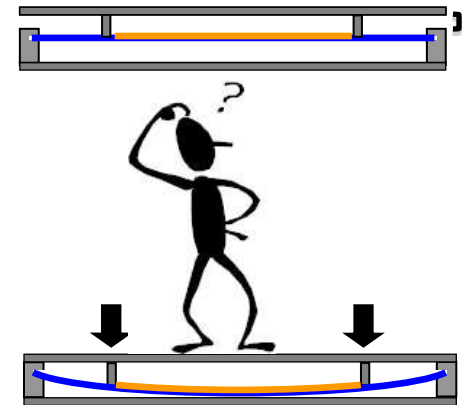


Piezoelectric MEMS structure with the PZT thin film thickness around $1\ \mu\text{m}$ for the actuators.

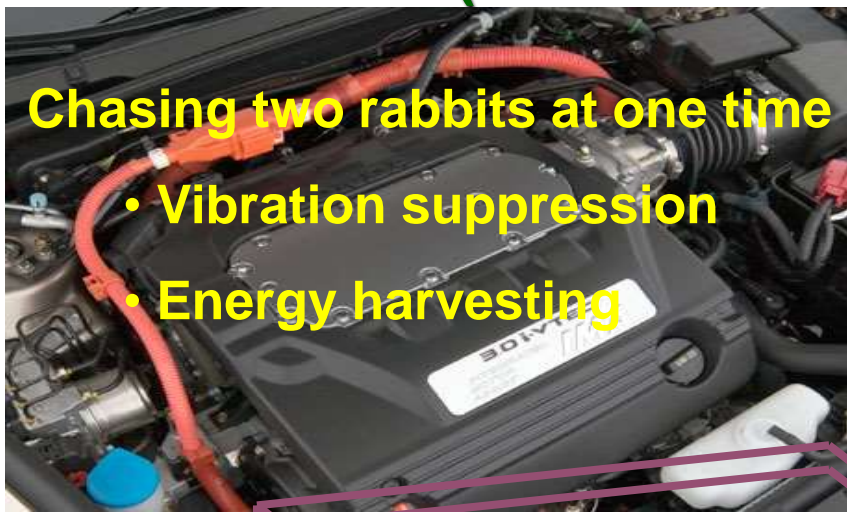
Development Misconception

Case III (Application Problem)

- Grand Central Station: 750,000 visitors per day, average of 31,250 visitors per hour
- *Assumptions:*
 - **Potential Energy** of a person of **75kg** stepping on a tile which gives in about **10mm** to convert into a bending/strain motion ~ 7.4J per step
 - Tile is 50cm by 50cm
 - Person does on average 500 steps in one hour in the station, one step per tile (all tiles are the same)
- This converts to 19.2 kWh **raw potential energy!**
- **Typical efficiency of harvester**, minus energy being stored in the tile spring to bend back the tile, about **2%** (actually measured)
- Total harvested **energy** ~ **384 Wh**, it would power just **4 bulbs of the ~4,000 bulbs** at Grand Station but at what costs!

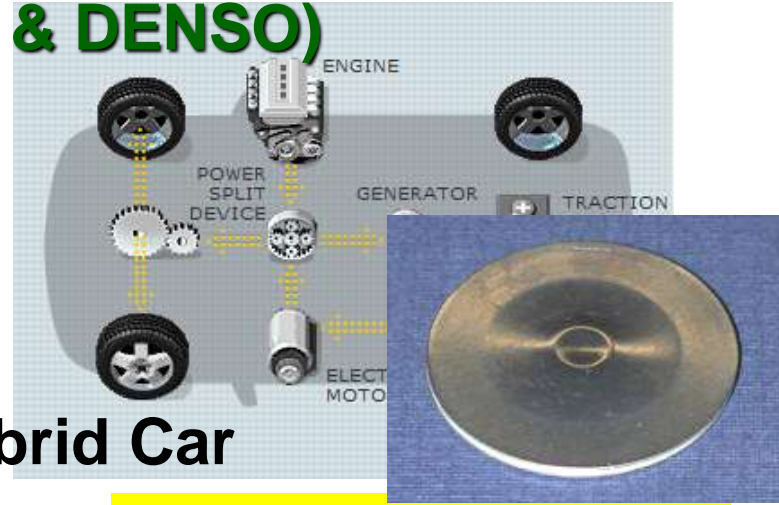


Development Model I (Penn State Univ & DENSO)



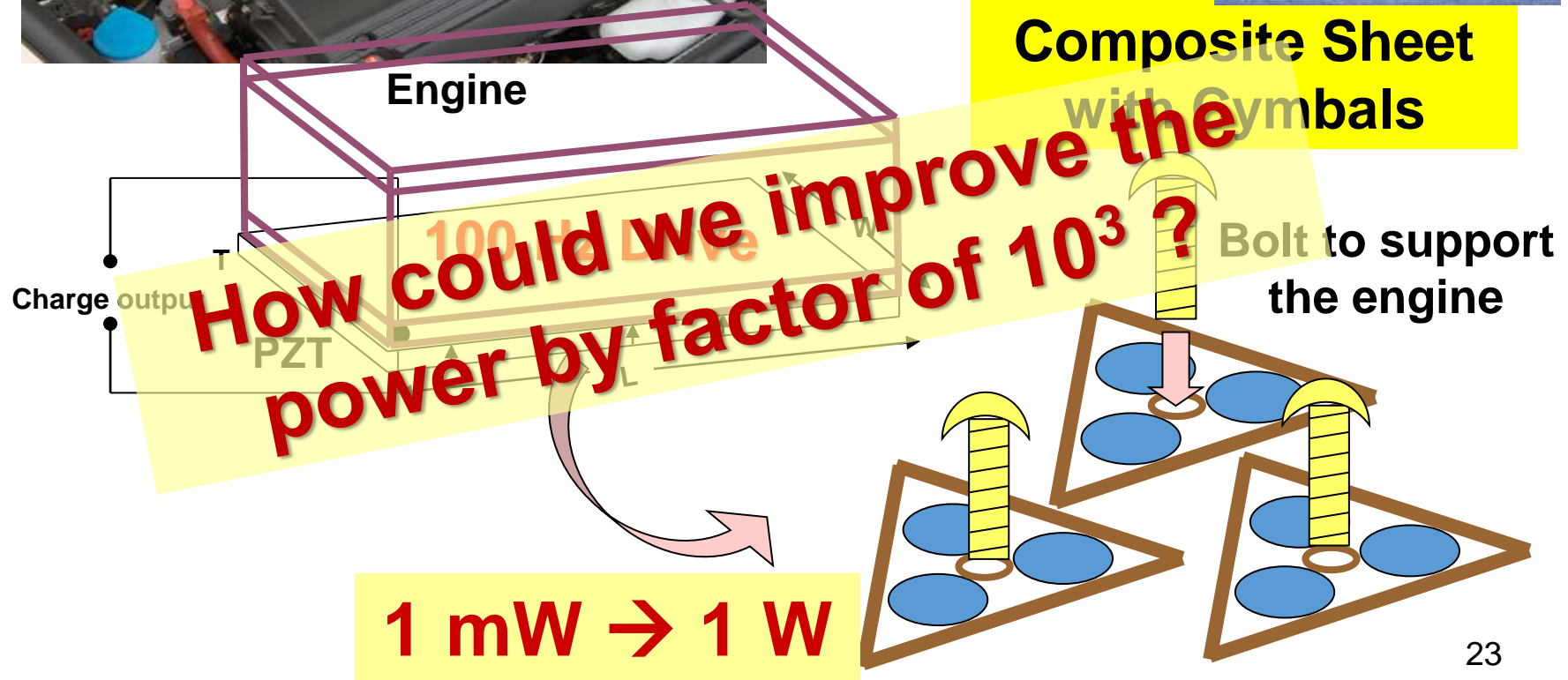
Chasing two rabbits at one time

- Vibration suppression
- Energy harvesting



Hybrid Car

Composite Sheet with Cymbals



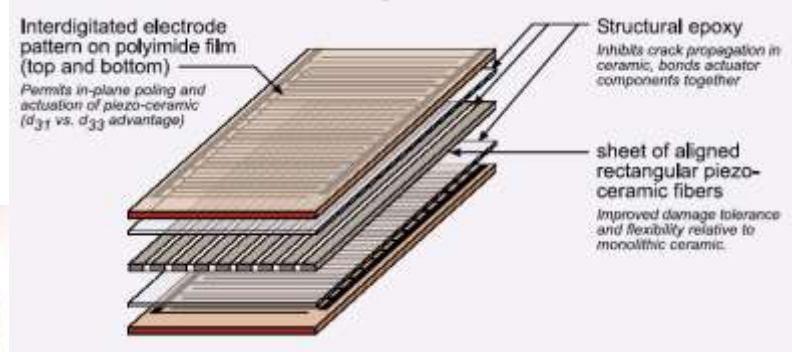
Development Model II

(Penn State Univ & Smart Materials)

Intelligent Clothing (IC)

1-5 mW

Charging the electronic devices



Flexible piezoelectric textile

Flexible energy harvest circuit

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d-g, EM Coupling factor, Energy transmission coefficient
- 3. Mechanical Impedance Matching**
- 4. Mechano-Electric Energy Transduction**
- 5. Electrical Impedance Matching**
- 6. Summary and Future**

Figures of Merit in Piezoelectrics

a) Piezoelectric Strain Constant d

Electric Field \rightarrow Strain (For Actuation): $\mathbf{x} = \mathbf{d} \mathbf{E}$

Stress \rightarrow Polarization: $\mathbf{P} = \mathbf{d} \mathbf{X}$

b) Piezoelectric Voltage Constant g

Stress \rightarrow Electric Field (For Sensing): $\mathbf{E} = \mathbf{g} \mathbf{X}$

Related with d by $\mathbf{g} = \mathbf{d}/\epsilon_0\epsilon_r$ (ϵ_r : permittivity)

c) Electromechanical Coupling

Electromechanical Coupling Factor k

Energy Transmission Coefficient λ

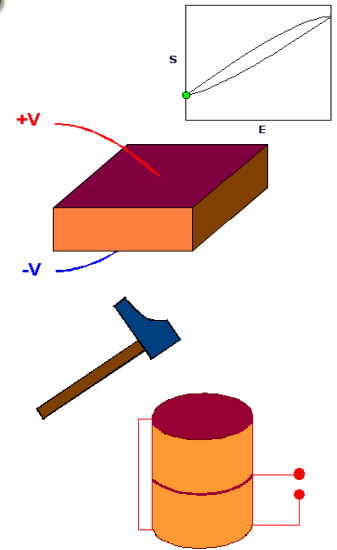
Efficiency η

$$k^2 = (\text{Mech. Stored Energy} / \text{Electr. Input Energy}) = \mathbf{d}^2 / \epsilon_0 \epsilon_r \mathbf{s}$$

(s: elastic compliance)

$$\lambda = (\text{Mech. Output Energy} / \text{Electr. Input Energy}) = (1/4 \sim 1/2) k^2$$

$$\eta = (\text{Mech. Output Energy} / \text{Electr. Consumed Energy}) \approx 98\%$$



d) Acoustic Impedance Z

Mechanical \rightarrow Mechanical (Acoustic Energy Transfer)

$$\mathbf{Z}^2 = \rho \mathbf{c}$$

(ρ : density, c : elastic stiffness)

Figures of Merit in Energy Harvesting

1. Constant Stress Input $P = d X$

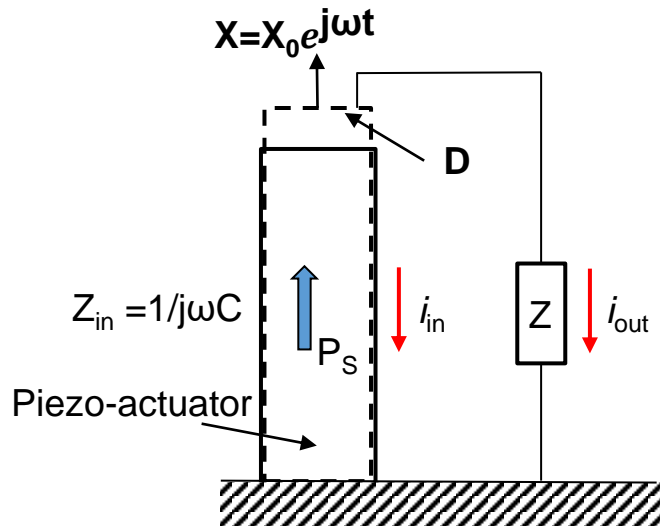
$$\begin{aligned} \text{Electric Energy} &= \left(\frac{1}{2 \varepsilon_0 \varepsilon} \right) P^2 \\ &= \left(\frac{1}{2} \right) d \cdot g X^2 \end{aligned}$$

- Input mechanical energy is not constant → Elastic compliance changes with electric load.

2. Constant Mechanical Energy Input

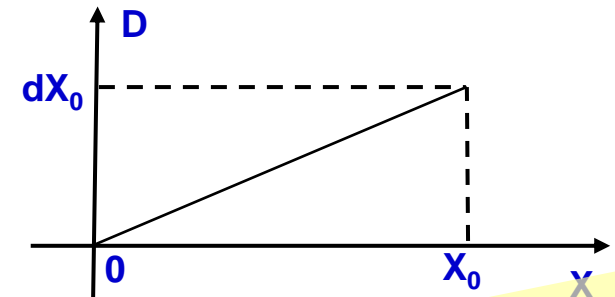
$$\begin{aligned} \text{Electric Energy } U_E &= k^2 U_M \\ k^2 &= \left(\frac{d^2}{s^E \varepsilon_0 \varepsilon} \right) = d \cdot g / s^E \end{aligned}$$

Energy Calculation in a Piezoelectric

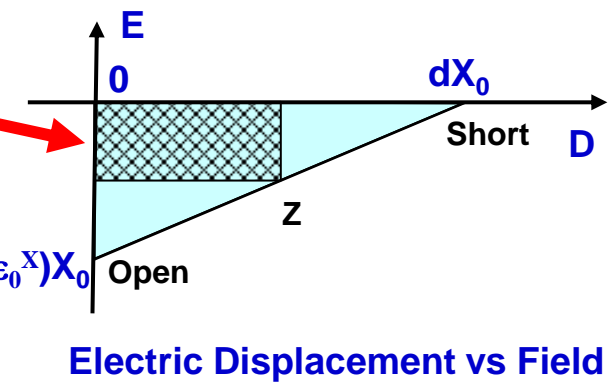
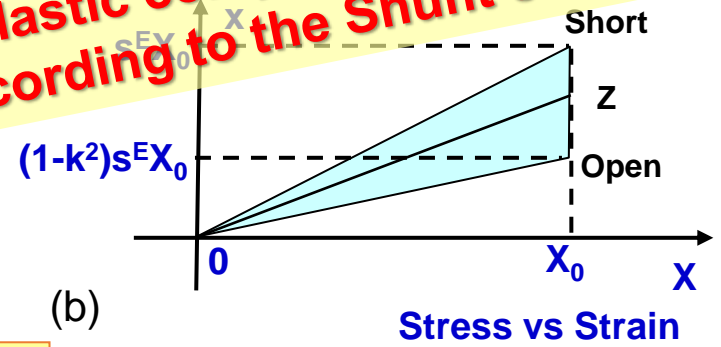


Output electric. energy maximum
 $Z = |Z_{in}| = 1/\omega C$

Energy transmission coefficient
 $\lambda_{max} = [(1/k) - \sqrt{(1/k^2) - 1}]^2 = (1/4 \sim 1/2) k^2$
 $\lambda = (\text{Elec. Output Energy} / \text{Mech. Input Energy})$



Elastic compliance is different according to the Shunt condition !



Supposition 'Infinite mechanical energy pool' !

Optimization of Load on the Piezo-Device

$$D = \varepsilon_0 \varepsilon^X E + dX$$

$$x = d E + s^E X$$

- **Open circuit:**

$$D=0, E_{\text{rev}} = -(d/\varepsilon\varepsilon_0^X)X$$

$$x = (1 - k^2) s^E X$$

- **Short circuit:**

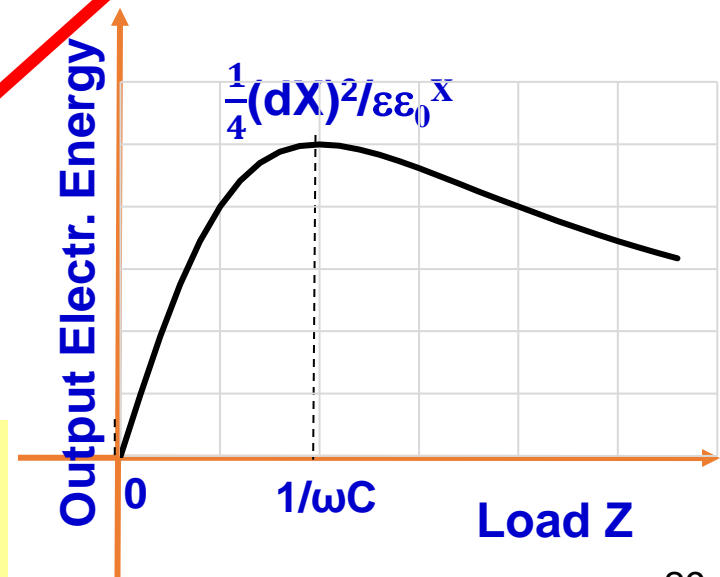
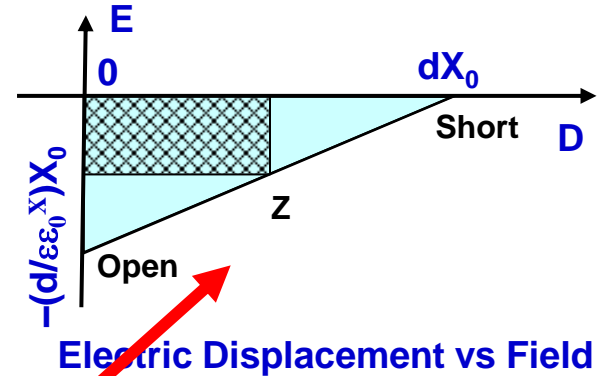
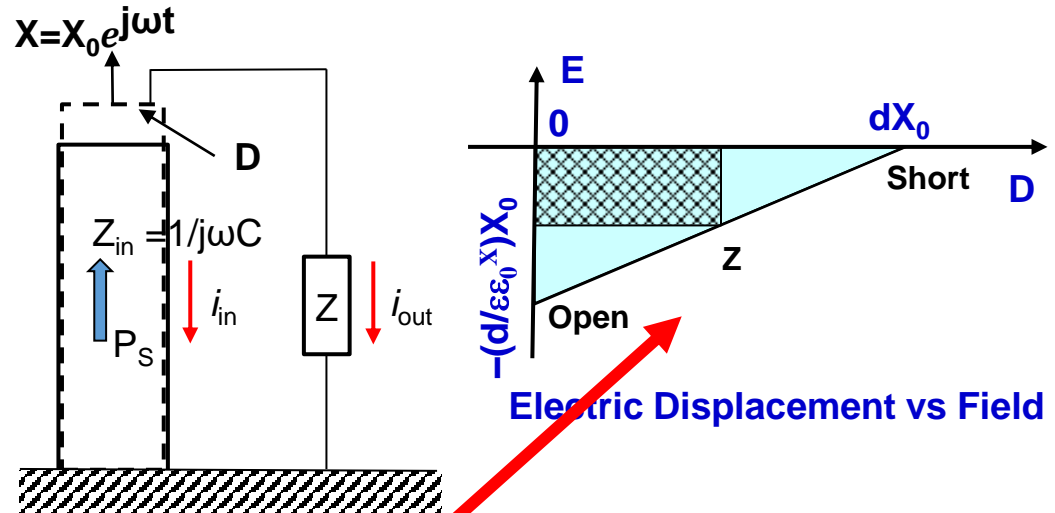
$$E=0, D = dX \quad x = s^E X$$

- **Z connection:**

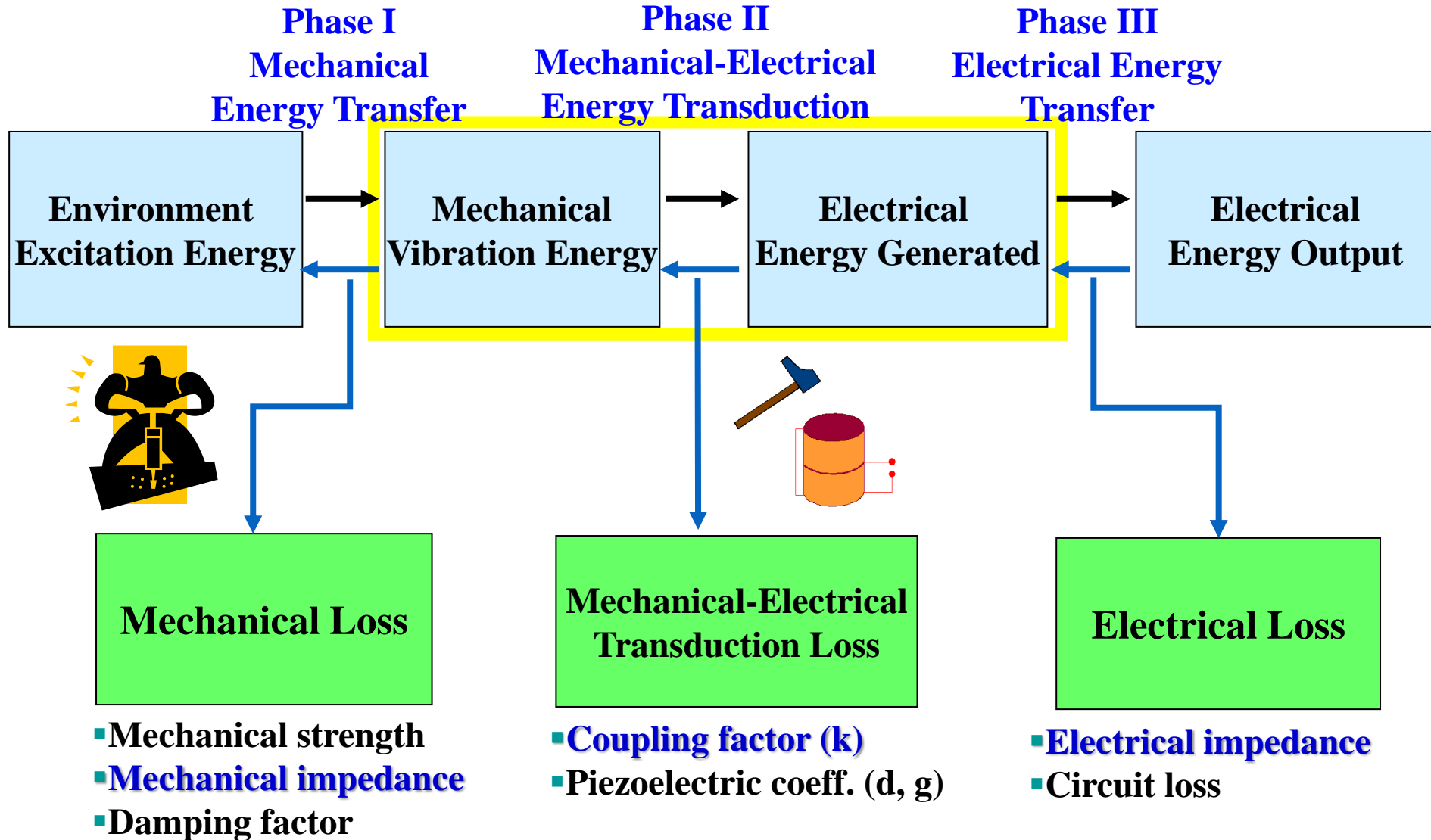
$$|P| = \frac{1}{2} Z i_{\text{out}}^2 = \frac{1}{2} Z \frac{(\omega d X_0)^2}{(1 + (\omega C Z)^2)}$$

$$\text{When } Z = 1/\omega C, |P| = \frac{1}{4} \frac{\omega d^2 X_0^2}{C}$$

Load should be impedance-matched with the actuator capacitance.



Energy Flow of the Piezoelectric Generator



Misconceptions in Piezoelectric Energy Harvesting System Development

Kenji Uchino

**Int'l Center for Actuators & Transducers
The Pennsylvania State University, PA**

- 1. Background of Piezo-Energy Harvesting**
Piezo-Dampers, Research Trends
- 2. Figures of Merit in Energy Harvesting**
d-g, EM Coupling factor, Energy transmission coefficient
- 3. Mechanical Impedance Matching**
- 4. Mechano-Electric Energy Transduction**
- 5. Electrical Impedance Matching**
- 6. Summary and Future**

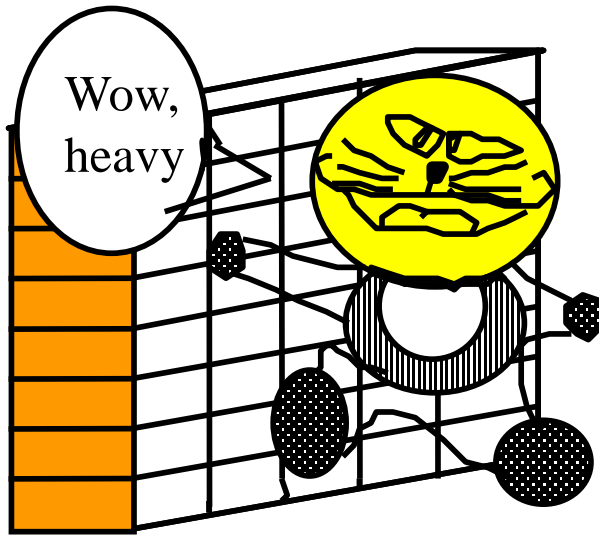
Mechanical Impedance Matching



$$\text{Work } W = F \times \Delta L$$

$$F = 0$$

“Pushing a curtain,
and pushing a wall”
(Japanese proverb)



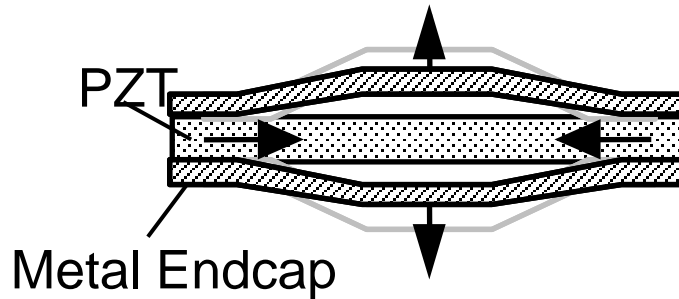
$$\Delta L = 0$$



Phase I : Mechanical Energy Transfer Solutions for Mechanical Matching

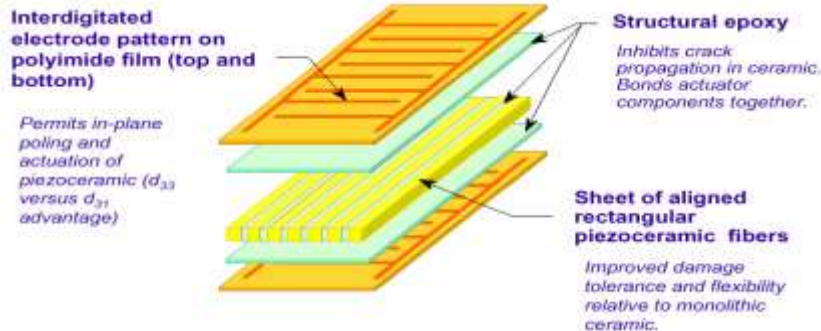
□ For a high force mechanical source

- High stiffness and rigid
- High coupling factor



□ For a small force mechanical source

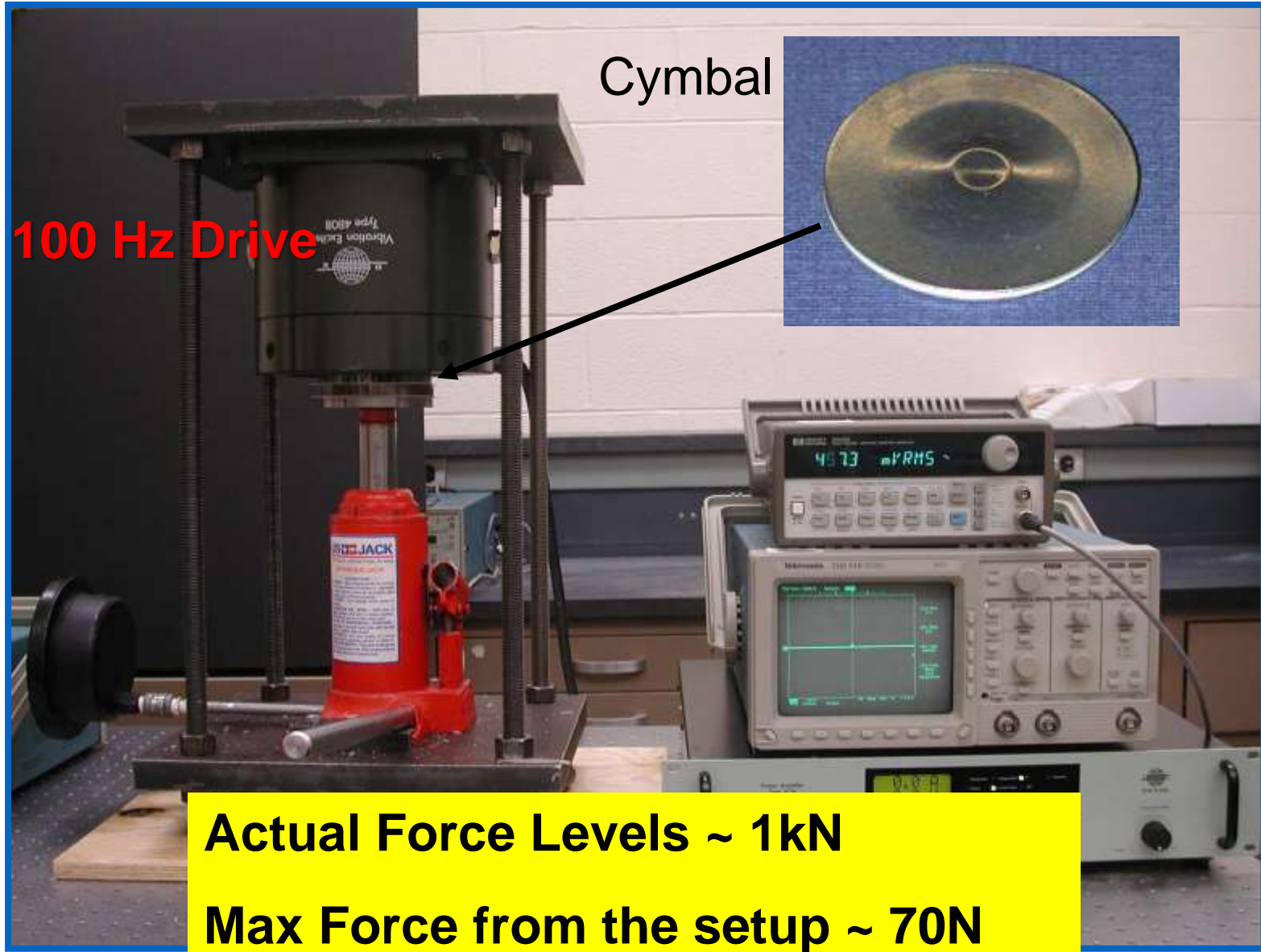
- High flexibility and soft
- High coupling factor



Smart Material

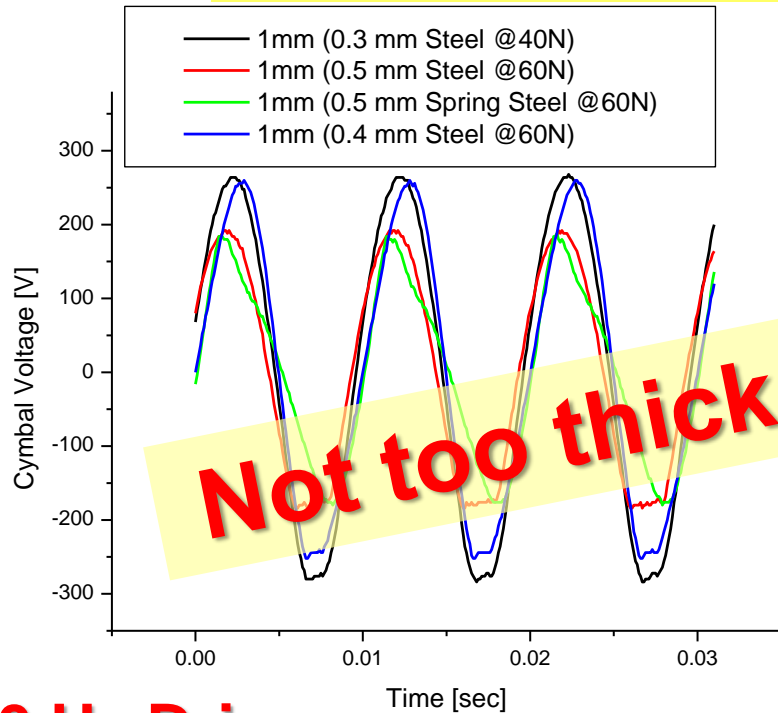


Experimental Setup

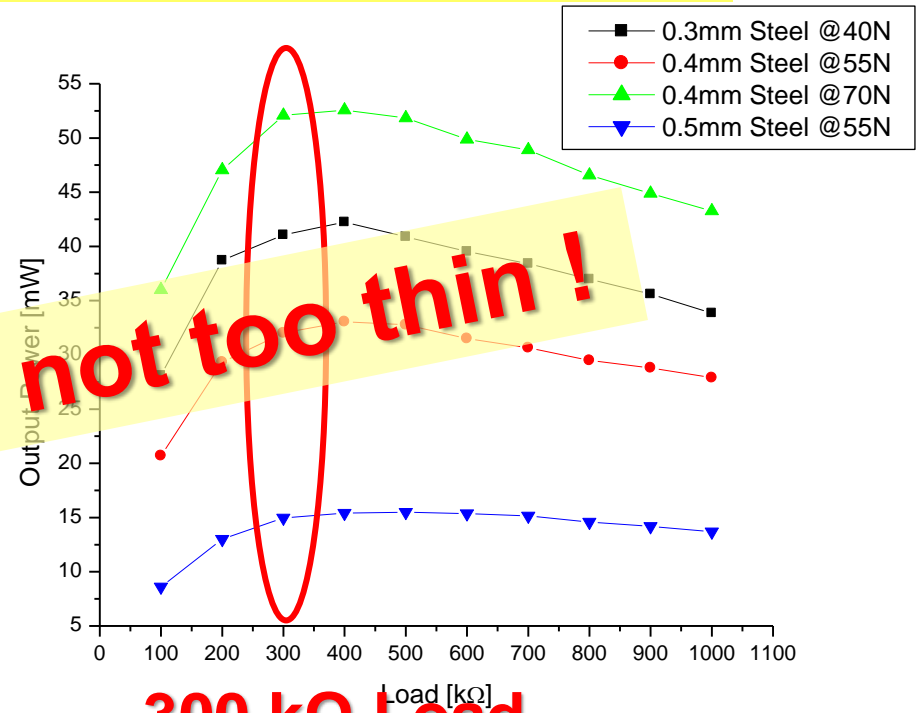


Endcap Materials/Thickness

- **Elastic constant, Thickness, Cavity** of the metal endcap.
- **Mechanical impedance increases with thickness. (The Softer is the better)**



100 Hz Drive



300 kΩ Load

LOAD DEPENDENCE

- **Pre-stress (66 N) and Applied Force (55 & 70N) at 100Hz**
- **Max power : 53mW at 400 kΩ with a 0.4mm steel endcap at 70N**
- **0.3 mm Steel does not endure for 70 N.**

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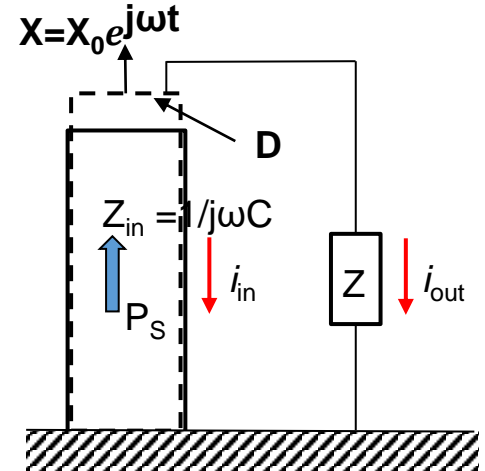
Phase II: Mech. to Elec. Energy Transduction

Operation Principle

• Sinusoidal Drive

- Engine 100 Hz
- EM Motor 50 Hz
- Water/wind flow 10 Hz
- Building 1 Hz

$$P \propto g \cdot d$$



$$|P| = \frac{1}{2} Z i_{out}^2 = \frac{1}{2} Z \frac{(\omega d X_0)^2}{(1 + (\omega C Z)^2)}$$

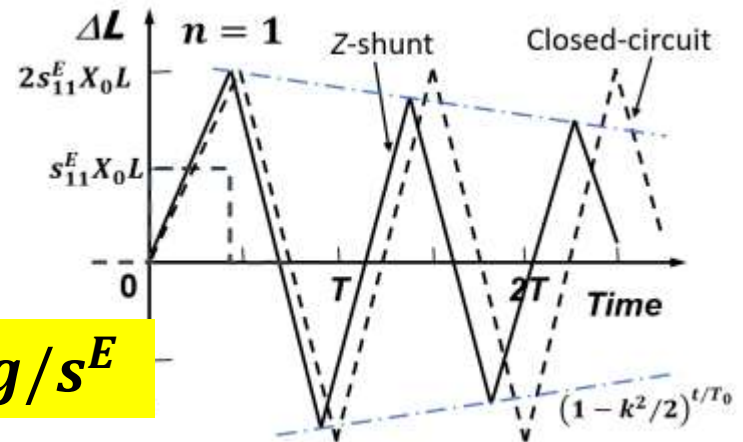
$$\text{When } Z = 1/\omega C, |P| = \frac{1}{4} \frac{\omega d^2 X_0^2}{C}$$

• Pulse Drive

$$\frac{1}{2} k^2 U_M \sum_{n=0}^{\infty} \left[\left(1 - \frac{1}{2} k^2 \right) e^{-\frac{\pi}{2Q_M}} \right]^n$$

$$k^2 = d \cdot g / s^E$$

$$= \frac{1}{2} k^2 U_M \frac{1 - \left[\left(1 - \frac{1}{2} k^2 \right) e^{-\frac{\pi}{2Q_M}} \right]^n}{1 - \left(1 - \frac{1}{2} k^2 \right) e^{-\frac{\pi}{2Q_M}}}$$



Total energy reaches input mechanical energy U_M for high Q_m , $(1/2)k^2 U_M$ for low Q_m .

Piezoelectric Energy Harvesting - Uchino's Frustration-

(2) Though the typical noise vibration is in a much lower frequency range, the researchers measure the amplified **resonance response** (> 1 kHz) and report these unrealistically harvested energy. Why?



Forget this approach
"because the previous researchers did so !".

Phase II: Mech. to Elec. Energy Transduction

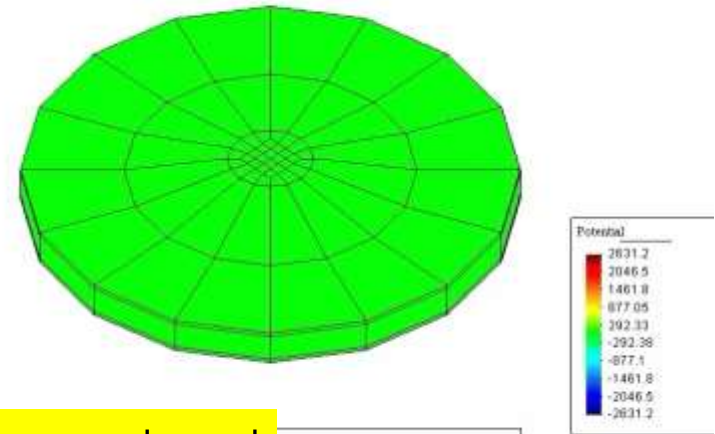
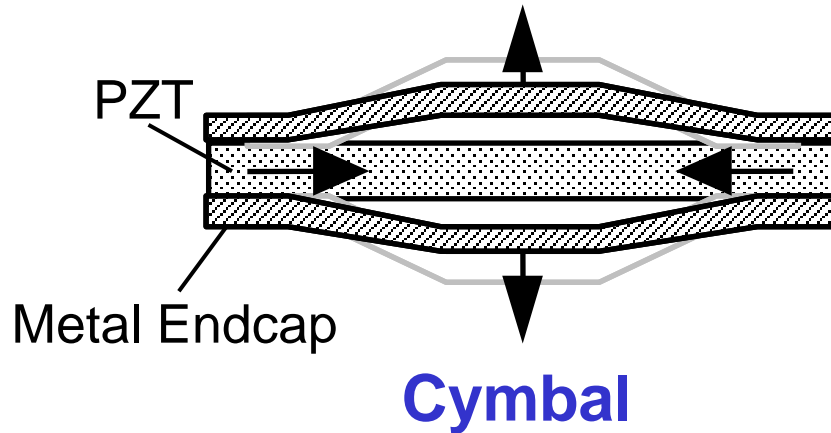
Piezoelectric Selection

	Hard (APC 841)	Soft (APC 850)	high g (D210)
ϵ_r	1350	1750	681
$k_p(\%)$	0.60	0.63	0.58
d_{31} (10^{-12} C/N)	109	175	120
g_{31} (10^{-3} Vm/N)	10.5	12.4	20
Q_m	1400	80	89.7
T_c ($^{\circ}$ C)	320	360	340
$g_{31} \cdot d_{31}$	0.99E-12	1.97E-12	2.4E-12

$$\begin{aligned}
 P &= \frac{1}{2} CV^2 \cdot f \\
 &= \frac{1}{2} \cdot \mathbf{g_{33}} \cdot \mathbf{d_{33}} \cdot F^2 \cdot \frac{t}{A} \cdot f
 \end{aligned}$$

Phase II : Mech. to Elec. Energy Transduction

Ceramic-Metal Composite Transducer “Cymbal”



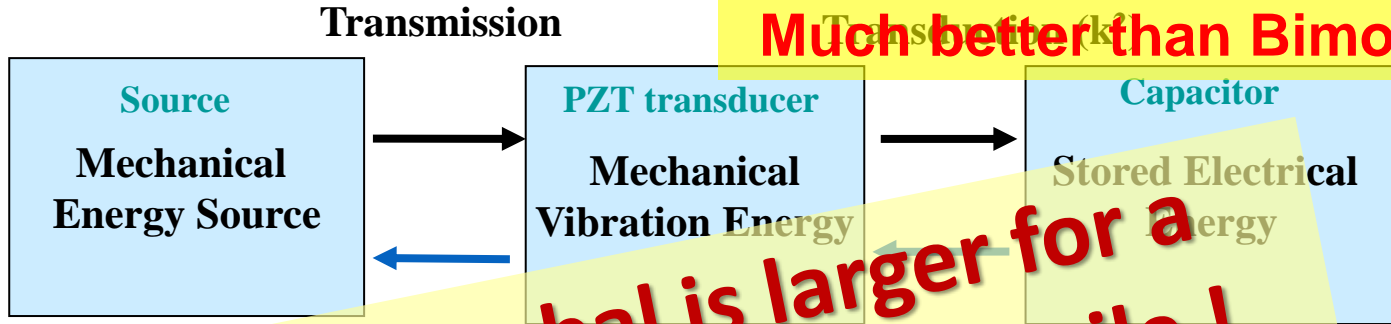
$$d_{eff} = d_{33} + A|d_{31}|$$

- Larger displacement
- Larger generative electric field
- Higher piezoelectric coefficient, d_{33}
(roughly 40 times higher)

$$A \propto \frac{1}{2} \frac{\text{CavityDiameter}}{\text{CavityDepth}}$$

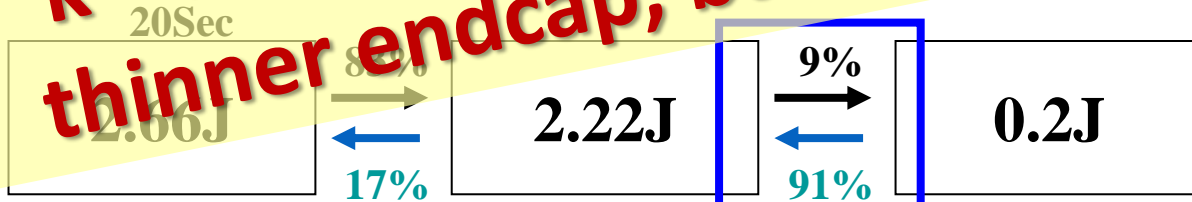
Energy Flow (Transmission & Conversion)

k^{eff} in Cymbal = 0.25-0.30
 Much better than Bimorph!



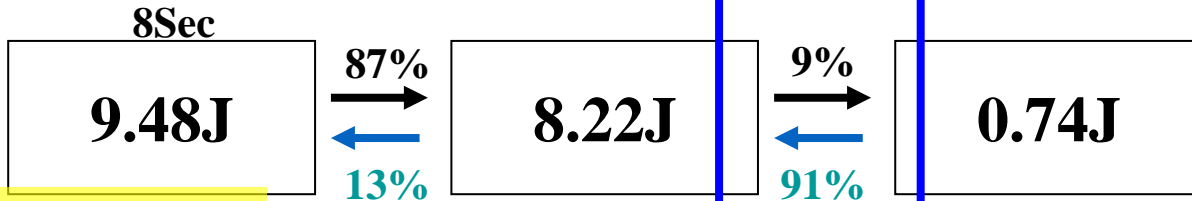
k^{eff} in Cymbal is larger for a thinner endcap, but fragile!

0.3mm Endcap
No Bias
8N



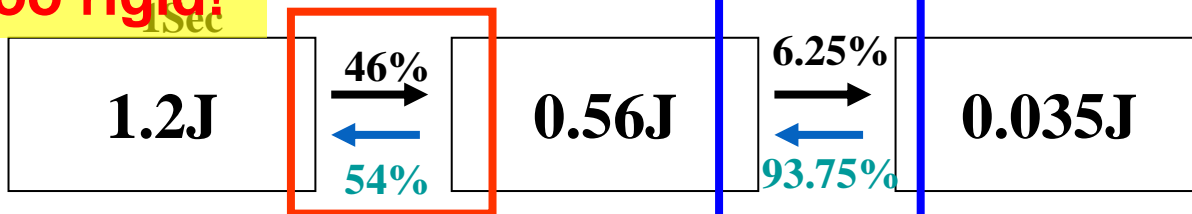
Conversion Rate
7.5%

0.3mm Endcap
Biased
40N



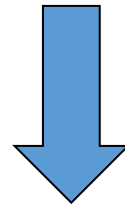
Elastically too rigid!

0.4mm Endcap
Biased
70N



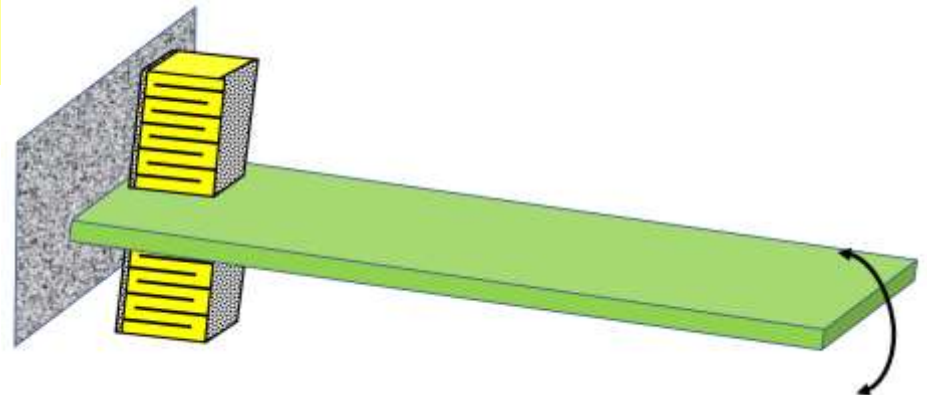
Piezoelectric Energy Harvesting - Uchino's Frustration-

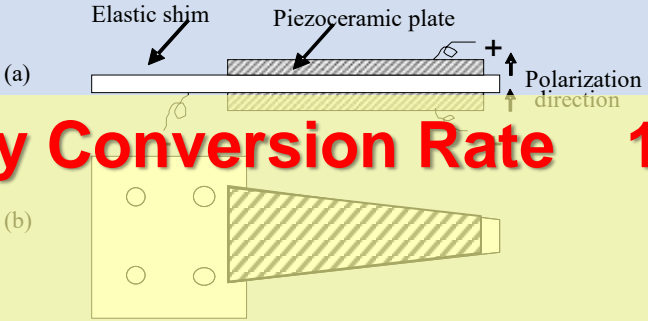
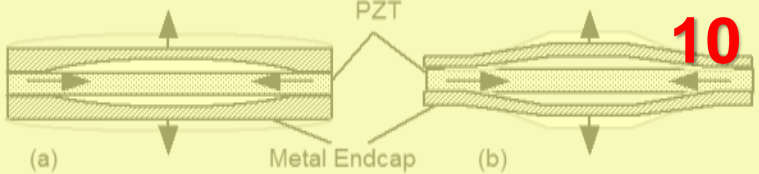
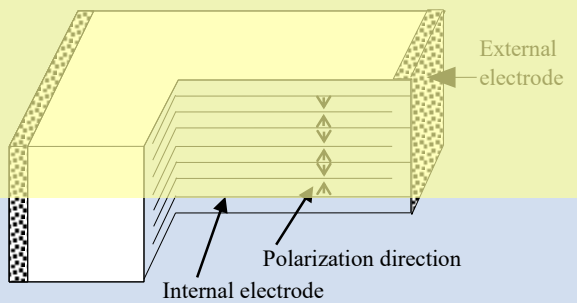

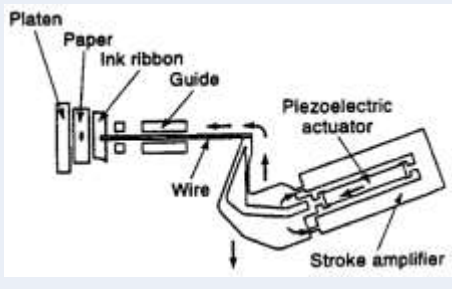
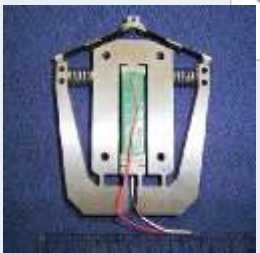

(1) Though the electromechanical coupling factor k is the smallest among various device configurations, the majority of researchers primarily use the 'unimorph' design. Why?



- Mechanical impedance matching
→ Use stiff actuator

- Electromechanical coupling factor
→ Use k_{33} actuator

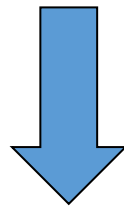


	Device Design	K _{eff} (%)	Response
<p>Unimorph/ Bimorph</p>	 <p>Energy Conversion Rate 1 %</p>	<p>10%</p>	<p>0.5 – 2 kHz</p>
<p>Moonie/ Cymbal</p>	 <p>10 %</p>	<p>30%</p>	<p>10 – 40 kHz</p>
<p>Multilayer</p>	  <p>50 %</p>	<p>70%</p>	<p>50 – 300 kHz</p>
<p>Multilayer + Hinge Lever</p>	   <p>70%?</p>	<p>70%?</p>	<p>1 – 20 kHz</p>

Piezoelectric Energy Harvesting

- Uchino's Frustration-

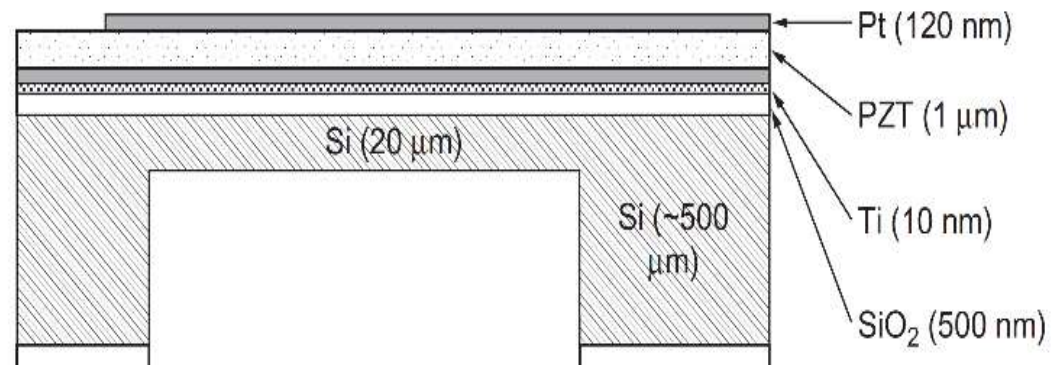
(3) Though the harvested energy is lower than 1 mW, which is lower than the required electric energy to operate a typical energy harvesting electric circuit with a DC/DC converter, the researchers report the result as an energy 'harvesting' system. Why?



- Volume Problem

- Thickness Ratio

- Electromechanical Coupling Factor



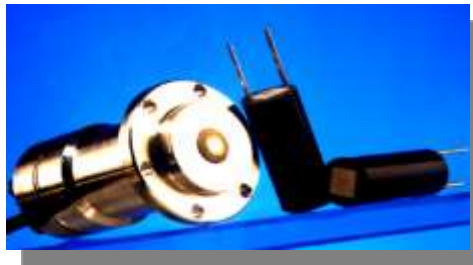
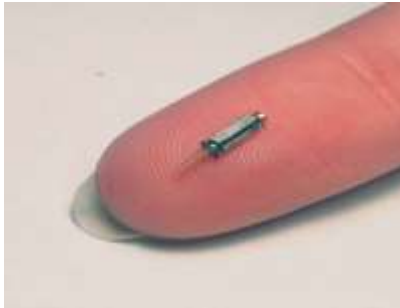
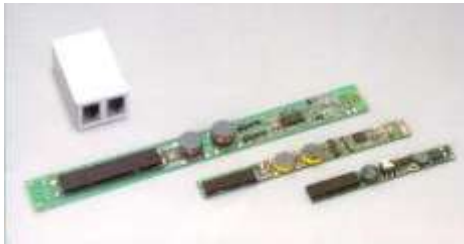
Piezoelectric Energy Harvesting - Uchino's Frustration-

Required Energy for Practical Applications

- Charging electricity into a battery: **30 – 100 mW**
- Soaking blood from a human vessel: **10 – 20 mW**
- DC-DC converter spends **2 – 3 mW**
- Sending electronic signal: **1 – 3 mW**

- **Minimum 1 mW** is required for the energy harvesting devices.
- **Less than 1 mW** is called “*sensor devices*”.

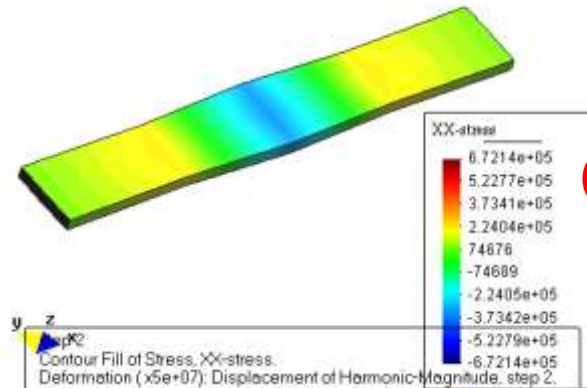
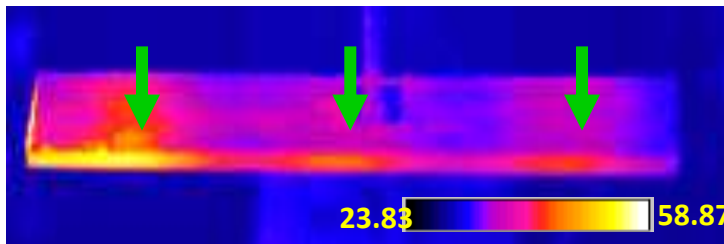
Power Density in Piezoelectrics



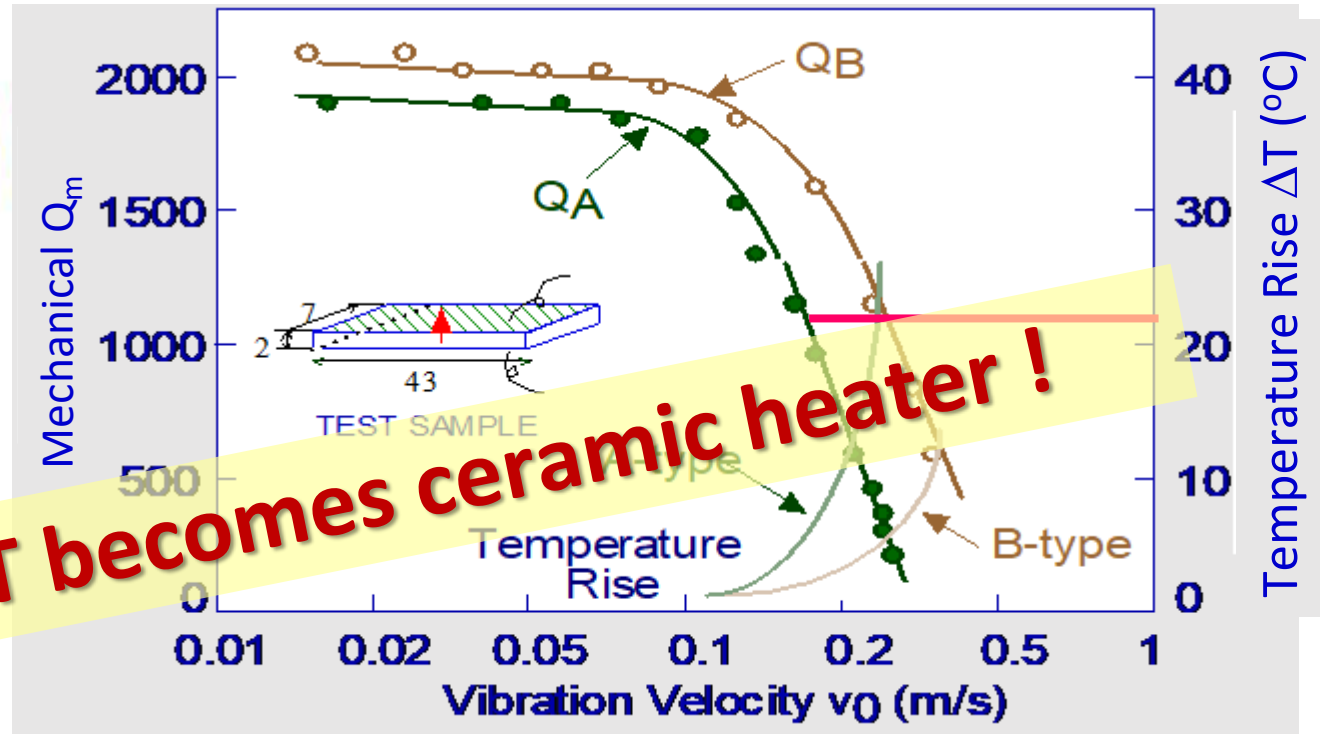
**Piezoelectric
Devices**



**Heat
Generation**

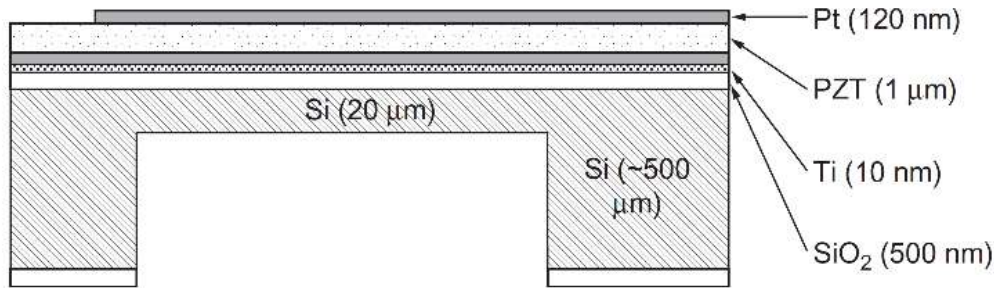


Power Density in Piezoelectrics



- Maximum Vibration Velocity 0.6 m/s (rms)
- Power density **30 W/cm³** in PZT
- Minimum PZT volume **0.1 mm³** for 1 mW
- **30 μm thick films** with **3 \times 3 mm²** device area
- MEMS devices with less than 1 μm thin PZT films are useless for energy harvesting

MEMS Energy Harvesting



• **Thickness Ratio**

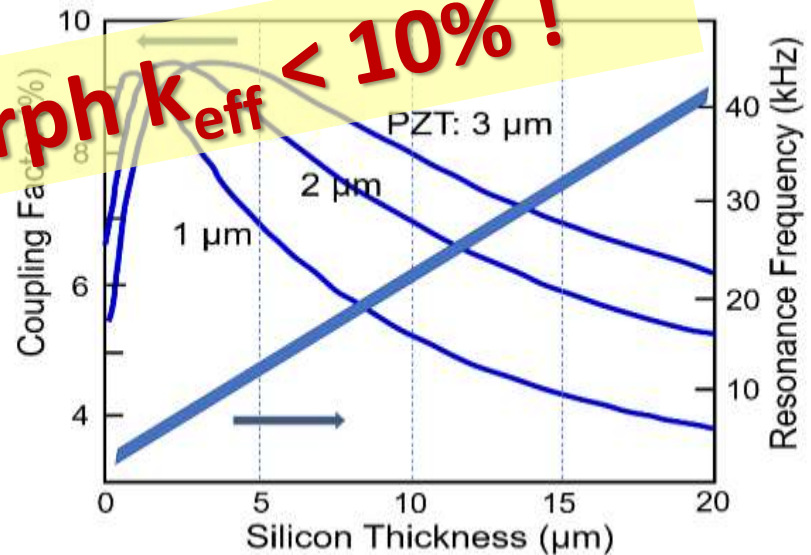
$$\delta = \frac{d_{31} E / ^2 Y_c t_c}{(Y_m [t_o^2 - (t_o - t_m)^2] + Y_c [(t_o + t_c)^2 - t_o^2])}$$

$$t_o = \frac{t_c t_m^2 (3t_c + 4t_m) Y_m + t_c^4 Y_c}{6t_c t_m (t_c + t_m) Y_m}$$

Displacement is max at $t_c \approx t_m$

• **Electromechanical Coupling Factor shows max at $t_c \approx t_m$**

PZT MEMS unimorph $k_{eff} < 10\%$!



P. Muralt, Integrated Ferroelectrics, Vol. 17: 297 – 307 (1997).

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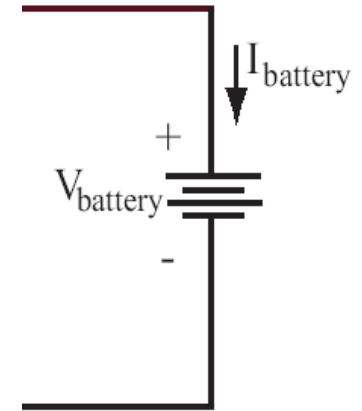
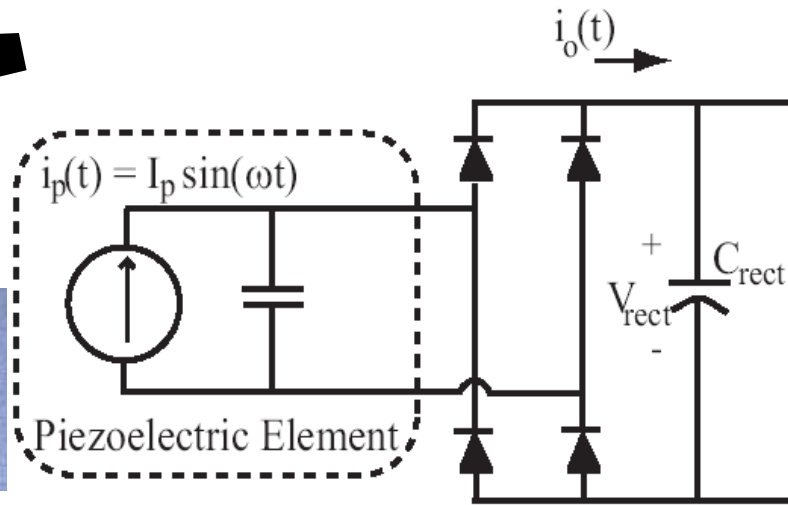
- 1. Background of Piezo-Energy Harvesting**
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Phase III : Electrical Energy Transfer



High voltage
Low current

Low voltage
High current



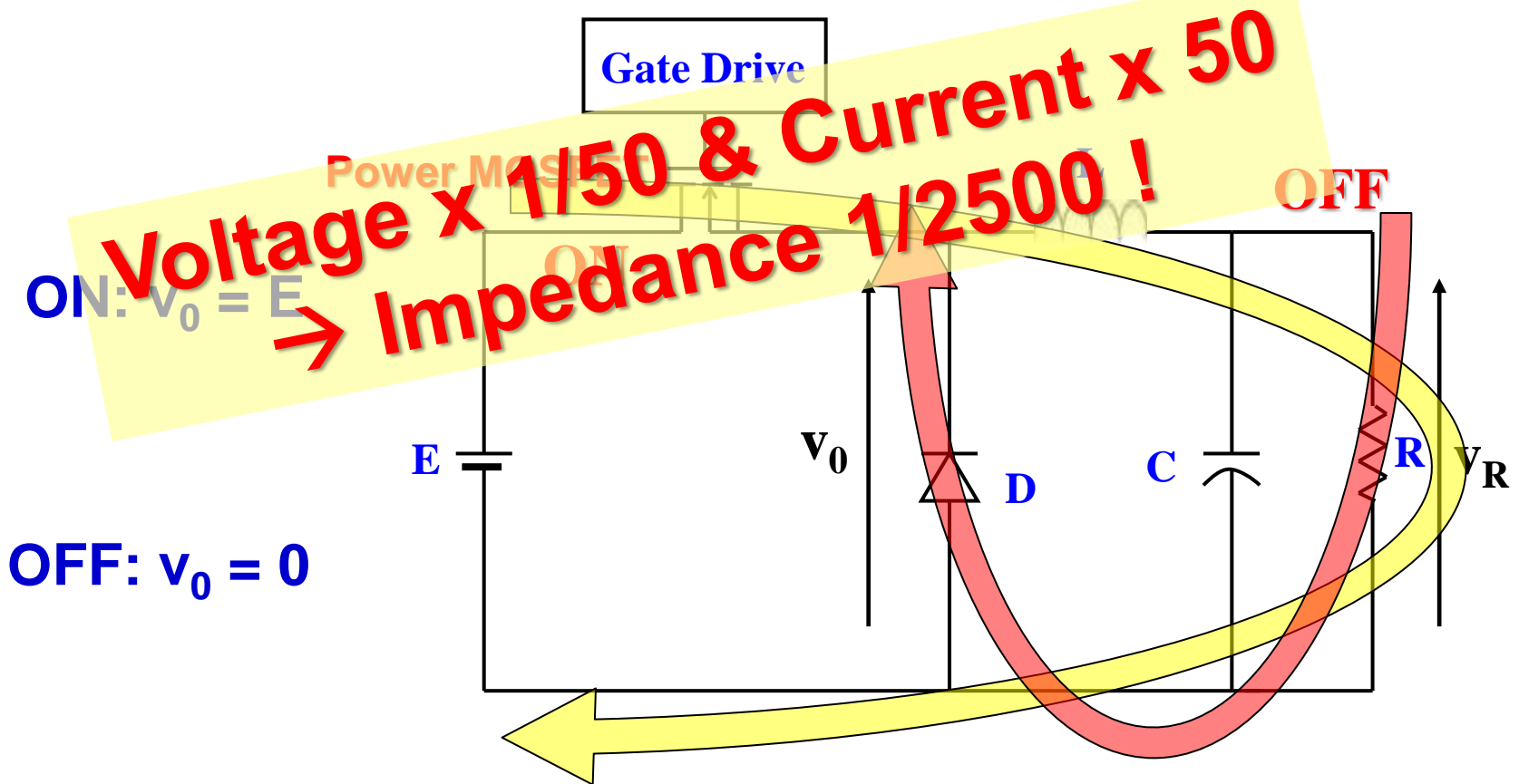
- (1) Mechanical Impedance Matching
- (2) Mechanical-Electrical Energy Conversion
- (3) Electrical Impedance Matching

- Various converter topologies can step down the voltage: Forward converter, Buck Converter, Buck-Boost Converter, Flyback Converter etc.

Switching Regulator: Step-down buck chopper

Average: $v_0 = dE = \frac{T_{on}}{T_{on}+T_{off}} E$, d: Duty Factor (2%)

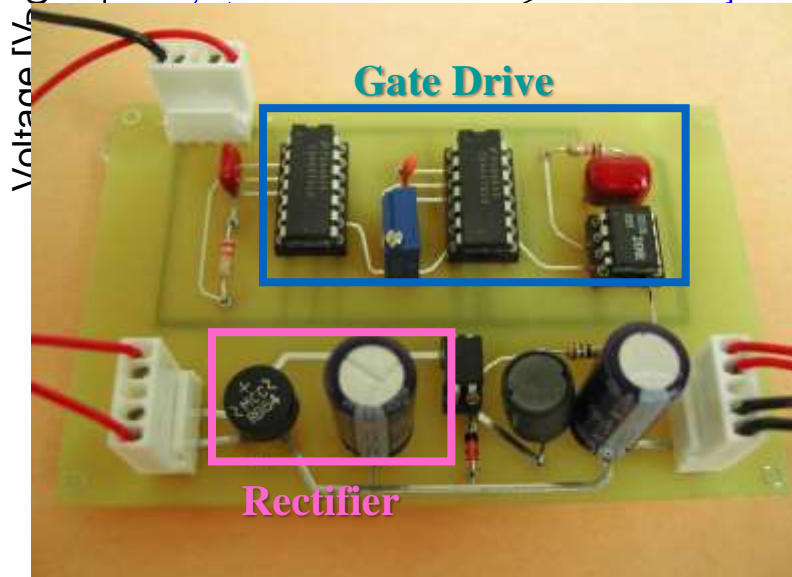
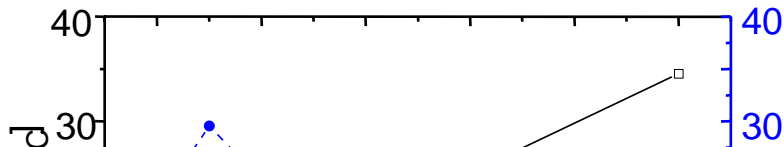
If the loss is zero, Input power = Output power



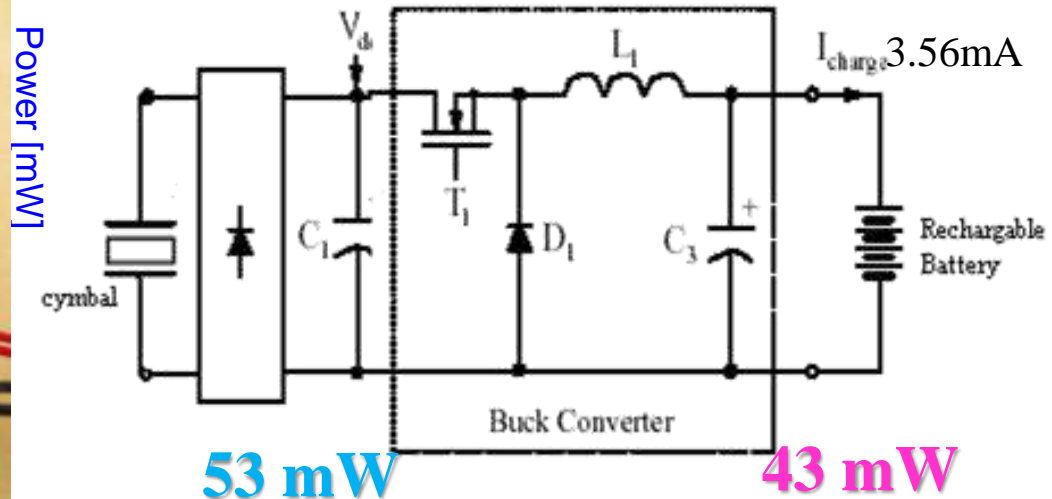
DC-DC Buck Converter with 12V Battery

▪ Shifting of matching impedance, **300kΩ to 5kΩ.**

- The Buck Converter increased the charging by **10 times.**
- The **power loss** in the Gate Drive Circuit of Buck Converter is only **~5mW.**
- Buck DC-DC Converter harvests at the optimal duty cycle $D_{optimal}$ (**2% → 50² impedance change**) for a given mechanical excitation.



$$\eta_{\text{converter}} = 42.75\text{mW}/53\text{mW} \sim 81\%$$

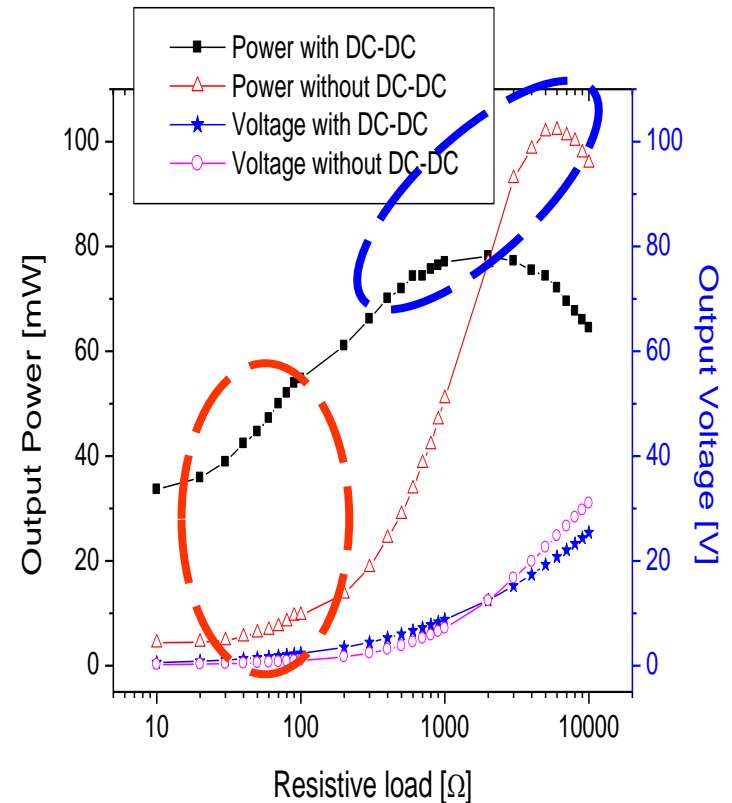
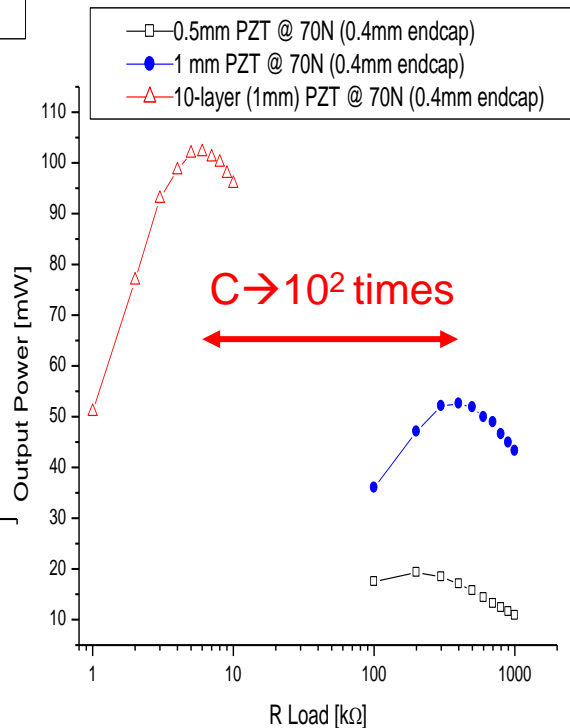
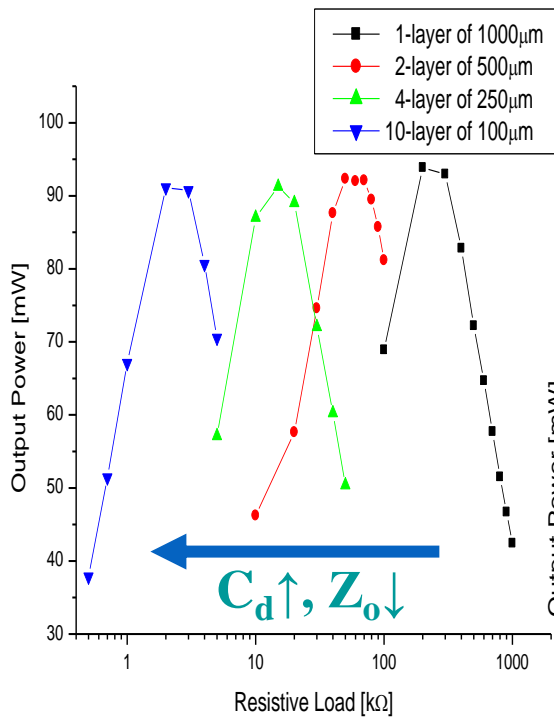


Output from Multilayered PZT Cymbals

- ❑ Single layer (1mm and 0.5mm) and Multilayer (100 μm 10-layer)
- ❑ Output current of multilayer is 10 times higher at lower impedance

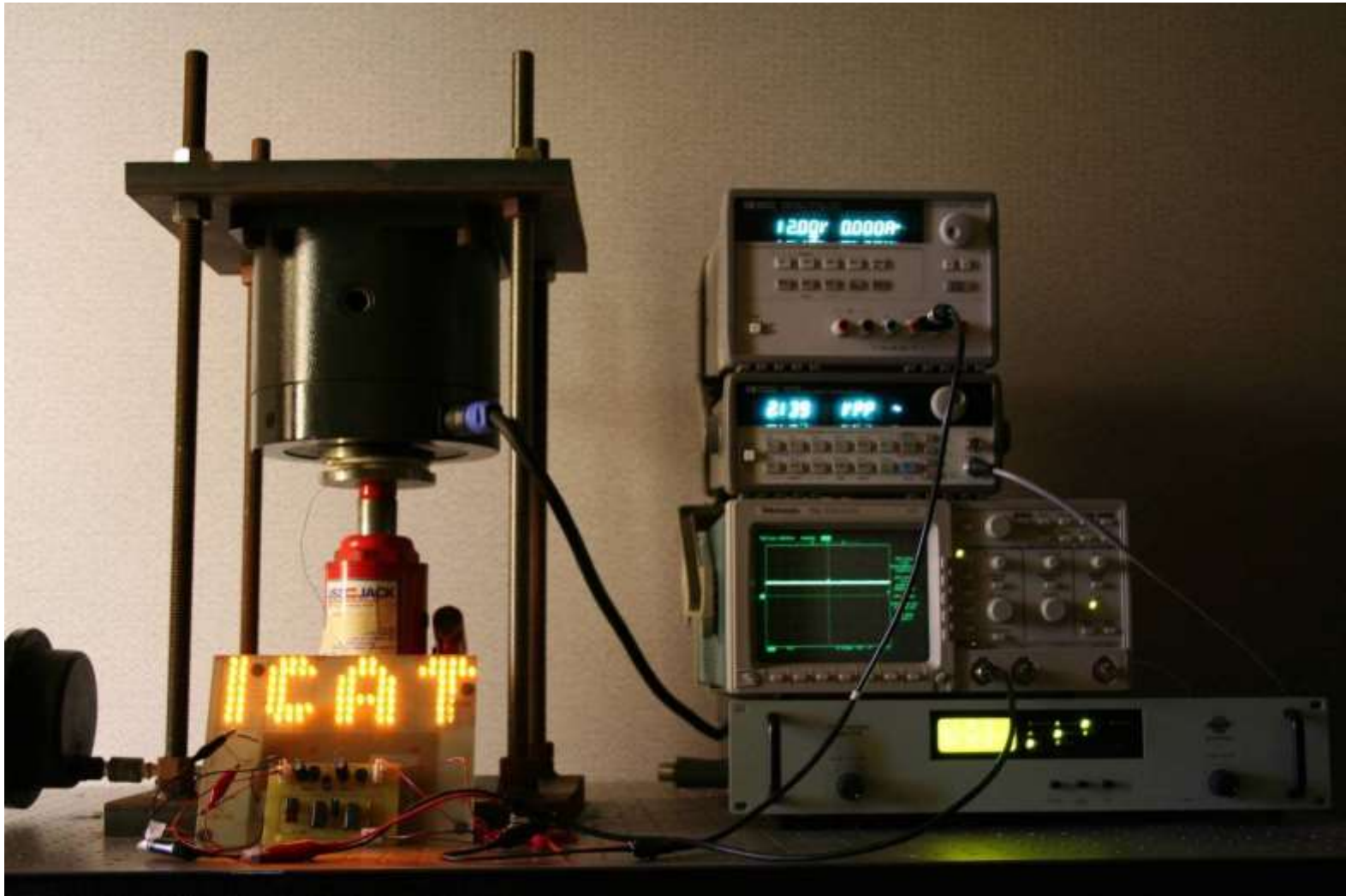


$$Z_o \propto 1/C$$



LED Lighting

□ 5.3V, 10mA, 53mW, 500Ω



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Piezoelectric Energy Harvesting - Uchino's Frustration-

(4) Few papers have reported energy flow or exact efficiency from the input mechanical noise energy to the final electric energy in a rechargeable battery via the piezoelectric transducer step by step. Why?



**You should learn how to
measure the energy flow.**

Energy Flow (Transmission & Conversion)

Table 4 Energy flow/conversion analysis in the cymbal energy harvesting process.

Source Mechanical Energy	→	Transducer Mechanical Energy	→	Transducer Electrical Energy	→	Circuit-in Electrical Energy	→	Battery Electrical Energy
9.48 J		8.22 J		0.74 J		0.42 J		0.34 J

87 %

9 %

Rectifier-
57%

Converter-
81%

Efficiency 3.6 %
Amorphous Si
solar cell
Gate Drive

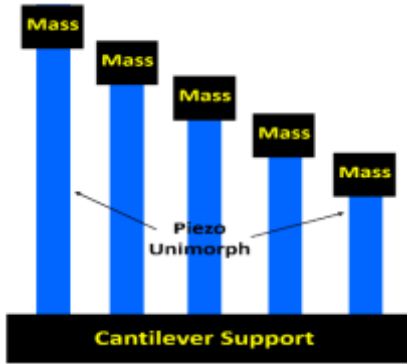
Higher electromechanical coupling k design is the key !



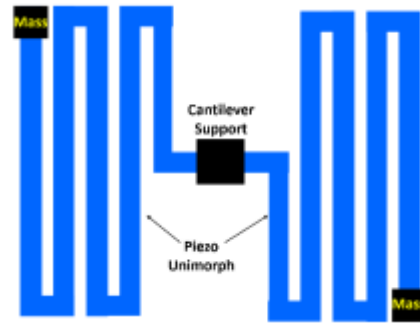
Summary

- ❑ Keys for piezoelectric energy harvesting: (1) Mechanical impedance matching, (2) Electromechanical transduction, and (3) Electrical impedance matching.
- ❑ The Cymbal is employed for the energy harvesting from a high-power mechanical vibration, while the MFC or PVDF is suitable for a small flexible energy vibration.
- ❑ A **Buck-Converter** is effectively used for the DC/DC converter for realizing the electrical impedance matching.
- ❑ Key to dramatic enhancement in the efficiency is to use a **high k mode**, such as k_{33} , k_t , or k_{15} , rather than flex-tensional modes.

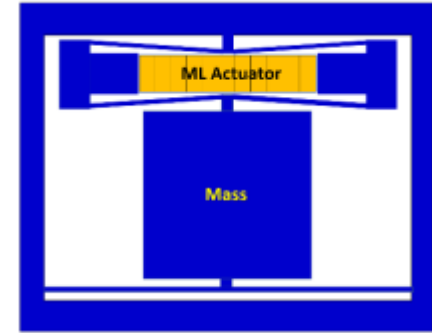
Piezoelectric Energy Harvesting - MEMS High k Design Proposals -



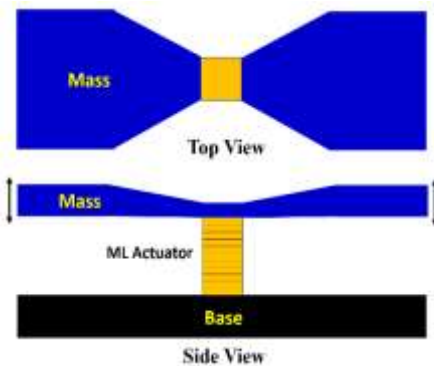
(a) Unimorph array with wide-frequency-range coverage



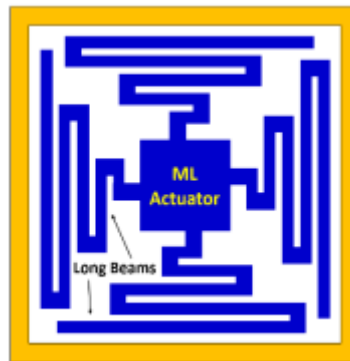
(b) Unimorph long-beam design with low resonance frequency



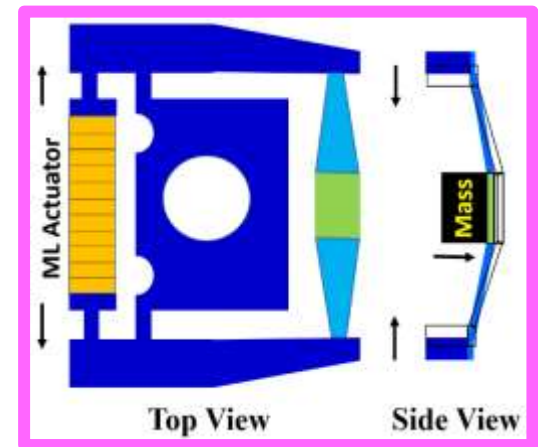
(c) ML & a hinge lever for in-plane vibration



(d) ML & wings for out-of-plane vibration



(e) ML & long-wing design with low resonance frequency

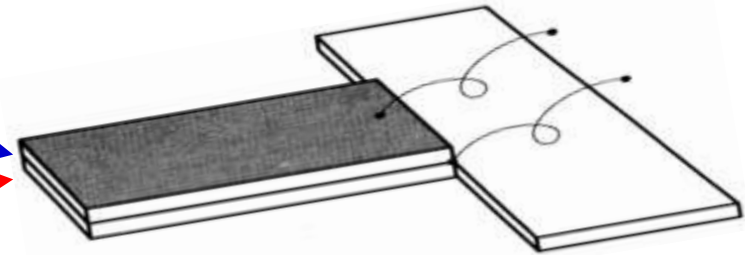


(f) ML & hinge lever for out-of-plane vibration

Hybrid Energy Harvesting System

Piezoelectric Plate

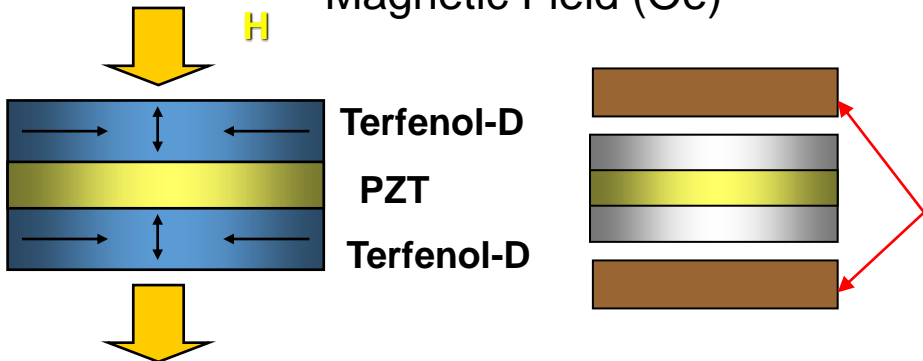
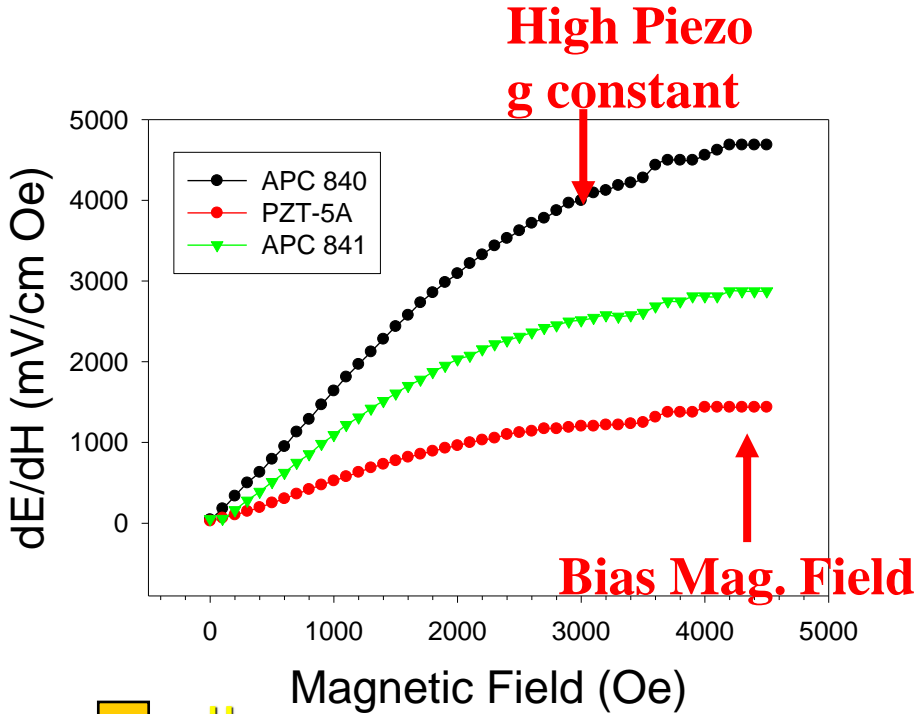
Elastic Plate



- **Vibration Noise** → Elastic material → **Piezoelectric effect**
- **Magnetic Noise** → Magnetostrictive material → **Magnetoelectric effect**
- **Photo Illumination**
 - **Pure light** → Elastic material → **Photovoltaic effect**
 - **Photothermal heat** → Elastic material → **Pyroelectric effect**

Magneto-electric Sensor

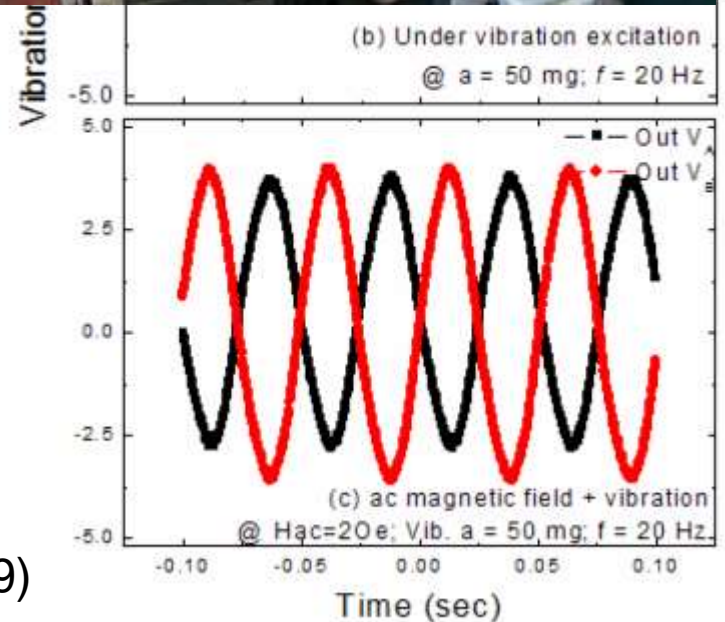
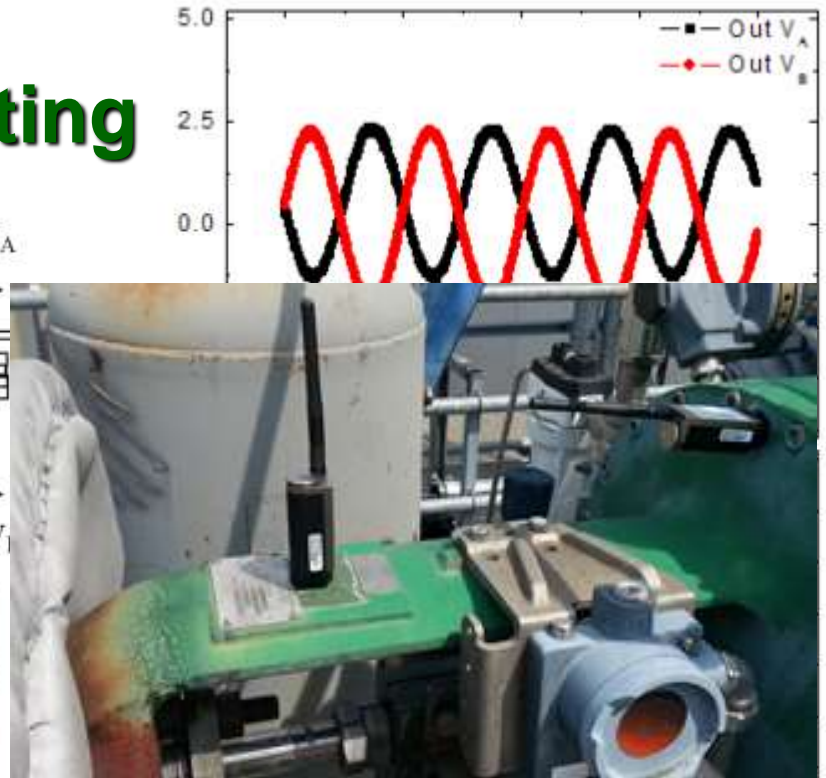
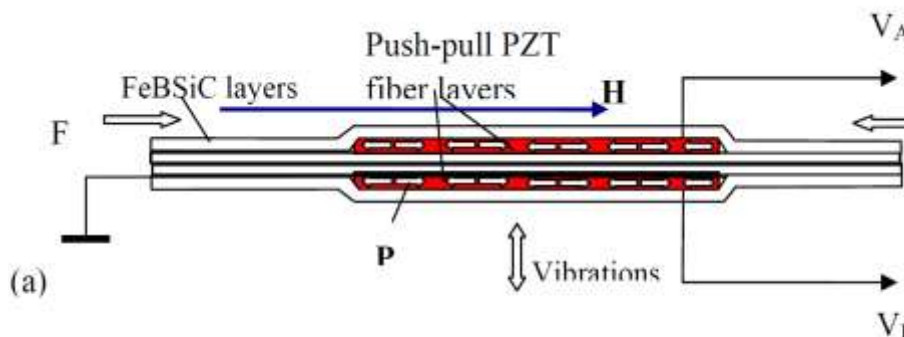
Penn State Univ & Seoul National Univ



Can detect low frequency magnetic field!

Ryu, J., A. Vazquez Carazo, K. Uchino and H. E. Kim, J. Electroceramics, 7, 17-24 (2001).

Hybrid Energy Harvesting



Experimental: (a) under only a “stray” magnetic excitation of $H_{ac} = 20 \text{ Oe}$ ($f = 20 \text{ Hz}$), (b) under only a “stray” vibrational excitation of $a = 50 \text{ mg}$ ($f = 20 \text{ Hz}$), and (c) under both “stray” magnetic and vibrational excitations.

Piezoelectric Energy Harvesting

- Personal Perspectives-

- (1) A hybrid energy harvesting device which operates under either magnetic and/or mechanical noises was introduced, by coupling magnetostrictive and piezoelectric materials.
- (2) Two development directions:
 - (a) **Remote signal transmission** (such as structure health monitoring) in **[mW] power level**, and
 - (b) **Energy accumulation in rechargeable batteries** in **[W] power level** for home appliance and automobile applications.
- (3) MEMS/NEMS and 'nano harvesting' devices:
 - (a) Present energy level $\text{pW} \sim \text{nW}$ is NOT useful.
→ Thick film ($> 30 \mu\text{m}$), k_{33} mode design
 - (b) A genius idea is required on how to combine thousands of these nano-devices in parallel and synchronously in phase.

Misconceptions in Piezoelectric Energy Harvesting System Development

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END

Thank you!

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