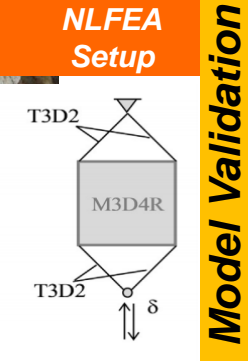
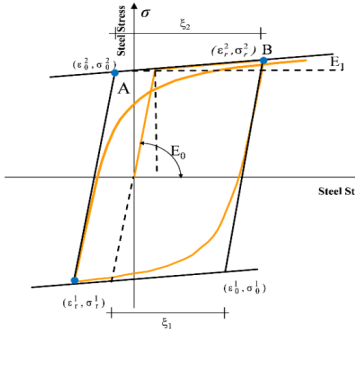


PARC_CL 2.1 crack model

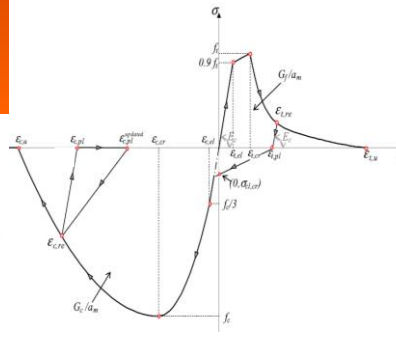
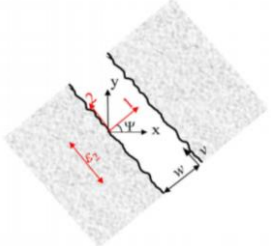
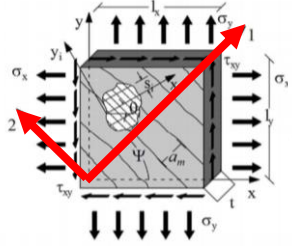
PROPOSE a reliable numerical model for the cyclic and dynamic response prevision of EXISTING Reinforced Concrete structures subjected to CORROSION



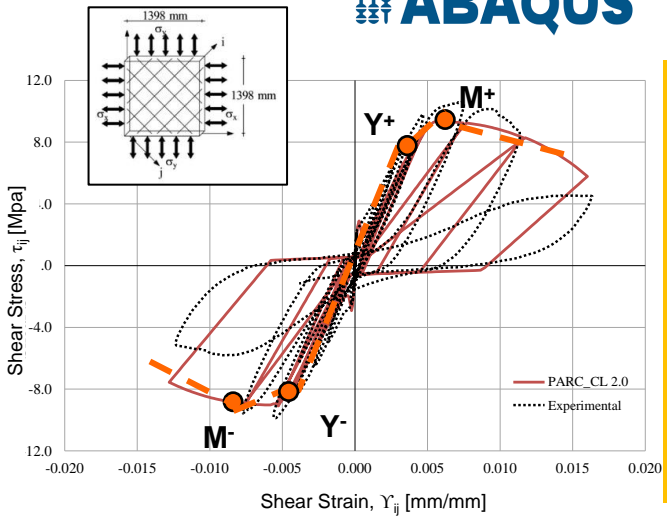
Model Validation



A Smeared Fixed Crack Model

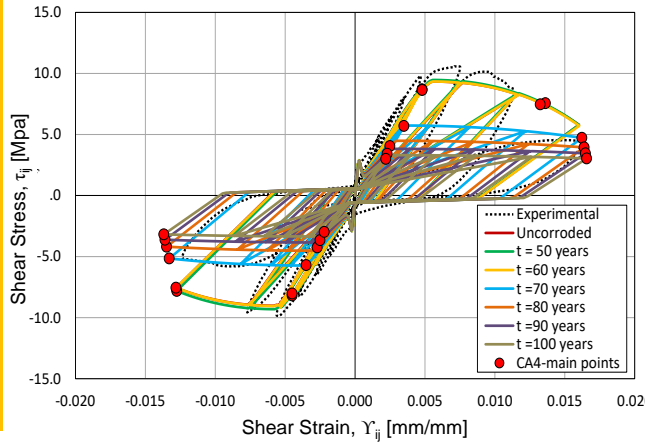


ABAQUS



Corrosion Effects

Response of Corroded Panel over the time



Modelling of Time-Dependent Behaviour of Corroded RC Elements

1st Corrosion and Materials Degradation Web Conference

17-19 May 2021 | International Workshop Online
 Francesca Vecchi, Lorenzo Franceschini, Beatrice Belletti

Department of Engineering and Architecture, University of Parma, 43124 Parma, Italy



CMDWC 2021



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lorenzo.franceschini@unipr.it;

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beatrice.belletti@unipr.it;

CMDWC
2021

Modelling of time-dependent behaviour of corroded reinforced concrete elements

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corrosion and
materials degradation



Outline of the research

❖ Introduction

❖ Aims of the study

❖ PARC_CL 2.1 crack model

- General overview of the model;

❖ Effects of corrosion

- Corrosion rate evaluation based on different exposure classes;
- Mechanical properties reduction;

❖ Model Validation

❖ Main results

❖ Conclusions and Further research

Introduction:

Significant Attention from researchers all over the world

Corrosion is recognised as one of the main factors that leads RC structures to premature unexpected failure.

- ▶ An accurate study on the serviceability, durability and safety performance needs to be carried out.

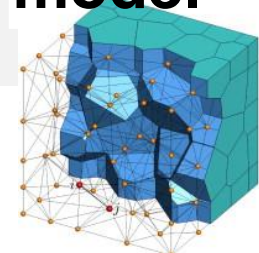
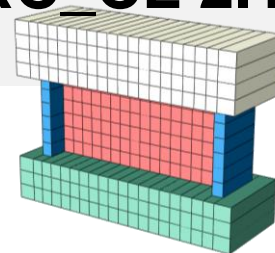
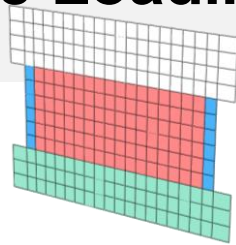
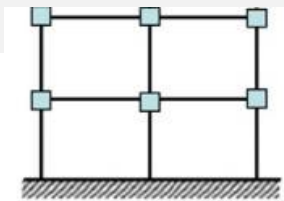


RC structures designed and built before the entry into force of seismic codes represent a source of seismic risk worldwide due to their vulnerability

AIMS OF THE STUDY

- 1** TO PROPOSE a reliable numerical model:
 - for the cyclic and dynamic response prevision of **EXISTING** Reinforced Concrete structures subjected to **CORROSION**;
- 2** TO VALIDATE the model by means of the comparison with experimental results.
- 3** TO APPLY the validated model for the prediction of the **ULTIMATE RESISTANCE** and **DUCTILITY** of corroded RC structures over the time.

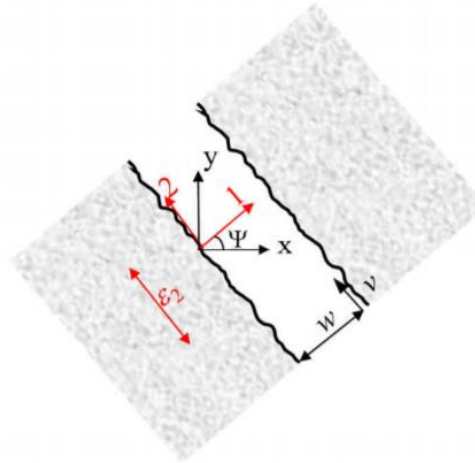
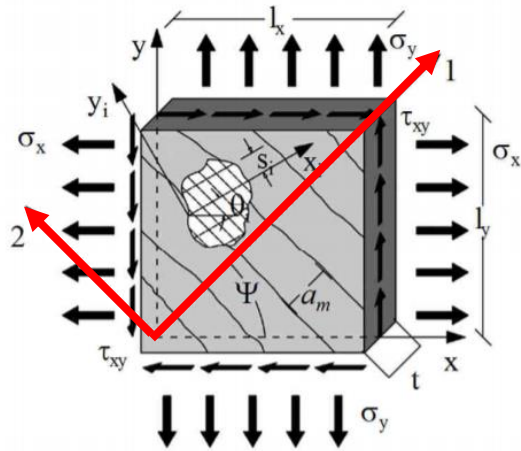
Physical Approach for Reinforced Concrete subjected to Cyclic Loading: PARC CL 2.1 crack model



	Beam elements	2D elements	3D elements	Discrete
	The structure is divided in one-dimensional elements. -lumped plasticity or -distributed plasticity (fibre model)	The structure is characterised by two-dimensional elements with translational and rotational degrees of freedom.	The structure is divided by three-dimensional elements with translational degrees of freedom.	The structure is idealized as a set of rigid part (aggregates) interconnected by springs with axial and tangential stiffness (cement past).
PROS	Limited computational costs	Limited computational costs and uncertainties respect to 3D modelling.	Possibility to analyze complex structural typologies	Capability to catch physical and mechanical phenomena in detail.
CONS	Only flexural failure of thin elements: no shear or torsional effects.	Shortcomings in evaluating shear behaviour along the thickness of the element	Elevated computational costs Uncertainties due to modelling choices	Elevated computational costs <u>which reduce the scope of these models to limited parts of a structure.</u>

COMPLEXITY – COMPUTATIONAL EFFORTS

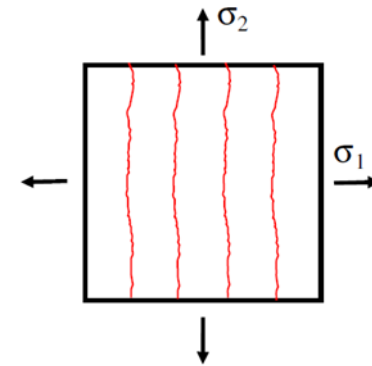
Physical Approach for Reinforced Concrete subjected to Cyclic Loading: PARC_CL 2.1 crack model



Implemented in a user subroutine
UMAT.for for the software



Smeared Fixed Crack Model



It treats the cracked solid as a continuum by reducing stiffness properties.

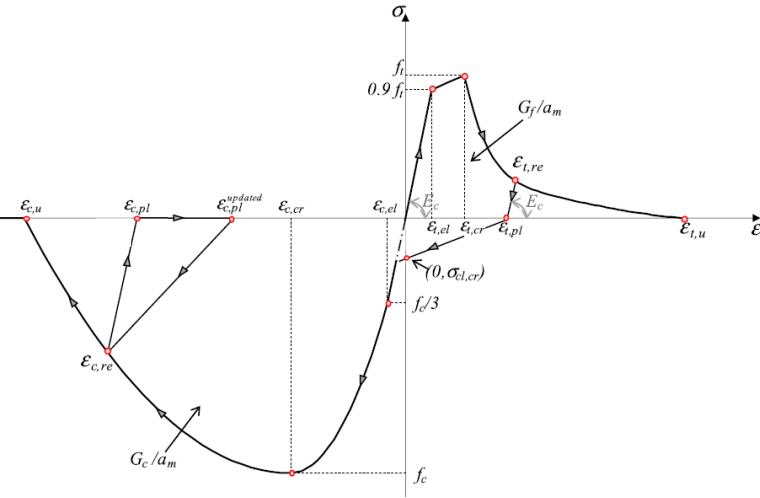
It hypothesises the starting crack pattern as fixed during the analyses

the prediction of **shear stresses** generated along the cracks becomes very important

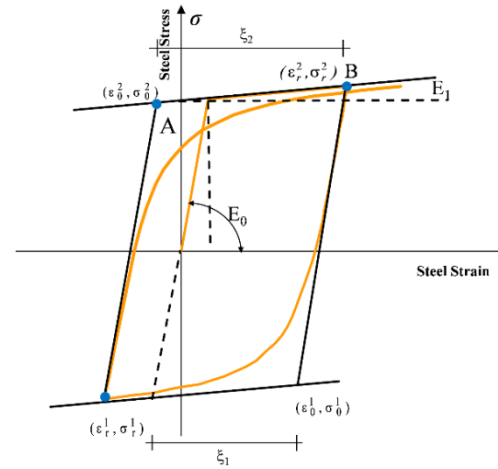
Physical Approach for Reinforced Concrete subjected to Cyclic Loading: PARC_CL 2.1 crack model

Belletti B., Scolari M., Vecchi F. (2017a). PARC_CL 2.0 crack model for NLFEA of reinforced concrete structures under cyclic loadings. *Computers and Structures*, 191(2017):165–179.

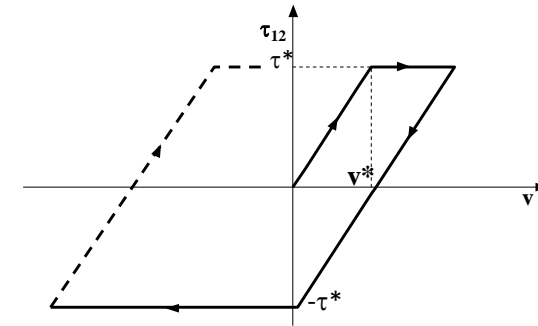
Uniaxial model for concrete:
He-Wu



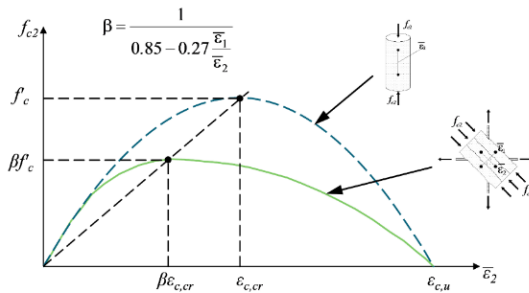
Uniaxial model for steel:
Menegotto -Pinto



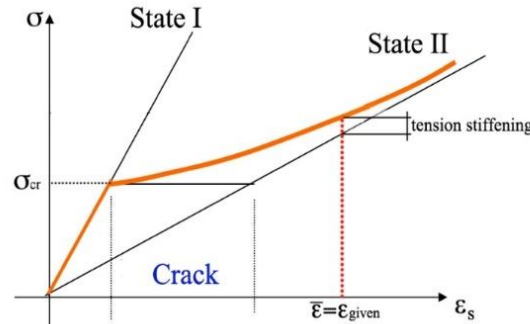
Aggregate interlock:
Gambarova



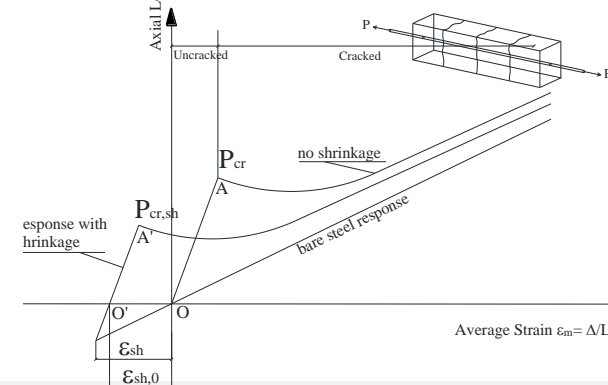
Biaxial state for concrete in compression:
Vecchio - Collins



Tension Stiffening:
MC2010



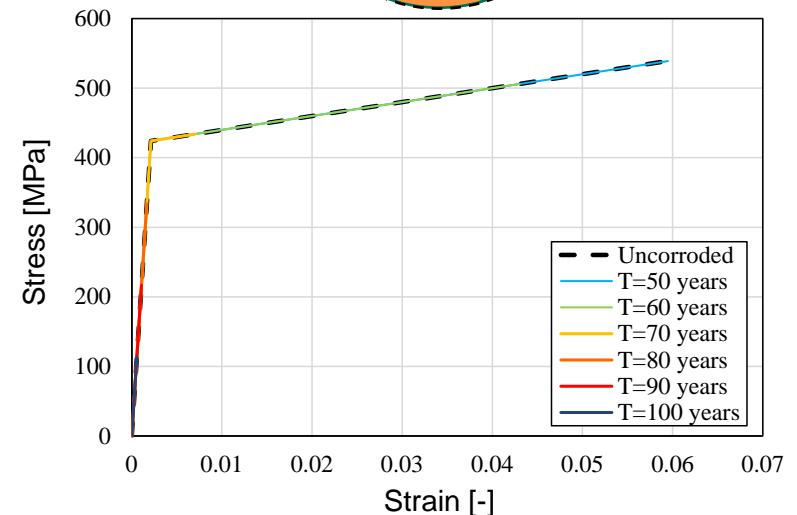
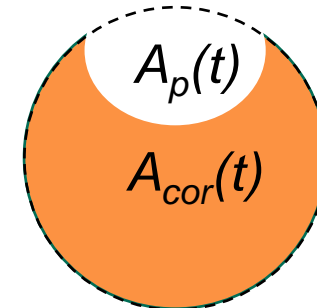
Shrinkage effect



EFFECTS OF CORROSION

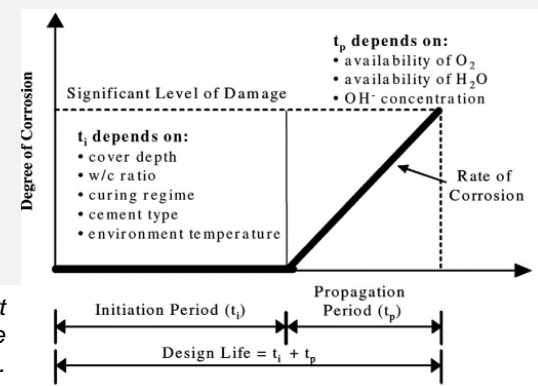
The corrosion process can drastically:

- ▶ reduce the resisting section of the reinforcement
- ▶ modify the mechanical response of the reinforcement
- ▶ determine the cracking of the surrounding concrete
- ▶ influence the bond between steel and concrete



All these effects are to be included in NLFEA in order to obtain a reliable prediction of the RC element behaviour

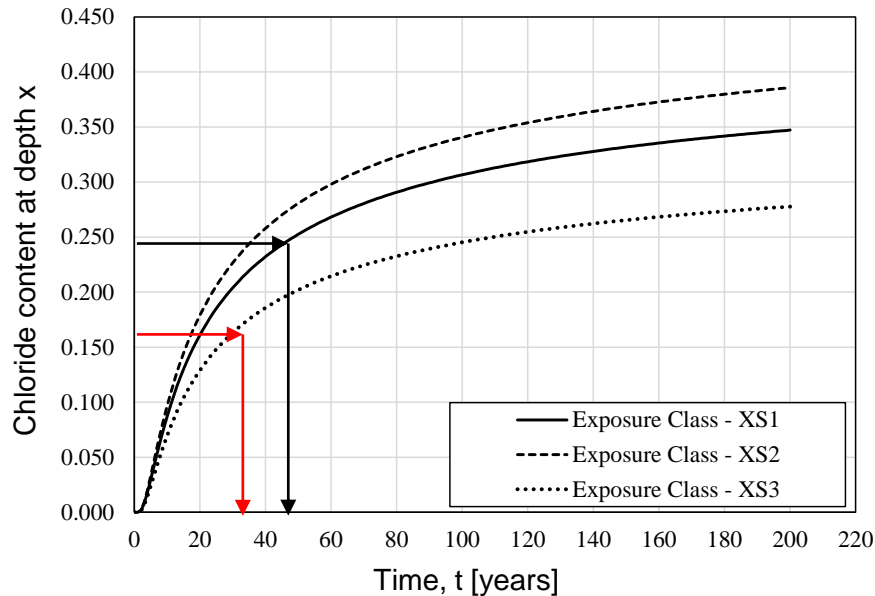
EFFECTS OF CORROSION



Tuutti K. Corrosion of Steel in Concrete Report 4-82. Swedish Cement and Concrete Research Institute, Sweden, (1982).

Evaluation of the Initiation Period

$$C(x,t) = C_i + (C_{sa} - C_i) \left[1 - \operatorname{erf} \left(\frac{x}{2\sqrt{D_{cl}t}} \right) \right]$$



Input Parameter			
Exposure Class	XS1	XS2	XS3
Cover, x [mm]	45.00	45.00	45.00
Initial Chloride Content, C_i [%]	0.00	0.00	0.00
Diffusion Coefficient, D_{cl} [cm^2/year]	0.61	0.61	0.61
Critical Chloride Content, C_{cr} [%]	0.25	0.25	0.17
Chloride Content at surface, C_{sa} [%]	0.45	0.50	0.36

Steel			
Exposure Class	XS1	XS2	XS3
Initiation Period, t_i [years]	48	37	33

CONTECVET IN30902I. A validated user's manual for assessing the residual life of concrete structures. (2001). DG Enterprise, CEC.

Evaluation of the Propagation Period

$$t_p = t - t_i$$

t_i : Initiation period – Depassivation time

t : Time of the assessment

t_p : Propagation period

EFFECTS OF CORROSION

CONTECVET IN30902I. A validated user's manual for assessing the residual life of concrete structures. (2001). DG Enterprise, CEC.

* In the Lack of Measurement

From Corrosion rate to maximum cross-section loss

$$P_{pit}(t) = p(t) = 0.0116\alpha t_p I_{corr}$$

$P_{pit}(t)$: maximum pit depth at the time of analysis
 α : pitting factor, set equal to 10
 t_p : propagation period
 I_{corr} : corrosion rate

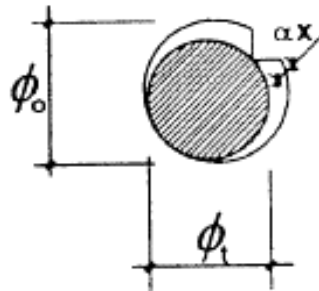


Table C3. Ranges of I_{corr} values suggested for exposure classes of EN206.

Exposure Classes		I_{CORR} [$\mu A/cm^2$]	
0	No risk of corrosion	~ 0.01	
Carbonation		1.1.1.2 Partially carbonated	Totally carbonated
C1	Dry	~ 0.01	~ 0.01
C2	Wet – rarely – Dry	0.1 – 0.5	0.2 – 0.5
C3	Moderate humidity	0.05 – 0.1	0.1 – 0.2
C4	Cyclic wet – dry	0.01 – 0.2	0.2 – 0.5
Chloride initiated corrosion			
D1	Moderate humidity	0.1 – 0.2	
D2	Wet – rarely – dry	0.1 – 0.5	
D3	Cyclic wet – dry	0.5 – 5	
S1	Airborne sea water	0.5 – 5	
S2	Submerged	0.1 – 1.0	
S3	Tidal zone	1 – 10	

XS1

Time [years]	50	60	70	80	90	100
$P_{pit}(t)$ [mm]	0.39	2.37	4.34	6.31	8.28	10.25

XS2

Time [years]	50	60	70	80	90	100
$P_{pit}(t)$ [mm]	0.75	1.33	1.91	2.49	3.07	3.65

XS3

Time [years]	50	60	70	80	90	100
$P_{pit}(t)$ [mm]	4.93	7.83	10.73	13.63	16.5	19.43

Input Parameter			
Exposure	XS1	XS2	XS3
I_{corr} [$\mu A/cm^2$]	1.7	0.5	2.5



EFFECTS OF CORROSION

From corrosion rate to **maximum cross-section loss**

$$A_p(t) = \begin{cases} A_1 + A_2 & p(t) \leq \frac{D_0}{\sqrt{2}} \\ \frac{\pi D_0^2}{4} - A_1 + A_2 \frac{D_0}{\sqrt{2}} & \frac{D_0}{\sqrt{2}} < p(t) \leq D_0 \\ \frac{\pi D_0^2}{4} & p(t) > D_0 \end{cases}$$

$$A_1 = \frac{1}{2} \left[\mathcal{G}_1 \left(\frac{D_0}{2} \right)^2 - a \left| \frac{D_0}{2} - \frac{p(t)^2}{D_0} \right| \right]$$

$$A_2 = \frac{1}{2} \left[\mathcal{G}_2 (p(t))^2 - a \left(\frac{p(t)^2}{D_0} \right) \right]$$

$$\mathcal{G}_2 = 2 \arcsin \left(\frac{a}{2p(t)} \right)$$

$$a = 2p(t) \sqrt{1 - \left[\frac{p(t)}{D_0} \right]^2}$$

$$\mathcal{G}_1 = 2 \arcsin \left(\frac{a}{D_0} \right)$$

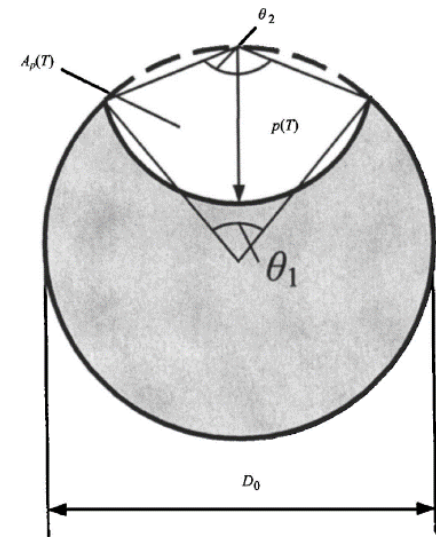


$$\eta_{\max} = \frac{A_{s0} - A_p(t)}{A_{s0}}$$

η_{\max} : maximum cross-sectional loss of the corroded rebar

A_{s0} : un-corroded cross-sectional area of rebar

$A_p(t)$: residual cross-sectional area of rebar



Val Dimitri. Deterioration of RC Beams due to Corrosion and its influence on Beam Reliability. *Journal of Structural Engineering*, 133(9):1297-1306,(2007).

EFFECTS OF CORROSION

modify the mechanical response of the reinforcement

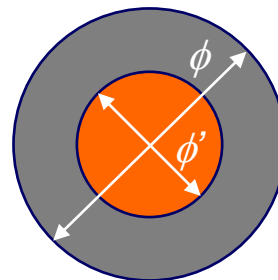
Equilibrium in proximity to the region of maximum pit

$$\varepsilon_u^{out} = \begin{cases} \varepsilon_{u0} - (\varepsilon_{u0} - \varepsilon_{sh0}) \left(\frac{f_{u0}}{f_{u0} - f_{y0}} \eta_{max} \right)^P & \eta_{max} < \eta_{crit} \\ \in [\varepsilon_{y0}, \varepsilon_{sh0}] & \eta_{max} = \eta_{crit} \\ \frac{f_{y0} \varepsilon_{y0}}{f_{y0}} (1 - \eta_{max}) & \eta_{max} > \eta_{crit} \end{cases}$$

η_{crit} : critical load corrosion level
 $\eta_{crit} = 1 - \frac{f_{y0}}{f_{u0}}$
 P : strain-hardening power
 $P = E_{sh0} \frac{\varepsilon_{u0} - \varepsilon_{sh0}}{f_{u0} - f_{y0}}$

$$\sigma_u^{out} A_0 = f_{u0} A_{min}$$

reduce the resisting section of reinforcement (through the reduction of the reinforcement ratio)



Chen E., Berrocal C., Fernandez I., Lofgren I., Lundgren K. Assessment of the mechanical behaviour of reinforcement bars with localised pitting corrosion by Digital Image Correlation. *Engineering Structures*, 219(2020).

Example for T = 70 years				
Panel CA3				
Exposure Class	Uncor.	XS1	XS2	XS3
f_y [MPa]	425.4	425.4	425.4	282.1
f_u [MPa]	541.0	490.3	530.6	282.1
ε_y	0.002127	0.002127	0.002127	0.00141
ε_u	0.06	0.03457	0.05475	0.00141
ϕ [mm]	19			
η_{max}	0.0	0.09	0.02	0.48
f_c [MPa]	44.50	38.57	44.50	32.96

EFFECTS OF CORROSION

Coronelli D. and Gambarova P., (2004). Structural Assessment of Corroded Reinforced Concrete Beams: Modeling Guidelines. Journal of Structural Engineering, 130(8):1214-1224.

determine the cracking of the surrounding concrete

Coronelli and Gambarova (2004)

$$f_c' = \frac{f_c}{1 + k \frac{\varepsilon_1}{\varepsilon_{c0}}}$$

f_c : compressive strength of undamaged concrete
 k : coefficient related to the bar roughness and diameter (0.1)
 ε_1 : average strain in the cracked concrete at right angles to the direction of the applied compression
 ε_{c0} : concrete strain at maximum compressive strength f_c

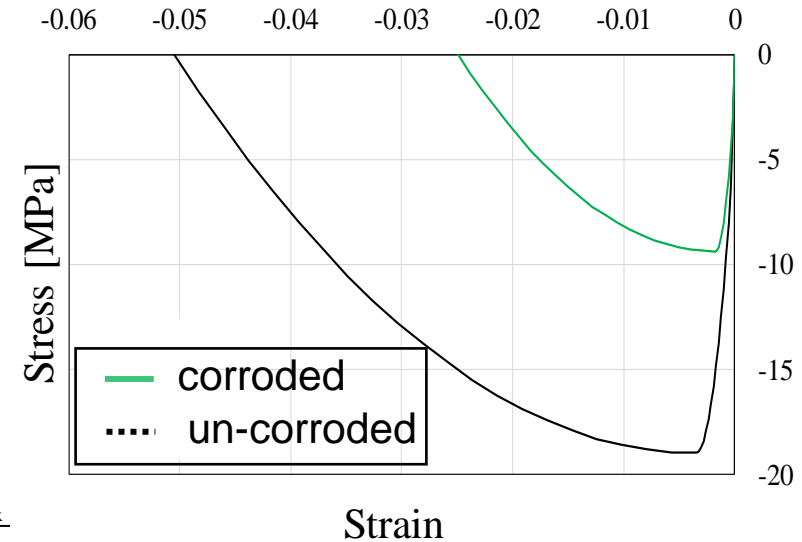
$$\varepsilon_1 = \frac{(b_f - b_0)}{b_0} = \frac{n_{bars} w_{cr}}{b_0}$$

w_{cr} : total crack width for a given corrosion level
 b_0 : uncorroded section width

$$A_s = (1 - 2.1\eta_{average}) A_{s0} \Rightarrow \eta_{average} = \frac{A_{s0} - A_s}{2.1A_{s0}} = \frac{\eta_{max}}{2.1}$$

$$w_{cr} = w_{c,max} = K \ln \frac{\eta_{average}}{\eta_{cr}} \quad \left\{ \begin{array}{l} \eta_{cr} = 1 - \left[1 - \frac{\alpha}{d_0} \left(7.53 + 9.32 \frac{c}{d_0} \right) 10^{-3} \right]^2 \\ \alpha = \frac{2(1 - \sqrt{1 - 2.1\eta_{average}})}{1 - \sqrt{1 - \eta_{average}}} \end{array} \right.$$

$$K = 2 \left(\frac{c}{d_0} \right) 10^3 + 0.22$$



A_s : minimum residual cross-section area of reinforcement
 $\eta_{average}$: average cross-sectional loss of the corroded rebar
 A_{s0} : initial uncorroded cross-section area of reinforcement
 c : thickness of concrete cover
 d_0 : uncorroded reinforcement diameter

Xia J., Jin W-L. (2014). "Prediction of corrosion-induced crack width of corroded reinforced concrete structures. 4th International Conference on the Durability of Concrete Structures 24-26 July 2014.

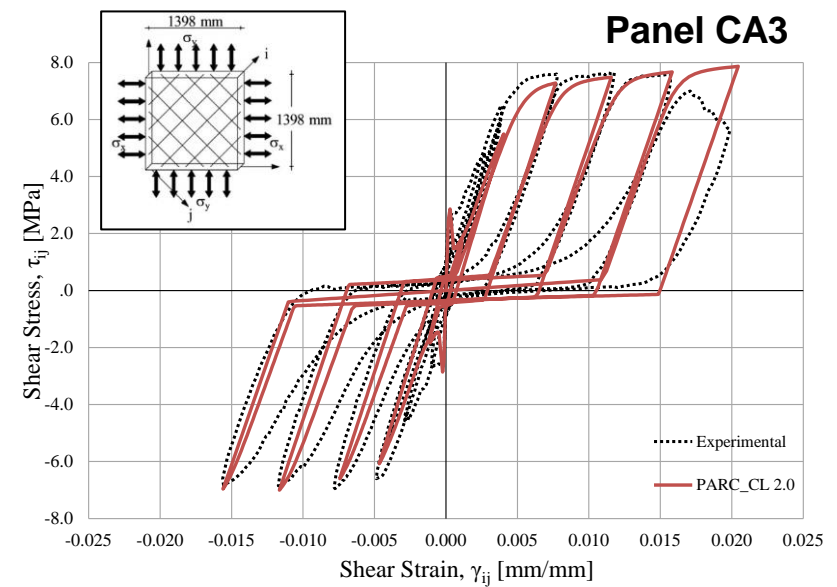
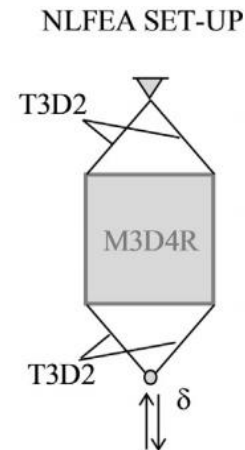
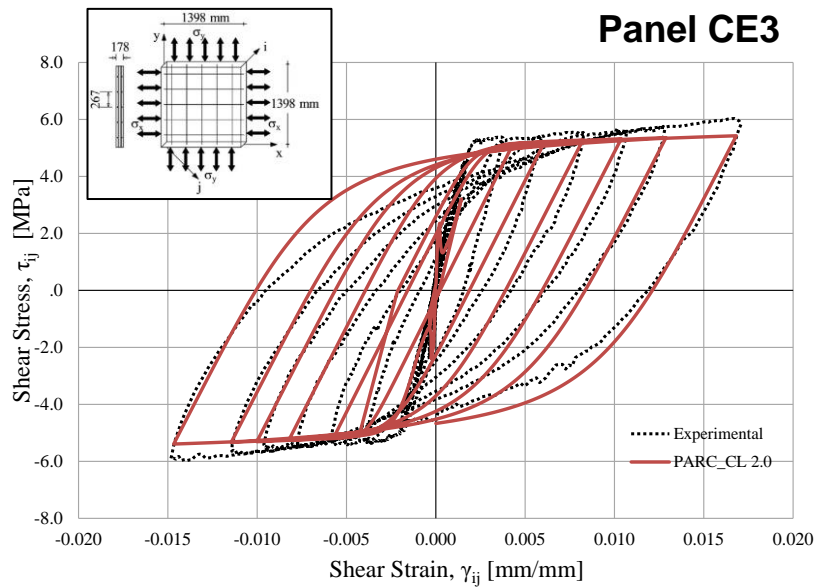
MODEL VALIDATION

Mansour Mohamad and Hsu Thomas T. C (2005). Behaviour of Reinforced Concrete Elements under Cyclic Shear. I: Experiments. Journal of Structural Engineering, 131(19):44-53.

The materials used for the test:

► Longitudinal and transversal reinforcement are the same

Specimen	Concrete			Steel			
	f_c [Mpa]	ϵ_{c0} [-]	E_c [Mpa]	f_y [Mpa]	f_u [Mpa]	E_s [Mpa]	E_h [Mpa]
CE3	50	0.0024	35909.49	425.4	541.1	200000	2000
CE4	47	0.0022	35176.44	453.4	569.0	200000	2000
CA3	44.5	0.0024	34541.35	425.4	541.1	200000	2000
CA4	45	0.0028	34670.24	453.4	569.0	200000	2000



Belletti B., Scolari M., Vecchi F. (2017). PARC_CL 2.0 crack model for NLFEA of reinforced concrete structures. Computers and Structures, 191:165-179.

MAIN RESULTS

Evaluation of corrosion deterioration

ULTIMATE POINT

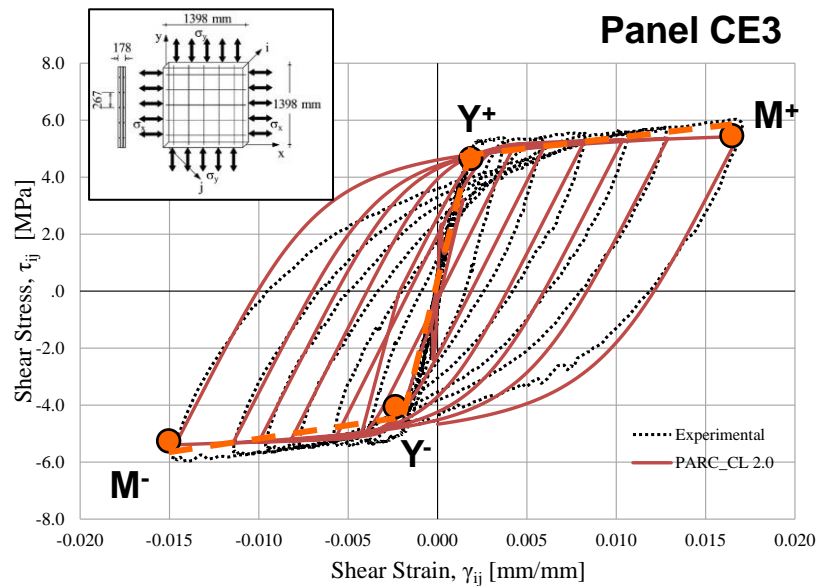
$$M^+ = f(\tau_{\max}^+, \gamma_{\max}^+)$$

$$M^- = f(\tau_{\max}^-, \gamma_{\max}^-)$$

YIELDING POINT

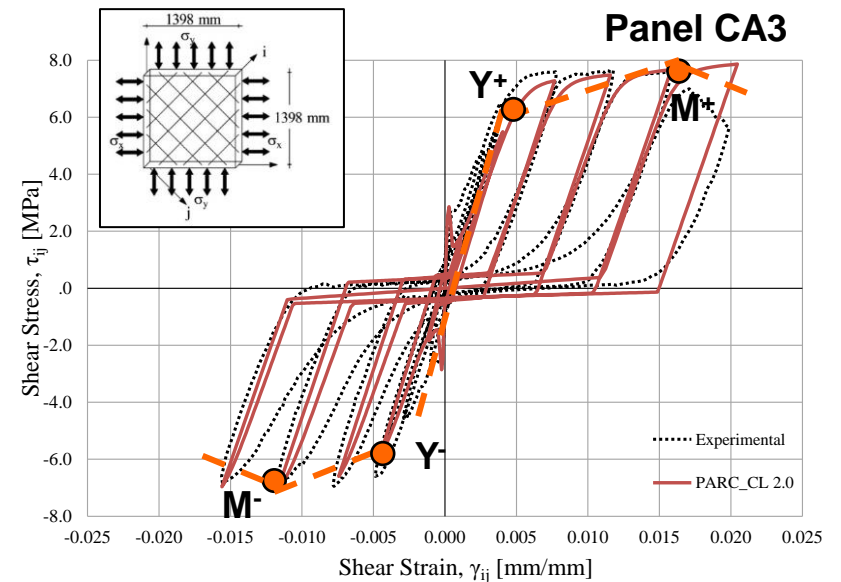
$$Y^+ = f(\tau_y^+, \gamma_y^+)$$

$$Y^- = f(\tau_y^-, \gamma_y^-)$$

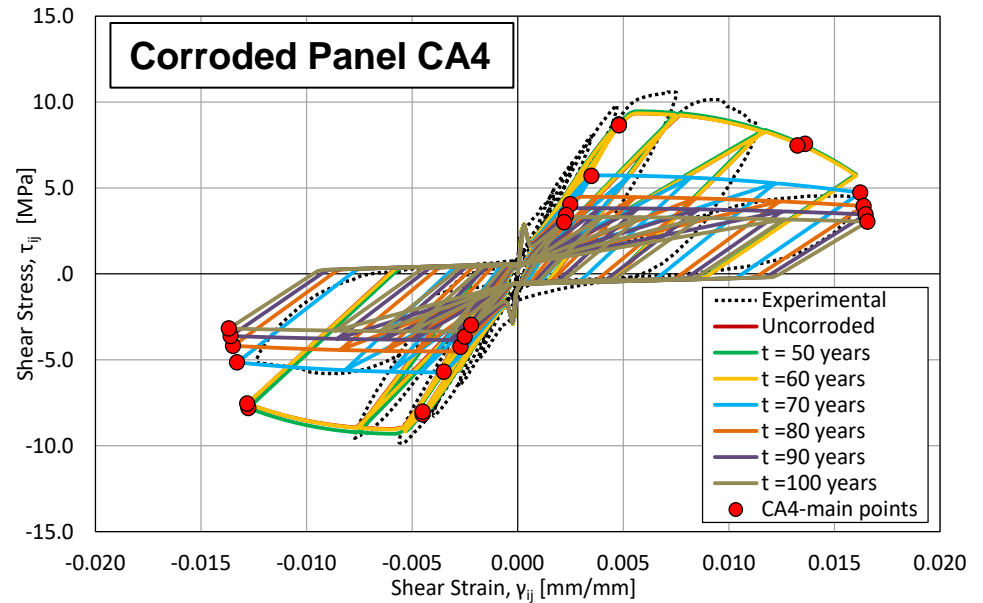
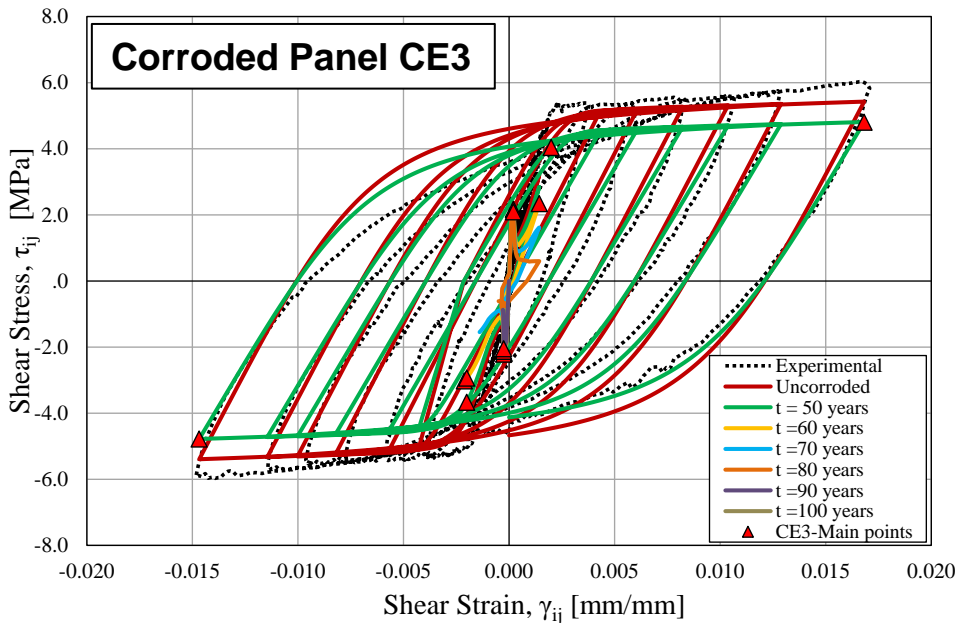
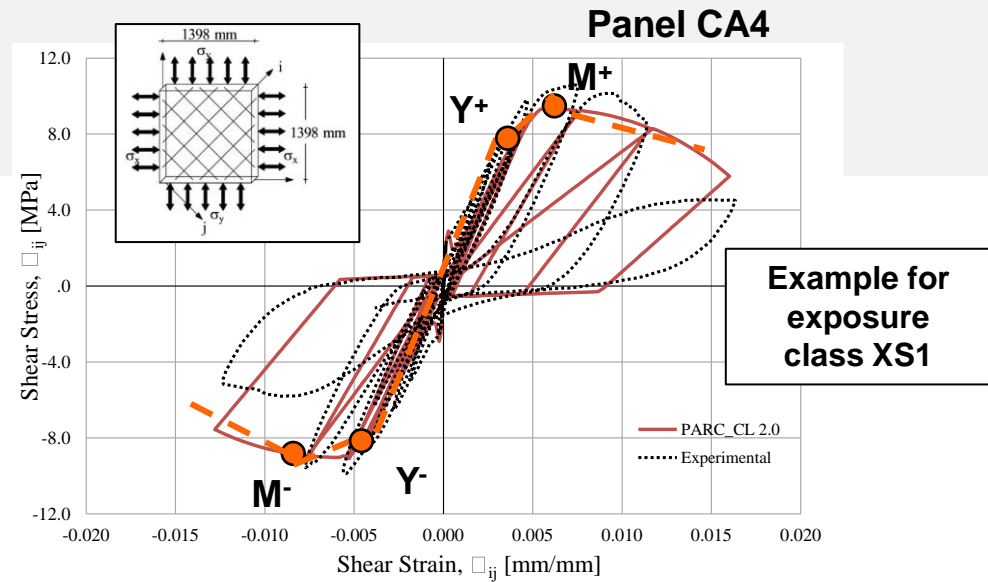
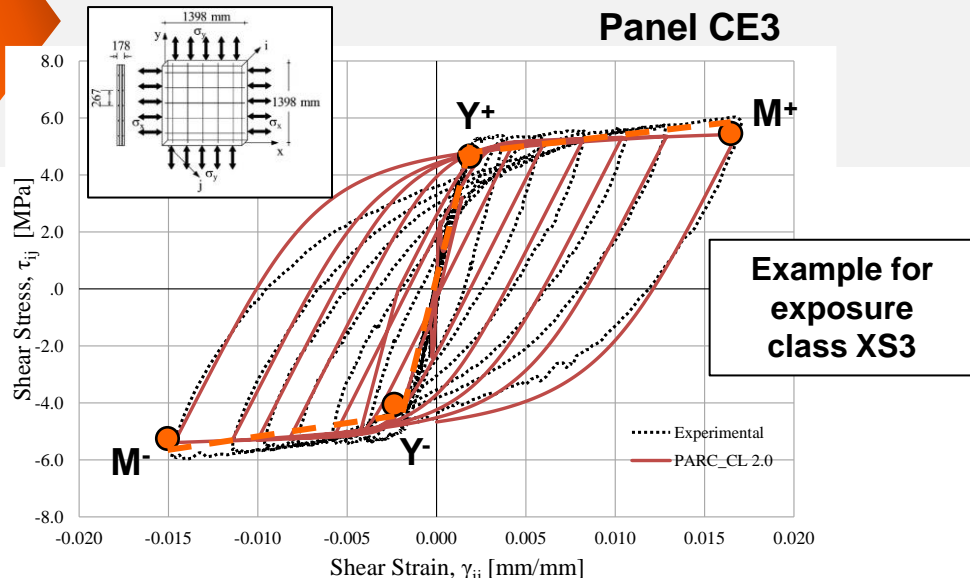


MAIN PARAMETERS

- ❖ Reduction in terms of maximum shear stress and maximum shear strain
- ❖ Preyield Shear Stiffness
$$K_\gamma = \frac{\tau_y}{\gamma_y}$$

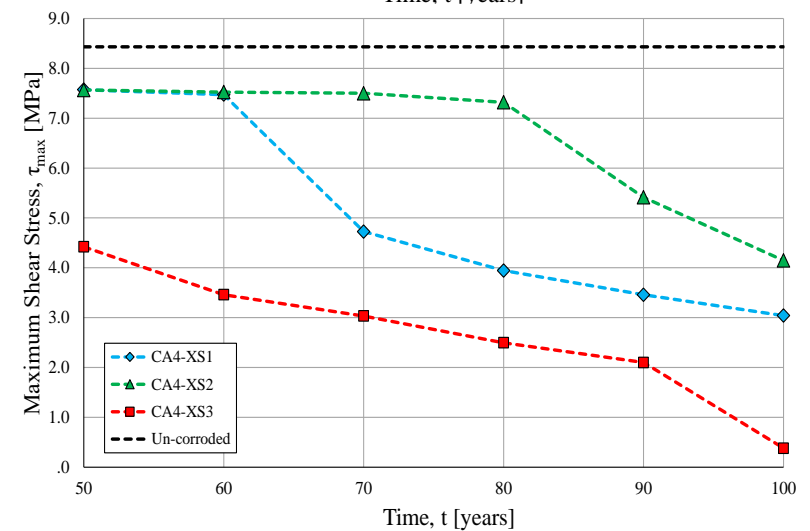
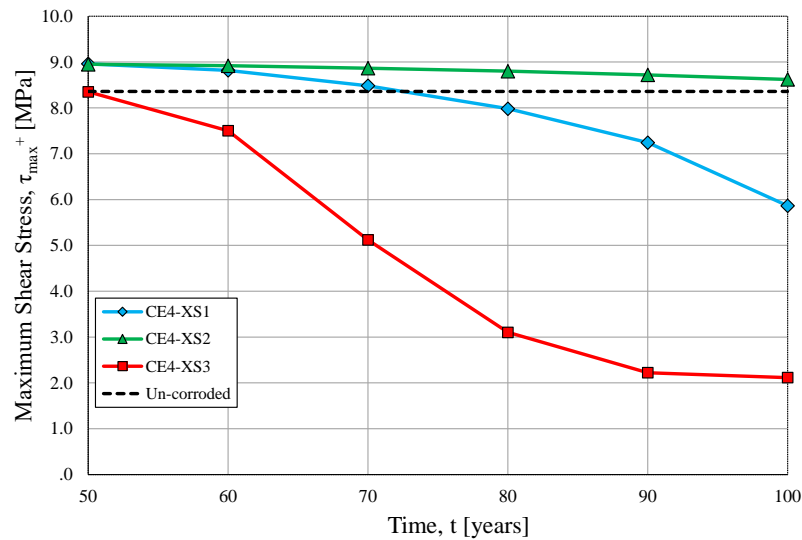
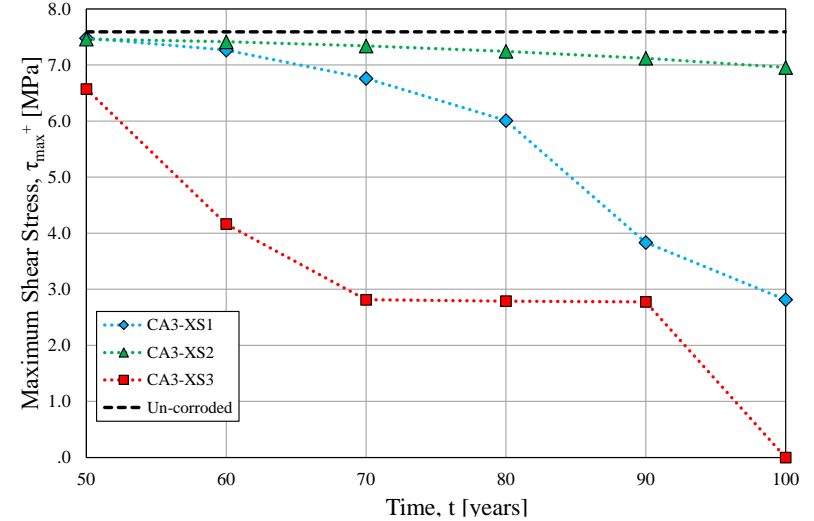
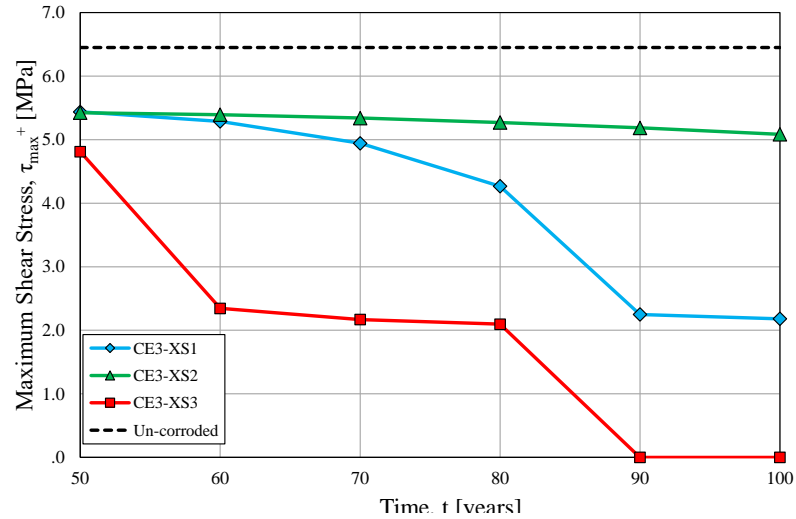


MAIN RESULTS



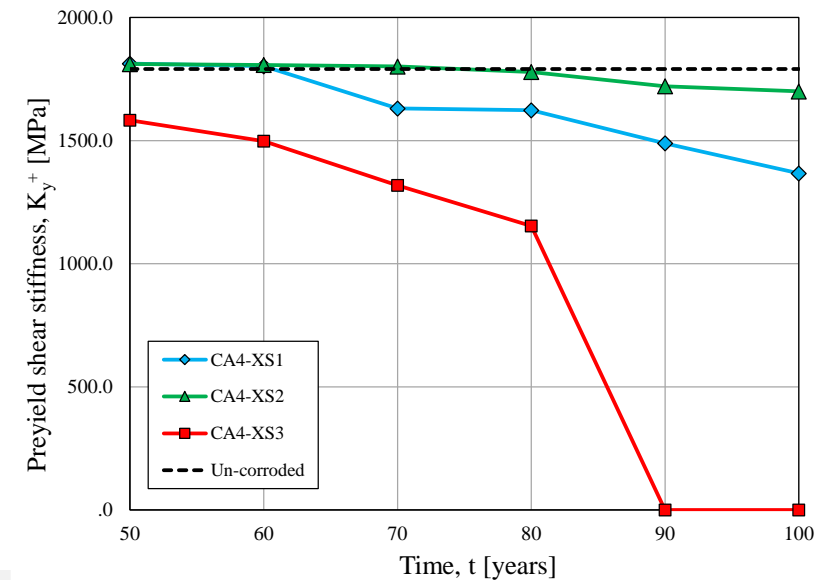
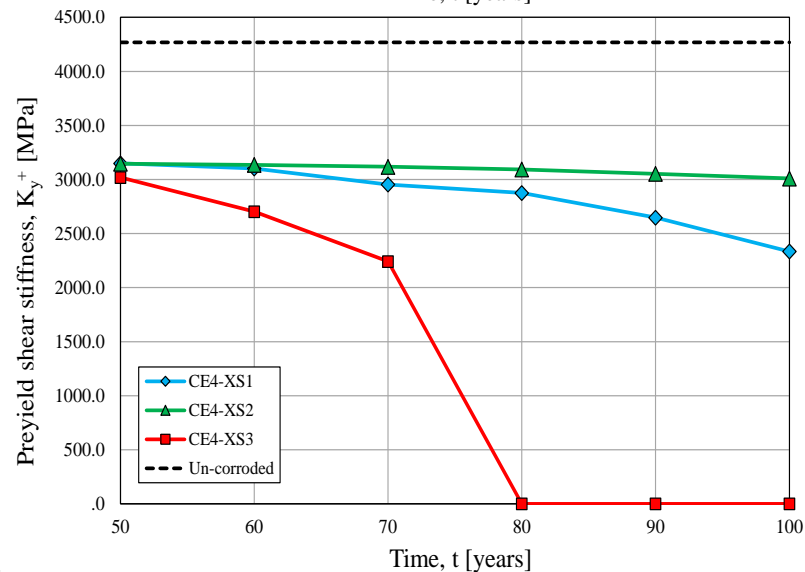
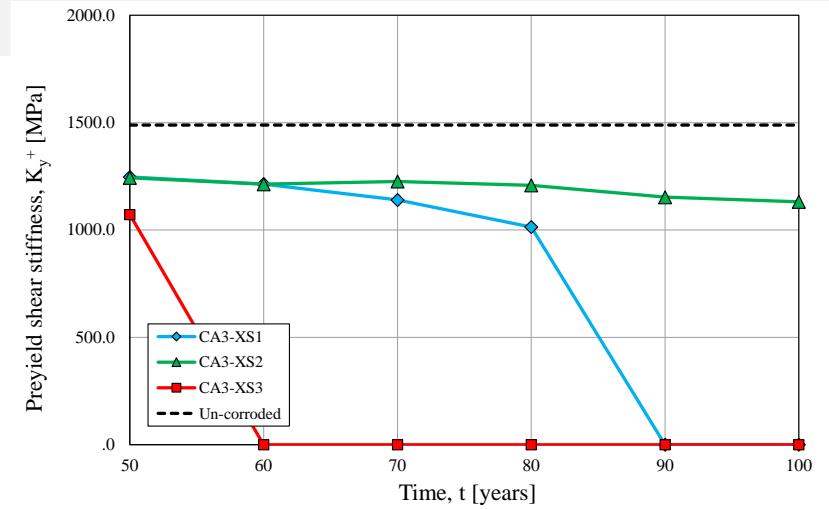
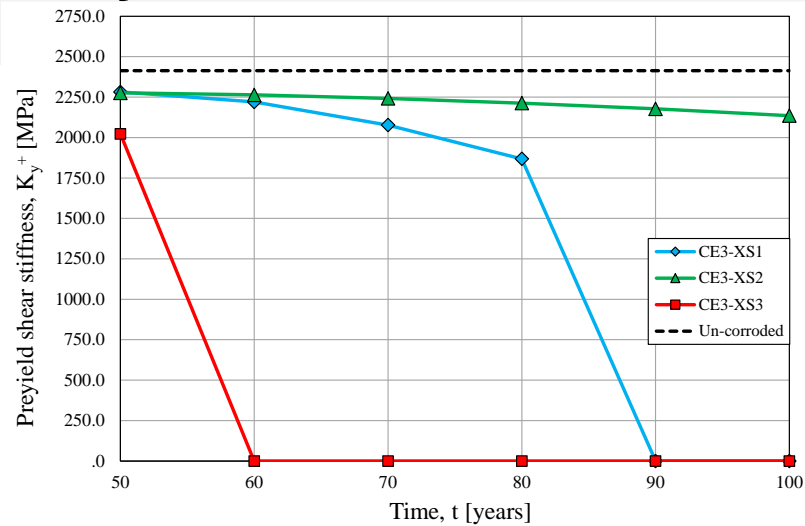
MAIN RESULTS

Maximum Shear Stress



MAIN RESULTS

Preyield Shear Stiffness



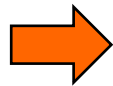
Conclusions

- 1** NLFEA are useful tools for the prediction of seismic behaviour of existing concrete structures, that once validated can be used instead of more expensive experimental tests. In this work, the PARC_CL model is used.
- 2** The un-corroded panels show higher resistance and ductility under cyclic load than the corroded panels;
- 3** Referring to shear stress, the higher reduction over the time is recorded for the exposure class XS3 – wet and dry condition – while the lowest reduction in terms of shear stress is recorded for the exposure class XS2 – submerged condition.
- 4** Over the time, a general reduction of preyield shear stiffness due to corrosion deterioration is observed.

Future research are now ongoing:

- ▶ to estimate the contribution provided by creep and shrinkage effect over the time;
- ▶ to evaluate the response of corroded RC panels with different longitudinal and transversal reinforcement ratio.
- ▶ to investigate the buckling phenomenon of compressed steel reinforcement;

Local effect produces
global consequences



It significantly modifies the
seismic response
reducing the **capacity**
both in terms of **strength**
and **ductility**

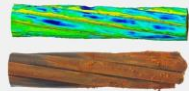


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reinforced concrete structures

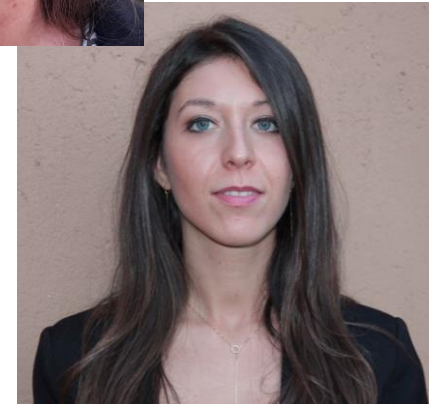
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